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WIDIA™

Die Produkte und Serviceleistungen der Marke WIDIA™ bewähren sich seit über 90 Jahren mit innovativen Spitzenleistungen in Technologie und Kundenservice.

Mit Werkzeugen und Werkzeugsystemen für das Drehen, Fräsen mit Wendeschneidplatten, Vollhartmetall-Schaftfräsen, die Bohrungsbearbeitung und das Gewindebohren, bietet WIDIA ein vollständiges Programm mit Zerspanungs-Lösungen — alles aus einer Hand. Das umfassendste Programm von präzisionsgefertigten Werkzeugen, Werkzeugsystemen und kundenspezifischen Lösungen wird von einem spezialisierten, globalen Netzwerk, durch uns autorisierter Handelspartner, unterstützt, um Ihnen die Werkzeuge zu liefern, die Sie benötigen — und mit ihnen die für WIDIA charakteristische Leistung.

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EXTREME **RESULTS.**

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1926
Produktion von Wolframcarbid wird aufgenommen

1937
WIDIA™ gewinnt den Grand Prix bei der Weltausstellung in Paris

1962
Erstes Patent für beschichtete Hartmetall-Wendeschneidplatten wird erteilt

1967
WIDIA (Indien) beginnt mit der Produktion von Hartmetallen und Werkzeugen

1968
Markteinführung des weltweit ersten beschichteten Schneidstoffs

Eine **beeindruckende Chronik** von **Spitzenleistungen**

Die Produkte und Serviceleistungen der Marke WIDIA™ bewähren sich seit über 90 Jahren mit innovativen Spitzenleistungen in Technologie und Kundenservice. Vom weltweit ersten Patent für Hartmetallwendeschneidplatten bis zur Entwicklung der weltweit ersten beschichteten Hartmetallsorten — WIDIA lieferte extreme Ergebnisse, unabhängig von der jeweiligen Herausforderung.

Mit Werkzeugen und Werkzeugsystemen für das Drehen, Fräsen mit Wendeschneidplatten, Vollhartmetall-Schaftfräsen, die Bohrungsbearbeitung und das Gewindebohren, bietet WIDIA ein vollständiges Programm von Zerspanungs-Lösungen. Das umfassendste Programm von präzisionsgefertigten Werkzeugen, Werkzeugsystemen und kundenspezifischen Lösungen wird von einem spezialisierten, globalen Netzwerk, durch uns autorisierter Handelspartner, unterstützt, um Ihnen die Werkzeuge zu liefern, die Sie benötigen — und mit ihnen die für WIDIA charakteristische Leistung.

WIDIA™

1982
Markteinführung der Gewindebohrer mit PVD-TiN-Beschichtung (VTD)

1987
Markteinführung des Widaflex™ Werkzeugsystems zur Dreh-, Bohr- und Fräsbearbeitung

2000
Zertifizierung der WIDIA-Werke in Deutschland gemäß QS 9000 TES und VDA 6.4

2009
Die Marken WIDIA, Hanita, Greenfield Tap & Die, Circle, ClappDiCo, Manchester, Metal Removal, Metcut und Rübig werden unter dem Dach der WIDIA Products Group zusammengefasst

2011
Markteinführung der KM™- und der ERICKSON™-Programme

2013
Markteinführung der neuen VariTap™ Baureihe

2016
WIDIA feiert sein 90-jähriges Bestehen

NOVO HAT DAS WISSEN:
VOM ENTWURF ZUM FERTIGEN TEIL – ZUM GEWINN

Maximale Produktivität und Profi tabilität sind Ihre maßgeblichen Ziele. Durch die Anwendung von NOVO™ können Sie Ihre Ziele erreichen. NOVO verfügt über leistungsstarke digitale Tools, die Prozessplanung, die Verfügbarkeit des Bestands und der Bestellungen, die Kostenverwaltung pro Teil sowie die Steigerung der Produktivität miteinander verbinden.

NOVO sorgt dafür, dass Ihnen die passenden Werkzeuge in der richtigen Abfolge zur Verfügung stehen. Dies resultiert in einem störungsfreien Bearbeitungsablauf mit kürzeren Bearbeitungszeiten und frei werdenden Kapazitäten.

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WIDIA™

01

THE DIGITAL SOURCE FOR DELIVERING
SMART MACHINING SOLUTIONS

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NOVO™

WIDIA™ Metallbearbeitungs-Dienstleistungen

WIDIA™ bietet ein umfassendes Programm mit Produkten und Dienstleistungen — vom Werkzeugmanagement und technischem Personal vor Ort bis hin zu Systemen für die Bestandskontrolle und die Definition von Standardwerkzeugen und kundenspezifischer Lösungen. Mit der anwendungstechnischen Unterstützung, der Wiederaufbereitung und dem Recycling, betreuen wir die Werkzeuge und Prozesse während des gesamten Nutzungszeitraums. Unsere Metallbearbeitungsdienstleistungen sorgen dafür, dass Sie Zeit und Geld sparen, Ihren Lagerbestand verringern und gleichzeitig Ihre Werkzeuginvestition langfristig schützen.

Bauen Sie auf die Unterstützung von WIDIA, um den Nutzungszeitraum Ihrer Werkzeuge zu verlängern und deren Leistung für eine dauerhaft hohe Produktivität zu erhalten. Weitere Informationen erhalten Sie von unserem autorisierten WIDIA-Vertriebspartner vor Ort oder auf widia.com/services.

NOVO™

NOVO™ verfügt über leistungsstarke digitale Tools, die Prozessplanung, die Verfügbarkeit des Bestands und die Bestellungen, die Kostenverwaltung pro Teil sowie die Steigerung der Produktivität miteinander verbinden.

ToolBOSS™ Werkzeugausgabe-Automaten

Mit ToolBOSS Werkzeugausgabe-Automaten können Sie die Kosten senken und die Wirtschaftlichkeit steigern, und sich damit einen Wettbewerbsvorteil verschaffen.

Siehe Seite J99 und P9 für nähere Einzelheiten.

Kundenanwendungs-Support

Die WIDIA™ Kundenanwendungs-Ingenieure unterstützen Kunden und Ingenieur-Teams weltweit mit Werkzeug- und Anwendungsempfehlungen für das gesamte WIDIA Programm von Zerspanungswerkzeugen und Werkzeugsystemen.

Siehe Seite viii für nähere Einzelheiten.

Hartmetall-Recycling

Mit dem WIDIA™ Hartmetall-Recyclingprogramm können Sie den Hartmetallschrott, der sich im Laufe der Zeit in Ihrer Werkstatt angesammelt hat, zu Geld machen.

Siehe Seite G41 und O95 für nähere Einzelheiten.

KNOWLEDGE CENTER

Knowledge Center

Das Knowledge Center bietet verschiedene Schulungsmöglichkeiten. Die Lehrgänge vor Ort umfassen Vorträge, Praxiserfahrung und Bearbeitungsdemonstrationen.

Siehe Seite I17 für nähere Einzelheiten.

Werkzeugaufbereitung

Die Wiederaufbereitungsservices von WIDIA optimieren den Wert der Metallzerspanungs-Werkzeuge während des gesamten Nutzungszeitraums. Die Leistung entspricht der neuer Werkzeuge – und das bei schneller Durchlaufzeit, sodass die Werkzeuge immer in einem neuwertigen Zustand zur Verfügung stehen.

Siehe Seite K18–K19 für nähere Einzelheiten.

Sie erhalten schnelle und zuverlässige Lösungen für Ihre schwierigsten Aufgaben im Bereich der Metallzerspanung!

Unser Kundenanwendungs-Support-Team (CAS-Team) ist der branchenweit führende Beratungs-Service für Werkzeuganwendungen und Problemlösungen.

Kunden-Anwendungssupport (CAS)

- Einfacher Zugriff auf bewährte Anwendungsexpertisen der Metallbearbeitung.
- Höchstes Serviceniveau.
- Herausragende Technologien zur Anwendungsunterstützung.

Einfacher Zugriff auf bewährte Anwendungsexpertisen der Metallbearbeitung.

Die WIDIA™ Customer Application-Ingenieure unterstützen Kunden und Ingenieur-Teams weltweit mit Werkzeug- und Anwendungsempfehlungen für das gesamte WIDIA Programm von Zerspanungswerkzeugen und Werkzeugsystemen.

Höchstes Serviceniveau:

- Kurze Reaktionszeiten per Telefon
- Kurzfristige Bereitstellung Otechnischer Lösungen
- Effizientes Problemmanagement

Serviceangebot:

- Werkzeugauswahl
- Bearbeitungsdaten
- Fehlersuche und -behebung
- Prozessoptimierung
- Zubehör-Support

Herausragende Optimierungstechnologien für den Support:

- Werkzeug-Leistungsoptimierung
- Werkstoffdatenbanken
- Anwendungsberechnungen

LAND	SPRACHE	TEL.	FAX	E-MAIL-ADRESSE
Australien	Englisch	+61 001 724 539 6921 *	001 724 539 6830 *	ap.techsupport@widia.com
Österreich	Deutsch	0800 291630	0049 911 9735 429*	eu.techsupport@widia.com
Belgien	Englisch/Französisch	0800 80410	0049 911 9735 429*	eu.techsupport@widia.com
China	Chinesisch	+86 400 889 2237	+86 21 58999985 *	w-cn.techsupport@widia.com
Dänemark	Englisch	+45 808 89295	001 724 539 6830 *	na.techsupport@widia.com
Finnland	Englisch	0800 919413	001 724 539 6830 *	na.techsupport@widia.com
Frankreich	Französisch	+33 080 5540 379	0049 911 9735 429*	eu.techsupport@widia.com
Deutschland	Deutsch	0800 1015774	0911 9735 429*	eu.techsupport@widia.com
Indien	Englisch	+91 001 724539 6921 *	001 724 539 6830 *	ap.techsupport@widia.com
Israel	Englisch	+972 1809 449907	001 724 539 6830 *	na.techsupport@widia.com
Italien	Italienisch	800 916568	02 89512146 *	eu.techsupport@widia.com
Japan	Englisch	+81 001 724539 6921 *	001 724 539 6830 *	ap.techsupport@widia.com
Südkorea	Englisch	+82 001 724539 6921 *	001 724 539 6830 *	ap.techsupport@widia.com
Malaysia	Englisch	+60 001 724539 6921 *	001 724 539 6830 *	ap.techsupport@widia.com
Niederlande	Englisch	0800 0201131	001 724 539 6830 *	na.techsupport@widia.com
Neuseeland	Englisch	+64 001 724539 6921 *	001 724 539 6830 *	ap.techsupport@widia.com
Norwegen	Englisch	800 10081	001 724 539 6830 *	na.techsupport@widia.com
Polen	Polnisch	00800 4411943	06166 56504*	eu.techsupport@widia.com
Russland (Festnetz)	Russisch	+7 8800 5556395	0048 6166 56504*	eu.techsupport@widia.com
Russland (Mobiltelefon)	Russisch	+7 8005556395	0048 6166 56504*	eu.techsupport@widia.com
Singapur	Englisch	+65 001 724539 6921 *	001 724 539 6830 *	ap.techsupport@widia.com
Südafrika	Englisch	+27 0800 981644	001 724 539 6830 *	na.techsupport@widia.com
Schweden	Englisch	+46 020798794	001 724 539 6830 *	na.techsupport@widia.com
Taiwan	Englisch	+886 001 724539 6921 *	001 724 539 6830 *	ap.techsupport@widia.com
Thailand	Englisch	+66 001 724539 6921 *	001 724 539 6830 *	ap.techsupport@widia.com
Großbritannien	Englisch	+44 0800 028 2996	001 724 539 6830 *	na.techsupport@widia.com
Ukraine	Russisch	+380 0800502665	0048 6166 56504*	eu.techsupport@widia.com
USA	Englisch	888 539 5145	001 724 539 6830 *	na.techsupport@widia.com

*Die angegebenen Telefon- und Faxnummern sind nicht gebührenfrei.

WIDIA im Internet

Unsere Aufgabe ist, Sie zu unterstützen.

Besuchen Sie unsere Homepage auf widia.com:

- Finden Sie einen autorisierten WIDIA™ Handelspartner in Ihrer Nähe.
- Wenden Sie sich für technische Unterstützung und Produktempfehlungen an unser Kundenanwendungs-Support-Team.
- Melden Sie sich in NOVO™ an für den direkten Zugang zu Informationen über die Produktverfügbarkeit, Anwendungsempfehlungen, CAD-Zeichnungen und 3D-Modellen.
- Kaufen Sie WIDIA-Werbeartikel.
- Besuchen Sie uns auf Facebook, Twitter, Instagram, YouTube, und mehr!

NOVO™

Sie können auch unsere NOVO App anwenden, die Sie schrittweise zur richtigen Auswahl führt!

Weitere Informationen finden Sie auf widia.com/novo.

NOVO: Die digitale Quelle für die Bereitstellung intelligenter Bearbeitungslösungen

Weitere Informationen erhalten Sie von Ihrem autorisierten WIDIA-Vertragspartner oder auf **widia.com/services.**

WIDIA™

WIDIA

Drehbearbeitung

Einführung in die Drehbearbeitung A2–A7

ISO Wendeschneidplatten für die Drehbearbeitung B1–B157

Klemmhalter für die Außenbearbeitung und Bohrstangen für die Innenbearbeitung C1–C84

Einstechdrehen und Abstechdrehen D1–D106

Produkt-Highlights für die Drehbearbeitung

WIDIA™ Victory™ für die Drehbearbeitung von hochwarmfesten Legierungen

Mit drei Geometrien und drei Sorten bietet WIDIA Victory ein komplettes Sortiment für die Drehbearbeitung von hochwarmfesten Legierungen auf Nickelbasis (INCONEL®, Udimet®, Rene), Kobaltbasis (Haynes®) und Eisenbasis (Airmet 100) sowie von schwierig zu bearbeitenden rostfreien Werkstoffen (460SS, duplex, hochlegiert und rostfrei), Kobalt-Chrom und Pulvermetallen auf Edelstahlbasis. Diese Werkstoffe werden üblicherweise für Kolbenringe, Gehäuse, Naben, Kompressoren, Lüfter, Rotoren und medizinische Geräte verwendet.

-FS Geometrie

Die Wendeschneidplatten mit der hochpositiven -FS Geometrie sind umfanggeschliffen, und eignen sich damit besonders für Schlichtbearbeitungen mit hohen Anforderungen an Maßhaltigkeit, Oberflächengüte und Minimierung der Werkstückdurchbiegung.

- Hervorragende Spankontrolle im Hinblick auf vergleichbare Geometrien der Wettbewerber. Die Spankontrolle ergänzt die Prozessstabilität und reduziert die Anzahl an Maschinenstillständen zur Entfernung der Fließspäne.
- Höhere Schnittgeschwindigkeit bzw. Vorschubrate für bessere Spankontrolle und verkürzte Bearbeitungszeiten, gesteigerte Produktivität und niedrigere Zerspanungskosten.
- Niedrigere Schnittkräfte ermöglichen eine längere Standzeit bzw. eine bessere Oberflächengüte.
- Geringerer Schnitttiefen-Kerbverschleiß für eine längere Standzeit.
- Weiterentwickelte PVD-Sorten bieten eine höhere Verschleißfestigkeit und längere Standzeit.

-MS Geometrie

Bei der -MS Geometrie handelt es sich um eine präzisions-gepresste und-gesinterte Geometrie, die sich mit ihrer Schneidkantenstabilität besonders für die mittlere Bearbeitung eignet.

- Die -MS Geometrie bietet eine hervorragende Spankontrolle im Hinblick auf vergleichbare Geometrien der Wettbewerber. Die Spankontrolle ergänzt die Prozessstabilität und reduziert die Anzahl an Maschinenstillständen zur Entfernung der Fließspäne.
- Die in zwei PVD Sorten verfügbare -MS Geometrie ist eine Hochleistungs-Geometrie, die es mit jeder vergleichbaren Geometrie des Wettbewerbs aufnimmt. Die -MS Geometrie ist auch in einer unbeschichteten Sorte verfügbar.
- Die WIDIA™ Victory™-Sorten bieten eine bessere Resistenz gegen Kerbverschleiß und eine erhöhte Schneidkantenzähigkeit. Dadurch bietet sich den Kunden eine erheblich verbesserte Lösung mit einer nahezu unschlagbaren Wettbewerbsfähigkeit.

-UR Geometrie

- Die -UR Geometrie eignet sich hervorragend als Problemlöser bei der Schruppbearbeitung von hochwarmfesten Legierungen. Die -UR Geometrie ist in den Sorten WS10PT™ und WS25PT™ verfügbar und ermöglicht eine weiche Spanformung und einen verbesserten Kühlmittelfluss für eine längere Standzeit. Diese positive Geometrie mit ihrer einzigartigen Spanformgeometrie mit hervorragender Spanflusseigenschaft verringert die Schnittkräfte und verbessert die Kerbverschleißfestigkeit.

Produkt-Highlights für die Drehbearbeitung

WIDIA™ VariTurn™

Das WIDIA VariTurn-Programm (vormals WIDIA Value) bietet Hochleistungs-Wendeschneidplatten für den universellen Einsatz. Mit acht Sorten und acht Geometrien deckt VariTurn 80 % aller Drehanwendungen ab.

Jede Wendeschneidplatte ist goldfarben beschichtet, um den Verschleißgrad bei fortgesetzter Nutzung des Werkzeugs besser zu erkennen. So können Sie ganz einfach erkennen, wann eine Wendeschneidplatte ausgetauscht oder indexiert werden muss, und maximieren somit den Wert des Produkts und schützen zugleich das Werkstück. Da die WIDIA VariTurn Wendeschneidplatten außerdem für fast alle Bearbeitungen eingesetzt werden können, ist es möglich mit einer einzigen Wendeschneidplatte die unterschiedlichsten Bearbeitungen durchzuführen und den Lagerbestand von Wendeschneidplatten zu reduzieren. Die WIDIA VariTurn Wendeschneidplatten sind extrem zuverlässig bei der Bearbeitung von Stahl, nicht rostenden Stählen, Gusseisen und Hochtemperaturlegierungen. Sie ermöglichen, ohne einen Austausch von Wendeschneidplatten unterschiedlicher Sorten, einen schnellen Bearbeitungswechsel von Werkstück-Werkstoffen. So sparen Sie Zeit und Geld.

WMT™ System

Das WMT Programm ist die wirtschaftliche und zuverlässige Alternative für alle Bearbeitungen beim Drehen, Einstechdrehen, Abstechdrehen und Profildrehen. Das WMT System ermöglicht eine exakte Positionierung der Wendeschneidplatten und eine hochpräzise Bearbeitung mit außergewöhnlich kurzen Taktzeiten und einer überragenden Leistung.

Das WMT Programm bietet:

- Bewährte höhere Stabilität.
  - Die WMT Wendeschneidplatten-Ausführung bietet in Punkto Stabilität das beste Klemmsystem.
- Flexibles Programm mit mehreren Geometrien in einem Klemmhalter für verschiedene Anwendungsbereiche.
- Victory™ Sorten:
  - WU10HT™ — Unbeschichtet
  - WU10PT, WU25PT — PVD-beschichtet
  - WP10CT, WP25CT — CVD-beschichtet
- Ermöglicht größere Stechtiefen.

Universell einsetzbar, hervorragende Konstruktion

- Speziell entwickelt für höhere Schnittgeschwindigkeiten und Vorschübe.
- Hervorragende Geometrie für die anspruchsvollsten Tief-Einstech-Drehbearbeitungen.
- Das WMT-System ermöglicht die Drehbearbeitung großer Aufmaße.
- Garantiert bessere Oberflächengüten und lange, zuverlässige Standzeiten.

ISO-Wendeschneidplatten für die Drehbearbeitung

1. Schritt • Auswahl der Wendeschneidplatten-Ausführung

			Hartmetall-Wendeschneidplatten, negativ	**Hartmetall-Wendeschneidplatten, positiv**
C	Rhomboidisch 80°		B35–B45	B30–B34 B45–B46
D	Rhomboidisch 55°		B51–B63	B47–B50 B63–B64
R	Rund		B67	B65–B66
S	Quadrat 90°		B70–B77	B68–B70 B78–B80
T	Dreieck 60°		B83–B91	B91–B93
V	Rhomboidisch 35°		B95–B99	B94–B95
W	Dreieck 80° mit vergrößerten Eckenwinkeln		B99–B105	B105

Gewindedrehen, Einstechdrehen und Abstechdrehen

	WMT™	**TopGroove™**	**ProGroove™**
Wendeschneid-platten/ Schneidkörper	E12–E26	E48–E72	E94–E101
Klemmhalter	E28–E39	E73–E79	E102–E104

WIDIA™ Lösungen für Drehanwendungen

	Wendeschneidplatten für die Bearbeitung von Aluminium	**VariTurn™**
Wendeschneidplatten	B150–B157	B106–B149

2. Schritt • Wahl der Anwendung und Art der WSP-Klemmung

Außenbearbeitung

				D-Klemmsysteme	P-Klemmsystem	C-Klemmsystem, negativ	S-Klemmsystem	C-Klemmsystem, positiv
C	Rhomboidisch 80°		Konventionell	C8–C10	C20–C22	C31–C32	C42–C43	–
D	Rhomboidisch 55°			C11	C23–C24	C32–C33	C43–C42	–
R	Rund		Konventionell	C12	–	C35	–	C40–C41
S	Quadrat 90°		Konventionell	C12–C14	C25–C27	C36–C37	C45	–
T	Dreieck 60°		Konventionell	C15	C28–C29	C37–C39	C46–C47	–
V	Rhomboidisch 35°		Konventionell	C16–C17	–	–	C48	–
W	Dreieck 80° mit vergrößerten Eckenwinkeln		Konventionell	C19	C30	–	C48–C49	–

Innenbearbeitung

				D-Klemmsysteme	P-Klemmsystem	C-Klemmsystem, negativ	S-Klemmsystem	C-Klemmsystem, positiv
C	Rhomboidisch 80°		Konventionell	C56	C60	C62	C66–C70	–
D	Rhomboidisch 55°			C56–C57	–	C63	C71–C76	–
R	Rund		Konventionell	–	–	–	–	–
S	Quadrat 90°		Konventionell	–	–	C63–C64	–	–
T	Dreieck 60°		Konventionell	C58	C60	–	C77–C80	C65
V	Rhomboidisch 35°		Konventionell	C58	–	–	C80–C81	–
W	Dreieck 80° mit vergrößerten Eckenwinkeln		Konventionell	C59	C61	C64	–	–

WIDIA

Drehbearbeitung • ISO Wendeschneidplatten für die Drehbearbeitung

WIDIA Victory Hochleistungs-Wendeschneidplatten.....B2–B105

WIDIA VariTurn B106–B149

Wendeschneidplatten für die Bearbeitung von Aluminium B150–B157

Ein komplettes Hochleistungsprogramm für die Drehbearbeitung •
WIDIA™ Victory™

Die speziell entwickelte Mehrlagenbeschichtung ermöglicht hohe Schnittgeschwindigkeiten bei Schlicht- und Schruppbearbeitungen. Neue Geometrien verbessern die Spankontrolle und ermöglichen dadurch längere Standzeiten und hervorragende Oberflächengüten.

Victory

- Branchenführende Technologie.
- Längere Standzeit.
- Höhere Produktivität durch höhere Schnittgeschwindigkeiten.

Sorten zur Bearbeitung von Stählen und rostfreien Stählen

- Kürzere Bearbeitungszeiten — höhere Schnitt- und Vorschubgeschwindigkeiten.
- Längere Standzeiten — die neue Mehrlagenbeschichtung bietet eine verbesserte Verschleißfestigkeit.
- Bewährter Plattensitz — glatte und sichere Auflagefläche.
- Bronzefarbene Außenschicht zur einfacheren Verschleißerkennung.

Nachbehandlung–der Beschichtung
- Verbesserte Schneidkantenzähigkeit.
- Lange, prozesssichere Standzeit.
- Reduzierter Kerbverschleiß.
- Großer Anwendungsbereich.

Verbesserte Schneidkantenstabilität
- Bietet eine glatte Oberfläche zur Reduzierung der Schnittkräfte, der Reibung und der Aufbauschneidenbildung.

Nach dem Beschichten geschliffen
- Bietet eine sichere Auflage der Wendeschneidplatte.

Neues Geometrie-Identifikationssystem.

MT-CVD/CVD–TiN-TiCN-Al_2O_3-ZrCN

Alpha-Aluminiumoxid-Beschichtung
- Garantiert die Stabilität der Beschichtung bei höheren Schnittgeschwindigkeiten.
- Höhere Produktivität und Zuverlässigkeit bei hohen Zerspanungstemperaturen.

Die neuen WIDIA™ Victory™ Sorten und Geometrien ermöglichen eine längere Standzeit und eine bessere Oberflächengüte.

..GG-FS Geometrie

- Alle ..GG-FS-Wendeschneidplatten sind mit Toleranz „G“ erhältlich. Dies ist bei manchen Anwendungen, besonders in der Luft- und Raumfahrt, ein wichtiges Merkmal.
- Kürzere Bearbeitungszeiten — höhere Schnitt- und Vorschubgeschwindigkeiten.
- Reduzierte Schnittkräfte — verbesserte Maßhaltigkeit und geringere Auslenkung.
- Neue Spanformelemente — bessere Spankontrolle.
- Längere Standzeiten — die neue Mehrlagenbeschichtung bietet eine verbesserte Verschleißfestigkeit.
- Bewährter Plattensitz — glatte und sichere Auflagefläche.

Großer Spanwinkel für weichen Spanfluß.

Präzisionsgeschliffen für hohe Qualität der Schneidkante, um Kerbverschleiß zu reduzieren und Konsistenz bei den Abmessungen der Komponenten zu gewährleisten.

Patentierte Geometrie an der Schneidecke für besseren Spanbruch bei mittleren Parametern.

..MG-MS Geometrie

- Der hohe positive Spanwinkel bietet eine längere Standzeit aufgrund der geringeren Schnittkräfte und Aufbauschneiden bei der Bearbeitung von hochwarmfesten Legierungen.
- Verbesserte Spankontrolle und reduzierter Kolkverschleiß dank patentierter Spanformgeometrien mit variierenden Merkmalen und deren Abständen.
- Geringerer Wärmeverschleiß und weniger Spannungsrisse aufgrund fast scharfer Schneidkanten mit optimierter Kantenbehandlung.
- Verbesserte Spanformung bei verschiedenen Schnitttiefen aufgrund variabler Fasenbreite, die die Schlagfestigkeit verbessert.
- Alle MG-MS-Wendeschneidplatten sind präzisions-gepresst und -gesintert, und bieten aufgrund der schleifstressfreien Oberfläche längere Standzeiten.

Großer Spanwinkel für weichen Spanfluß.

Hohe Schlagfestigkeit und geringer Verschleiß durch variable Fasenbreiten.

Patentierte Geometrie an der Schneidecke für besseren Spanbruch bei mittleren Parametern.

Hinweise zum Kennzeichnungssystem

Jedes Kennzeichen steht für ein bestimmtes Merkmal der Wendeschneidplatte. Verwenden Sie den folgenden Schlüssel und die zugehörigen Skizzen zur Identifizierung der jeweiligen Eigenschaften.

CNMG120408UR

C — Grundform der Wendeschneidplatte

H	Sechseck 120°	
O	Achteck 135°	
P	Fünfeck 108°	
R	Rund –	
S	Quadrat 90°	
T	Dreieck 60°	
C D E M V	Rhombus 80° 55° 75° 86° 35°	
W	Dreieck 80° mit vergrößerten Eckenwinkeln	
L	Rechteck 90°	
A B N/K	Parallelogramm 85° 82° 55°	

N — Normalfreiwinkel der Wendeschneidplatte

A	3°
B	5°
C	7°
D	15°
E	20°
F	25°
G	30°
N	0°
P	11°
O	Kennzeichnet andere Freiwinkel, die weitere Beschreibungen erfordern

M — Toleranzklasse

Toleranzen gelten vor Schneidkantenpräparation und Beschichtung.

D = Theoretischer Inkreis-Durchmesser der Wendeschneidplatte
S = Dicke
B = Siehe nachfolgende Angaben

G — Merkmale der Wendeschneidplatte

N	
R	
F	
A	
M	
G	
W	
T	
Q	
U	
B	
H	
C	
J	
X V	Spezial Ausführung

12 — Größe

Zeichen für Schneidkantenlänge in Zoll „L10“

„D“ mm	C	D	R	S	T	V	W
3,97	S4	04	03	03	06	–	–
4,76	04	05	04	04	08	08	S3
5,56	05	06	05	05	09	09	03
6,00	–	–	06	–	–	–	–
6,35	06	07	06	06	11	11	04
7,94	08	09	07	07	13	13	05
8,00	–	–	08	–	–	–	–
9,52	09	11	09	09	16	16	06
10,00	–	–	10	–	–	–	–
11,11	11	13	11	11	19	19	07
12,00	–	–	12	–	–	–	–
12,70	12	15	12	12	22	22	08
14,29	14	17	14	14	24	24	09
15,88	16	19	15	15	27	27	10
16,00	–	–	16	–	–	–	–
17,46	17	21	17	17	30	30	11
19,05	19	23	19	19	33	33	13
20,00	–	–	20	–	–	–	–
22,22	22	27	22	22	38	38	15
25,00	–	–	25	–	–	–	–
25,40	25	31	25	25	44	44	17
31,75	32	38	31	31	54	54	21
32,00	–	–	32	–	–	–	–

Toleranzklasse	Toleranz bei „D“	Toleranz bei „B“	Toleranz bei „S“
C	±0,025	±0,013	±0,025
H	±0,013	±0,013	±0,025
E	±0,025	±0,025	±0,025
G	±0,025	±0,025	±0,013
M	Beachten Sie hierzu die Tabellen auf der nächsten Seite.		±0,013
U	Beachten Sie hierzu die Tabellen auf der nächsten Seite.		±0,013

Mithilfe dieser einfach anzuwendenden Referenz können Sie die korrekte Wendeschneidplatte für Ihre Bearbeitung leicht ermitteln.

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04

Dicke
S

Symbol mm	Dicke mm
–	0,79
T0	1,00
01	1,59
T1	1,98
02	2,38
03	3,18
T3	3,97
04	4,76
05	5,56
06	6,35
07	7,94
9	9,52
11	11,11
12	12,70

08

Ecken-
Radius „Rε“

Symbol mm	Eckenradius mm
X0	0,04
01	0,1
02	0,2
04	0,4
08	0,8
12	1,2
16	1,6
20	2,0
24	2,4
28	2,8
32	3,2
00	rund Wendeschneidplatte
M0	
–	

Schneidrichtung
(optional)

R = Rechtsschneidend

L = Linksschneidend

N = Neutral

Schneidkante
(optional)

F Scharfkantig

E Verrundet

T Gefast

S Gefast und verrundet

K Doppelt gefast

P Doppelt gefast und verrundet

UR

Spanformgeometrie
(optional)

13	=	Eisenbahnräder, leichte Bearbeitung
CT	=	Kopierdrehen
FF	=	Feinschlichten
FP	=	Schlichten, positiv
FW	=	Schlichten mit Breitschlichtfase (Wiper)
ML	=	Leichte mittlere Bearbeitung
MR	=	Mittleres Schruppen
MW	=	Mittlere Bearbeitung mit Breitschlichtfase (Wiper)
RH	=	Schweres Schruppen
T	=	Negative Fase
UF	=	Allgemeine Schlicht-bearbeitung
UM	=	Allgemeine mittlere Bearbeitung
UR	=	Allgemeine Schrupp-bearbeitung
.NMP	=	Mittlere Bearbeitung – scharfkantig
MP	=	Mittlere Bearbeitung, positiv
FS	=	Schlichten von hochwarmfesten Legierungen
MS	=	Mittlere Bearbeitung von hochwarmfesten Legierungen
MU	=	Mittlere universelle Bearbeitung
SR	=	Super Schrupp-bearbeitung
65	=	Schwere Schrupp-bearbeitung

„D“ mm	± Toleranz bei „D“ Toleranzklasse M: Formen S, T, C, R, & W mm	Formen D mm	Formen V mm	Toleranzklasse U: Formen S, T, & C mm
3,97	0,05	–	–	–
4,76	0,05	–	–	0,08
5,56	0,05	0,05	0,05	0,08
6,35	0,05	0,05	0,05	0,08
7,94	0,05	0,05	0,05	0,08
9,52	0,05	0,05	0,05	0,08
11,11	0,08	0,08	0,08	0,13
12,70	0,08	0,08	0,08	0,13
14,29	0,08	0,08	0,08	0,13
15,88	0,10	0,10	0,10	0,18
17,46	0,10	0,10	0,10	0,18
19,05	0,10	0,10	0,10	0,18
22,22	0,13	–	–	0,25
25,40	0,13	–	–	0,25
31,75	0,15	–	–	0,25

„D“ mm	± Toleranz bei „B“ Toleranzklasse M: Formen S, T, C, R, & W mm	Formen D mm	Formen V mm	Toleranzklasse U: Formen S, T, & C mm
3,97	0,08	–	–	–
4,76	0,08	–	–	0,13
5,56	0,08	0,11	–	0,13
6,35	0,08	0,11	–	0,13
7,94	0,08	0,11	–	0,13
9,52	0,08	0,11	0,18	0,13
11,11	0,13	0,15	–	–
12,70	0,13	0,15	0,25	0,20
14,29	0,13	0,15	–	–
15,88	0,15	0,18	–	0,27
17,46	0,15	0,18	–	0,27
19,05	0,15	0,18	–	0,27
22,22	0,15	–	–	0,38
25,40	0,18	–	–	0,38
31,75	0,20	–	–	0,38

Dieses System umfasst Sorten, Geometrien und Anwendungshinweise, um Ihnen optimale Bearbeitungslösungen anbieten zu können. So können Sie auf einfache Weise feststellen, welche WIDIA™ Wendeschneidplatte und Spanformgeometrie für die entsprechenden Werkstoffe und Anwendungen am besten geeignet ist.

W

Marke

P

Primärer Werkstück Werkstoff

P	Stahl
M	Nicht rostender Stahl
K	Gusseisen
N	NE-Metalle
S	Hochwarmfeste Legierungen
H	Gehärtete Werkstoffe
U	Allgemeine Bearbeitung

15

Anwendungsbereich*

05	=	Feinschlichten
10	=	Schlichten
15	=	Mittlere Bearbeitung bis Schruppbearbeitung
20	=	
25	=	
30	=	Schruppen
35	=	
40	=	Hochleistungsschruppen
45	=	
50	=	

*Die aufgeführten Kennzeichen basieren auf der Drehbearbeitung und können sich je nach Anwendung unterscheiden.

C

Wendeschneidplatten-Schneidstoff

H	=	Hartmetall (Rohling)
C	=	Hartmetall + CVD
P	=	Hartmetall + PVD
T	=	Cermet
Y	=	Keramik
D	=	Diamant
B	=	PcBN
S	=	HSS
E	=	HSS-E
M	=	HSS-E-PM

T

Anwendung

T	=	Drehen
M	=	Fräsen
H	=	Bohrungsbearbeitung
D	=	Vollhartmetall-Bohrer
E	=	Vollhartmetall-Schaftfräser
G	=	Gewindebohrer
R	=	Reibwerkzeug
V	=	Gewindefräser

Victory Zähigkeit/Verschleißfestigkeit

WP Sorten für Stähle

- Drei Sorten und sieben primäre Spanformgeometrien für den Anwendungsbereich vom Schlichten bis zum Schruppen.
- Erhöhen Sie die Schnitt- und/oder Vorschubgeschwindigkeit zur Steigerung der Produktivität.

WK Sorten für Gusseisen

- Zwei Sorten ermöglichen alle Drehbearbeitungen in rostfreien Stählen.
- Sehr gute Ausgewogenheit von Verschleißfestigkeit und Zähigkeit für lange und zuverlässige Standzeiten. Ohne Spanformgeometrie zur Bearbeitung von Gusseisen. Für Schlicht- bis Schruppbearbeitungen.

WM Sorten für nicht rostende Stähle

- Drei Sorten und zwölf Spanform-geometrien für Bearbeitungen vom Schlichten bis zum Schruppen.
- Erhöhen Sie die Schnitt- und/oder Vorschubgeschwindigkeit um bis zu 30 % gegenüber vergleichbaren Sorten der Wettbewerber.

WS Sorten für hochwarmfeste Legierungen

- Zwei Sorten für den Anwendungsbereich vom Schlichten bis zum Schruppen.
- Sehr gute Verschleißfestigkeit für längere Standzeiten.
- Eine unbeschichtete Sorte für den Einsatz in Titan.

Positive und negative Wendeschneidplatten

Positive Wendeschneidplatten

- Aufschraubbare Wendeschneidplatten sind Ihre erste Wahl für das Innendrehen in allen Werkstoffen sowie für das Außendrehen auf kleinen bis mittleren Drehmaschinen.
- Sie sind für alle Werkstoffe geeignet.

Negative Wendeschneidplatten

- Negative Wendeschneidplatten sind die erste Wahl für die allgemeine Bearbeitung aller Werkstoffe auf mittleren bis großen Drehmaschinen.
- Negative Wendeschneidplatten bieten die beste Wirtschaftlichkeit bei hohen Zerspanungsvolumen.
- Die Wendeschneidplatten sind mit und ohne Spanformgeometrie in jeweils präzisionsgepresster und umfangsgeschliffener Ausführung verfügbar.
- Sie sind für alle Werkstoffe geeignet.

Keramik-Wendeschneidplatten

- Keramik-Wendeschneidplatten sind eine hervorragende Wahl für die wirtschaftliche Bearbeitung hochtemperaturbeständiger Legierungen.
- Die negativen Wendeschneidplatten eignen sich auch zur Bearbeitung gehärteter Werkstoffe und von Gusseisenwerkstoffen.
- Die Wendeschneidplatten sind ohne Spanformgeometrie in jeweils präzisionsgepresster und umfangsgeschliffener Ausführung verfügbar.

PcBN- und PKD-Wendeschneidplatten

- PcBN kann für die Bearbeitung von Stählen mit einer Härte über 48 HRC verwendet werden.
- Mit PcBN-Wendeschneidplatten können außerdem Gusseisen und hochtemperaturbeständige Legierungen noch produktiver bearbeitet werden.
- PKD-Wendeschneidplatten werden zur Bearbeitung von NE-Werkstoffen eingesetzt.

Wendeschneidplatten-Auswahlsystem

Anwendung

Das dreistufige Wendeschneidplatten-Auswahlsystem von WIDIA macht die Auswahl und den Einsatz des produktivsten Werkzeugs sehr einfach. Die Empfehlungen basieren auf sechs Werkstoffgruppen, wodurch die Auswahlgenauigkeit optimiert wird.

Beispiel:
Sechs Werkstoffgruppen

1. Schritt • Wahl der Wendeschneidplatten-Geometrie

Vorgabe: Schnitttiefe = 1 mm (0,040")
Vorschub = 0,4 mm (0,016 IPR)
Unbekannt: Wendeschneidplatten-Geometrie
Lösung: -RH

2. Schritt • Wahl der Sorte

Vorgabe: Schnittbedingungen: leicht unterbrochener Schnitt
Geometrie: -RH
Unbekannt: Sorte
Lösung: WP25CT™

3. Schritt • Wahl der Schnittgeschwindigkeit

Vorgabe: Sorte WP35CT™
Schnittbedingungen
Werkstoff CK15
Unbekannt: Schnittgeschwindigkeit
Lösung: 210 m/min

Benötigen Sie Hilfe bei der Auswahl des für Ihre Bearbeitung am besten geeigneten Produkts? Zusätzliche Informationen können vom WIDIA Customer Application Support-Team angefordert werden.Die Telefonnummer für Ihr Land finden Sie auf widia.com.

1. Schritt • Wahl der Wendeschneidplatten-Geometrie

P	Stahl
M	Nicht rostender Stahl
K	Gusseisen
N	NE-Metalle
S	Hochwarmfeste Legierungen
H	Gehärtete Werkstoffe

Negative Wendeschneidplatten

-RH -UR

Schruppen

-ML -MR

Mittlere Bearbeitung

-FF

Schlichten

2. Schritt • Wahl der Sorte

Schnittbedingung		Negative Wendeschneidplatten-Geometrie -FF	-ML	-MR	-UR	-RH	Positive Wendeschneidplatten-Geometrie -FP	-MU	-MP
Stark unterbrochener Schnitt		WP15CT	WP25CT	WP35CT/ WP25CT	WP35CT	WP35CT	WP25CT/ WS25PT	WP35CT	WM35CT
Leicht unterbrochener Schnitt		WP15CT	WP25CT	WP25CT	WP35CT	WP35CT	WP25CT	WP25CT	WP25CT
Schwankende Schnitttiefe, Guss- oder Schmiedehaut		WP15CT	WP15CT	WP15CT	WP25CT	WP25CT	WP15CT	WP15CT	WP15CT
Glatter Schnitt, vorgedrehte Oberfläche		WP15CT	WP15CT	WP15CT	WP25CT	WP25CT	WP15CT	WP15CT	WP15CT

3. Schritt • Wahl der Schnittgeschwindigkeit

Geringer Kohlenstoffgehalt (<0,3 % C) und Automatenstahl — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoffgruppe	Sorte	135	180	225	275	320	360	410	455	495	m/min
P0/P1	WP15CT										395
	WP25CT										275
	WP35CT										210
	WS10PT										280

WIDIA Werkstoffgruppen-Auswahlhilfe:

Um die Empfehlungen zur Schnittgeschwindigkeit zu optimieren, wurden die sechs Werkstoffgruppen jeweils um Untergruppen ergänzt.

Werkstoff	ISO Bezeichnung der Werkstoffgruppe	Anzahl der Werkstoff-Untergruppen
Stahl	P	1–6
Nicht rostender Stahl	M	1–3
Gusseisen	K	1–3
NE-Metalle	N	1–8
Hochwarmfeste Legierungen	S	1–4
Gehärtete Werkstoffe	H	1

1. Schritt • Wahl der Wendeschneidplatten-Geometrie

Negative Wiper Breitschlicht-Wendeschneidplatten

-MW
Mittlere Bearbeitung mit Breitschlichtfase (Wiper)

-FW
Schlichten mit Breitschlichtfase (Wiper)

Positive Wiper Breitschlicht-Wendeschneidplatten

-MW
Mittlere Bearbeitung mit Breitschlichtfase (Wiper)

-FW
Schlichten mit Breitschlichtfase (Wiper)

2. Schritt • Wahl der Sorte

Schnittbedingung	Negative Wendeschneidplatten-Geometrie -FW	Negative Wendeschneidplatten-Geometrie -MW	Positive Wendeschneidplatten-Geometrie -FW	Positive Wendeschneidplatten-Geometrie -MW
Stark unterbrochener Schnitt	WP15CT	WP25CT	–	WP25CT
Leicht unterbrochener Schnitt	WP15CT	WP25CT	WP15CT	WP25CT
Schwankende Schnitttiefe, Guss- oder Schmiedehaut	WP15CT	WP15CT	WP15CT	WP15CT
Glatter Schnitt, vorgedrehte Oberfläche	WP15CT	WP15CT	WP15CT	WP15CT

1. Schritt • Wahl der Wendeschneidplatten-Geometrie

Negative Wendeschneidplatten

-RH -UR
Schruppen

-ML -MR
Mittlere Bearbeitung

-FF
Schlichten

Positive Wendeschneidplatten

-MP -MU
Mittlere Bearbeitung

-FP
Schlichten

2. Schritt • Wahl der Sorte

Schnittbedingung	Negative Wendeschneidplatten-Geometrie -FF	-ML	-MR	-UR	-RH	Positive Wendeschneidplatten-Geometrie -FP	-MU	-MP
Stark unterbrochener Schnitt	WP15CT	WP25CT	WP35CT/ WP25CT	WP35CT	WP35CT	WP25CT/ WS25PT	WP35CT	WM35CT
Leicht unterbrochener Schnitt	WP15CT	WP25CT	WP25CT	WP35CT	WP35CT	WP25CT	WP25CT	WP25CT
Schwankende Schnitttiefe, Guss- oder Schmiedehaut	WP15CT	WP15CT	WP15CT	WP25CT/ WP15CT	WP25CT	WP15CT	WP25CT/ WP15CT	WP15CT
Glatter Schnitt, vorgedrehte Oberfläche	WP15CT	WP15CT	WP15CT	WP25CT/ WP15CT	WP25CT	WP15CT	WP25CT/ WP15CT	WP15CT

(Fortsetzung)

3. Schritt • Wahl der Schnittgeschwindigkeit *(Fortsetzung)*

Geringer Kohlenstoffgehalt (<0,3 % C) und Automatenstahl

Schnittgeschwindigkeit — m/min

Werkstoff-gruppe	Sorte	135	180	225	275	320	360	410	455	495	Startwerte m/min
P0/P1	WP15CT										395
	WP25CT										275
	WP35CT										210
	WS10PT										280
	WM35CT										280

Stähle mit mittlerem und hohem Kohlenstoffgehalt (<0,3 % C)

Schnittgeschwindigkeit — m/min

Werkstoff-gruppe	Sorte	135	180	225	275	320	360	410	455	495	Startwerte m/min
P2	WP15CT										265
	WP25CT										195
	WP35CT										150
	WS10PT										200
	WM35CT										200

Legierte Stähle und Werkzeugstähle (≤330 HB) (≤35 HRC)

Schnittgeschwindigkeit — m/min

Werkstoff-gruppe	Sorte	135	180	225	275	320	360	410	455	495	Startwerte m/min
P3	WP15CT										190
	WP25CT										155
	WP35CT										120
	WS10PT										155
	WM35CT										155

Legierter Stahl und Werkzeugstahl (340–450 HB) (36–48 HRC)

Schnittgeschwindigkeit — m/min

Werkstoff-gruppe	Sorte	60	90	120	150	180	210	240	270	300	Startwerte m/min
P4	WP15CT										145
	WP25CT										105
	WP35CT										95
	WS10PT										110
	WM35CT										110

Ferritische, martensitische und nicht rostende PH-Stähle (≤330 HB) (≤35 HB)

Schnittgeschwindigkeit — m/min

Werkstoff-gruppe	Sorte	120	150	180	210	240	270	300	330	360	Startwerte m/min
P5	WP15CT										215
	WP25CT										195
	WP35CT										135
	WS10PT										200

Ferritische, martensitische und nicht rostende PH-Stähle (340–450 HB) (36–48 HRC)

Schnittgeschwindigkeit — m/min

Werkstoff-gruppe	Sorte	105	135	165	195	225	255	285	315	345	Startwerte m/min
P6	WP15CT										180
	WP25CT										150
	WP35CT										105
	WS10PT										150

1. Schritt • Wahl der Wendeschneidplatten-Geometrie

Negative Wiper Breitschlicht-Wendeschneidplatten

-MW
Mittlere Bearbeitung mit Breitschlichtfase (Wiper)

-FW
Schlichten mit Breitschlichtfase (Wiper)

Positive Wiper Breitschlicht-Wendeschneidplatten

-FW
Schlichten mit Breitschlichtfase (Wiper)

2. Schritt • Wahl der Sorte

Schnittbedingung	Negative Wendeschneidplatten-Geometrie -FW	Negative Wendeschneidplatten-Geometrie -MW	Positive Wendeschneidplatten-Geometrie -FW
Stark unterbrochener Schnitt	WM15CT	WM15CT	WM15CT
Leicht unterbrochener Schnitt	WM15CT	WM25CT	WM15CT
Schwankende Schnitttiefe, Guss- oder Schmiedehaut	WM15CT	WM25CT	WM15CT
Glatter Schnitt, vorgedrehte Oberfläche	WM15CT	WM25CT	WM15CT

1. Schritt • Wahl der Wendeschneidplatten-Geometrie

Negative Wendeschneidplatten

-RH -UR
Schruppen

-MR -UM
Mittlere Bearbeitung

-UF -FF
Schlichten

Positive Wendeschneidplatten

-MP -MU
Mittlere Bearbeitung

-FP
Schlichten

(Fortsetzung)

2. Schritt • Wahl der Sorte *(Fortsetzung)*

Schnittbedingung	Negative Wendeschneidplatten-Geometrie -FF	-UF	-MR	-UM	-RH	-UR
Stark unterbrochener Schnitt	WS10PT	WM15CT	WM35CT	WM35CT	–	WM35CT
Leicht unterbrochener Schnitt	WS10PT	WM15CT	WM25CT	WM25CT	WM35CT	WM35CT/ WM25CT
Schwankende Schnitttiefe, Guss- oder Schmiedehaut	WM15CT	WM15CT/ WS10PT	WM15CT	WM15CT	WM35CT	WM25CT
Glatter Schnitt, vorgedrehte Oberfläche	WM15CT	WM15CT	WM15CT	WM15CT	–	WM15CT

Schnittbedingung	Positive Wendeschneidplatten-Geometrie -FP	-MU	-MP
Stark unterbrochener Schnitt	WM25CT	WM35CT/WS25PT	WM25CT
Leicht unterbrochener Schnitt	WM25CT	WM25CT/WS10PT	WM25CT
Schwankende Schnitttiefe, Guss- oder Schmiedehaut	WM25CT/WM15CT	WM25CT	WM25CT/WM15CT
Glatter Schnitt, vorgedrehte Oberfläche	WM15CT	WM25CT	WM15CT

3. Schritt • Wahl der Schnittgeschwindigkeit

Austenitischer, nicht rostender Stahl — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	90	135	180	225	270	315	200	360	405	450	m/min
M1	WM15CT											180
	WM25CT											150
	WM35CT											120
	WS10PT											215
	WS25PT											180

Austenitischer, nicht rostender Stahl — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	90	135	180	225	270	315	200	360	405	450	m/min
M2	WM15CT											165
	WM25CT											140
	WM35CT											105
	WS10PT											200
	WS25PT											165

Austenitische nicht rostende Stähle: Duplex (ferritisches und austenitisches Gefüge) — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	90	135	180	225	270	315	200	360	405	450	m/min
M3	WM15CT											150
	WM25CT											120
	WM35CT											90
	WS10PT											185
	WS25PT											150

1. Schritt • Wahl der Wendeschneidplatten-Geometrie

Negative Wiper Breitschlicht-Wendeschneidplatten

-MW
Mittlere Bearbeitung mit Breitschlichtfase (Wiper)

-FW
Schlichten mit Breitschlichtfase (Wiper)

Positive Wiper Breitschlicht-Wendeschneidplatten

-MW
Mittlere Bearbeitung mit Breitschlichtfase (Wiper)

-FW
Schlichten mit Breitschlichtfase (Wiper)

2. Schritt • Wahl der Sorte

Schnittbedingung		Negative Wendeschneidplatten-Geometrie -FW	Negative Wendeschneidplatten-Geometrie -MW	Positive Wendeschneidplatten-Geometrie -FW	Positive Wendeschneidplatten-Geometrie -MW
Stark unterbrochener Schnitt		–	–	–	–
Leicht unterbrochener Schnitt		WK05CT	WK05CT	WK05CT	WK05CT
Schwankende Schnitttiefe, Guss- oder Schmiedehaut		WK05CT	WK05CT	WK05CT	WK05CT
Glatter Schnitt, vorgedrehte Oberfläche		WK05CT	WK05CT	WK05CT	WK05CT

1. Schritt • Wahl der Wendeschneidplatten-Geometrie

Negative Wendeschneidplatten

-RH

..MA

Schruppen

-ML
Mittlere Bearbeitung

-FF
Schlichten

Positive Wendeschneidplatten

-MP

-MU

Mittlere Bearbeitung

-FP
Schlichten

(Fortsetzung)

2. Schritt • Wahl der Sorte *(Fortsetzung)*

Schnittbedingung	Negative Wendeschneidplatten-Geometrie -FF	-ML	-UR	..MA	Positive Wendeschneidplatten-Geometrie -FP	-MU	-MP
Stark unterbrochener Schnitt	WK20CT	WK20CT	WK20CT	WK20CT	WK20CT	WK20CT	WK20CT
Leicht unterbrochener Schnitt	WK20CT	WK20CT	WK20CT	WK20CT	WK20CT	WK20CT	WK20CT
Schwankende Schnitttiefe, Guss- oder Schmiedehaut	WK20CT	WK05CT	WK20CT	WK05CT	WK20CT	WK20CT	WK20CT
Glatter Schnitt, vorgedrehte Oberfläche	WK20CT	WK05CT	WS10PT	WK05CT	WK20CT	WK20CT/ WK05CT/ WS10PT	WK20CT

3. Schritt • Wahl der Schnittgeschwindigkeit

Grauguss — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	60	180	305	430	550	675	800	920	1040	1160	m/min
K1	WK05CT											450
	WK20CT											300

Sphäroguss, Vermikularguss und Temperguss (<600 MPa Zugfestigkeit) — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	90	135	180	225	275	320	360	410	460	500	m/min
K2	WS10PT											200
	WK05CT											360
	WK20CT											240

Sphäroguss, Temperguss und zwischenstufenvergütetes Gusseisen (>600 MPa Zugfestigkeit) — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	90	135	180	225	275	320	360	410	460	500	m/min
K3	WS10PT											150
	WK05CT											240
	WK20CT											210

1. Schritt • Wahl der Wendeschneidplatten-Geometrie

Negative Wendeschneidplatten

-UR
Schruppen

-MS

.NMP

.NGP
Mittlere Bearbeitung

-FS
Schlichten

Positive Wendeschneidplatten

-MU
Mittlere Bearbeitung

-FP
Schlichten

2. Schritt • Wahl der Sorte

		Negative Wendeschneidplatten-Geometrie				Positive Wendeschneidplatten-Geometrie	
Schnittbedingung		**-FS**	**-NGP/-NMP**	**-MS**	**-UR**	**-FP**	**-MU**
Stark unterbrochener Schnitt		**WS25PT**	**WS25PT**	**WS25PT**	**WS25PT/ WM35CT**	**WS25PT/ WM15CT**	**WS25PT**
Leicht unterbrochener Schnitt		**WS10PT**	**WS10PT**	**WS25PT**	**WS25PT/ WM25CT**	**WS25PT**	**WS25PT**
Schwankende Schnitttiefe, Guss- oder Schmiedehaut		**WS10PT**	**WS10PT**	**WS10PT**	**WS25PT**	**WS10PT**	**WS10PT**
Glatter Schnitt, vorgedrehte Oberfläche		**WS10PT/ WU10HT**	**WS10PT/ WU10HT**	**WS10PT**	**WS10PT**	**WS10PT**	**WS10PT**

(Fortsetzung)

3. Schritt • Wahl der Schnittgeschwindigkeit *(Fortsetzung)*

Warmfeste Eisenbasislegierungen (135-320 HB) (≤34 HRC)

Schnittgeschwindigkeit – m/min | Startwerte ◁▷

Werkstoff-gruppe	Sorte	15	45	75	105	140	170	200	230	290	310	m/min
S1	WU10HT											30
	WS10PT											55
	WS25PT											40
	WM15CT											55
	WM25CT/WM35CT											40

Warmfeste Kobaltbasislegierungen (150-425 HB) (≤45 HRC)

Schnittgeschwindigkeit – m/min | Startwerte ◁▷

Werkstoff-gruppe	Sorte	15	45	75	105	140	170	200	230	290	310	m/min
S2	WU10HT											35
	WS10PT											60
	WS25PT											30
	WM15CT											60
	WM25CT/WM35CT											30

Warmfeste Nickelbasislegierungen (140-475 HB) (≤48 HRC)

Schnittgeschwindigkeit – m/min | Startwerte ◁▷

Werkstoff-gruppe	Sorte	15	45	75	105	140	170	200	230	290	310	m/min
S3	WU10HT											40
	WS10PT											70
	WS25PT											40
	WM15CT											70
	WM25CT/WM35CT											40

Titan und Titanlegierungen (110-450 HB) (≤48 HRC)

Schnittgeschwindigkeit – m/min | Startwerte ◁▷

Werkstoff-gruppe	Sorte	15	45	75	105	140	170	200	230	290	310	m/min
S4	WU10HT											45
	WM15CT											70
	WM25CT/WM35CT											55

Negative Wendeschneidplatten

..MA

Ohne Spanformgeometrie zur Bearbeitung von Gusseisen.
Für Schlicht- bis Schruppbearbeitungen.

.NMP

Für die mittlere Bearbeitung zäher Werkstoffe wie Chrom- oder Nickelbasislegierungen.
Minimiert die Aufbauschneidenbildung.

4

Vorschlichtgeometrie für die leichte bis mittlere Stahlbearbeitung.
Geringere Passivkräfte aufgrund des angepassten Neigungswinkels.
Bestens geeignet für die Bearbeitung vibrationsanfälliger Teile.

(Fortsetzung)

Negative Wendeschneidplatten *(Fortsetzung)*

22

Zum Schlichtdrehen, erzielt glatte und präzise Oberflächen.
Sehr gute Spankontrolle, insbesondere bei geringen Schnitttiefen.

65

Schruppdrehgeometrie mit Spankontrolle, für Anwendungen bis zum mittelschweren Bereich.
Positiver Spanwinkel zur Reduzierung der Schnittkräfte und der Leistungsaufnahme.
Geeignet für Werkstoffe mit geringer Zugfestigkeit und für rostfreie Stähle.

CT

Entwickelt zum Kopierdrehen im ziehenden Schnitt. Während bei anderen Geometrien lange Späne erzeugt werden, ermöglicht die einzigartige Schnittaufteilung eine gute Spankontrolle.

(Fortsetzung)

Negative Wendeschneidplatten *(Fortsetzung)*

FF

Zum Schlichtdrehen, erzielt glatte und präzise Oberflächen. Sehr gute Spankontrolle, insbesondere bei geringen Schnitttiefen.

FS

Für Schlichtbearbeitungen. Umfanggeschliffen, mit positiver Schneidkante, die sich besonders für hochwarmfeste Legierungen eignet. Die feinstbearbeiteten Schneidkanten an der umfanggeschliffenen Wendeschneidplatte bieten eine leichte Verrundung für eine verbesserte Schneidkantenstabilität und -zuverlässigkeit.

FW

Wiper-Geometrie zum Schlichten, wenn mit hohen Vorschüben eine qualitativ hochwertige Oberflächengüte erzielt werden soll. Erste Wahl beim Hochleistungsschlichten.

(Fortsetzung)

Negative Wendeschneidplatten *(Fortsetzung)*

MG

Für leichte Bearbeitungen bis hin zu leichten Schruppbearbeitungen.

ML

Für das Schlichten bis zu mittleren Bearbeitungen mit einer negativen stabilen Schneidkante.

MR

Für die mittlere bis leichte Schuppbearbeitung von Stahl, von schwer zerspanbaren, hochlegierten Titanwerkstoffen sowie von Aluminiumwerkstoffen. Hohe Stabilität bei Bearbeitungen mit starker Spandeformierung.

(Fortsetzung)

Negative Wendeschneidplatten *(Fortsetzung)*

MS

Zur mittleren Bearbeitung von hochwarmfesten Werkstoffen. Die feinstbearbeitete Schneidkantenausführungen dient zur Erhöhung der Schneidkantenzähigkeit.

MW

Wiper-Geometrie für leichte bis mittlere Drehbearbeitungen mit hohen Vorschüben. Der Vorschub kann doppelt so hoch gewählt werden als bei Schneiden mit normalen Eckenradien, um die gleiche Oberflächengüte zu erreichen.

RH

Für die mittlere Bearbeitung bis hin zum Schruppen. Hervorragende Spankontrolle. Hohe Schneidkantenstabilität bei unterbrochenen Schnitten, Schmiedehaut oder Zunder. Bevorzugt für alle Gusseisenwerkstoffe wie Grauguss, Temperguss und Kugelgraphitguss.

(Fortsetzung)

Negative Wendeschneidplatten *(Fortsetzung)*

SR

Eine ausgezeichnete Schruppgeometrie. Die SR verfügt über eine stabile Schneidkante zur Bearbeitung mit hohen Zahnvorschüben bei Schruppbearbeitungen. Besonders geeignet für ein hohes Zeitspanungsvolumen.

UF

Für das Schlichten mit einer positiven Schneide für geringere Schnittkräfte und eine überlegene Oberflächengüte.

UM

Zur mittleren Drehbearbeitung. Weichschneidende Spanformgeometrie. Eingesetzt in Anwendungen mit unterschiedlichen Spanquerschnitten, wie Profil- oder Kopierdrehen. Gute Maßhaltigkeit. Für weiche Stähle und nicht rostende Stähle.

(Fortsetzung)

Negative Wendeschneidplatten *(Fortsetzung)*

UR

Schruppgeometrie mit weicher Spanformung und verbessertem Kühlmittelfluss für längere Standzeiten. Die positive Geometrie verringert die Schnittkräfte und bietet eine verbesserte Schnitttiefen-Kerbverschleißfestigkeit. Ideal geeignet zur Anwendung in nicht rostendem Stahl und zur Bearbeitung von Stahl im glatten Schnitt.

Positive Wendeschneidplatten

2

Scharfe Schneidkante für Schlichtbearbeitungen. Gute Spankontrolle mit sehr kurzen Spänen. Hohe Maßgenauigkeit und Oberflächengüten. Präzisionsgeschliffene Wendeschneidplatte mit 0,008 Zoll Eckenradius.

41

Bevorzugt für die leichte bis mittlere Bearbeitung. Geringe Schnittkräfte und niedriger Leistungsbedarf aufgrund der positiven Spanwinkel. Gute Spankontrolle für einen umfangreichen Werkstoffanwendungsbereich. Auch für kurzspanende Gusseisen geeignet.

(Fortsetzung)

Positive Wendeschneidplatten *(Fortsetzung)*

FP

Für das Schlichten bis hin zu mittleren Drehbearbeitungen mit optimaler Spankontrolle in einem großen Bearbeitungs- und Werkstoffanwendungsbereich.

MP

Mittlere Drehbearbeitungen bis hin zum Schruppen mit reduzierten Schnittkräften und verbesserter Spankontrolle bei hohen Vorschubgeschwindigkeiten. Geeignet für hohe Zeitspanungsvolumen und für das Spindeln.

MU

Eine mittlere, universelle, positive Geometrie mit weichem Schnitt. Ermöglicht einen vielseitigen Anwendungsbereich und eignet sich für das Drehen instabiler Komponenten und für Innenbearbeitungen.

Die Beschichtungen ermöglichen hohe Schnittgeschwindigkeiten und sind für Schlicht- bis zu schweren Schruppbearbeitungen geeignet.

P	Stahl
M	Nicht rostender Stahl
K	Gusseisen
N	NE-Metalle
S	Hochwarmfeste Legierungen
H	Gehärtete Werkstoffe

Verschleißfestigkeit ⟷ Zähigkeit

Sorte	Beschichtung	Sortenbeschreibung		05	10	15	20	25	30	35	40	45
WP15CT	HC-P15	Beschichtetes Hartmetall MT-CVD/CVD — TiN-TiCN-Al_2O_3-ZrCN. Eine ausgewogene Kombination von Verschleißfestigkeit und Zähigkeit. Hochproduktive Bearbeitung bei leicht unterbrochenen Schnittbedingungen. Für Stähle.	P		■	■	■					
			M									
			K				■	■				
			N									
			S									
			H									
WP25CT	HC-P25	Beschichtetes Hartmetall MT-CVD/CVD — TiN-TiCN-Al_2O_3-ZrCN. Gute Zähigkeitseigenschaften Hervorragende erste Wahl für die Bearbeitung von Stahl, hohes Zeitspanungsvolumen bei nahezu allen Metallen, bis auf die schwierigsten unterbrochenen Schnitte.	P				■	■	■			
			M									
			K						■	■		
			N									
			S									
			H									
WP35CT	HC-P35	Beschichtetes Hartmetall MT-CVD/CVD — TiN-TiCN-Al_2O_3-ZrCN. Für alle Schrupp- und schwere Schruppbearbeitungen (mit oder ohne Kühlmittel) in unterbrochenen oder glatten Schnitten geeignet.	P						■	■	■	
			M					■	■			
			K									
			N									
			S									
			H									
WM15CT	HC-M15	Beschichtetes Hartmetall MT-CVD/CVD — TiN-TiCN-Al_2O_3-ZrCN. Hohe Verschleißfestigkeit und gute Schnittiefen-Kerbverschleißfestigkeit für lange Standzeiten beim Schlichten und bei mittleren Drehbearbeitungen.	P				■	■				
			M		■	■	■					
			K									
			N									
			S		■	■	■					
			H									
WM25CT	HC-M25	Beschichtetes Hartmetall MT-CVD/CVD — TiN-TiCN-Al_2O_3-ZrCN. Eine ausgewogene Kombination von Verschleißfestigkeit und Zähigkeit. Leichte und mittlere Bearbeitung. Für austenitischen, nicht rostenden Stahl der AISI-Serie.	P							■	■	
			M				■	■	■			
			K									
			N									
			S				■	■	■			
			H									
WM35CT	HC-M35	Beschichtetes Hartmetall MT-CVD/CVD — TiN-TiCN-Al_2O_3-ZrCN. Eine ausgewogene Kombination von Zähigkeit und Verschleißfestigkeit. Für die mittlere Bearbeitung bis zum Schruppen mit leicht und stark unterbrochenen Schnitten.	P								■	■
			M						■	■	■	
			K									
			N									
			S						■	■	■	
			H									

Die Beschichtungen ermöglichen hohe Schnittgeschwindigkeiten und sind für Schlicht- bis zu schweren Schruppbearbeitungen geeignet.

P	Stahl
M	Nicht rostender Stahl
K	Gusseisen
N	NE-Metalle
S	Hochwarmfeste Legierungen
H	Gehärtete Werkstoffe

Verschleißfestigkeit ← → Zähigkeit

Sorte	Beschichtung	Sortenbeschreibung		05	10	15	20	25	30	35	40	45
WK05CT	HC-K05	Beschichtetes Hartmetall MT-CVD/CVD — TiN-TiCN-Al_2O_3.Höhere Verschleißfestigkeit für lange Standzeiten bei hohen Schnittgeschwindigkeiten. Höhere Schneidkantenstabilität gegen Schnitttiefen-Kerbverschleiß in unterbrochenen Schnitten Maximale Verschleißfestigkeit bei langer Standzeit und hohe Schnittgeschwindigkeiten beim Schlichten bis hin zu mittleren Zerspanungsanwendungen.	P									
			K									
WK20CT	HC-K20	Beschichtetes Hartmetall MT-CVD/CVD — TiN-TiCN-Al_2O_3. Erste Wahl für eine Vielzahl von Bearbeitungen von Grauguss und Sphäroguss, von leichter bis schwerer Bearbeitung, für glatte oder unterbrochene Schnitte und nass oder trocken.	P									
			K									
WS10PT	HC-S10	Eine verbesserte PVD-Mehrlagenbeschichtung auf einem unlegierten Hartmetallsubstrat mit hervorragender Widerstandsfähigkeit gegen plastische Deformation. Die neue und verbesserte Beschichtung bietet eine höhere Schneidkantenstabilität in einem großen Schnittgeschwindigkeits- und Vorschubbereich. Die Sorte WS10PT™ eignet sich ideal für das Schlichten und die allgemeine Bearbeitung der meisten Werkstoffe in einem großen Schnittgeschwindigkeits- und Vorschubbereich. Exzellent für die Bearbeitung der meisten Stähle, nicht rostender Stähle, Gusseisen, NE-Werkstoffe und Superlegierungen mit verbesserter Schneidenstabilität bei möglichen höheren Schnitt- und Vorschubgeschwindigkeiten.	P									
			M									
			K									
			N									
			S									
			H									
WS25PT	HC-S25	Eine verbesserte PVD-Sorte mit harter AlTiN-Beschichtung und einem feinkörnigen, unlegierten Substrat. Die neue und verbesserte Beschichtung bietet eine höhere Schneidkantenstabilität in einem großen Schnittgeschwindigkeits- und Vorschubbereich. Die Sorte WS25PT™ eignet sich ideal für die allgemeine Bearbeitung der meisten Stähle, nicht rostender Stähle, hochwarmfester Legierungen sowie von Titan, Eisen und NE-Werkstoffen bei moderaten Schnittgeschwindigkeiten und in einem großen Vorschubbereich. Sie bietet eine verbesserte Schneidkantenstabilität in unterbrochenen Schnitten und bei hohen Vorschüben.	P									
			M									
			K									
			N									
			S									
WU10HT	C3-C4	Eine unbeschichtete, harte, feinkörnige und unlegierte WC-Co-Hartmetallsorte mit geringem Bindergehalt. WU10HT™ bietet außergewöhnlichen Widerstand gegen Schneidkantenverschleiß, plastische (thermische) Verformung und Kerbverschleiß. Das kontrollierte Gefüge minimiert Oberflächenspannungen und bietet damit lange und zuverlässige Zerspanungsleistungen.	M									
			N									
			S									

Die Beschichtungen ermöglichen hohe Schnittgeschwindigkeiten und sind für Schlicht- bis zu schweren Schruppbearbeitungen geeignet.

P	Stahl
M	Nicht rostender Stahl
K	Gusseisen
N	NE-Metalle
S	Hochwarmfeste Legierungen
H	Gehärtete Werkstoffe

Verschleißfestigkeit ← → Zähigkeit

Sorte	Beschichtung	Sortenbeschreibung		05	10	15	20	25	30	35	40	45
THM	HW-K15	Unbeschichtetes Hartmetall. Außerordentlich ausgewogene Kombination aus Härte, Verschleißfestigkeit, Schneidkantenstabilität und Zähigkeit. Leichte und mittlere Bearbeitung. Eignet sich für Gusseisen, alle NE-Metalle und Nichtmetalle. Fürungünstige Schnittbedingungen beeignet.										
			K									
			N									
			S									
			H									
TTM	HW-P25	Unbeschichtetes Hartmetall. Mittlere Bearbeitung. Für Stahl.	P									
			M									
TTR	HW-P35	Unbeschichtetes Hartmetall. Leichte und mittlere Bearbeitung. Für Stahl. Eignet sich für niedrige Schnittgeschwindigkeiten. Effektiv einsetzbar bei ungünstigen Schnittbedingungen.	P									
TTI15	HT-P15	Cermet. Leichte Bearbeitung. Extrem verschleißfest bei hohen Schnittgeschwindigkeiten. Für Stähle und Kugelgrafitguss. Empfohlen für hohe Schnittgeschwindigkeiten bei günstigen Schnittbedingungen.	P									
			M									
			K									

WIDIA™

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Problematisch ist, dass Annahmen getroffen und nur ein Teil der Werkzeuginformationen eingegeben werden.

Mit NOVO: Die leistungsstarke digitale Intelligenz von NOVO unterstützt nicht nur den Programmierer bei der Suche nach dem passenden Werkzeug für die jeweilige Bearbeitung, sondern integriert auch alle Werkzeugdaten automatisch in eine komplette CAD/CAM-Lösung. Die Integration aller Werkzeugdaten beschleunigt die Bearbeitung des programmierten Teils — so sparen Sie Zeit.

NOVO sorgt dafür, dass Ihnen die passenden Werkzeuge in der richtigen Abfolge zur Verfügung stehen. Dies resultiert in einem störungsfreien Bearbeitungsablauf mit kürzeren Bearbeitungszeiten und frei werdenden Kapazitäten. **widia.com/novo**

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CCMT

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CCMT060202	6,35	6,45	2,38	0,2	2,80	-	-	-	-	-	-	-	-	-	-	-	2031658	-	-	-
CCMT060204	6,35	6,45	2,38	0,4	2,80	-	-	-	-	-	-	-	-	-	-	-	2031666	-	2031668	2031665
CCMT090304	9,53	9,67	3,18	0,4	4,40	-	-	-	-	-	-	-	-	-	-	-	2031693	-	2031695	-
CCMT090308	9,53	9,67	3,18	0,8	4,40	-	-	-	-	-	-	-	-	-	-	-	2031706	-	2027339	-
CCMT09T304	9,53	9,67	3,97	0,4	4,40	-	-	-	-	-	-	-	-	-	-	-	2031723	-	-	-
CCMT09T308	9,53	9,67	3,97	0,8	4,40	-	-	-	-	-	-	-	-	-	-	-	2027432	-	-	-
CCMT09T312	9,53	9,67	3,97	1,2	4,40	-	-	-	-	-	-	-	-	-	-	-	-	-	2027465	-
CCMT120408	12,70	12,90	4,76	0,8	5,50	-	-	-	-	-	-	-	-	-	-	-	2027472	-	2027484	-

CCMT-2

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CCMT0602042	6,35	6,45	2,38	0,4	2,80	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2021947

● Erste Wahl
○ Alternative

		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P		●	●	●	○	○	○	○	○	○	○	○		●	●	●
M				○	●	●	●			●	●	●		●		●
K		○	○					●	●	○	○		●			
N										○	○	○	●			
S						○				●	●	●	●			
H													●			

CCMT-41

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CCMT12040441	12,70	12,90	4,76	0,4	5,50	-	-	-	-	-	-	-	-	-	-	-	2010027	-	-	-
CCMT12040841	12,70	12,90	4,76	0,8	5,50	-	-	-	-	-	-	-	-	-	-	-	2010061	-	-	-

CCMT-FP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CCMT060202FP	6,35	6,45	2,38	0,2	2,80	4169857	4170140	-	-	4168778	-	-	-	-	-	-	-	-	-	-
CCMT060204FP	6,35	6,45	2,38	0,4	2,80	4169858	4170141	-	4168738	4168779	-	-	4170032	5684337	5684340	-	-	-	-	-
CCMT060208FP	6,35	6,45	2,38	0,8	2,80	4169859	4170142	-	4168739	4168780	-	-	4170083	5684342	5684344	-	-	-	-	-
CCMT09T302FP	9,53	9,67	3,97	0,2	4,40	-	4170293	-	-	4168781	-	-	-	-	-	-	-	-	-	-
CCMT09T304FP	9,53	9,67	3,97	0,4	4,40	4169860	4170294	-	4168740	4168782	-	-	4170084	5684341	5684343	-	-	-	-	-
CCMT09T308FP	9,53	9,67	3,97	0,8	4,40	4169861	4170295	-	4168741	4168783	-	-	4170085	-	5684338	-	-	-	-	-
CCMT120404FP	12,70	12,90	4,76	0,4	5,50	4169862	4170296	-	4168742	4168784	-	-	4170086	-	-	-	-	-	-	-
CCMT120408FP	12,70	12,90	4,76	0,8	5,50	4169993	4170297	-	4168763	4168785	-	-	4170087	-	-	-	-	-	-	-
CCMT120412FP	12,70	12,90	4,76	1,2	5,50	4169994	4170298	-	-	4168786	-	-	4170088	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CCMT-FW

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CCMT060202FW	6,35	6,45	2,38	0,2	2,80	5623344	-	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT060204FW	6,35	6,45	2,38	0,4	2,80	5623345	-	-	5623346	-	-	-	-	-	-	-	-	-	-	-
CCMT060208FW	6,35	6,45	2,38	0,8	2,80	5623347	-	-	5623348	-	-	-	-	-	-	-	-	-	-	-
CCMT09T304FW	9,53	9,67	3,97	0,4	4,40	5623349	-	-	5623470	-	-	-	-	-	-	-	-	-	-	-
CCMT09T308FW	9,53	9,67	3,97	0,8	4,40	5623473	-	-	-	-	-	-	-	-	-	-	-	-	-	-

CCMT-MP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CCMT060204MP	6,35	6,45	2,38	0,4	2,80	4170197	4170217	-	4168893	4168906	-	-	4170237	5684351	-	-	-	-	-	-
CCMT09T304MP	9,53	9,67	3,97	0,4	4,40	4170198	4170218	-	4168894	4168907	-	-	4170238	5684352	-	-	-	-	-	-
CCMT09T308MP	9,53	9,67	3,97	0,8	4,40	4170199	4170219	-	4168895	4168908	-	-	4170239	5684350	-	-	-	-	-	-
CCMT09T312MP	9,53	9,67	3,97	1,2	4,40	-	4170220	-	-	4168909	-	-	-	-	-	-	-	-	-	-
CCMT120408MP	12,70	12,90	4,76	0,8	5,50	4170200	4170221	-	4168896	4168910	-	-	4170240	5684349	-	-	-	-	-	-
CCMT120412MP	12,70	12,90	4,76	1,2	5,50	-	4170222	-	4168897	4168911	-	-	4170241	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CCMT-MU

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CCMT060208MU	6,35	6,45	2,38	0,8	2,80	-	-	-	-	5623159	-	-	5623158	-	-	-	-	-	-	-
CCMT090304MU	9,53	9,67	3,18	0,4	4,40	-	5623420	-	-	5623421	-	-	-	-	-	-	-	-	-	-
CCMT090308MU	9,53	9,67	3,18	0,8	4,40	5623425	5623424	-	-	5623423	-	-	-	-	-	-	-	-	-	-
CCMT09T304MU	9,53	9,67	3,97	0,4	4,40	5623431	5623430	-	-	5623427	-	5623429	5623432	5623428	5623426	-	-	-	-	-
CCMT09T308MU	9,53	9,67	3,97	0,8	4,40	5623434	5623436	5623439	-	5623435	-	-	5623433	5623438	5623437	-	-	-	-	-
CCMT120408MU	12,70	12,90	4,76	0,8	5,50	5623440	5623443	-	-	5623442	-	-	5623441	-	5623444	-	-	-	-	-

CCMT-MW

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CCMT09T304MW	9,53	9,67	3,97	0,4	4,40	5623471	5623472	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT09T308MW	9,53	9,67	3,97	0,8	4,40	5623474	5623475	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT120404MW	12,70	12,90	4,76	0,4	5,50	5623476	5623477	-	-	-	-	-	-	-	-	-	-	-	-	-
CCMT120408MW	12,70	12,90	4,76	0,8	5,50	5623478	5623479	-	-	-	-	-	-	-	-	-	-	-	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CCMW

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CCMW060202	6,35	6,45	2,38	0,2	2,80	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2031733	ı	ı	ı
CCMW060204	6,35	6,45	2,38	0,4	2,80	ı	ı	ı	ı	ı	ı	4170464	4170368	ı	ı	ı	2027507	ı	ı	ı
CCMW090302	9,53	9,67	3,18	0,2	4,40	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2031734	ı	ı	ı
CCMW090304	9,53	9,67	3,18	0,4	4,40	ı	ı	ı	ı	ı	ı	4170465	4170369	ı	ı	ı	2027509	ı	ı	ı
CCMW090308	9,53	9,67	3,18	0,8	4,40	ı	ı	ı	ı	ı	ı	4170466	4170370	ı	ı	ı	ı	ı	ı	ı
CCMW09T304	9,53	9,67	3,97	0,4	4,40	ı	ı	ı	ı	ı	ı	4170467	4170371	ı	ı	ı	2027511	ı	ı	ı
CCMW09T308	9,53	9,67	3,97	0,8	4,40	ı	ı	ı	ı	ı	ı	4170468	4170372	ı	ı	ı	2027512	ı	ı	ı
CCMW120404	12,70	12,90	4,76	0,4	5,50	ı	ı	ı	ı	ı	ı	4170469	4170373	ı	ı	ı	2027524	ı	ı	ı
CCMW120408	12,70	12,90	4,76	0,8	5,50	ı	ı	ı	ı	ı	ı	4170470	4170374	ı	ı	ı	2027525	ı	ı	ı

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CNGG-FS

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNGG120401FS	12,70	12,90	4,76	0,1	5,16	-	-	-	-	-	-	-	-	5548576	-	-	-	-	-	-
CNGG120402FS	12,70	12,90	4,76	0,2	5,16	-	-	-	-	-	-	-	-	5548575	-	-	-	-	-	-
CNGG120404FS	12,70	12,90	4,76	0,4	5,16	-	-	-	-	-	-	-	-	5548577	5538204	5549945	-	-	-	-
CNGG120408FS	12,70	12,90	4,76	0,8	5,16	-	-	-	-	-	-	-	-	5548578	5538205	5549946	-	-	-	-
CNGG120412FS	12,70	12,90	4,76	1,2	5,16	-	-	-	-	-	-	-	-	5548579	-	-	-	-	-	-

CNGP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNGP120401	12,70	12,90	4,76	0,1	5,16	-	-	-	-	-	-	-	-	5549137	-	-	-	-	-	-
CNGP120402	12,70	12,90	4,76	0,2	5,16	-	-	-	-	-	-	-	-	5549138	-	5549206	-	-	-	-
CNGP120404	12,70	12,90	4,76	0,4	5,16	-	-	-	-	-	-	-	-	5549139	-	5549207	-	-	-	-
CNGP120408	12,70	12,90	4,76	0,8	5,16	-	-	-	-	-	-	-	-	5549190	-	5549208	-	-	-	-

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● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CNMA

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMA120404	12,70	12,90	4,76	0,4	5,16	'	'	'	'	'	'	4171595	4171863	'	'	'	'	'	'	'
CNMA120408	12,70	12,90	4,76	0,8	5,16	'	'	'	'	'	'	4171596	4171864	'	'	'	'	'	'	'
CNMA120412	12,70	12,90	4,76	1,2	5,16	'	'	'	'	'	'	4171597	4171865	'	'	'	'	'	'	'
CNMA120416	12,70	12,90	4,76	1,6	5,16	'	'	'	'	'	'	4171598	4171866	'	'	'	'	'	'	'
CNMA160608	15,88	16,12	6,35	0,8	6,35	'	'	'	'	'	'	'	4171867	'	'	'	'	'	'	'
CNMA160612	15,88	16,12	6,35	1,2	6,35	'	'	'	'	'	'	4171599	4171868	'	'	'	'	'	'	'
CNMA160616	15,88	16,12	6,35	1,6	6,35	'	'	'	'	'	'	4171600	4171869	'	'	'	'	'	'	'
CNMA190608	19,05	19,34	6,35	0,8	7,93	'	'	'	'	'	'	4171601	4171870	'	'	'	'	'	'	'
CNMA190612	19,05	19,34	6,35	1,2	7,93	'	'	'	'	'	'	4171602	4171871	'	'	'	'	'	'	'
CNMA190616	19,05	19,34	6,35	1,6	7,93	'	'	'	'	'	'	4171633	4171872	'	'	'	'	'	'	'

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CNMG

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMG120404	12,70	12,90	4,76	0,4	5,16	-	-	-	-	-	-	-	-	-	-	-	2559561	-	-	-
CNMG120408	12,70	12,90	4,76	0,8	5,16	-	-	-	-	-	-	-	-	-	-	-	2027567	-	-	-
CNMG190612	19,05	19,34	6,35	1,2	7,93	-	-	-	-	-	-	-	-	-	-	-	2559382	-	-	-
CNMG190616	19,05	19,34	6,35	1,6	7,93	-	-	-	-	-	-	-	-	-	-	-	2559317	-	-	-

CNMG-22

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMG12040422	12,70	12,90	4,76	0,4	5,16	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2010175

CNMG-FF

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMG120404FF	12,70	12,90	4,76	0,4	5,16	4171025	-	-	-	4172345	-	-	4171318	5684271	-	-	-	-	-	-
CNMG120408FF	12,70	12,90	4,76	0,8	5,16	4171026	-	-	-	4172346	-	-	4171319	5684272	-	-	-	-	-	-
CNMG120412FF	12,70	12,90	4,76	1,2	5,16	4171027	-	-	-	4172347	-	-	4171320	-	-	-	-	-	-	-

C2–C49

C50–C81

B8–B25

B26–B28

B30–B105

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CNMG-FW

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMG120404FW	12,70	12,90	4,76	0,4	5,16	-	-	-	4171755	4172702	-	4171680	-	-	-	-	-	-	-	-
CNMG120408FW	12,70	12,90	4,76	0,8	5,16	5623480	-	-	4171756	4173103	-	4171681	-	-	-	-	-	-	-	-
CNMG120412FW	12,70	12,90	4,76	1,2	5,16	5623481	-	-	4171757	4173104	-	4171683	-	-	-	-	-	-	-	-

CNMG-ML

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMG120404ML	12,70	12,90	4,76	0,4	5,16	4171059	4170458	-	-	-	-	4171657	4171390	-	-	-	-	-	-	-
CNMG120408ML	12,70	12,90	4,76	0,8	5,16	4171060	4170459	-	-	-	-	4171658	4171391	-	-	-	-	-	-	-
CNMG120412ML	12,70	12,90	4,76	1,2	5,16	4171348	4170460	-	-	-	-	4171659	4171392	-	-	-	-	-	-	-
CNMG120416ML	12,70	12,90	4,76	1,6	5,16	-	5684346	-	-	-	-	-	4171393	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CNMG-MR

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMG120404MR	12,70	12,90	4,76	0,4	5,16	4171130	4170546	4170043	-	-	-	-	-	-	-	-	-	-	-	-
CNMG120408MR	12,70	12,90	4,76	0,8	5,16	4171131	4170547	4170044	-	4172955	4173120	-	-	-	-	-	-	-	-	-
CNMG120412MR	12,70	12,90	4,76	1,2	5,16	4171132	4170548	4170045	-	4172956	4173121	-	-	-	-	-	-	-	-	-
CNMG120416MR	12,70	12,90	4,76	1,6	5,16	4171133	5684353	-	-	4172957	4173122	-	-	-	-	-	-	-	-	-
CNMG160608MR	15,88	16,12	6,35	0,8	6,35	4171134	4170549	-	-	4172958	4173133	-	-	-	-	-	-	-	-	-
CNMG160612MR	15,88	16,12	6,35	1,2	6,35	4171135	4170550	4170046	-	4172959	4173134	-	-	-	-	-	-	-	-	-
CNMG160616MR	15,88	16,12	6,35	1,6	6,35	4171136	4170551	4170047	-	4172960	4173135	-	-	-	-	-	-	-	-	-
CNMG190612MR	19,05	19,34	6,35	1,2	7,93	4171137	4170552	4170048	-	4172961	4173136	-	-	-	-	-	-	-	-	-
CNMG190616MR	19,05	19,34	6,35	1,6	7,93	4171138	4170563	4170049	-	4172962	4173137	-	-	-	-	-	-	-	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CNMG-MS

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMG120404MS	12,70	12,90	4,76	0,4	5,16	-	-	-	-	-	-	-	-	5908742	5908743	5908744	-	-	-	-
CNMG120408MS	12,70	12,90	4,76	0,8	5,16	-	-	-	-	-	-	-	-	5908745	5908746	5908747	-	-	-	-
CNMG120412MS	12,70	12,90	4,76	1,2	5,16	-	-	-	-	-	-	-	-	5908748	5908749	5908750	-	-	-	-
CNMG120416MS	12,70	12,90	4,76	1,6	5,16	-	-	-	-	-	-	-	-	5908751	5908752	5908753	-	-	-	-
CNMG160608MS	15,88	16,12	6,35	0,8	6,35	-	-	-	-	-	-	-	-	5908754	5908755	5908756	-	-	-	-
CNMG160612MS	15,88	16,12	6,35	1,2	6,35	-	-	-	-	-	-	-	-	5908757	5908758	5908759	-	-	-	-
CNMG190608MS	19,05	19,34	6,35	0,8	7,93	-	-	-	-	-	-	-	-	5908760	5908761	5908762	-	-	-	-
CNMG190612MS	19,05	19,34	6,35	1,2	7,92	-	-	-	-	-	-	-	-	5908763	5908764	5908765	-	-	-	-
CNMG190616MS	19,05	19,34	6,35	1,6	7,92	-	-	-	-	-	-	-	-	5908766	5908767	5908768	-	-	-	-

CNMG-MW

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMG120408MW	12,70	12,90	4,76	0,8	5,16	-	-	-	-	4173112	-	4171682	-	-	-	-	-	-	-	-
CNMG120412MW	12,70	12,90	4,76	1,2	5,16	-	-	-	-	4173113	-	4171684	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CNMG-RH

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMG120408RH	12,70	12,90	4,76	0,8	5,16	4170979	4171504	5684356	-	4173035	-	-	4171903	-	-	-	-	-	-	-
CNMG120412RH	12,70	12,90	4,76	1,2	5,16	4170980	4171505	4171698	-	4173036	-	-	4171904	-	-	-	-	-	-	-
CNMG120416RH	12,70	12,90	4,76	1,6	5,16	4170981	4171506	4171699	-	4173037	-	-	4171905	-	-	-	-	-	-	-
CNMG160608RH	15,88	16,12	6,35	0,8	6,35	4170982	4171507	4171700	-	4173038	-	-	4171906	-	-	-	-	-	-	-
CNMG160612RH	15,88	16,12	6,35	1,2	6,35	4170983	4171508	4171701	-	4173039	-	-	4171907	-	-	-	-	-	-	-
CNMG160616RH	15,88	16,12	6,35	1,6	6,35	4170984	4171509	4171702	-	4173040	-	-	4171908	-	-	-	-	-	-	-
CNMG190608RH	19,05	19,34	6,35	0,8	7,93	4170985	4171510	4171703	-	4173041	-	-	4171909	-	-	-	-	-	-	-
CNMG190612RH	19,05	19,34	6,35	1,2	7,93	4170986	4171511	4171704	-	4173042	-	-	4171910	-	-	-	-	-	-	-
CNMG190616RH	19,05	19,34	6,35	1,6	7,93	4170987	4171512	4171705	-	4173043	-	-	4171911	-	-	-	-	-	-	-
CNMG190624RH	19,05	19,34	6,35	2,4	7,93	4170988	4171523	4171706	-	4173044	-	-	-	-	-	-	-	-	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CNMG-UF

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMG120404UF	12,70	12,90	4,76	0,4	5,16	5645589	-	-	4169353	4169379	-	-	-	5645600	-	-	-	-	-	-
CNMG120408UF	12,70	12,90	4,76	0,8	5,16	-	-	-	4169354	4169380	-	-	-	5645588	-	-	-	-	-	-
CNMG120412UF	12,70	12,90	4,76	1,2	5,16	-	-	-	4169355	4169381	-	-	-	-	-	-	-	-	-	-

CNMG-UM

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMG120404UM	12,70	12,90	4,76	0,4	5,16	-	-	-	4172334	4172380	4172410	-	-	5645217	-	-	-	-	-	-
CNMG120408UM	12,70	12,90	4,76	0,8	5,16	5645250	5645219	-	4172335	4172381	4172411	-	-	-	-	-	-	-	-	-
CNMG120412UM	12,70	12,90	4,76	1,2	5,16	-	-	-	4172336	4172382	4172412	-	-	5301414	-	-	-	-	-	-

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CNMG-UR

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMG120404UR	12,70	12,90	4,76	0,4	5,16	4171022	4170500	-	4169406	4169444	4169479	-	-	5578894	5578895	-	-	-	-	-
CNMG120408UR	12,70	12,90	4,76	0,8	5,16	4171093	4170501	4169960	4169407	4169445	4169480	5680086	5680085	5301400	5301402	-	-	-	-	-
CNMG120412UR	12,70	12,90	4,76	1,2	5,16	4171094	4170502	4169961	4169408	4169446	4169481	5680087	4171419	5301413	5301416	-	-	-	-	-
CNMG120416UR	12,70	12,90	4,76	1,6	5,16	4171095	4170503	-	4169409	4169447	4169482	-	4171420	5680089	5680170	-	-	-	-	-
CNMG160608UR	15,88	16,12	6,35	0,8	6,35	4171096	4170504	-	4169410	4169448	4169483	-	4171421	5578896	5578897	-	-	-	-	-
CNMG160612UR	15,88	16,12	6,35	1,2	6,35	4171097	4170505	4169962	4169411	4169449	4169484	-	4171422	5578898	-	-	-	-	-	-
CNMG160616UR	15,88	16,12	6,35	1,6	6,35	4171098	4170506	4169963	-	4169450	4169485	-	4171423	5578900	5578901	-	-	-	-	-
CNMG190612UR	19,05	19,34	6,35	1,2	7,93	4171099	4170507	4169964	4169412	4169451	4169486	5680088	4171424	5578902	5512536	-	-	-	-	-
CNMG190616UR	19,05	19,34	6,35	1,6	7,93	4171100	4170508	4169965	4169423	4169452	4169487	-	4171425	5345183	5579234	-	-	-	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CNMM-65

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMM12040865	12,70	12,90	4,76	0,8	5,16	5698348	5698349	5698360	-	5698347	-	-	-	-	-	-	-	-	-	-
CNMM12041265	12,70	12,90	4,76	1,2	5,16	5698362	5698363	-	-	5698361	-	-	-	-	-	-	-	-	-	-
CNMM12041665	12,70	12,90	4,76	1,6	5,16	-	5698365	-	-	5698364	-	-	-	-	-	-	-	-	-	-
CNMM16060865	15,88	16,12	6,35	0,8	6,35	-	5698366	5698367	-	-	-	-	-	-	-	-	-	-	-	-
CNMM16061265	15,88	16,12	6,35	1,2	6,35	5698369	5698370	5698371	-	5698368	-	-	-	-	-	-	-	-	-	-
CNMM16061665	15,88	16,12	6,35	1,6	6,35	5698372	5698373	-	-	-	-	-	-	-	-	-	-	-	-	-
CNMM19061265	19,05	19,34	6,35	1,2	7,93	-	-	5698376	-	5698374	-	-	-	-	-	-	-	-	-	-
CNMM19061665	19,05	19,34	6,35	1,6	7,93	5698378	-	-	-	5698377	-	-	-	-	-	-	-	-	-	-
CNMM19062465	19,05	19,34	6,35	2,4	7,93	5698410	5698411	-	-	5698379	-	-	-	-	-	-	-	-	-	-

CNMM-SR

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMM190616SR	19,05	19,34	6,35	1,6	7,93	5696643	-	-	-	5696642	-	-	-	-	-	-	-	-	-	-
CNMM190624SR	19,05	19,34	6,35	2,4	7,93	-	-	5696644	-	-	-	-	-	-	-	-	-	-	-	-
CNMM250924SR	25,40	25,79	9,53	2,4	9,12	5696645	5696646	5696647	-	-	-	-	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
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CNMP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CNMP120404	12,70	12,90	4,76	0,4	5,16	-	-	-	4171585	4173552	4173681	-	-	4172439	-	-	-	-	-	-
CNMP120408	12,70	12,90	4,76	0,8	5,16	-	-	-	4171586	4173653	4173682	-	-	4172440	4172614	-	-	-	-	-
CNMP120412	12,70	12,90	4,76	1,2	5,16	-	-	-	4171587	4173654	4173693	-	-	4172441	4172615	-	-	-	-	-
CNMP160608	15,88	16,12	6,35	0,8	6,35	-	-	-	4171588	4173655	4173694	-	-	-	-	-	-	-	-	-
CNMP160612	15,88	16,12	6,35	1,2	6,35	-	-	-	4171589	4173656	4173695	-	-	4172442	-	-	-	-	-	-
CNMP190612	19,05	19,34	6,35	1,2	7,93	-	-	-	-	-	-	-	-	4172483	-	-	-	-	-	-
CNMP190616	19,05	19,34	6,35	1,6	7,93	-	-	-	4171590	4173657	4173696	-	-	-	-	-	-	-	-	-

CPGT-3

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CPGT04T1043	4,76	4,83	1,98	0,4	2,15	-	-	-	-	-	-	-	-	-	-	-	-	-	2022082	-

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

CPMT-FP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CPMT060202FP	6,35	6,45	2,38	0,2	2,80	4170015	4170325	-	-	4168822	-	-	-	-	-	-	-	-	-	-
CPMT060204FP	6,35	6,45	2,38	0,4	2,80	4170016	4170326	-	4168812	4168823	-	-	4170105	-	-	-	-	-	-	-
CPMT060208FP	6,35	6,45	2,38	0,8	2,80	4170017	4170327	-	4168813	4168824	-	-	4170106	-	-	-	-	-	-	-
CPMT09T302FP	9,53	9,67	3,97	0,2	4,40	-	-	-	-	4168825	-	-	-	-	-	-	-	-	-	-
CPMT09T304FP	9,53	9,67	3,97	0,4	4,40	4170018	4170328	-	4168814	4168826	-	-	4170107	-	-	-	-	-	-	-
CPMT09T308FP	9,53	9,67	3,97	0,8	4,40	4170019	4170329	-	4168815	4168827	-	-	4170108	-	-	-	-	-	-	-

CPMT-MP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
CPMT060208MP	6,35	6,45	2,38	0,8	2,80	4170255	4170257	-	-	-	-	-	-	-	-	-	-	-	-	-
CPMT09T308MP	9,53	9,67	3,97	0,8	4,40	4170256	4170258	-	4168923	4168926	-	-	4170266	-	-	-	-	-	-	-
CPMT09T312MP	9,53	9,67	3,97	1,2	4,40	-	4170259	-	4168924	-	-	-	4170267	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○	○	○	○		●	●	●
M				○	●	●	●			●	●	●		●		●
K		○	○					●	●	○	○		●			
N										○	○	○	●			
S						○				●	●	●	●			
H													●			

DCMT

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI115
DCMT070204	6,35	7,75	2,38	0,4	2,80	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2027768	ı	ı	ı
DCMT11T304	9,53	11,63	3,97	0,4	4,40	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2027805	ı	2027807	2027804
DCMT11T308	9,53	11,63	3,97	0,8	4,40	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2027843	ı	ı	ı
DCMT11T312	9,53	11,63	3,97	1,2	4,40	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2027868	ı	ı	ı
DCMT150404	12,70	15,50	4,76	0,4	5,50	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2027887	ı	ı	ı
DCMT150408	12,70	15,50	4,76	0,8	5,50	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2027908	ı	2027910	ı
DCMT150412	12,70	15,50	4,76	1,2	5,50	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2027932	ı	ı	ı
DCMT150416	12,70	15,50	4,76	1,6	5,50	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2027965	ı	ı	ı

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

DCMT-FP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DCMT070202FP	6,35	7,75	2,38	0,2	2,80	-	4170299	-	-	4168787	-	-	-	-	-	-	-	-	-	-
DCMT070204FP	6,35	7,75	2,38	0,4	2,80	4169995	4170300	-	4168764	4168788	-	-	4170089	-	-	-	-	-	-	-
DCMT070208FP	6,35	7,75	2,38	0,8	2,80	-	4170301	-	-	4168789	-	-	-	-	-	-	-	-	-	-
DCMT11T302FP	9,53	11,63	3,97	0,2	4,40	4169996	4170302	-	-	4168790	-	-	-	-	-	-	-	-	-	-
DCMT11T304FP	9,53	11,63	3,97	0,4	4,40	4169997	4170303	-	4168765	4168791	-	-	4170090	-	-	-	-	-	-	-
DCMT11T308FP	9,53	11,63	3,97	0,8	4,40	4169998	4170304	-	4168766	4168792	-	-	4170091	-	-	-	-	-	-	-
DCMT11T312FP	9,53	11,63	3,97	1,2	4,40	4169999	4170305	-	-	-	-	-	-	-	-	-	-	-	-	-
DCMT150404FP	12,70	15,50	4,76	0,4	5,50	4170000	4170306	-	-	4168793	-	-	-	-	-	-	-	-	-	-
DCMT150408FP	12,70	15,50	4,76	0,8	5,50	4170001	4170307	-	-	4168794	-	-	4170092	-	-	-	-	-	-	-

DCMT-FW

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DCMT11T304FW	9,53	11,63	3,97	0,2	4,40	5623482	-	-	5623483	-	-	-	-	-	-	-	-	-	-	-
DCMT11T308FW	9,53	11,63	3,97	0,8	4,40	5623486	-	-	5623487	-	-	-	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

DCMT-MP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DCMT11T304MP	9,53	11,63	3,97	0,4	4,40	4170201	4170223	-	-	-	-	-	4170242	-	-	-	-	-	-	-
DCMT11T308MP	9,53	11,63	3,97	0,8	4,40	4170202	4170224	-	4168898	4168912	-	-	4170243	-	-	-	-	-	-	-
DCMT11T312MP	9,53	11,63	3,97	1,2	4,40	4170213	4170225	-	-	-	-	-	-	-	-	-	-	-	-	-

DCMT-MU

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DCMT11T304MU	9,53	11,63	3,97	0,4	4,40	5623585	5623583	-	-	5623581	-	5623586	5623587	5623582	5623584	-	-	-	-	-
DCMT11T308MU	9,52	11,63	3,97	0,8	4,40	5623600	-	-	-	5623588	-	5623602	5623589	5623601	5623603	-	-	-	-	-
DCMT150408MU	12,70	15,50	4,76	0,8	5,50	5623606	5623608	-	-	5623604	-	5623605	5623607	5623609	5623610	-	-	-	-	-
DCMT150412MU	12,70	15,50	4,76	1,2	5,50	-	-	-	-	-	-	5623611	5623612	-	-	-	-	-	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

DCMT-MW

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DCMT11T304MW	9,52	11,63	3,97	0,2	4,40	5623484	5623485	'	'	'	'	'	'	'	'	'	'	'	'	'
DCMT11T308MW	9,53	11,63	3,97	0,8	4,40	5623488	5623489	'	'	'	'	'	'	'	'	'	'	'	'	'

DCMX-18

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DCMX11T302R18	9,53	11,63	3,97	0,2	4,30	'	'	'	'	'	'	'	'	'	'	'	2011507	'	'	'

DCMW

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DCMW070204	6,35	7,75	2,38	0,4	2,80	'	'	'	'	'	'	4170471	4170375	'	'	'	2027966	'	'	'
DCMW11T304	9,53	11,63	3,97	0,4	4,40	'	'	'	'	'	'	4170472	4170376	'	'	'	2027967	'	'	'
DCMW150408	12,70	15,50	4,76	0,8	5,50	'	'	'	'	'	'	4170473	4170377	'	'	'	2031737	'	'	'

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

DNGG-FS

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNGG110402FS	9,52	11,63	4,76	0,2	3,81	-	-	-	-	-	-	-	-	5548670	5538206	5549947	-	-	-	-
DNGG110404FS	9,52	11,63	4,76	0,4	3,81	-	-	-	-	-	-	-	-	5548671	-	5549948	-	-	-	-
DNGG110408FS	9,52	11,63	4,76	0,8	3,81	-	-	-	-	-	-	-	-	5548672	-	5549949	-	-	-	-
DNGG150401FS	12,70	15,50	4,76	0,1	5,16	-	-	-	-	-	-	-	-	5548674	-	5549991	-	-	-	-
DNGG150402FS	12,70	15,50	4,76	0,2	5,16	-	-	-	-	-	-	-	-	5548673	-	5549990	-	-	-	-
DNGG150404FS	12,70	15,50	4,76	0,4	5,16	-	-	-	-	-	-	-	-	5548675	5538207	5549992	-	-	-	-
DNGG150408FS	12,70	15,50	4,76	0,8	5,16	-	-	-	-	-	-	-	-	5548676	5538208	5549993	-	-	-	-
DNGG150412FS	12,70	15,50	4,76	1,2	5,16	-	-	-	-	-	-	-	-	5548677	-	5549994	-	-	-	-
DNGG150604FS	12,70	15,50	6,35	0,4	5,16	-	-	-	-	-	-	-	-	5548678	5538209	5549995	-	-	-	-
DNGG150608FS	12,70	15,50	6,35	0,8	5,16	-	-	-	-	-	-	-	-	5548679	5538230	5549996	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

DNGP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNGP150401	12,70	15,50	4,76	0,1	5,16	-	-	-	-	-	-	-	-	5549191	-	-	-	-	-	-
DNGP150402	12,70	15,50	4,76	0,2	5,16	-	-	-	-	-	-	-	-	5549192	-	-	-	-	-	-
DNGP150404	12,70	15,50	4,76	0,4	5,16	-	-	-	-	-	-	-	-	5549193	-	5549209	-	-	-	-
DNGP150408	12,70	15,50	4,76	0,8	5,16	-	-	-	-	-	-	-	-	5549194	-	5549210	-	-	-	-

DNMA

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMA110408	9,53	11,63	4,76	0,8	3,81	-	-	-	-	-	-	4171634	4171873	-	-	-	-	-	-	-
DNMA110412	9,53	11,63	4,76	1,2	3,81	-	-	-	-	-	-	-	4171874	-	-	-	-	-	-	-
DNMA150408	12,70	15,50	4,76	0,8	5,16	-	-	-	-	-	-	4171635	4171875	-	-	-	-	-	-	-
DNMA150412	12,70	15,50	4,76	1,2	5,16	-	-	-	-	-	-	4171636	4171876	-	-	-	-	-	-	-
DNMA150416	12,70	15,50	4,76	1,6	5,16	-	-	-	-	-	-	-	4171877	-	-	-	-	-	-	-
DNMA150608	12,70	15,50	6,35	0,8	5,16	-	-	-	-	-	-	4171637	4171878	-	-	-	-	-	-	-
DNMA150612	12,70	15,50	6,35	1,2	5,16	-	-	-	-	-	-	4171638	4171879	-	-	-	-	-	-	-
DNMA150616	12,70	15,50	6,35	1,6	5,16	-	-	-	-	-	-	-	4171880	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P		●	●	●	○	○	○	○	○	○	○	○		●	●	●
M				○	●	●	●			●	●	●		●		●
K		○	○					●	●	○	○		●			
N										○	○	○	●			
S						○				●	●	●	●			
H													●			

■ DNMG-22

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMG11040822	9,53	11,63	4,76	0,8	3,81	'	'	'	'	'	'	'	'	'	'	'	'	'	'	2022221

■ DNMG-CT

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMG150604CT	12,70	15,50	6,35	0,3	5,16	'	'	'	4171742	4172699	'	'	'	'	'	'	'	'	'	'
DNMG150608CT	12,70	15,50	6,35	0,8	5,16	'	'	'	4171753	4172700	'	'	'	'	'	'	'	'	'	'
DNMG150612CT	12,70	15,50	6,35	1,1	5,16	'	'	'	4171754	4172701	'	'	'	'	'	'	'	'	'	'

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

DNMG-FF

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMG110404FF	9,53	11,63	4,76	0,4	3,81	4171028	-	-	-	4172348	-	-	4171321	5684273	-	-	-	-	-	-
DNMG110408FF	9,53	11,63	4,76	0,8	3,81	4171029	-	-	-	4172349	-	-	4171322	-	-	-	-	-	-	-
DNMG110412FF	9,53	11,63	4,76	1,2	3,81	-	-	-	-	4172350	-	-	-	-	-	-	-	-	-	-
DNMG150404FF	12,70	15,50	4,76	0,4	5,16	4171030	-	-	-	4172351	-	-	-	5684274	-	-	-	-	-	-
DNMG150408FF	12,70	15,50	4,76	0,8	5,16	4171031	-	-	-	4172352	-	-	4171373	5684275	-	-	-	-	-	-
DNMG150412FF	12,70	15,50	4,76	1,2	5,16	-	-	-	-	-	-	-	4171374	-	-	-	-	-	-	-
DNMG150604FF	12,70	15,50	6,35	0,4	5,16	4171032	-	-	-	4172683	-	-	4171375	5684276	-	-	-	-	-	-
DNMG150608FF	12,70	15,50	6,35	0,8	5,16	4171043	-	-	-	4172684	-	-	4171376	-	-	-	-	-	-	-
DNMG150612FF	12,70	15,50	6,35	1,2	5,16	4171044	-	-	-	4172685	-	-	4171377	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

■ DNMG-FW

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMG110404FW	9,53	11,63	4,76	0,4	3,81	5623490	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG110408FW	9,53	11,63	4,76	0,8	3,81	5623491	–	–	–	–	–	–	–	–	–	–	–	–	–	–
DNMG150404FW	12,70	15,50	4,76	0,4	5,16	5623492	–	–	4171758	4173105	–	4171685	–	–	–	–	–	–	–	–
DNMG150408FW	12,70	15,50	4,76	0,4	5,16	5623493	–	–	4171759	4173106	–	4171686	–	–	–	–	–	–	–	–
DNMG150604FW	12,70	15,50	6,35	0,4	5,16	5623496	–	–	4171760	4173107	–	4171689	–	–	–	–	–	–	–	–
DNMG150608FW	12,70	15,50	6,35	0,4	5,16	5623497	–	–	4171761	4173108	–	4171690	–	–	–	–	–	–	–	–

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P		●	●	●	○	○	○	○	○	○	○	○		●	●	●
M				○	●	●	●			●	●	●		●		●
K		○	○					●	●	○	○		●			
N										○	○	○	●			
S						○				●	●	●	●			
H													●			

DNMG-ML

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMG110404ML	9,53	11,63	4,76	0,4	3,81	4171062	4170461	'	'	'	'	4171660	4171394	'	'	'	'	'	'	'
DNMG110408ML	9,53	11,63	4,76	0,8	3,81	4171063	4170462	'	'	'	'	4171661	4171395	'	'	'	'	'	'	'
DNMG110412ML	9,53	11,63	4,76	1,2	3,81	4171064	'	'	'	'	'	'	'	'	'	'	'	'	'	'
DNMG150404ML	12,70	15,50	4,76	0,4	5,16	4171065	4170483	'	'	'	'	4171662	4171396	'	'	'	'	'	'	'
DNMG150408ML	12,70	15,50	4,76	0,8	5,16	4171066	4170484	'	'	'	'	4171663	4171397	'	'	'	'	'	'	'
DNMG150412ML	12,70	15,50	4,76	1,2	5,16	4171067	'	'	'	'	'	4171664	4171398	'	'	'	'	'	'	'
DNMG150604ML	12,70	15,50	6,35	0,4	5,16	4171068	4170485	'	'	'	'	4171665	4171399	'	'	'	'	'	'	'
DNMG150608ML	12,70	15,50	6,35	0,8	5,16	4171069	4170486	'	'	'	'	4171666	4171400	'	'	'	'	'	'	'
DNMG150612ML	12,70	15,50	6,35	1,2	5,16	4171070	4170487	'	'	'	'	4171667	4171401	'	'	'	'	'	'	'

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

■ DNMG-MR

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMG110408MR	9,53	11,63	4,76	0,8	3,81	4171139	4170564	4170050	'	'	'	'	'	'	'	'	'	'	'	'
DNMG150404MR	12,70	15,50	4,76	0,4	5,16	4171140	4170565	4170051	'	'	'	'	'	'	'	'	'	'	'	'
DNMG150408MR	12,70	15,50	4,76	0,8	5,16	4171141	4170566	4170052	'	'	'	'	'	'	'	'	'	'	'	'
DNMG150412MR	12,70	15,50	4,76	1,2	5,16	4171142	4170567	4170053	'	'	'	'	'	'	'	'	'	'	'	'
DNMG150604MR	12,70	15,50	6,35	0,4	5,16	4171143	4170568	4170054	'	'	'	'	'	'	'	'	'	'	'	'
DNMG150608MR	12,70	15,50	6,35	0,8	5,16	4171144	4170569	4170055	'	4173023	4173138	'	'	'	'	'	'	'	'	'
DNMG150612MR	12,70	15,50	6,35	1,2	5,16	4171145	4170570	4170056	'	4173024	4173139	'	'	'	'	'	'	'	'	'

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

DNMG-MS

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMG110408MS	9,53	11,63	4,76	0,8	3,81	-	-	-	-	-	-	-	-	5908769	5908770	5908781	-	-	-	-
DNMG150404MS	12,70	15,50	4,76	0,4	5,16	-	-	-	-	-	-	-	-	5908782	5908783	5908784	-	-	-	-
DNMG150408MS	12,70	15,50	4,76	0,8	5,16	-	-	-	-	-	-	-	-	5908785	5908787	5908788	-	-	-	-
DNMG150412MS	12,70	15,50	4,76	1,2	5,16	-	-	-	-	-	-	-	-	5908789	5908790	5908791	-	-	-	-
DNMG150604MS	12,70	15,50	6,35	0,4	5,16	-	-	-	-	-	-	-	-	5908792	5908793	5908794	-	-	-	-
DNMG150608MS	12,70	15,50	6,35	0,8	5,16	-	-	-	-	-	-	-	-	5908795	5908796	5908797	-	-	-	-
DNMG150612MS	12,70	15,50	6,35	1,2	5,16	-	-	-	-	-	-	-	-	5908798	5908799	5908800	-	-	-	-

DNMG-MW

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMG150408MW	12,70	15,50	4,76	0,4	5,16	5623494	5623495	-	-	4173114	-	4171687	-	-	-	-	-	-	-	-
DNMG150412MW	12,70	15,50	4,76	1,2	5,16	-	-	-	-	4173115	-	4171688	-	-	-	-	-	-	-	-
DNMG150608MW	12,70	15,50	6,35	0,4	5,16	5623498	5623499	-	-	4173116	-	4171691	-	-	-	-	-	-	-	-
DNMG150612MW	12,70	15,50	6,35	1,2	5,16	-	-	-	-	4173117	-	4171692	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

DNMG-RH

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMG150408RH	12,70	15,50	4,76	0,8	5,16	4170989	4171524	4171707	-	4173045	-	-	4171912	-	-	-	-	-	-	-
DNMG150412RH	12,70	15,50	4,76	1,2	5,16	4170990	4171525	4171708	-	-	-	-	4171913	-	-	-	-	-	-	-
DNMG150608RH	12,70	15,50	6,35	0,8	5,16	4170991	4171526	4171709	-	4173046	-	-	4171914	-	-	-	-	-	-	-
DNMG150612RH	12,70	15,50	6,35	1,2	5,16	4170992	4171527	4171710	-	4173047	-	-	4171915	-	-	-	-	-	-	-
DNMG150616RH	12,70	15,50	6,35	1,6	5,16	4170993	4171528	4171711	-	4173048	-	-	4171916	-	-	-	-	-	-	-
DNMG190612RH	15,88	19,38	6,35	1,2	6,35	4170994	4171529	4171712	-	-	-	-	-	-	-	-	-	-	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

DNMG-UF

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMG110404UF	9,53	11,63	4,76	0,4	3,81	-	-	-	4169356	4169382	-	-	-	5645603	-	-	-	-	-	-
DNMG110408UF	9,53	11,63	4,76	0,8	3,81	-	-	-	4169357	4169383	-	-	-	5645604	-	-	-	-	-	-
DNMG150404UF	12,70	15,50	4,76	0,4	5,16	-	-	-	4169358	4169384	-	-	-	5645601	-	-	-	-	-	-
DNMG150408UF	12,70	15,50	4,76	0,8	5,16	5645606	5645605	-	4169359	4169385	-	-	-	5645602	-	-	-	-	-	-
DNMG150412UF	12,70	15,50	4,76	1,2	5,16	-	-	-	4169360	4169386	-	-	-	-	-	-	-	-	-	-
DNMG150604UF	12,70	15,50	6,35	0,4	5,16	-	-	-	4169361	4169387	-	-	-	5645608	-	-	-	-	-	-
DNMG150608UF	12,70	15,50	6,35	0,8	5,16	-	5645609	-	4169362	4169388	-	-	-	5645607	-	-	-	-	-	-
DNMG150612UF	12,70	15,50	6,35	1,2	5,16	-	-	-	4169363	4169389	-	-	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

DNMG-UM

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMG110404UM	9,53	11,63	4,76	0,4	3,81	-	-	-	4172337	4172383	4172413	-	-	-	-	-	-	-	-	-
DNMG110408UM	9,53	11,63	4,76	0,8	3,81	-	-	-	4172338	4172384	4172414	-	-	5645256	-	-	-	-	-	-
DNMG110412UM	9,53	11,63	4,76	1,2	3,81	-	-	-	4172339	4172385	4172415	-	-	-	-	-	-	-	-	-
DNMG150404UM	12,70	15,50	4,76	0,4	5,16	-	-	-	4172340	4172386	4172416	-	-	5645254	-	-	-	-	-	-
DNMG150408UM	12,70	15,50	4,76	0,8	5,16	5645260	5645261	-	4172341	4172387	4172417	-	-	5645251	-	-	-	-	-	-
DNMG150412UM	12,70	15,50	4,76	1,2	5,16	-	-	-	4172342	4172388	4172418	-	-	5645259	-	-	-	-	-	-
DNMG150604UM	12,70	15,50	6,35	0,4	5,16	-	-	-	4172363	4172389	4172419	-	-	5645255	-	-	-	-	-	-
DNMG150608UM	12,70	15,50	6,35	0,8	5,16	-	5645262	-	4172364	4172390	4172420	-	-	5645253	5645264	-	-	-	-	-
DNMG150612UM	12,70	15,50	6,35	1,2	5,16	-	-	-	4172365	4172391	4172421	-	-	5645258	5645257	-	-	-	-	-
DNMG150616UM	12,70	15,50	6,35	1,6	5,16	-	-	-	-	4172392	4172422	-	-	-	-	-	-	-	-	-

C2–C49	C50–C81	B8–B25	B26–B28	B30–B105

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

DNMG-UR

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMG110408UR	9,53	11,63	4,76	0,8	3,81	4171101	4170509	4169966	4169424	4169453	4169488	-	4171426	-	-	-	-	-	-	-
DNMG110412UR	9,53	11,63	4,76	1,2	3,81	4171102	4170510	-	4169425	-	-	-	4171427	-	-	-	-	-	-	-
DNMG150408UR	12,70	15,50	4,76	0,8	5,16	4171103	4170511	4169967	4169426	4169454	4169489	-	4171428	-	5579271	-	-	-	-	-
DNMG150412UR	12,70	15,50	4,76	1,2	5,16	4171104	4170512	4169968	-	4169455	4169490	-	4171429	-	5579292	-	-	-	-	-
DNMG150416UR	12,70	15,50	4,76	1,6	5,16	-	-	-	-	-	4169491	-	4171430	5680171	-	-	-	-	-	-
DNMG150608UR	12,70	15,50	6,35	0,8	5,16	4171105	4170513	4169969	4169427	4169456	4169492	-	4171431	-	5579276	-	-	-	-	-
DNMG150612UR	12,70	15,50	6,35	1,2	5,16	4171106	4170514	4169970	4169428	4169457	4169493	5680172	4171432	-	-	-	-	-	-	-
DNMG150616UR	12,70	15,50	6,35	1,6	5,16	4171107	4170515	4169971	-	-	4169494	-	4171433	-	-	-	-	-	-	-

DNMM-65

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMM15060865	12,70	15,50	6,35	0,8	5,16	5698413	5698414	5698415	-	5698412	-	-	-	-	-	-	-	-	-	-
DNMM15061265	12,70	15,50	6,35	1,2	5,16	5698417	-	-	-	5698416	-	-	-	-	-	-	-	-	-	-
DNMM15061665	12,70	15,50	6,35	1,6	5,16	5698418 5698419	-	-	-	-	-	-	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P		●	●	●	○	○	○	○	○	○	○	○		●	●	●
M				○	●	●	●			●	●	●		●		●
K		○	○					●	●	○	○		●			
N										○	○	○	●			
S						○				●	●	●	●			
H													●			

■ DNMP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DNMP150404	12,70	15,50	4,76	0,4	5,16	-	-	-	4171591	4173658	4173697	-	-	4172484	-	-	-	-	-	-
DNMP150408	12,70	15,50	4,76	0,8	5,16	-	-	-	4171592	4173659	4173698	-	-	4172485	-	-	-	-	-	-
DNMP150412	12,70	15,50	4,76	1,2	5,16	-	-	-	4172133	4173660	4173699	-	-	-	-	-	-	-	-	-
DNMP150604	12,70	15,50	6,35	0,4	5,16	-	-	-	4172134	4173661	4173700	-	-	4172486	-	-	-	-	-	-
DNMP150608	12,70	15,50	6,35	0,8	5,16	-	-	-	4172135	4173662	4173701	-	-	4172487	4172616	-	-	-	-	-
DNMP150612	12,70	15,50	6,35	1,2	5,16	-	-	-	4172136	4173663	4173702	-	-	4172488	4172617	-	-	-	-	-

HINWEIS: Wendeschneidplatten in DNMP-Ausführung sind einseitig.

■ DPMT-FP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DPMT070204FP	6,35	7,75	2,38	0,4	2,80	4170020	4170330	-	4168816	4168828	-	-	-	-	-	-	-	-	-	-
DPMT11T304FP	9,53	11,63	3,97	0,4	4,40	4170021	4170331	-	4168817	4168829	-	-	-	-	-	-	-	-	-	-
DPMT11T308FP	9,53	11,63	3,97	0,8	4,40	4170022	4170332	-	-	4168830	-	-	4170109	-	-	-	-	-	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P		●	●	●	○	○	○	○	○	○	○	○		●	●	●
M				○	●	●	●			●	●	●		●		●
K		○	○					●	●	○	○		●			
N										○	○	○	●			
S						○				●	●	●	●			
H													●			

DPMT-MP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
DPMT11T308MP	9,53	11,63	3,97	0,8	4,40	-	4170260	-	-	-	-	-	4170268	-	-	-	-	-	-	-

LNUX-13

ISO-Katalognummer	W	Ll	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
LNUX19194013	10,00	19,05	19,05	4,0	6,35	-	-	-	-	-	-	-	4170966	-	-	-	-	-	-	-
LNUX30194013	12,00	30,00	19,05	4,0	6,35	-	-	-	-	-	-	-	4170968	-	-	-	-	-	-	-

LNUX-EN95

ISO-Katalognummer	W	Ll	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
LNUX400924EN95	25,40	40,00	9,53	2,4	9,12	-	-	-	-	-	-	-	-	-	-	-	-	-	2012231	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

LNUX-T

ISO-Katalognummer	W	Ll	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
LNUX191940T	10,00	19,05	19,05	4,0	6,35	-	-	-	-	-	-	-	4170967	-	-	-	-	-	-	-
LNUX301940T	12,00	30,00	19,05	4,0	6,35	-	-	-	-	-	-	-	4170969	-	-	-	-	-	-	-

RCMT

ISO-Katalognummer	D	S	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
RCMT0602M0	6,00	2,38	2,80	4169975	4170536	-	-	-	-	-	4170478	-	-	-	2028115	-	-	-
RCMT0803M0	8,00	3,18	3,40	4169976	4170537	-	-	-	-	-	4170479	-	-	-	2028129	-	-	-
RCMT10T3M0	10,00	3,97	4,40	4169977	4170538	4170752	-	-	-	-	4170480	-	-	-	2028143	-	2028145	-
RCMT1204M0	12,00	4,76	4,40	4169978	4170539	4170803	-	-	-	-	4170481	-	-	-	2028157	-	-	-
RCMT1606M0	16,00	6,35	5,50	4169979	-	4170804	-	-	-	-	4170482	-	-	-	-	-	-	-

RCMT-43

ISO-Katalognummer	D	S	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
RCMT1606M043	16,00	6,35	5,50	-	-	-	-	-	-	-	-	-	-	-	2028170	-	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

RCMT-T

ISO-Katalognummer	D	S	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
RCMT1606M0T	16,00	6,35	5,50	-	4170540	-	-	-	-	-	-	-	-	-	-	-	-	-

RCMX

ISO-Katalognummer	D	S	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
RCMX2006M0T	20,00	6,35	6,50	4169980	4170541	4170805	-	-	-	-	4170543	-	-	-	-	-	-	-
RCMX2507M0T	25,00	7,94	7,40	4169981	4170542	4170806	-	-	-	-	4170544	-	-	-	-	-	2028196	-
RCMX3209M0T	32,00	9,53	9,50	4169982	-	-	-	-	-	-	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

RNMA

ISO-Katalognummer	D	S	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
RNMA120400	12,70	4,76	5,16	-	-	-	-	-	-	4171639	4171881	-	-	-	-	-	-	-

RNMG-RH

ISO-Katalognummer	D	S	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
RNMG090300RH	9,53	3,18	3,81	4170995	4171530	-	-	-	-	-	-	-	-	-	-	-	-	-
RNMG120400RH	12,70	4,76	5,16	4170996	4171531	4171713	-	-	-	-	-	-	-	-	-	-	-	-
RNMG190600RH	19,05	6,35	7,93	4170997	4171532	4171714	-	-	-	-	4171917	-	-	-	-	-	-	-

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● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

SCMT

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SCMT090304	9,53	9,53	3,18	0,4	4,40	-	-	-	-	-	-	-	-	-	-	-	-	-	2028225	-
SCMT09T304	9,53	9,53	3,97	0,4	4,40	-	-	-	-	-	-	-	-	-	-	-	2028255	-	-	-
SCMT09T308	9,53	9,53	3,97	0,8	4,40	-	-	-	-	-	-	-	-	-	-	-	2028270	-	2028272	-
SCMT120408	12,70	12,70	4,76	0,8	5,50	-	-	-	-	-	-	-	-	-	-	-	2028286	-	2028289	-
SCMT120412	12,70	12,70	4,76	1,2	5,50	-	-	-	-	-	-	-	-	-	-	-	2028296	-	-	2028295
SCMT150512	15,88	15,88	5,56	1,2	5,50	-	-	-	-	-	-	-	-	-	-	-	2028306	-	2028307	-

SCMT-FP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SCMT09T304FP	9,53	9,53	3,97	0,4	4,40	4170002	4170308	-	4168767	4168795	-	-	4170093	-	-	-	-	-	-	-
SCMT09T308FP	9,53	9,53	3,97	0,8	4,40	4170003	4170309	-	4168768	4168796	-	-	4170094	-	-	-	-	-	-	-
SCMT120404FP	12,70	12,70	4,76	0,4	5,50	-	4170310	-	-	4168797	-	-	-	-	-	-	-	-	-	-
SCMT120408FP	12,70	12,70	4,76	0,8	5,50	4170004	4170311	-	4168769	4168798	-	-	4170095	-	-	-	-	-	-	-
SCMT120412FP	12,70	12,70	4,76	1,2	5,50	4170005	4170312	-	-	4168799	-	-	4170096	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

SCMT-MP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SCMT09T304MP	9,53	9,53	3,97	0,4	4,40	-	4170226	-	4168899	4168913	-	-	4170244	-	-	-	-	-	-	-
SCMT09T308MP	9,53	9,53	3,97	0,8	4,40	4170214	4170227	-	4168900	4168914	-	-	4170245	-	-	-	-	-	-	-
SCMT120404MP	12,70	12,70	4,76	0,4	5,50	-	4170228	-	4168901	4168915	-	-	4170246	-	-	-	-	-	-	-
SCMT120408MP	12,70	12,70	4,76	0,8	5,50	4170215	4170229	-	4168902	4168916	-	-	4170247	-	-	-	-	-	-	-
SCMT120412MP	12,70	12,70	4,76	1,2	5,50	-	4170230	-	4168903	4168917	-	-	4170248	-	-	-	-	-	-	-

SCMT-MU

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SCMT090308MU	9,53	9,53	3,18	0,8	4,40	5623446	-	-	-	-	-	-	5623445	-	-	-	-	-	-	-
SCMT09T304MU	9,53	9,53	3,97	0,4	4,40	-	-	-	-	5623447	-	-	-	-	-	-	-	-	-	-
SCMT09T308MU	9,53	9,53	3,97	0,8	4,40	5623461	5623464	5623462	-	5623448	-	-	5623449	5623460	-	-	-	-	-	-

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● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

SCMW

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SCMW090304	9,53	9,53	3,18	0,4	4,40	-	-	-	-	-	-	4170474	4170378	-	-	-	2028308	-	-	-
SCMW09T308	9,53	9,53	3,97	0,8	4,40	-	-	-	-	-	-	-	4170379	-	-	-	-	-	-	-
SCMW120408	12,70	12,70	4,76	0,8	5,50	-	-	-	-	-	-	4170475	4170380	-	-	-	2028310	-	-	-

SNGG-FS

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNGG120408FS	12,70	12,70	4,76	0,8	5,16	-	-	-	-	-	-	-	-	5548680	-	5549997	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

SNMA

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNMA120408	12,70	12,70	4,76	0,8	5,16	-	-	-	-	-	-	4171640	4171882	-	-	-	2028371	-	-	-
SNMA120412	12,70	12,70	4,76	1,2	5,16	-	-	-	-	-	-	4171641	4171883	-	-	-	-	-	-	-
SNMA120416	12,70	12,70	4,76	1,6	5,16	-	-	-	-	-	-	4171642	4171884	-	-	-	-	-	-	-
SNMA150608	15,88	15,88	6,35	0,8	6,35	-	-	-	-	-	-	-	4171885	-	-	-	-	-	-	-
SNMA150612	15,88	15,88	6,35	1,2	6,35	-	-	-	-	-	-	4171643	4171886	-	-	-	-	-	-	-
SNMA150616	15,88	15,88	6,35	1,6	6,35	-	-	-	-	-	-	4171644	4171887	-	-	-	-	-	-	-
SNMA190612	19,05	19,05	6,35	1,2	7,93	-	-	-	-	-	-	4171645	4171888	-	-	-	-	-	-	-
SNMA190616	19,05	19,05	6,35	1,6	7,93	-	-	-	-	-	-	4171646	4171889	-	-	-	-	-	-	-

SNMG

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNMG250924	25,40	25,40	9,53	2,4	9,12	-	-	5091303	-	-	-	-	-	-	-	-	-	-	-	-

C2–C49

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B30–B105

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

SNMG-FF

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNMG090304FF	9,53	9,53	3,18	0,4	3,81	4171045	-	-	-	-	-	-	4171378	5684279	-	-	-	-	-	-
SNMG090308FF	9,53	9,53	3,18	0,8	3,81	4171046	-	-	-	4172686	-	-	4171379	5684277	-	-	-	-	-	-
SNMG120404FF	12,70	12,70	4,76	0,4	5,16	4171047	-	-	-	4172687	-	-	4171380	5684330	-	-	-	-	-	-
SNMG120408FF	12,70	12,70	4,76	0,8	5,16	4171048	-	-	-	4172688	-	-	4171381	5684278	-	-	-	-	-	-
SNMG120412FF	12,70	12,70	4,76	1,2	5,16	4171049	-	-	-	4172689	-	-	4171382	-	-	-	-	-	-	-
SNMG120416FF	12,70	12,70	4,76	1,6	5,16	-	-	-	-	4172690	-	-	-	-	-	-	-	-	-	-

SNMG-ML

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNMG090304ML	9,53	9,53	3,18	0,4	3,81	4171071	-	-	-	-	-	-	-	-	-	-	-	-	-	-
SNMG090308ML	9,53	9,53	3,18	0,8	3,81	4171072	4170488	-	-	-	-	4171668	4171402	-	-	-	-	-	-	-
SNMG120404ML	12,70	12,70	4,76	0,4	5,16	-	-	-	-	-	-	-	4171403	-	-	-	-	-	-	-
SNMG120408ML	12,70	12,70	4,76	0,8	5,16	4171073	4170489	-	-	-	-	4171669	4171404	-	-	-	-	-	-	-
SNMG120412ML	12,70	12,70	4,76	1,2	5,16	4171074	4170490	-	-	-	-	4171670	4171405	-	-	-	-	-	-	-
SNMG120416ML	12,70	12,70	4,76	1,6	5,16	-	-	-	-	-	-	-	4171406	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

SNMG-MR

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNMG120408MR	12,70	12,70	4,76	0,8	5,16	4171146	4170571	4170057	-	4173025	4173140	-	-	-	-	-	-	-	-	-
SNMG120412MR	12,70	12,70	4,76	1,2	5,16	5684354	5684355	-	-	4173026	4173141	-	-	-	-	-	-	-	-	-
SNMG120416MR	12,70	12,70	4,76	1,6	5,16	-	-	-	-	4173027	4173142	-	-	-	-	-	-	-	-	-
SNMG150608MR	15,88	15,88	6,35	0,8	6,35	-	-	-	-	4173028	4173143	-	-	-	-	-	-	-	-	-
SNMG150612MR	15,88	15,88	6,35	1,2	6,35	4171147	-	-	-	4173029	4173144	-	-	-	-	-	-	-	-	-
SNMG150616MR	15,88	15,88	6,35	1,6	6,35	-	-	-	-	4173030	4173145	-	-	-	-	-	-	-	-	-
SNMG190612MR	19,05	19,05	6,35	1,2	7,93	4171148	4170572	4170058	-	4173031	4173146	-	-	-	-	-	-	-	-	-
SNMG190616MR	19,05	19,05	6,35	1,6	7,93	4171149	-	-	-	4173032	4173147	-	-	-	-	-	-	-	-	-

SNMG-MS

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNMG120408MS	12,70	12,70	4,76	0,8	5,16	-	-	-	-	-	-	-	-	5908847	5908848	5908849	-	-	-	-
SNMG120412MS	12,70	12,70	4,76	1,2	5,16	-	-	-	-	-	-	-	-	5908850	5908921	5908922	-	-	-	-
SNMG150612MS	15,88	15,88	6,35	1,2	6,35	-	-	-	-	-	-	-	-	-	5908923	5908924	-	-	-	-
SNMG190612MS	19,05	19,05	6,35	1,2	7,94	-	-	-	-	-	-	-	-	5908925	5908926	-	-	-	-	-

C2–C49

C50–C81

B8–B25

B26–B28

B30–B105

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

SNMG-RH

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNMG120408RH	12,70	12,70	4,76	0,8	5,16	4170998	4171533	4171715	-	4173049	-	-	4171918	-	-	-	-	-	-	-
SNMG120412RH	12,70	12,70	4,76	1,2	5,16	4170999	4171534	4171716	-	4173050	-	-	4171919	-	-	-	-	-	-	-
SNMG120416RH	12,70	12,70	4,76	1,6	5,16	4171000	4171535	4171717	-	4173051	-	-	4171920	-	-	-	-	-	-	-
SNMG150608RH	15,88	15,88	6,35	0,8	6,35	4171001	4171536	4171718	-	4173052	-	-	4171921	-	-	-	-	-	-	-
SNMG150612RH	15,88	15,88	6,35	1,2	6,35	4171002	4171537	4171719	-	4173053	-	-	4171922	-	-	-	-	-	-	-
SNMG150616RH	15,88	15,88	6,35	1,6	6,35	4171003	4171538	4171720	-	4173054	-	-	4171923	-	-	-	-	-	-	-
SNMG190608RH	19,05	19,05	6,35	0,8	7,93	4171004	4171539	4171721	-	4173055	-	-	4171924	-	-	-	-	-	-	-
SNMG190612RH	19,05	19,05	6,35	1,2	7,93	4171005	4171540	4171722	-	4173056	-	-	4171925	-	-	-	-	-	-	-
SNMG190616RH	19,05	19,05	6,35	1,6	7,93	4171006	4171541	4171723	-	4173057	-	-	4171926	-	-	-	-	-	-	-

SNMG-UF

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNMG120404UF	12,70	12,70	4,76	0,4	5,16	-	-	-	4169364	4169390	-	-	-	5645610	-	-	-	-	-	-
SNMG120408UF	12,70	12,70	4,76	0,8	5,16	-	-	-	4169365	4169391	-	-	-	5645611	-	-	-	-	-	-
SNMG120412UF	12,70	12,70	4,76	1,2	5,16	-	-	-	4169366	4169392	-	-	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P		●	●	●	○	○	○	○	○	○	○	○		●	●	●
M				○	●	●	●			●	●	●		●		●
K		○	○					●	●	○	○		●			
N										○	○	○	●			
S						○				●	●	●	●			
H													●			

SNMG-UM

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNMG120404UM	12,70	12,70	4,76	0,4	5,16	-	-	-	4172366	4172393	4172423	-	-	-	-	-	-	-	-	-
SNMG120408UM	12,70	12,70	4,76	0,8	5,16	-	-	-	4172367	4172394	4172424	-	-	-	-	-	-	-	-	-
SNMG120412UM	12,70	12,70	4,76	1,2	5,16	-	-	-	4172368	4172395	4172425	-	-	-	-	-	-	-	-	-

SNMG-UR

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNMG120408UR	12,70	12,70	4,76	0,8	5,16	4171108	4170516	4169989	4169429	4169458	4169495	-	4171434	-	-	-	-	-	-	-
SNMG120412UR	12,70	12,70	4,76	1,2	5,16	4171109	4170517	4169990	4169430	4169459	4169496	-	4171435	-	5579350	-	-	-	-	-
SNMG120416UR	12,70	12,70	4,76	1,6	5,16	4171110	-	-	-	4169460	4169497	-	4171436	5680174	5680173	-	-	-	-	-
SNMG150612UR	15,88	15,88	6,35	1,2	6,35	4171111	4170518	4169991	4169431	4169461	4169498	-	4171437	-	5579352	-	-	-	-	-
SNMG150616UR	15,88	15,88	6,35	1,6	6,35	4171112	4170519	4169992	4169432	4169462	4169499	-	4171438	-	-	-	-	-	-	-
SNMG190612UR	19,05	19,05	6,35	1,2	7,93	4171113	4170520	4170033	-	4169463	4169500	-	4171439	-	5512538	-	-	-	-	-
SNMG190616UR	19,05	19,05	6,35	1,6	7,93	4171114	4170521	4170034	-	4169464	4169501	-	4171440	-	5579357	-	-	-	-	-
SNMG190616UR	19,05	19,05	6,35	1,2	7,93	-	-	-	4169433	-	-	-	-	-	-	-	-	-	-	-

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● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

SNMM-65

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNMM12040865	12,70	12,70	4,76	0,8	5,16	-	5696554	5696555	-	5696553	-	-	-	-	-	-	-	-	-	-
SNMM12041265	12,70	12,70	4,76	1,2	5,16	-	5696557	-	-	5696556	-	-	-	-	-	-	-	-	-	-
SNMM15061665	15,88	15,88	6,35	1,6	6,35	-	5696559	-	-	5696558	-	-	-	-	-	-	-	-	-	-
SNMM19061265	19,05	19,05	6,35	1,2	7,93	5696611	5696612	5696613	-	5696610	-	-	-	-	-	-	-	-	-	-
SNMM19061665	19,05	19,05	6,35	1,6	7,93	5696615	-	-	-	5696614	-	-	-	-	-	-	-	-	-	-
SNMM19062465	19,05	19,05	6,35	2,4	7,93	-	5696617	-	-	5696616	-	-	-	-	-	-	-	-	-	-

SNMM-SR

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNMM190616SR	19,05	19,05	6,35	1,6	7,93	-	-	-	-	5696648	-	-	-	-	-	-	-	-	-	-
SNMM190624SR	19,05	19,05	6,35	2,4	7,93	5696680	5696681	-	-	5696649	-	-	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○	○	○	○		●	●	●
M				○	●	●	●			●	●	●		●		●
K		○	○					●	●	○	○		●			
N										○	○	○	●			
S						○				●	●	●	●			
H													●			

SNMP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNMP120408	12,70	12,70	4,76	0,8	5,16	-	-	-	4172137	4173664	4173703	-	-	4172489	4172618	-	-	-	-	-
SNMP120412	12,70	12,70	4,76	1,2	5,16	-	-	-	4172138	4173665	4173704	-	-	4172490	4172619	-	-	-	-	-
SNMP150608	15,88	15,88	6,35	0,8	6,35	-	-	-	4172139	4173666	4173705	-	-	-	4172620	-	-	-	-	-
SNMP150612	15,88	15,88	6,35	1,2	6,35	-	-	-	4172140	4173667	4173706	-	-	-	4172621	-	-	-	-	-
SNMP150616	15,88	15,88	6,35	1,6	6,35	-	-	-	4172141	4173668	4173707	-	-	-	4172622	-	-	-	-	-
SNMP190616	19,05	19,05	6,35	1,6	7,93	-	-	-	4172142	4173669	4173708	-	-	-	-	-	-	-	-	-

SNU

ISO-Katalognummer	D	L10	S	Rε	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SNUN120408	12,70	12,70	4,76	0,8	-	-	-	-	-	-	-	4170962	-	-	-	-	-	-	-
SNUN120412	12,70	12,70	4,76	1,2	-	-	-	-	-	-	-	4170963	-	-	-	-	-	-	-

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● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

SPG

ISO-Katalognummer	D	L10	S	Rε	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SPGN090308	9,53	9,53	3,18	0,8	-	-	-	-	-	-	-	4170943	-	-	-	-	-	-	-
SPGN120308	12,70	12,70	3,18	0,8	-	-	-	-	-	-	-	4170944	-	-	-	-	-	-	-
SPGN120312	12,70	12,70	3,18	1,2	-	-	-	-	-	-	-	4170945	-	-	-	-	-	-	-

SPMR

ISO-Katalognummer	D	L10	S	Rε	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SPMR090308	9,53	9,53	3,18	0,8	-	-	4170650	-	-	-	-	4170946	-	-	-	-	-	-	-
SPMR120304	12,70	12,70	3,18	0,4	4170853	-	4170651	-	-	-	-	4170947	-	-	-	-	-	-	-
SPMR120308	12,70	12,70	3,18	0,8	4170854	-	4170652	-	-	-	-	4170948	-	-	-	-	-	-	-
SPMR120312	12,70	12,70	3,18	1,2	-	-	4170783	-	-	-	-	4170949	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

SPMT-FP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SPMT09T304FP	9,53	9,53	3,97	0,4	4,40	4170023	4170333	-	-	4168831	-	-	4170110	-	-	-	-	-	-	-
SPMT09T308FP	9,53	9,53	3,97	0,8	4,40	4170024	4170334	-	-	4168832	-	-	4170111	-	-	-	-	-	-	-

SPMT-MP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SPMT09T308MP	9,53	9,53	3,97	0,8	4,40	-	4170261	-	4168925	-	-	-	4170269	-	-	-	-	-	-	-
SPMT120408MP	12,70	12,70	4,76	0,8	5,50	-	4170262	-	-	-	-	-	4170270	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

SPU

ISO-Katalognummer	D	L10	S	Rε	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SPUN090308	9,53	9,53	3,18	0,8	-	-	-	-	-	-	-	-	-	-	-	2028543	-	-	-
SPUN120304	12,70	12,70	3,18	0,4	4170856	-	-	-	-	-	-	-	-	-	-	2028547	-	-	-
SPUN120308	12,70	12,70	3,18	0,8	4170857	-	-	-	-	-	-	4170950	-	-	-	2028555	-	-	-
SPUN120312	12,70	12,70	3,18	1,2	-	-	-	-	-	-	-	4170951	-	-	-	2028560	-	-	-
SPUN120412	12,70	12,70	4,76	1,2	-	-	-	-	-	-	-	-	-	-	-	2028562	-	-	-
SPUN150412	15,88	15,88	4,76	1,2	-	-	-	-	-	-	-	-	-	-	-	2028565	-	2028567	-
SPUN190412	19,05	19,05	4,76	1,2	-	-	-	-	-	-	-	-	-	-	-	2028568	-	-	-
SPUN190416	19,05	19,05	4,76	1,6	-	-	-	-	-	-	-	-	-	-	-	2561892	-	-	-

SPU-T

ISO-Katalognummer	D	L10	S	Rε	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
SPUN250620T	25,40	25,40	6,35	2,0	4170858	-	-	-	-	-	-	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

TCMT

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TCMT110202	6,35	11,00	2,38	0,2	2,80	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2028579	ı	ı	ı
TCMT110204	6,35	11,00	2,38	0,4	2,80	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2028587	ı	2028589	ı
TCMT16T304	9,53	16,50	3,97	0,4	4,40	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2028607	ı	ı	ı
TCMT16T308	9,53	16,50	3,97	0,8	4,40	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2028624	ı	2028627	ı
TCMT220408	12,70	22,00	4,76	0,8	5,50	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2028660	ı	ı	ı

TCMT-2

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TCMT1102042	6,35	11,00	2,38	0,4	2,80	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2014082

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● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

TCMT-FP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TCMT110202FP	6,35	11,00	2,38	0,2	2,90	-	-	-	-	4168800	-	-	-	-	-	-	-	-	-	-
TCMT110204FP	6,35	11,00	2,38	0,4	2,80	4170006	4170313	-	4168770	4168801	-	-	4170097	-	-	-	-	-	-	-
TCMT110208FP	6,35	11,00	2,38	0,8	2,80	4170007	4170314	-	4168771	4168802	-	-	4170098	-	-	-	-	-	-	-
TCMT16T304FP	9,53	16,50	3,97	0,4	4,40	4170008	4170315	-	4168772	4168803	-	-	4170099	-	-	-	-	-	-	-
TCMT16T308FP	9,53	16,50	3,97	0,8	4,40	4170009	4170316	-	4168773	4168804	-	-	4170100	-	-	-	-	-	-	-
TCMT16T312FP	9,53	16,50	3,97	1,2	4,40	4170010	-	-	-	4168805	-	-	4170101	-	-	-	-	-	-	-
TCMT220408FP	12,70	22,00	4,76	0,8	5,50	4170011	4170317	-	-	4168806	-	-	4170102	-	-	-	-	-	-	-

TCMT-MP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TCMT110208MP	6,35	11,00	2,38	0,8	2,80	-	4170231	-	-	-	-	-	4170249	-	-	-	-	-	-	-
TCMT16T304MP	9,53	16,50	3,97	0,4	4,40	-	4170232	-	4168904	4168918	-	-	4170250	-	-	-	-	-	-	-
TCMT16T308MP	9,53	16,50	3,97	0,8	4,40	4170216	4170233	-	4168905	4168919	-	-	4170251	-	-	-	-	-	-	-
TCMT16T312MP	9,53	16,50	3,97	1,2	4,40	-	4170234	-	-	4168920	-	-	4170252	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

TCMT-MU

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TCMT16T304MU	9,53	16,50	3,97	0,4	4,40	5623614	5623615	-	-	5623613	-	-	5623616	-	5623617	-	-	-	-	-
TCMT16T308MU	9,53	16,50	3,97	0,8	4,40	5623621	5623620	-	-	5623619	-	-	5623618	5623622	-	-	-	-	-	-

TCMW

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TCMW110204	6,35	11,00	2,38	0,4	2,80	-	-	-	-	-	-	4170476	4170381	-	-	-	2028668	-	-	-
TCMW16T304	9,53	16,50	3,97	0,4	4,40	-	-	-	-	-	-	4170477	4170382	-	-	-	2028670	-	-	-

TNGG-FS

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TNGG160404FS	9,53	16,50	4,76	0,4	3,81	-	-	-	-	-	-	-	-	5548681	5538231	5549998	-	-	-	-
TNGG220408FS	12,70	22,00	4,76	0,8	5,16	-	-	-	-	-	-	-	-	5548682	-	-	-	-	-	-

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● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

TNMA

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TNMA160408	9,53	16,50	4,76	0,8	3,81	-	-	-	-	-	-	4171647	4171890	-	-	-	-	-	-	-
TNMA160412	9,53	16,50	4,76	1,2	3,81	-	-	-	-	-	-	4171648	4171891	-	-	-	-	-	-	-
TNMA160416	9,53	16,50	4,76	1,6	3,81	-	-	-	-	-	-	-	4171892	-	-	-	-	-	-	-
TNMA220408	12,70	22,00	4,76	0,8	5,16	-	-	-	-	-	-	4171649	4171893	-	-	-	-	-	-	-
TNMA220412	12,70	22,00	4,76	1,2	5,16	-	-	-	-	-	-	4172230	4171894	-	-	-	-	-	-	-
TNMA220416	12,70	22,00	4,76	1,6	5,16	-	-	-	-	-	-	4171651	4171895	-	-	-	-	-	-	-
TNMA270616	15,88	27,50	6,35	1,6	6,35	-	-	-	-	-	-	-	4171896	-	-	-	-	-	-	-

TNMG-FF

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TNMG110304FF	6,35	11,00	3,18	0,4	2,26	-	-	-	-	-	-	-	4171383	5684331	-	-	-	-	-	-
TNMG110308FF	6,35	11,00	3,18	0,8	2,26	-	-	-	-	-	-	-	4171384	5684332	-	-	-	-	-	-
TNMG160404FF	9,53	16,50	4,76	0,4	3,81	4171050	-	-	-	4172691	-	-	4171385	-	-	-	-	-	-	-
TNMG160408FF	9,53	16,50	4,76	0,8	3,81	4171051	-	-	-	4172692	-	-	4171386	-	-	-	-	-	-	-
TNMG160412FF	9,53	16,50	4,76	1,2	3,81	4171052	-	-	-	4172693	-	-	4171387	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

TNMG-ML

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TNMG110304ML	6,35	11,00	3,18	0,4	2,26	-	5684347	-	-	-	-	-	4171407	-	-	-	-	-	-	-
TNMG110308ML	6,35	11,00	3,18	0,8	2,26	-	-	-	-	-	-	-	4171408	-	-	-	-	-	-	-
TNMG160404ML	9,53	16,50	4,76	0,4	3,81	4171075	4170491	-	-	-	-	4171671	4171409	-	-	-	-	-	-	-
TNMG160408ML	9,53	16,50	4,76	0,8	3,81	4171076	4170492	-	-	-	-	4171672	4171410	-	-	-	-	-	-	-
TNMG160412ML	9,53	16,50	4,76	1,2	3,81	4171077	4170493	-	-	-	-	4171673	4171411	-	-	-	-	-	-	-
TNMG220404ML	12,70	22,00	4,76	0,4	5,16	5684348	-	-	-	-	-	-	4171412	-	-	-	-	-	-	-
TNMG220408ML	12,70	22,00	4,76	0,8	5,16	4171078	4170494	-	-	-	-	-	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

TNMG-MR

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TNMG160404MR	9,53	16,50	4,76	0,4	3,81	4171150	4170573	4170059	●	●	●	●	●	●	●	●	●	●	●	●
TNMG160408MR	9,53	16,50	4,76	0,8	3,81	4171151	4170574	4170060	●	●	●	●	●	●	●	●	●	●	●	●
TNMG160412MR	9,53	16,50	4,76	1,2	3,81	4171152	4170575	4170061	●	●	●	●	●	●	●	●	●	●	●	●
TNMG220404MR	12,70	22,00	4,76	0,4	5,16	4171153	4170576	4170062	●	●	●	●	●	●	●	●	●	●	●	●
TNMG220408MR	12,70	22,00	4,76	0,8	5,16	4171154	4170577	4170063	●	●	●	●	●	●	●	●	●	●	●	●
TNMG220412MR	12,70	22,00	4,76	1,2	5,16	4171155	4170578	4170064	●	●	●	●	●	●	●	●	●	●	●	●
TNMG220416MR	12,70	22,00	4,76	1,6	5,16	4171156	4170579	4170065	●	●	●	●	●	●	●	●	●	●	●	●

TNMG-MS

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TNMG160404MS	9,53	16,50	4,76	0,4	3,81	●	●	●	●	●	●	●	●	5908927	5908928	5908929	●	●	●	●
TNMG160408MS	9,53	16,50	4,76	0,8	3,81	●	●	●	●	●	●	●	●	5908930	5908931	5908932	●	●	●	●
TNMG220404MS	12,70	22,00	4,76	0,4	5,16	●	●	●	●	●	●	●	●	5908933	5908934	5908935	●	●	●	●
TNMG220408MS	12,70	22,00	4,76	0,8	5,16	●	●	●	●	●	●	●	●	5908936	5908937	5908938	●	●	●	●
TNMG220412MS	12,70	22,00	4,76	1,2	5,16	●	●	●	●	●	●	●	●	5908939	5908940	5908941	●	●	●	●
TNMG270608MS	15,88	27,50	6,35	0,8	6,35	●	●	●	●	●	●	●	●	●	5908942	5908943	●	●	●	●

● Erste Wahl
○ Alternative

		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P		●	●	●	○	○	○	○	○	○	○	○		●	●	●
M				○	●	●	●			●	●	●		●		●
K		○	○					●	●	○	○		●			
N										○	○	○	●			
S						○				●	●	●	●			
H													●			

TNMG-RH

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TNMG160408RH	9,53	16,50	4,76	0,8	3,81	4171007	4171542	4171724	-	4173058	-	-	4171927	-	-	-	-	-	-	-
TNMG160412RH	9,53	16,50	4,76	1,2	3,81	4171008	4171543	4171725	-	4173059	-	-	4171928	-	-	-	-	-	-	-
TNMG220408RH	12,70	22,00	4,76	0,8	5,16	4171009	4171544	4171726	-	4173060	-	-	4171929	-	-	-	-	-	-	-
TNMG220412RH	12,70	22,00	4,76	1,2	5,16	4171010	4171545	4171727	-	4173061	-	-	4171930	-	-	-	-	-	-	-
TNMG220416RH	12,70	22,00	4,76	1,6	5,16	4171011	4171546	4171728	-	4173062	-	-	4171931	-	-	-	-	-	-	-
TNMG270612RH	15,88	27,50	6,35	1,2	6,35	4171012	4171547	4171729	-	-	-	-	-	-	-	-	-	-	-	-
TNMG270616RH	15,88	27,50	6,35	1,6	6,35	4171013	4171548	4171730	-	-	-	-	-	-	-	-	-	-	-	-
TNMG330924RH	19,05	33,00	9,53	2,4	7,93	4171014	4171549	4171731	-	-	-	-	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○	○	○	○		●	●	●
M				○	●	●	●			●	●	●		●		●
K		○	○					●	●	○	○		●			
N										○	○	○	●			
S						○				●	●	●	●			
H													●			

TNMG-UF

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TNMG160404UF	9,53	16,50	4,76	0,4	3,81	-	-	-	4169367	4169393	-	-	-	5432605	-	-	-	-	-	-
TNMG160408UF	9,53	16,50	4,76	0,8	3,81	5645615	-	-	4169368	4169394	-	-	-	5432606	-	-	-	-	-	-
TNMG160412UF	9,53	16,50	4,76	1,2	3,81	-	-	-	4169369	4169395	-	-	-	5645613	-	-	-	-	-	-
TNMG220404UF	12,70	22,00	4,76	0,4	5,16	-	-	-	4169370	4169396	-	-	-	5645612	-	-	-	-	-	-
TNMG220408UF	12,70	22,00	4,76	0,8	5,16	-	-	-	4169371	4169397	-	-	-	5645614	-	-	-	-	-	-

TNMG-UM

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TNMG160404UM	9,53	16,50	4,76	0,4	3,81	-	-	-	4172369	4172396	4172426	-	-	5550226	-	-	-	-	-	-
TNMG160408UM	9,53	16,50	4,76	0,8	3,81	-	-	-	4172370	4172397	4172427	-	-	5550228	-	-	-	-	-	-
TNMG160412UM	9,53	16,50	4,76	1,2	3,81	-	-	-	4172371	4172398	4172428	-	-	-	-	-	-	-	-	-
TNMG160416UM	9,53	16,50	4,76	1,6	3,81	-	-	-	-	4172399	4172429	-	-	-	-	-	-	-	-	-
TNMG220404UM	12,70	22,00	4,76	0,4	5,16	-	-	-	4172372	4172400	4172430	-	-	-	-	-	-	-	-	-
TNMG220408UM	12,70	22,00	4,76	0,8	5,16	5645266	-	-	4172373	4172401	4172431	-	-	5645265	-	-	-	-	-	-
TNMG220412UM	12,70	22,00	4,76	1,2	5,16	-	-	-	4172374	4172402	-	-	-	5473222	-	-	-	-	-	-

● Erste Wahl
○ Alternative

		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P		●	●	●	○	○	○	○	○	○	○	○		●	●	●
M				○	●	●	●			●	●	●		●		●
K		○	○					●	●	○	○		●			
N										○	○	○	●			
S						○				●	●	●	●			
H													●			

■ TNMG-UR

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TNMG160408UR	9,53	16,50	4,76	0,8	3,81	4171115	4170522	4170035	4169434	4169465	-	-	4171441	-	5579395	-	-	-	-	-
TNMG160412UR	9,53	16,50	4,76	1,2	3,81	4171116	4170523	-	-	4169466	4169502	-	4171442	-	5680175	-	-	-	-	-
TNMG160416UR	9,53	16,50	4,76	1,6	3,81	4171117	-	-	-	4169467	-	-	4171443	-	-	-	-	-	-	-
TNMG220408UR	12,70	22,00	4,76	0,8	5,16	4171118	4170524	4170036	4169435	4169468	4169503	-	4171444	-	5579397	-	-	-	-	-
TNMG220412UR	12,70	22,00	4,76	1,2	5,16	4171119	4170525	4170037	4169436	4169469	4169504	-	4171445	-	5473198	-	-	-	-	-
TNMG220416UR	12,70	22,00	4,76	1,6	5,16	4171120	4170526	-	-	4169470	4169505	-	4171446	-	-	-	-	-	-	-
TNMG270612UR	15,88	27,50	6,35	1,2	6,35	4171121	4170527	-	4169437	4169471	4169506	-	4171447	-	5579405	-	-	-	-	-
TNMG270616UR	15,88	27,50	6,35	1,6	6,35	4171122	4170528	-	4169438	4169472	4169507	-	4171448	-	-	-	-	-	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

TNMM-65

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TNMM16040865	9,53	16,50	4,76	0,8	3,81	-	5696618	5696619	-	-	-	-	-	-	-	-	-	-	-	-
TNMM16041265	9,53	16,50	4,76	1,2	3,81	-	-	5696620	-	-	-	-	-	-	-	-	-	-	-	-
TNMM22040865	12,70	22,00	4,76	0,8	5,16	5696621	5696622	5696623	-	-	-	-	-	-	-	-	-	-	-	-
TNMM22041265	12,70	22,00	4,76	1,2	5,16	-	5696625	5696626	-	5696624	-	-	-	-	-	-	-	-	-	-
TNMM22041665	12,70	22,00	4,76	1,6	5,16	5696628	5696629	-	-	5696627	-	-	-	-	-	-	-	-	-	-

TNMP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TNMP160404	9,53	16,50	4,76	0,4	3,81	-	-	-	4172143	4173670	4173709	-	-	4172491	-	-	-	-	-	-
TNMP160408	9,53	16,50	4,76	0,8	3,81	-	-	-	4172144	4173671	4173710	-	-	4172492	4172623	-	-	-	-	-
TNMP160412	9,53	16,50	4,76	1,2	3,81	-	-	-	4172145	4173672	-	-	-	4172493	4172624	-	-	-	-	-
TNMP220404	12,70	22,00	4,76	0,4	5,16	-	-	-	4172146	4173673	4173712	-	-	4172494	-	-	-	-	-	-
TNMP220408	12,70	22,00	4,76	0,8	5,16	-	-	-	4172147	4173674	4173713	-	-	4172495	4172625	-	-	-	-	-
TNMP220412	12,70	22,00	4,76	1,2	5,16	-	-	-	-	4173675	4173714	-	-	4172496	4172626	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

TNU

ISO-Katalognummer	D	L10	S	Rε	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TNUN160408	9,53	16,50	4,76	0,8	ı	ı	ı	ı	ı	ı	ı	4170964	ı	ı	ı	ı	ı	ı	ı

TPG

ISO-Katalognummer	D	L10	S	Rε	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TPGN110308	6,35	11,00	3,18	0,8	ı	ı	ı	ı	ı	ı	ı	4170952	ı	ı	ı	ı	ı	ı	ı
TPGN160308	9,53	16,50	3,18	0,8	ı	ı	ı	ı	ı	ı	ı	4170953	ı	ı	ı	ı	ı	ı	ı

TPGA

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TPGA110204	6,35	11,00	2,38	0,4	2,80	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2015081	ı	ı	ı
TPGA110208	6,35	11,00	2,38	0,8	2,80	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı	2031786	ı	ı	ı

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S				○					●	●	●	●			
H												●			

TPMR

ISO-Katalognummer	D	L10	S	Rε	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TPMR110304	6,35	11,00	3,18	0,4	4170859	-	4170784	-	-	-	-	-	-	-	-	-	-	-	-
TPMR110308	6,35	11,00	3,18	0,8	4170860	-	4170785	-	-	-	-	4170954	-	-	-	-	-	-	-
TPMR160304	9,53	16,50	3,18	0,4	4170861	-	4170786	-	-	-	-	4170955	-	-	-	-	-	-	-
TPMR160308	9,53	16,50	3,18	0,8	4170862	-	4170787	-	-	-	-	4170956	-	-	-	-	-	-	-
TPMR160312	9,53	16,50	3,18	1,2	4170863	-	4170788	-	-	-	-	4170957	-	-	-	-	-	-	-

TPMT-FP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TPMT090208FP	5,56	9,63	2,38	0,8	2,50	4170025	4170335	-	4168818	4168833	-	-	4170112	-	-	-	-	-	-	-
TPMT110204FP	6,35	11,00	2,38	0,4	2,80	4170026	4170336	-	4168819	4168834	-	-	4170113	-	-	-	-	-	-	-
TPMT110208FP	6,35	11,00	2,38	0,8	2,80	4170027	4170337	-	4168820	4168835	-	-	4170114	-	-	-	-	-	-	-
TPMT16T304FP	9,53	16,50	3,97	0,4	4,40	4170028	4170338	-	-	4168836	-	-	4170115	-	-	-	-	-	-	-
TPMT16T308FP	9,53	16,50	3,97	0,8	4,40	4170029	4170339	-	-	4168837	-	-	4170116	-	-	-	-	-	-	-
TPMT16T312FP	9,53	16,50	3,97	1,2	4,40	-	-	-	-	4168838	-	-	-	-	-	-	-	-	-	-
TPMT220408FP	12,70	22,00	4,76	0,8	5,50	-	4170340	-	-	-	-	-	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

TPMT-MP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TPMT110208MP	6,35	11,00	2,38	0,8	2,80	-	4170263	-	-	-	-	-	4170271	-	-	-	-	-	-	-
TPMT16T308MP	9,53	16,50	3,97	0,8	4,40	-	4170264	-	-	-	-	-	4170272	-	-	-	-	-	-	-
TPMT16T312MP	9,53	16,50	3,97	1,2	4,40	-	4170265	-	-	-	-	-	4170273	-	-	-	-	-	-	-

TPU

ISO-Katalognummer	D	L10	S	Rε	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
TPUN110304	6,35	11,00	3,18	0,4	4170864	-	4170789	-	-	-	-	-	-	-	-	2028806	-	-	-
TPUN110308	6,35	11,00	3,18	0,8	4170865	-	-	-	-	-	-	-	-	-	-	2028814	-	-	-
TPUN160304	9,53	16,50	3,18	0,4	4170866	4170645	-	-	-	-	-	4170958	-	-	-	2028821	-	-	-
TPUN160308	9,53	16,50	3,18	0,8	4170867	4170646	-	-	-	-	-	4170959	-	-	-	2028830	-	2028832	-
TPUN160312	9,53	16,50	3,18	1,2	-	4170647	-	-	-	-	-	4170960	-	-	-	2028833	-	-	-
TPUN220408	12,70	22,00	4,76	0,8	4170868	4170648	4170790	-	-	-	-	-	-	-	-	-	-	-	-
TPUN220412	12,70	22,00	4,76	1,2	-	4170649	4170791	-	-	-	-	4170961	-	-	-	2028843	-	2028847	-

C2–C49

C50–C81

B8–B25

B26–B28

B30–B105

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

VBMT

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VBMT160404	9,53	16,61	4,76	0,4	4,40	4169983	4170553	4170807	-	-	-	-	-	-	-	-	-	-	-	-
VBMT160408	9,53	16,61	4,76	0,8	4,40	4169984	4170554	4170808	-	-	-	-	-	-	-	-	-	-	-	-
VBMT160412	9,53	16,61	4,76	1,2	4,40	4169985	4170555	4170809	-	-	-	-	-	-	-	-	-	-	-	-

VBMT-FP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VBMT110302FP	6,35	11,07	3,18	0,2	2,80	-	4170318	-	-	-	-	-	-	-	-	-	-	-	-	-
VBMT110304FP	6,35	11,07	3,18	0,4	2,80	4170012	4170319	-	4168774	4168807	-	-	-	-	-	-	-	-	-	-
VBMT110308FP	6,35	11,07	3,18	0,8	2,80	-	4170320	-	4168775	4168808	-	-	-	-	-	-	-	-	-	-
VBMT160402FP	9,53	16,61	4,76	0,2	4,40	-	4170321	-	-	4168809	-	-	-	-	-	-	-	-	-	-
VBMT160404FP	9,53	16,61	4,76	0,4	4,40	4170013	4170322	-	4168776	4168810	-	-	4170103	-	-	-	-	-	-	-
VBMT160408FP	9,53	16,61	4,76	0,8	4,40	4170014	4170323	-	4168777	4168811	-	-	4170104	-	-	-	-	-	-	-
VBMT160412FP	9,53	16,61	4,76	1,2	4,40	-	4170324	-	-	-	-	-	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

VBMT-MP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VBMT160404MP	9,53	16,61	4,76	0,4	4,40	-	4170235	-	-	4168921	-	-	4170253	-	-	-	-	-	-	-
VBMT160408MP	9,53	16,61	4,76	0,8	4,40	-	4170236	-	-	4168922	-	-	4170254	-	-	-	-	-	-	-

VNGG-FS

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VNGG160401FS	9,53	16,61	4,76	0,1	3,81	-	-	-	-	-	-	-	-	5548684	-	5550000	-	-	-	-
VNGG160402FS	9,53	16,61	4,76	0,2	3,81	-	-	-	-	-	-	-	-	5548683	-	5549999	-	-	-	-
VNGG160404FS	9,53	16,61	4,76	0,4	3,81	-	-	-	-	-	-	-	-	5548685	5538232	5550001	-	-	-	-
VNGG160408FS	9,53	16,61	4,76	0,8	3,81	-	-	-	-	-	-	-	-	5548686	5538233	5550002	-	-	-	-

C2–C49

C50–C81

B8–B25

B26–B28

B30–B105

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

VNGP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VNGP160401	9,53	16,61	4,76	0,1	3,81	-	-	-	-	-	-	-	-	5549195	-	5549211	-	-	-	-
VNGP160402	9,53	16,61	4,76	0,2	3,81	-	-	-	-	-	-	-	-	5549196	-	-	-	-	-	-
VNGP220404	12,70	22,14	4,76	0,4	5,16	-	-	-	-	-	-	-	-	5549197	-	-	-	-	-	-
VNGP220408	12,70	22,14	4,76	0,8	5,16	-	-	-	-	-	-	-	-	5549198	-	5549212	-	-	-	-

VNMA

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VNMA160408	9,53	16,61	4,76	0,8	3,81	-	-	-	-	-	-	4171652	4171897	-	-	-	-	-	-	-

VNMG

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VNMG12T304	7,14	12,45	3,97	0,4	3,60	-	-	-	-	-	-	-	-	5095163	5095164	-	-	-	-	-
VNMG12T308	7,14	12,45	3,97	0,8	3,65	-	-	-	-	-	-	-	4170965	5095165	5095166	-	-	-	-	-

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

■ VNMG-FF

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VNMG160404FF	9,53	16,61	4,76	0,4	3,81	4171053	-	-	-	4172694	-	-	-	5684334	-	-	-	-	-	-
VNMG160408FF	9,53	16,61	4,76	0,8	3,81	4171054	-	-	-	4172695	-	-	-	5684333	-	-	-	-	-	-

■ VNMG-ML

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VNMG160404ML	9,53	16,61	4,76	0,4	3,81	4171079	4170495	-	-	-	-	4171674	4171413	-	-	-	-	-	-	-
VNMG160408ML	9,53	16,61	4,76	0,8	3,81	4171080	4170496	-	-	-	-	4171675	4171414	-	-	-	-	-	-	-

■ VNMG-MR

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VNMG160408MR	9,53	16,61	4,76	0,8	3,81	4171157	4170580	4170066	-	-	-	-	-	-	-	-	-	-	-	-

C2–C49	C50–C81	B8–B25	B26–B28	B30–B105

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

VNMG-MS

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VNMG160404MS	9,53	16,61	4,76	0,4	3,81	-	-	-	-	-	-	-	-	5908944	5908945	5908946	-	-	-	-
VNMG160408MS	9,53	16,61	4,76	0,8	3,81	-	-	-	-	-	-	-	-	5908947	5908948	5908949	-	-	-	-
VNMG220404MS	12,70	22,14	4,76	0,4	5,16	-	-	-	-	-	-	-	-	5908950	5908961	5908962	-	-	-	-
VNMG220408MS	12,70	22,14	4,76	0,8	5,16	-	-	-	-	-	-	-	-	5908963	5908964	5908965	-	-	-	-

VNMG-RH

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VNMG160408RH	9,53	16,61	4,76	0,8	3,81	4171015	4171550	4171732	-	-	-	-	-	-	-	-	-	-	-	-
VNMG220408RH	12,70	22,14	4,76	0,8	5,16	4171016	4171551	4171733	-	-	-	-	-	-	-	-	-	-	-	-
VNMG220412RH	12,70	22,14	4,76	1,2	5,16	4171017	4171552	4171734	-	-	-	-	-	-	-	-	-	-	-	-

VNMG-UF

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VNMG160404UF	9,53	16,61	4,76	0,4	3,81	-	-	-	4169372	4169398	-	-	-	5645616	-	-	-	-	-	-
VNMG160408UF	9,53	16,61	4,76	0,8	3,81	5645618	-	-	4169373	4169399	-	-	-	5645617	-	-	-	-	-	-

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

VNMG-UR

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VNMG160408UR	9,53	16,61	4,76	0,8	3,81	4171123	4170529	4170038	4169439	4169473	4169508	-	4171449	-	5579416	-	-	-	-	-
VNMG160412UR	9,53	16,61	4,76	1,2	3,81	4171124	4170530	-	4169440	4169474	-	-	4171450	5680176	-	-	-	-	-	-

VNMP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
VNMP160404	9,53	16,61	4,76	0,4	3,81	-	-	-	-	-	-	-	-	4172497	-	-	-	-	-	-
VNMP160408	9,52	16,61	4,76	0,8	3,81	-	-	-	-	-	-	-	-	4172498	-	-	-	-	-	-

HINWEIS: Wendeschneidplatten in DNMP-Ausführung sind einseitig.

WNGG-FS

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
WNGG080404FS	12,70	8,69	4,76	0,4	5,16	-	-	-	-	-	-	-	-	5548687	5538234	5550003	-	-	-	-
WNGG080408FS	12,70	8,69	4,76	0,8	5,16	-	-	-	-	-	-	-	-	5548688	5538235	5550004	-	-	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

WNMA

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
WNMA060408	9,53	6,52	4,76	0,8	3,81	-	-	-	-	-	-	4171653	4171898	-	-	-	-	-	-	-
WNMA060412	9,53	6,52	4,76	1,2	3,81	-	-	-	-	-	-	-	4171899	-	-	-	-	-	-	-
WNMA080408	12,70	8,69	4,76	0,8	5,16	-	-	-	-	-	-	4171654	4171900	-	-	-	-	-	-	-
WNMA080412	12,70	8,69	4,76	1,2	5,16	-	-	-	-	-	-	4171655	4171901	-	-	-	-	-	-	-
WNMA080416	12,70	8,69	4,76	1,6	5,16	-	-	-	-	-	-	4171656	4171902	-	-	-	-	-	-	-

WNMG-FF

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
WNMG060404FF	9,53	6,52	4,76	0,4	3,81	4171055	-	-	-	4172696	-	-	4171388	-	-	-	-	-	-	-
WNMG060408FF	9,53	6,52	4,76	0,8	3,81	4171056	-	-	-	-	-	-	4171389	-	-	-	-	-	-	-
WNMG080404FF	12,70	8,69	4,76	0,4	5,16	4171057	-	-	-	4172697	-	-	-	5684336	-	-	-	-	-	-
WNMG080408FF	12,70	8,69	4,76	0,8	5,16	4171058	-	-	-	4172698	-	-	-	5684335	-	-	-	-	-	-

● Erste Wahl
○ Alternative

		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P		●	●	●	○	○	○	○	○	○	○	○		●	●	●
M				○	●	●	●			●	●	●		●		●
K		○	○					●	●	○	○		●			
N										○	○	○	●			
S						○				●	●	●	●			
H													●			

WNMG-FW

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
WNMG060404FW	9,53	6,52	4,76	0,4	3,81	5623510	-	-	-	-	-	-	-	-	-	-	-	-	-	-
WNMG060408FW	9,53	6,52	4,76	0,8	3,81	5623511	-	-	-	-	-	-	-	-	-	-	-	-	-	-
WNMG080404FW	12,70	8,69	4,76	0,4	5,16	5623514	-	-	4171762	4173109	-	4171693	-	-	-	-	-	-	-	-
WNMG080408FW	12,70	8,69	4,76	0,8	5,16	5623515	-	-	4171763	4173110	-	4171694	-	-	-	-	-	-	-	-
WNMG080412FW	12,70	8,69	4,76	1,2	5,16	-	-	-	4171764	4173111	-	4171696	-	-	-	-	-	-	-	-

WNMG-ML

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
WNMG060404ML	9,53	6,52	4,76	0,4	3,81	4171081	-	-	-	-	-	4171676	4171415	-	-	-	-	-	-	-
WNMG060408ML	9,53	6,52	4,76	0,8	3,81	4171082	4170497	-	-	-	-	4171677	4171416	-	-	-	-	-	-	-
WNMG080404ML	12,70	8,69	4,76	0,4	5,16	4171083	4170498	-	-	-	-	4171678	4171417	-	-	-	-	-	-	-
WNMG080408ML	12,70	8,69	4,76	0,8	5,16	4171084	4170499	-	-	-	-	4171679	4171418	-	-	-	-	-	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

■ WNMG-MR

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
WNMG080408MR	12,70	8,69	4,76	0,8	5,16	4171158	4170581	4170067	-	4173033	4173148	-	-	-	-	-	-	-	-	-
WNMG080412MR	12,70	8,69	4,76	1,2	5,16	4171159	4170582	4170068	-	4173034	4173149	-	-	-	-	-	-	-	-	-
WNMG080416MR	12,70	8,69	4,76	1,6	5,16	4171160	4170583	-	-	-	-	-	-	-	-	-	-	-	-	-

■ WNMG-MS

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
WNMG060408MS	9,53	6,52	4,76	0,8	3,81	-	-	-	-	-	-	-	-	5908966	5908967	5908968	-	-	-	-
WNMG080404MS	12,70	8,69	4,76	0,4	5,16	-	-	-	-	-	-	-	-	5908969	5908970	5908971	-	-	-	-
WNMG080408MS	12,70	8,69	4,76	0,8	5,16	-	-	-	-	-	-	-	-	5908972	5908973	5908974	-	-	-	-

■ WNMG-MW

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
WNMG060408MW	9,53	6,52	4,76	0,8	3,81	5623512	5623513	-	-	-	-	-	-	-	-	-	-	-	-	-
WNMG080408MW	12,70	8,69	4,76	0,8	5,16	5623516	5623517	-	-	4173118	-	4171695	-	-	-	-	-	-	-	-
WNMG080412MW	12,70	8,69	4,76	1,2	5,16	-	-	-	-	4173119	-	4171697	-	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P		●	●	●	○	○	○	○	○	○	○	○		●	●	●
M				○	●	●	●			●	●	●		●		●
K		○	○					●	●	○	○		●			
N										○	○	○	●			
S						○				●	●	●	●			
H													●			

■ WNMG-RH

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
WNMG060408RH	9,53	6,52	4,76	0,8	3,81	4171018	4171553	4171735	-	4173063	-	-	-	-	-	-	-	-	-	-
WNMG080408RH	12,70	8,69	4,76	0,8	5,16	4171019	4171554	4171736	-	4173064	-	-	4171932	-	-	-	-	-	-	-
WNMG080412RH	12,70	8,69	4,76	1,2	5,16	4171020	4171555	4171737	-	4173065	-	-	4171933	-	-	-	-	-	-	-
WNMG080416RH	12,70	8,69	4,76	1,6	5,16	4171021	4171556	4171738	-	4173066	-	-	4171934	-	-	-	-	-	-	-

■ WNMG-UF

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
WNMG060404UF	9,53	6,52	4,76	0,4	3,81	-	-	-	4169374	4169400	-	-	-	5645621	-	-	-	-	-	-
WNMG060408UF	9,53	6,52	4,76	0,8	3,81	-	-	-	4169375	4169401	-	-	-	5645622	-	-	-	-	-	-
WNMG080404UF	12,70	8,69	4,76	0,4	5,16	-	-	-	4169376	4169402	-	-	-	5645619	-	-	-	-	-	-
WNMG080408UF	12,70	8,69	4,76	0,8	5,16	-	-	-	4169377	4169403	-	-	-	5645623	-	-	-	-	-	-
WNMG080412UF	12,70	8,69	4,76	1,2	5,16	-	-	-	4169378	4169404	-	-	-	5645624	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

WNMG-UM

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
WNMG060404UM	9,53	6,52	4,76	0,4	3,81	-	-	-	4172375	4172403	4172432	-	-	5645268	-	-	-	-	-	-
WNMG060408UM	9,53	6,52	4,76	0,8	3,81	-	-	-	4172376	4172404	4172433	-	-	5645267	-	-	-	-	-	-
WNMG060412UM	9,53	6,52	4,76	1,2	3,81	-	-	-	-	4172405	4172434	-	-	-	-	-	-	-	-	-
WNMG080404UM	12,70	8,69	4,76	0,4	5,16	-	-	-	4172377	4172406	4172435	-	-	-	-	-	-	-	-	-
WNMG080408UM	12,70	8,69	4,76	0,8	5,16	-	5645270	-	4172378	4172407	4172436	-	-	-	-	-	-	-	-	-
WNMG080412UM	12,70	8,69	4,76	1,2	5,16	5645271	-	-	4172379	4172408	4172437	-	-	5645269	-	-	-	-	-	-
WNMG080416UM	12,70	8,69	4,76	1,6	5,16	-	-	-	-	4172409	4172438	-	-	-	-	-	-	-	-	-

WNMG-UR

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
WNMG060408UR	9,53	6,52	4,76	0,8	3,81	4171125	4170531	4170039	4169441	4169475	-	-	4171451	5680178	5680177	-	-	-	-	-
WNMG060412UR	9,53	6,52	4,76	1,2	3,81	4171126	4170532	-	-	-	-	-	4171452	-	-	-	-	-	-	-
WNMG080408UR	12,70	8,69	4,76	0,8	5,16	4171127	4170533	4170040	4169442	4169476	4169509	5680179	4171453	-	-	-	-	-	-	-
WNMG080412UR	12,70	8,69	4,76	1,2	5,16	4171128	4170534	4170041	4169443	4169477	4169510	-	4171454	5579420	-	-	-	-	-	-
WNMG080416UR	12,70	8,69	4,76	1,6	5,16	4171129	4170535	4170042	-	4169478	4169511	-	4171455	-	-	-	-	-	-	-

● Erste Wahl
○ Alternative

	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
P	●	●	●	○	○	○	○	○	○	○	○		●	●	●
M			○	●	●	●			●	●	●		●		●
K	○	○					●	●	○	○		●			
N									○	○	○	●			
S					○				●	●	●	●			
H												●			

WNMP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
WNMP080408	12,70	8,69	4,76	0,8	5,16	-	-	-	-	-	-	-	-	4172499	-	-	-	-	-	-
WNMP080412	12,70	8,69	4,76	1,2	5,16	-	-	-	-	-	-	-	-	4172500	-	-	-	-	-	-

WPMT-FP

ISO-Katalognummer	D	L10	S	Rε	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
WPMT040204FP	6,35	4,34	2,38	0,4	2,80	-	4170341	-	-	-	-	-	-	-	-	-	-	-	-	-
WPMT06T304FP	9,53	6,52	3,97	0,4	4,40	4170030	-	-	4168821	4168839	-	-	-	-	-	-	-	-	-	-
WPMT06T308FP	9,53	6,52	3,97	0,8	4,40	4170031	4170342	-	-	4168840	-	-	-	-	-	-	-	-	-	-
WPMTS3T104FP	4,76	3,25	1,98	0,4	2,15	-	4170343	-	-	4168841	-	-	-	-	-	-	-	-	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

Der Gold-Standard hinsichtlich Wertigkeit •
WIDIA™ VariTurn™

VariTurn

WIDIA VariTurn ist das kostengünstige Wendeschneidplatten-Programm von der Marke, mit der Sie bereits bestens vertraut sind, und der Sie in Sachen Qualität vertrauen. Jede Wendeschneidplatte wird von WIDIA zu 100 % selbst gefertigt, um so den Wettbewerbern überlegen zu sein. WIDIA VariTurn bietet eine große Vielseitigkeit für die Anwender, die heute Stahl und morgen Gusseisen zerspanen, und genau für diese Aufgabe eine Wendeschneidplatte benötigen. Aufgrund des fokussierten Programmes mit einer einfachen Sortenauswahl können die WIDIA VariTurn Wendeschneidplatten in nahezu 80 % aller Drehanwendungen eingesetzt werden.

- Für eine optimale Leistung konzipiert.
- Jede Wendeschneidplatte ist goldfarben beschichtet.
- Praxiserprobte Schneidstofftechnologie.

Oberflächenbehandlung nach der Beschichtung
- Verbesserte Schneidkantenzähigkeit.
- Großer Anwendungsbereich.

Verbesserte Schneidkantenstabilität
- Bietet eine glatte Oberfläche zur Reduzierung der Schnittkräfte, der Reibung und der Aufbauschneidenbildung.

Nach dem Beschichten geschliffen
- Bietet eine sichere Auflage der Wendeschneidplatte.

MT-CVD/CVD–
TiN-TiCN-Al203-TiN

Maximaler Nutzen mit jeder Wendeschneidplatte

Mit den Produkten von WIDIA™ VariTurn™ holen Sie problemlos das Optimum aus Ihren Wendeschneidplatten und Ihrer Investition heraus. Jede Wendeschneidplatte ist goldfarben beschichtet, um den Verschleißgrad bei fortgesetzter Nutzung des Werkzeugs besser zu erkennen. So können Sie ganz einfach feststellen, wann eine Wendeschneidplatte indexiert oder ausgetauscht werden muss. Sie maximieren den Wert der Wendeschneidplatte und schützen zugleich das Werkstück. Da die WIDIA VariTurn-Wendeschneidplatten außerdem für fast alle Anwendungen eingesetzt werden können, kann mit einer einzigen Wendeschneidplatte eine ganze Reihe verschiedener Bearbeitungen ausgeführt, und somit Geld gespart werden. Die WIDIA VariTurn-Produkte sind zuverlässig bei der Bearbeitung von Stahl, nicht rostenden Stählen, Gusseisen und Hochtemperaturlegierungen und ermöglichen einen schnellen Wechsel von Werkstückwerkstoffen ohne einen Austausch der Wendeschneidplatte. So sparen Sie Zeit und Geld.

WIDIA VariTurn Optionen

Diese vielseitige Produktreihe bietet ein einfaches Geometrieauswahlsystem, acht Varianten und Geometrien inklusive negativem Spanwinkel und aufschraubbare Wendeschneidplatten. Bei dieser Auswahl ist es kein Wunder, dass die WIDIA VariTurn-Wendeschneidplatten 80 % aller allgemeinen Drehbearbeitungen abdecken.

Hinweise zum Kennzeichnungssystem

Jedes Kennzeichen steht für ein bestimmtes Merkmal der Wendeschneidplatte. Verwenden Sie den folgenden Schlüssel und die zugehörigen Skizzen zur Identifizierung der jeweiligen Eigenschaften.

CNMG1204086P

C — Grundform der Wendeschneidplatte

H	Sechseck 120°	
O	Achteck 135°	
P	Fünfeck 108°	
R	Rund –	
S	Quadrat 90°	
T	Dreieck 60°	
C D E M V	Rhombus 80° 55° 75° 86° 35°	
W	Dreieck 80° mit vergrößerten Eckenwinkeln	
L	Rechteck 90°	
A B N/K	Parallelogramm 85° 82° 55°	

N — Normalfreiwinkel der Wendeschneidplatte

A	3°
B	5°
C	7°
D	15°
E	20°
F	25°
G	30°
N	0°
P	11°
O	Kennzeichnet andere Freiwinkel, die weitere Beschreibungen erfordern

M — Toleranzklasse

Toleranzen gelten vor Schneidkantenpräparation und Beschichtung.

D = Theoretischer Inkreis-Durchmesser
S = Dicke
B = Siehe nachfolgende Angaben

G — Merkmale der Wendeschneidplatte

N	
R	
F	
A	
M	
G	
W	
T	
Q	
U	
B	
H	
C	
J	
X V	Spezielle Ausführung

12 — Größe

„D“ mm	Zeichen für Schneidkantenlänge „L10“ in Zoll C	D	R	S	T	V	W
3,97	S4	04	03	03	06	–	–
4,76	04	05	04	04	08	08	S3
5,56	05	06	05	05	09	09	03
6,00	–	–	06	–	–	–	–
6,35	06	07	06	06	11	11	04
7,94	08	09	07	07	13	13	05
8,00	–	–	08	–	–	–	–
9,52	09	11	09	09	16	16	06
10,00	–	–	10	–	–	–	–
11,11	11	13	11	11	19	19	07
12,00	–	–	12	–	–	–	–
12,70	12	15	12	12	22	22	08
14,29	14	17	14	14	24	24	09
15,88	16	19	15	15	27	27	10
16,00	–	–	16	–	–	–	–
17,46	17	21	17	17	30	30	11
19,05	19	23	19	19	33	33	13
20,00	–	–	20	–	–	–	–
22,22	22	27	22	22	38	38	15
25,00	–	–	25	–	–	–	–
25,40	25	31	25	25	44	44	17
31,75	32	38	31	31	54	54	21
32,00	–	–	32	–	–	–	–

Toleranzklasse	Toleranz bei „D“	Toleranz bei „B“	Toleranz bei „S“
C	±0,025	±0,013	±0,025
H	±0,013	±0,013	±0,025
E	±0,025	±0,025	±0,025
G	±0,025	±0,025	±0,13
M	Beachten Sie hierzu die Tabellen auf der nächsten Seite.		±0,13
U	Beachten Sie hierzu die Tabellen auf der nächsten Seite.		±0,13

Mithilfe dieser einfach anzuwendenden Referenz können Sie die korrekte Wendeschneidplatte für Ihre Bearbeitung leicht ermitteln.

CNMG12**04**08**6P**

04 — Dicke S

Symbol mm	Dicke mm
–	0,79
T0	1,00
01	1,59
T1	1,98
02	2,38
03	3,18
T3	3,97
04	4,76
05	5,56
06	6,35
07	7,94
09	9,52
11	11,11
12	12,70

08 — Ecken-Radius „Rε“

Symbol mm	Ecken-radius mm
X0	0,04
01	0,1
02	0,2
04	0,4
08	0,8
12	1,2
16	1,6
20	2,0
24	2,4
28	2,8
32	3,2
00	runde Wendes-chneid-platte
M0	
–	

Schneidrichtung (optional)

R = Rechtsschneidend

L = Linksschneidend

N = Neutral

Schneidkante (optional)

F	Scharf
E	Verrundet
T	Gefast
S	Gefast und verrundet
K	Doppelt gefast
P	Doppelt gefast und verrundet

6P — Spanformgeometrie (optional)

1P	=	Schlichten
2P	=	Schlichten
..GP	=	Mittlere Bearbeitung
4P	=	Mittlere Bearbeitung
6P	=	Mittleres Schruppen
..MA	=	Schruppen
7N	=	Schwere Schrupp-bearbeitung

„D“ mm	± Toleranz bei „D“ – Toleranzklasse M: Formen S, T, C, R, & W mm	Formen D mm	Formen V mm	Toleranzklasse U: Formen S, T, & C mm
3,97	0,05	–	–	–
4,76	0,05	–	–	0,08
5,56	0,05	0,05	0,05	0,08
6,35	0,05	0,05	0,05	0,08
7,94	0,05	0,05	0,05	0,08
9,52	0,05	0,05	0,05	0,08
11,11	0,08	0,08	0,08	0,13
12,70	0,08	0,08	0,08	0,13
14,29	0,08	0,08	0,08	0,13
15,88	0,10	0,10	0,10	0,18
17,46	0,10	0,10	0,10	0,18
19,05	0,10	0,10	0,10	0,18
22,22	0,13	–	–	0,25
25,40	0,13	–	–	0,25
31,75	0,15	–	–	0,25

„D“ mm	± Toleranz bei „B“ – Toleranzklasse M: Formen S, T, C, R, & W mm	Formen D mm	Formen V mm	Toleranzklasse U: Formen S, T, & C mm
3,97	0,08	–	–	–
4,76	0,08	–	–	0,13
5,56	0,08	0,11	–	0,13
6,35	0,08	0,11	–	0,13
7,94	0,08	0,11	–	0,13
9,52	0,08	0,11	0,18	0,13
11,11	0,13	0,15	–	–
12,70	0,13	0,15	0,25	0,20
14,29	0,13	0,15	–	–
15,88	0,15	0,18	–	0,27
17,46	0,15	0,18	–	0,27
19,05	0,15	0,18	–	0,27
22,22	0,15	–	–	0,38
25,40	0,18	–	–	0,38
31,75	0,20	–	–	0,38

Dieses System umfasst Sorten, Geometrien und Anwendungshinweise, um Ihnen optimale Bearbeitungslösungen anbieten zu können. So können Sie auf einfache Weise feststellen, welche WIDIA™ Wendeschneidplatte und Spanformgeometrie für die entsprechenden Werkstoffe und Anwendungen am besten geeignet ist.

TN

Marke

TN = WIDIA

15

Relative Härte
(ISO 513)

01	=	**Härter**
10		
20		
30		
40		
50	=	**Zäher**

M

Primärer
Werkstück-Werkstoff
(ISO 513)

P	Stahl
M	Nicht rostender Stahl
K	Gusseisen
N	NE-Metalle
S	Hochwarmfeste Legierungen
H	Gehärtete Werkstoffe
U	Universal Machining

Schwingungsgedämpfte Werkzeugaufnahmen von WIDIA™

EXTREME **CHALLENGES.**
EXTREME **RESULTS.**

Internes Dämpfungssystem verhindert Rattern, Vibrationen und Schwingungen bei der Bearbeitung tiefer Bohrungen.

- Patentierte Merkmale ermöglichen eine exzellente Oberflächengüte und eine gesteigerte Produktivität.
- Umfangreiches Programm — von Bohrstangen, Verlängerungen und Werkzeugaufnahmen über rotierende Aufnahmen zu modularen Komponenten.
- Verkürzte Rüstzeit mit KM™-Schnellwechsel-Werkzeugen — jetzt ein ISO-Standard!
- Eine kundenspezifische Korrektur der voreingestellten Bohrstangen von WIDIA ist möglich — wenn sie bereits an der Maschine sind — für eine optimale Leistung bei Ihren speziellen Bearbeitungsbedingungen.

Die einstellbaren schwingungsgedämpften Werkzeugaufnahmen von WIDIA garantieren engere Toleranzen, geringere Ausschussraten und eine verbesserte Standzeit!

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WIDIA™

1. Schritt • Wahl der Wendeschneidplatten-Geometrie

Negative Wendeschneidplatten

2P
Schlichten

6P
Schruppen

7N
Schwere
Schruppbearbeitung

Positive Wendeschneidplatten

1P
Schlichten

2. Schritt • Wahl der Sorte

	Negative Wendeschneidplatten-Geometrie			Positive Wendeschneidplatten-Geometrie
Schnittbedingung	**2P**	**6P**	**7N**	**1P**
Stark unterbrochener Schnitt	**TN30P**	**TN30P**	**TN30P**	**TN30P**
Leicht unterbrochener Schnitt	**TN20P/TN30P**	**TN20P/TN30P**	**TN20P/TN30P**	**TN20P**
Schwankende Schnitttiefe, Guss- oder Schmiedehaut	**TN20P/TN30P**	**TN20P/TN30P**	**TN20P/TN30P**	**TN10P**
Glatter Schnitt, vorgedrehte Oberfläche	**TN10P**	**TN10P**	**TN10P**	**TN10P**

(Fortsetzung)

3. Schritt • Wahl der Schnittgeschwindigkeit *(Fortsetzung)*

Geringer Kohlenstoffgehalt (<0,3 % C) und Automatenstahl

Schnittgeschwindigkeit — m/min

Werkstoff-gruppe	Sorte	135	180	225	275	320	360	410	455	495	Startwerte m/min
P0/P1	TN10P										316
	TN20P										248
	TN30P										189

Stähle mit mittlerem und hohem Kohlenstoffgehalt (>0,3 % C)

Schnittgeschwindigkeit — m/min

Werkstoff-gruppe	Sorte	135	180	225	275	320	360	410	455	495	Startwerte m/min
P2	TN10P										212
	TN20P										176
	TN30P										135

Legierte Stähle und Werkzeugstähle (≤330 HB) (≤35 HRC)

Schnittgeschwindigkeit — m/min

Werkstoff-gruppe	Sorte	135	180	225	275	320	360	410	455	495	Startwerte m/min
P3	TN10P										152
	TN20P										140
	TN30P										108

Legierte Stähle und Werkzeugstähle (340–450 HB) (36–48 HRC)

Schnittgeschwindigkeit — m/min

Werkstoff-gruppe	Sorte	60	90	120	150	180	210	240	270	300	Startwerte m/min
P4	TN10P										116
	TN20P										95
	TN30P										86

Ferritische, martensitische und nicht rostende PH-Stähle (≤330 HB) (≤35 HRC)

Schnittgeschwindigkeit — m/min

Werkstoff-gruppe	Sorte	120	150	180	210	240	270	300	330	360	Startwerte m/min
P5	TN10P										172
	TN20P										176
	TN30P										122

Ferritische, martensitische und nicht rostende PH-Stähle (340–450 HB) (36–48 HRC)

Schnittgeschwindigkeit — m/min

Werkstoff-gruppe	Sorte	105	135	165	195	225	255	285	315	345	Startwerte m/min
P6	TN10P										144
	TN20P										135
	TN30P										95

1. Schritt • Wahl der Wendeschneidplatten-Geometrie

Negative Wendeschneidplatten

2P
Schlichten

4P
Mittlerer

6P
Schruppen

Positive Wendeschneidplatten

1P
Schlichten

2. Schritt • Wahl der Sorte

Schnittbedingung		Negative Wendeschneidplatten-Geometrie 2P	4P	6P	Positive Wendeschneidplatten-Geometrie 1P
Stark unterbrochener Schnitt		TN15M/TN10	TN30M	TN30M	TN30M/TN10
Leicht unterbrochener Schnitt		TN15M/TN10	TN30M	TN30M	TN30M
Schwankende Schnitttiefe, Guss- oder Schmiedehaut		TN15M	TN15M/TN30M	TN15M/TN30M	TN15M/TN30M
Glatter Schnitt, vorgedrehte Oberfläche		TN15M	TN15M	TN15M	TN15M

3. Schritt • Wahl der Schnittgeschwindigkeit

Austenitischer, nicht rostender Stahl — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	90	135	180	225	270	315	360	405	450	m/min
M1	TN15M										162
	TN30M										135
	TN10U										194
	TN15U										129

Austenitischer, nicht rostender Stahl — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	90	135	180	225	270	315	360	405	450	m/min
M2	TN15M										149
	TN30M										135
	TN10U										180
	TN15U										120

Austenitische nicht rostende Stähle: Duplex (ferritisches und austenitisches Gefüge) — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	90	135	180	225	270	315	360	405	450	m/min
M3	TN15M										135
	TN30M										108
	TN10U										167
	TN15U										111

1. Schritt • Wahl der Wendeschneidplatten-Geometrie

Negative Wendeschneidplatten

2P
Schlichten

..MA
Schwere
Schruppbearbeitung

7N
Schwere
Schruppbearbeitung

Positive Wendeschneidplatten

1P
Schlichten

2. Schritt • Wahl der Sorte

Schnittbedingung		Negative Wendeschneidplatten-Geometrie 2P	..MA	7N	Positive Wendeschneidplatten-Geometrie 1P
Stark unterbrochener Schnitt		TN20K	TN20K	TN20K	TN20K
Leicht unterbrochener Schnitt		TN20K	TN20K	TN20K	TN20K
Schwankende Schnitttiefe, Guss- oder Schmiedehaut		TN20K	TN20K	TN20K	TN20K
Glatter Schnitt, vorgedrehte Oberfläche		TN20K	TN20K	TN20K	TN20K

3. Schritt • Wahl der Schnittgeschwindigkeit

Grauguss — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	60	150	240	330	420	510	600	690	780	m/min
K1	TN20K										270

Sphäroguss, Vermikularguss und Temperguss (<80 KSI Zugfestigkeit) — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	60	150	240	330	420	510	600	690	780	m/min
K2	TN20K										216

Sphäroguss, Vermikularguss und Temperguss (>80 KSI Zugfestigkeit) — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	60	150	240	330	420	510	600	690	780	m/min
K3	TN20K										189

1. Schritt • Wahl der Wendeschneidplatten-Geometrie

Negative Wendeschneidplatten

2P
Schlichten

..GP
Mittel

Positive Wendeschneidplatten

1P
Schlichten

2. Schritt • Wahl der Sorte

Schnittbedingung		Negative Wendeschneidplatten-Geometrie 2P	Negative Wendeschneidplatten-Geometrie ..GP	Positive Wendeschneidplatten-Geometrie 1P
Stark unterbrochener Schnitt		TN15U	–	TN15U
Leicht unterbrochener Schnitt		TN10U	TN10U	TN15U
Schwankende Schnitttiefe, Guss- oder Schmiedehaut		TN10U	TN10U	TN10U
Glatter Schnitt, vorgedrehte Oberfläche		TN10U	TN10U	TN10U

3. Schritt • Wahl der Schnittgeschwindigkeit

Warmfeste Legierungen auf Eisenbasis (135–320 HB) (≤34 HRC) — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	15	45	75	105	140	170	200	230	260	m/min
S1	TN10U										50
	TN15U										33

Warmfeste Legierungen auf Kobaltbasis (150–425 HB) (≤45 HRC) — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	15	45	75	105	140	170	200	230	260	m/min
S2	TN10U										54
	TN15U										36

Warmfeste Legierungen auf Nickelbasis (140–475 HB) (≤48 HRC) — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	15	45	75	105	140	170	200	230	260	m/min
S3	TN10U										63
	TN15U										42

Titan und Titanlegierungen (110–450 HB) (≤48 HRC) — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	15	45	75	105	140	170	200	230	260	m/min
S4	TN10U										63
	TN15U										42

Positive und negative Wendeschneidplatten

1P

Bevorzugt für leichte Schlichtbearbeitungen. Geringe Schnittkräfte und niedriger Leistungsbedarf aufgrund der positiven Spanwinkel. Gute Spankontrolle für einen umfangreichen Werkstoffanwendungsbereich.

2P

Zum Schlichtdrehen, erzielt glatte und präzise Oberflächen. Sehr gute Spankontrolle, insbesondere bei geringen Schnitttiefen.

4P

Zur mittleren Drehbearbeitung. Weichschneidende Spanformgeometrie. Eingesetzt in Anwendungen mit unterschiedlichen Spanquerschnitten, wie Profil- oder Kopierdrehen. Gute Maßhaltigkeit. Für weiche Stähle und nicht rostende Stähle.

(Fortsetzung)

Positive und negative Wendeschneidplatten *(Fortsetzung)*

6P

Für die mittlere Bearbeitung bis hin zum Schruppdrehen. Herausragende Spankontrolle aufgrund der speziell konfigurierten Spanformelemente im Eckenbereich. Gute Spanformung bei geringen Schnitttiefen.

7N

Für die mittlere Bearbeitung bis hin zum Schruppen. Hervorragende Spankontrolle.
Hohe Schneidkantenstabilität bei unterbrochenen Schnitten, Schmiedehaut oder Zunder.
Bevorzugt für alle Gusseisenwerkstoffe wie Grauguss, Temperguss und Kugelgraphitguss.

(Fortsetzung)

Positive und negative Wendeschneidplatten *(Fortsetzung)*

..MA

Ohne Spanformgeometrie zur Bearbeitung von Gusseisen.
Für Schlicht- bis Schruppbearbeitungen.

..GP

Für leichte Bearbeitungen bis hin zu leichten Schruppbearbeitungen.

Beschichtungen ermöglichen hohe Schnittgeschwindigkeiten und sind für Schlicht- sowie leichte Schruppbearbeitungen konzipiert.

P	Stahl
M	Nicht rostender Stahl
K	Gusseisen
N	NE-Metalle
S	Hochwarmfeste Legierungen
H	Gehärtete Werkstoffe

Verschleißfestigkeit ← → Zähigkeit

Sorte	Beschichtung	Sortenbeschreibung		05	10	15	20	25	30	35	40	45
TN10P	HC-P10	Beschichtetes Hartmetall MTCVD-TiN-TiCN-Al_2O_3-TiN. Ideal für leichtes Schlichten bis zu mittleren Bearbeitungen. Hervorragende Verschleißfestigkeit.	P									
			K									
TN20P	HC-P20	Beschichtetes Hartmetall MTCVD-TiN-TiCN-Al_2O_3-TiN. Hervorragende universelle Drehsorte für die Stahlbearbeitung. Ideal zum Vorschlichten bis hin zur mittleren Schruppbearbeitung.	P									
			K									
TN30P	HC-P30	Beschichtetes Hartmetall MTCVD-TiN-TiCN-Al_2O_3-TiN. Zähe Hartmetallsorte. Ideal für Schrupp- und schwere Schruppbearbeitungen.	P									
TN15M	HC-M15	Beschichtetes Hartmetall MTCVD-TiN-TiCN-Al_2O_3-TiN. Ideal für die universelle Bearbeitung von nicht rostenden Stählen.	P									
			M									
			S									

Beschichtungen ermöglichen hohe Schnittgeschwindigkeiten und sind für Schlicht- sowie leichte Schruppbearbeitungen konzipiert.

P	Stahl
M	Nicht rostender Stahl
K	Gusseisen
N	NE-Metalle
S	Hochwarmfeste Legierungen
H	Gehärtete Werkstoffe

Verschleißfestigkeit ← → Zähigkeit

Sorte	Beschichtung	Sortenbeschreibung		05	10	15	20	25	30	35	40	45
TN30M	HC-M30	Beschichtetes Hartmetall MTCVD-TiN-TiCN-Al_2O_3-TiN. Ideal für die universelle Bearbeitung von nicht rostenden Stählen.	P									
			M									
			S									
TN20K	HC-K20	Beschichtetes Hartmetall MTCVD-TiN-TiCN-Al_2O_3-TiN. Sehr gut geeignet für glatte oder leicht unterbrochene Schnitte in Sphäroguss und Gusseisen.	P									
			K									
TN10U	HC-S10	Beschichtetes Hartmetall PVD-TiAlN-TiN. Ideal für die Schlichtbearbeitung schwer zerspanbarer Legierungen und nicht rostender Stähle.	P									
			M									
			K									
			N									
			S									
TN15U	HW-P15	Unbeschichtetes Hartmetall. Hervorragende Abriebfestigkeit bei der Bearbeitung von Gusseisen, austenitischen nicht rostenden Stählen und der meisten Hochtemperaturlegierungen.	P									
			M									
			K									
			N									
			S									

● Erste Wahl
○ Alternative

		TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

CCGT-1P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
CCGT0602021P	6,35	6,45	2,38	0,2	2,80	-	-	-	-	-	-	4163978	4163979
CCGT0602041P	6,35	6,45	2,38	0,4	2,80	-	-	-	-	-	-	4163980	4163981
CCGT0602081P	6,35	6,45	2,38	0,8	2,80	-	-	-	-	-	-	4163982	-
CCGT09T3011P	9,53	9,67	3,97	0,1	4,40	-	-	-	-	-	-	4164495	4164496
CCGT09T3021P	9,53	9,67	3,97	0,2	4,40	-	-	-	-	-	-	4164493	4164494
CCGT09T3041P	9,53	9,67	3,97	0,4	4,40	-	-	-	-	-	-	4164497	4164498
CCGT09T3081P	9,53	9,67	3,97	0,8	4,40	-	-	-	-	-	-	4164499	4164500

● Erste Wahl
○ Alternative

	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
P	●	●	●	○	○	○	○	○
M				●	●		●	●
K	○	○				●	○	○
N							○	○
S				○	○		●	●
H								

CCMT-1P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
CCMT0602021P	6,35	6,45	2,38	0,2	2,80	4165244	-	-	4166242	4166323	4165245	4166324	4166325
CCMT0602041P	6,35	6,45	2,38	0,4	2,80	4166326	4166327	-	4166329	4166330	4166328	4166331	4166332
CCMT0602081P	6,35	6,45	2,38	0,8	2,80	4166333	4166334	-	4166336	4166337	4166335	4166338	-
CCMT09T3021P	9,53	9,67	3,97	0,2	4,40	-	-	-	-	-	-	4166339	4166340
CCMT09T3041P	9,53	9,67	3,97	0,4	4,40	4166341	4166342	-	4166344	4166345	4166343	4166346	4166347
CCMT09T3081P	9,53	9,67	3,97	0,8	4,40	4166348	4166349	-	4166351	4166352	4166350	4166353	4166354
CCMT1204041P	12,70	12,90	4,76	0,4	5,50	4166355	4166356	-	4166358	4166359	4166357	4166558	-
CCMT1204081P	12,70	12,90	4,76	0,8	5,50	4166559	4166560	-	4166562	4166623	4166561	4166624	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

CNGP

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
CNGP120401	12,70	12,90	4,76	0,1	5,16	-	-	-	-	-	-	4164565	-
CNGP120402	12,70	12,90	4,76	0,2	5,16	-	-	-	-	-	-	4164564	-
CNGP120404	12,70	12,90	4,76	0,4	5,16	-	-	-	-	-	-	4164566	4164567
CNGP120408	12,70	12,90	4,76	0,8	5,16	-	-	-	-	-	-	4164568	4164569
CNGP120412	12,70	12,90	4,76	1,2	5,16	-	-	-	-	-	-	4164570	4164571

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

CNMA

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
CNMA120404	12,70	12,90	4,76	0,4	5,16	ı	ı	ı	ı	ı	4165470	ı	ı
CNMA120408	12,70	12,90	4,76	0,8	5,16	ı	ı	ı	ı	ı	4165471	ı	ı
CNMA120412	12,70	12,90	4,76	1,2	5,16	ı	ı	ı	ı	ı	4165472	ı	ı
CNMA120416	12,70	12,90	4,76	1,6	5,16	ı	ı	ı	ı	ı	4165833	ı	ı
CNMA160612	15,88	16,12	6,35	1,2	6,35	ı	ı	ı	ı	ı	4165834	ı	ı
CNMA160616	15,88	16,12	6,35	1,6	6,35	ı	ı	ı	ı	ı	4165835	ı	ı
CNMA190612	19,05	19,34	6,35	1,2	7,93	ı	ı	ı	ı	ı	4165836	ı	ı
CNMA190616	19,05	19,34	6,35	1,6	7,93	ı	ı	ı	ı	ı	4165837	ı	ı

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

CNMG-2P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
CNMG1204042P	12,70	12,90	4,76	0,4	5,16	4166171	4166172	-	4166244	4166245	4166243	4166246	4166247
CNMG1204082P	12,70	12,90	4,76	0,8	5,16	4166248	4166249	-	4166251	4166252	4166250	4166253	4166254
CNMG1204122P	12,70	12,90	4,76	1,2	5,16	4166255	4166256	-	4166258	-	4166257	4166259	-

CNMG-4P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
CNMG1204044P	12,70	12,90	4,76	0,4	5,16	-	5359116	-	4165830	4165831	-	5359117	-
CNMG1204084P	12,70	12,90	4,76	0,8	5,16	-	5359118	-	4165832	4165853	-	5359119	-
CNMG1204124P	12,70	12,90	4,76	1,2	5,16	-	5359240	-	4165854	4165855	-	5359241	-
CNMG1606124P	15,88	16,12	6,35	1,2	6,35	-	-	-	4165856	4165857	-	-	-
CNMG1906124P	19,05	19,34	6,35	1,2	7,93	-	-	-	4165858	4165859	-	-	-

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

■ CNMG-6P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
CNMG0903086P	9,53	9,67	3,18	0,8	3,81	4165948	4165949	-	4165950	4165951	-	-	-
CNMG1204046P	12,70	12,90	4,76	0,4	5,16	4165952	4165963	-	4165964	4165965	-	-	-
CNMG1204086P	12,70	12,90	4,76	0,8	5,16	4165966	4165967	4165968	4165969	4165970	-	-	-
CNMG1204126P	12,70	12,90	4,76	1,2	5,16	4165971	4165972	4165973	4165974	4165975	-	-	-
CNMG1606126P	15,88	16,12	6,35	1,2	6,35	-	4165976	4165977	4165978	4165979	-	-	-
CNMG1906126P	19,05	19,34	6,35	1,2	7,93	-	4165980	4165981	4165982	4165983	-	-	-

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

CNMG-7N

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
CNMG1204047N	12,70	12,90	4,76	0,4	5,16	4166386	4166387	-	-	-	4166388	-	-
CNMG1204087N	12,70	12,90	4,76	0,8	5,16	4166389	4166390	4166391	-	-	4166392	-	-
CNMG1204127N	12,70	12,90	4,76	1,2	5,16	4166433	4166434	4166435	-	-	4166436	-	-
CNMG1204167N	12,70	12,90	4,76	1,6	5,16	4166437	4166438	-	-	-	4166439	-	-
CNMG1606127N	15,88	16,12	6,35	1,2	6,35	4166440	4166441	4166442	-	-	4166443	-	-
CNMG1606167N	15,88	16,12	6,35	1,6	6,35	4166444	4166445	-	-	-	4166446	-	-
CNMG1906087N	19,05	19,34	6,35	0,8	7,93	4166447	-	-	-	-	4166448	-	-
CNMG1906127N	19,05	19,34	6,35	1,2	7,93	4166449	4166450	4166451	-	-	4166452	-	-
CNMG1906167N	19,05	19,34	6,35	1,6	7,93	4166453	4166454	4166455	-	-	4166456	-	-
CNMG2509247N	25,40	25,79	9,53	2,4	9,12	-	-	4166457	-	-	-	-	-

● Erste Wahl
○ Alternative

	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
P	●	●	●	○	○	○	○	○
M				●	●		●	●
K	○	○				●	○	○
N							○	○
S				○	○		●	●
H								

DCGT-1P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
DCGT0702011P	6,35	7,75	2,38	0,1	2,80	-	-	-	-	-	-	4164501	4164502
DCGT11T3011P	9,53	11,63	3,97	0,1	4,40	-	-	-	-	-	-	4164523	4164524
DCGT1504081P	12,70	15,50	4,76	0,8	5,50	-	-	-	-	-	-	4164525	-

DCMT-1P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
DCMT0702021P	6,35	7,75	2,38	0,2	2,80	-	-	-	-	-	-	4166625	4166626
DCMT0702041P	6,35	7,75	2,38	0,4	2,80	4166627	4166628	-	4166630	4166631	4166629	4166632	4166633
DCMT11T3021P	9,53	11,63	3,97	0,2	4,40	-	-	-	-	-	-	4166634	4166635
DCMT11T3041P	9,53	11,63	3,97	0,4	4,40	4166636	4166637	-	4166639	4166640	4166638	4166641	4166642
DCMT11T3081P	9,53	11,63	3,97	0,8	4,40	4166643	4166644	-	4166646	4166647	4166645	4166648	-
DCMT11T3121P	9,53	11,63	3,97	1,2	4,40	4166649	-	-	4166651	-	4166650	4166652	-
DCMT1504041P	12,70	15,50	4,76	0,4	5,50	4166653	4166654	-	-	-	4166655	-	-
DCMT1504081P	12,70	15,50	4,76	0,8	5,50	4166656	4166657	-	-	-	4166361	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

DNGP

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
DNGP150401	12,70	15,50	4,76	0,1	5,16	-	-	-	-	-	-	4164784	-
DNGP150402	12,70	15,50	4,76	0,2	5,16	-	-	-	-	-	-	4164572	4164783
DNGP150404	12,70	15,50	4,76	0,4	5,16	-	-	-	-	-	-	4164785	4164786
DNGP150408	12,70	15,50	4,76	0,8	5,16	-	-	-	-	-	-	4164787	4164788

DNMA

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
DNMA150408	12,70	15,50	4,76	0,8	5,16	-	-	-	-	-	4165838	-	-
DNMA150608	12,70	15,50	6,35	0,8	5,16	-	-	-	-	-	4165840	-	-
DNMA150412	12,70	15,50	4,76	1,2	5,16	-	-	-	-	-	4165839	-	-
DNMA150612	12,70	15,50	6,35	1,2	5,16	-	-	-	-	-	4165841	-	-

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

■ DNMG-2P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
DNMG1504042P	12,70	15,50	4,76	0,4	5,16	4166260	4166261	-	4166263	4166264	4166262	4166265	4166266
DNMG1506042P	12,70	15,50	6,35	0,4	5,16	4166825	4166826	-	4166828	-	4166827	4166829	4166830
DNMG1504082P	12,70	15,50	4,76	0,8	5,16	4166267	4166269	-	4166273	4166275	4166271	4166277	4166279
DNMG1506082P	12,70	15,50	6,35	0,8	5,16	4166831	4166832	-	4166844	-	4166843	4166845	4166846
DNMG1506122P	12,70	15,50	6,35	1,2	5,16	4166847	4166848	-	4166850	4166851	4166849	4166852	-

■ DNMG-4P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
DNMG1504044P	12,70	15,50	4,76	0,4	5,16	-	-	-	4165860	4165861	-	-	-
DNMG1506044P	12,70	15,50	6,35	0,4	5,16	-	5359244	-	4165864	4165865	-	-	-
DNMG1504084P	12,70	15,50	4,76	0,8	5,16	-	5359242	-	4165862	4165863	-	5359243	-
DNMG1506084P	12,70	15,50	6,35	0,8	5,16	-	5359245	-	4165866	4165867	-	-	-
DNMG1506124P	12,70	15,50	6,35	1,2	5,16	-	-	-	4165868	4165869	-	-	-

C2–C49

C50–C81

B8–B25

B26–B28

B30–B105

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

DNMG-6P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
DNMG1104086P	9,53	11,63	4,76	0,8	3,81	4165984	4165985	-	-	4165986	-	-	-
DNMG1504046P	12,70	15,50	4,76	0,4	5,16	4165987	4165988	-	4165989	4165990	-	-	-
DNMG1506046P	12,70	15,50	6,35	0,4	5,16	4166767	4166768	-	4166769	4166770	-	-	-
DNMG1504086P	12,70	15,50	4,76	0,8	5,16	4165991	4165992	4165993	4165994	4165995	-	-	-
DNMG1506086P	12,70	15,50	6,35	0,8	5,16	4166771	4166772	4166793	4166794	4166795	-	-	-
DNMG1504126P	12,70	15,50	4,76	1,2	5,16	4165996	4165997	-	4166765	4166766	-	-	-
DNMG1506126P	12,70	15,50	6,35	1,2	5,16	4166796	4166797	4166798	4166799	4166800	-	-	-
DNMG1906126P	15,88	19,38	6,35	1,2	6,35	-	-	4166801	-	-	-	-	-

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

DNMG-7N

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
DNMG1504047N	12,70	15,50	4,76	0,4	5,16	4166458	4166459	-	-	-	-	-	-
DNMG1504087N	12,70	15,50	4,76	0,8	5,16	4166460	4166461	4166462	-	-	4166463	-	-
DNMG1506087N	12,70	15,50	6,35	0,8	5,16	4166484	4166485	4166486	-	-	4166487	-	-
DNMG1504127N	12,70	15,50	4,76	1,2	5,16	4166464	4166465	4166432	-	-	4166483	-	-
DNMG1506127N	12,70	15,50	6,35	1,2	5,16	4166488	4166489	4166490	-	-	4166491	-	-
DNMG1906127N	15,88	19,38	6,35	1,2	6,35	-	4166492	4166493	-	-	-	-	-

RNMG-7N

ISO-Katalognummer	D	S	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
RNMG12047N	12,70	4,76	5,16	-	4166494	-	-	-	4166495	-	-
RNMG19067N	19,05	6,35	7,93	4166496	4166497	-	-	-	-	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

		TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

● Erste Wahl
○ Alternative

SCMT-1P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
SCMT09T3041P	9,53	9,53	3,97	0,4	4,40	4166362	4166393	-	4166395	4166396	4166394	4166397	-
SCMT09T3081P	9,53	9,53	3,97	0,8	4,40	4166398	4166399	-	4166401	4166402	4166400	4166403	-
SCMT1204041P	12,70	12,70	4,76	0,4	5,50	-	-	-	-	-	-	4166404	-
SCMT1204081P	12,70	12,70	4,76	0,8	5,50	4166405	4166406	-	4166408	4166409	4166407	4166410	-

SNMA

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
SNMA120408	12,70	12,70	4,76	0,8	5,16	-	-	-	-	-	4165842	-	-
SNMA120412	12,70	12,70	4,76	1,2	5,16	-	-	-	-	-	4165843	-	-
SNMA150612	15,88	15,88	6,35	1,2	6,35	-	-	-	-	-	4165844	-	-
SNMA190612	19,05	19,05	6,35	1,2	7,93	-	-	-	-	-	4165845	-	-

● Erste Wahl
○ Alternative

	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
P	●	●	●	○	○	○	○	○
M				●	●		●	●
K	○	○				●	○	○
N							○	○
S				○	○		●	●
H								

SNMG-2P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
SNMG0903082P	9,53	9,53	3,18	0,8	3,81	4166853	4166854	-	-	-	4166855	4166856	-
SNMG1204082P	12,70	12,70	4,76	0,8	5,16	4166857	4166858	-	4166860	-	4166859	4166861	4166862

SNMG-4P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
SNMG1204084P	12,70	12,70	4,76	0,8	5,16	-	-	-	4165870	4165871	-	-	-
SNMG1204124P	12,70	12,70	4,76	1,2	5,16	-	-	-	4165872	4165873	-	-	-

● Erste Wahl
○ Alternative

	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
P	●	●	●	○	○	○	○	○
M				●	●		●	●
K	○	○				●	○	○
N							○	○
S				○	○		●	●
H								

SNMG-6P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
SNMG0903086P	9,53	9,53	3,18	0,8	3,81	4166802	4166803	-	-	-	-	-	-
SNMG1204046P	12,70	12,70	4,76	0,4	5,16	4166804	4166805	-	4166806	4166807	-	-	-
SNMG1204086P	12,70	12,70	4,76	0,8	5,16	4166808	4166809	4166810	4166811	4166812	-	-	-
SNMG1204126P	12,70	12,70	4,76	1,2	5,16	4166813	4166814	4166815	4166816	4166817	-	-	-
SNMG1906166P	19,05	19,05	6,35	1,6	7,92	-	-	5308173	-	-	-	-	-
SNMG1906126P	19,05	19,05	6,35	1,2	7,93	-	4166818	4166819	4166820	4166821	-	-	-

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

■ SNMG-7N

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
SNMG1204087N	12,70	12,70	4,76	0,8	5,16	4166498	4166499	-	-	-	4166500	-	-
SNMG1204127N	12,70	12,70	4,76	1,2	5,16	4166501	4166502	4166503	-	-	4166504	-	-
SNMG1204167N	12,70	12,70	4,76	1,6	5,16	4166505	4166506	4166507	-	-	4166508	-	-
SNMG1506127N	15,88	15,88	6,35	1,2	6,35	-	4166509	4166510	-	-	4166511	-	-
SNMG1506167N	15,88	15,88	6,35	1,6	6,35	-	4166512	4166513	-	-	4166514	-	-
SNMG1906127N	19,05	19,05	6,35	1,2	7,93	-	4166515	4166516	-	-	4166517	-	-
SNMG1906167N	19,05	19,05	6,35	1,6	7,93	-	4166518	4166519	-	-	4166520	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

		TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

TCGT-1P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
TCGT1102011P	6,35	11,00	2,38	0,1	2,80	-	-	-	-	-	-	4164526	4164527
TCGT1102041P	6,35	11,00	2,38	0,4	2,80	-	-	-	-	-	-	4164528	4164529
TCGT16T3021P	9,53	16,50	3,97	0,2	4,40	-	-	-	-	-	-	4164530	-
TCGT16T3041P	9,53	16,50	3,97	0,4	4,40	-	-	-	-	-	-	4164531	4164532
TCGT16T3081P	9,53	16,50	3,97	0,8	4,40	-	-	-	-	-	-	4164543	-

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

TCMT-1P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
TCMT1102041P	6,35	11,00	2,38	0,4	2,80	4166414	4166415	-	4166417	4166418	4166416	4166419	-
TCMT1102081P	6,35	11,00	2,38	0,8	2,80	4166420	4166421	-	-	-	4166422	4166423	-
TCMT1102021P	6,35	11,00	2,38	0,2	2,90	4166411	-	-	-	-	4166412	4166413	-
TCMT16T3021P	9,53	16,50	3,97	0,2	4,40	-	-	-	-	-	-	4166424	-
TCMT16T3041P	9,53	16,50	3,97	0,4	4,40	4166425	4166426	-	4166428	4166429	4166427	4166430	-
TCMT16T3081P	9,53	16,50	3,97	0,8	4,40	4166469	4166471	-	4166563	4166564	4166472	4166565	-
TCMT16T3121P	9,53	16,50	3,97	1,2	4,40	-	-	-	-	-	-	4166566	-
TCMT2204081P	12,70	22,00	4,76	0,8	5,50	4166567	4166568	-	4166570	4166571	4166569	4166572	-

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

TNGP

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
TNGP160402	9,53	16,50	4,76	0,2	3,81	–	–	–	–	–	–	4164789	4164790
TNGP160404	9,53	16,50	4,76	0,4	3,81	–	–	–	–	–	–	4164791	4164792
TNGP160408	9,53	16,50	4,76	0,8	3,81	–	–	–	–	–	–	4164793	–

TNMA

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
TNMA160408	9,53	16,50	4,76	0,8	3,81	–	–	–	–	–	4165846	–	–
TNMA160412	9,53	16,50	4,76	1,2	3,81	–	–	–	–	–	4165847	–	–
TNMA220408	12,70	22,00	4,76	0,8	5,16	–	–	–	–	–	4165848	–	–

● Erste Wahl
○ Alternative

		TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

TNMG-2P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
TNMG1604042P	9,53	16,50	4,76	0,4	3,81	4166863	4166864	-	4166866	4166867	4166865	4166868	4166869
TNMG1604082P	9,53	16,50	4,76	0,8	3,81	4166870	4166871	-	4166873	-	4166872	4166874	4166875
TNMG1604122P	9,53	16,50	4,76	1,2	3,81	4166876	4166877	-	4166879	4166880	4166878	4166881	-
TNMG2204082P	12,70	22,00	4,76	0,8	5,16	4166882	4166883	-	4166885	-	4166884	4166886	4166887

TNMG-4P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
TNMG1604044P	9,53	16,50	4,76	0,4	3,81	-	5359246	-	4165874	4165875	-	-	-
TNMG1604084P	9,53	16,50	4,76	0,8	3,81	-	5359247	-	4165876	4165877	-	-	-
TNMG1604124P	9,53	16,50	4,76	1,2	3,81	-	-	-	4165878	4165879	-	-	-
TNMG2204044P	12,70	22,00	4,76	0,4	5,16	-	5359248	-	4165880	4165881	-	-	-
TNMG2204084P	12,70	22,00	4,76	0,8	5,16	-	5359249	-	4165882	4165883	-	-	-
TNMG2204124P	12,70	22,00	4,76	1,2	5,16	-	5359250	-	-	-	-	-	-

● Erste Wahl
○ Alternative

		TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

TNMG-6P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
TNMG1604046P	9,53	16,50	4,76	0,4	3,81	4166822	4166823	-	4166824	4167086	-	-	-
TNMG1604086P	9,53	16,50	4,76	0,8	3,81	4167087	4167088	4167089	4167090	4167091	-	-	-
TNMG1604126P	9,53	16,50	4,76	1,2	3,81	4167092	4167113	-	4167114	4167115	-	-	-
TNMG2204046P	12,70	22,00	4,76	0,4	5,16	4167116	4167117	-	4167118	4167119	-	-	-
TNMG2204086P	12,70	22,00	4,76	0,8	5,16	4167120	4167121	4167122	4167123	4167124	-	-	-

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

■ TNMG-7N

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
TNMG1604047N	9,53	16,50	4,76	0,4	3,81	-	4166521	-	-	-	-	-	-
TNMG1604087N	9,53	16,50	4,76	0,8	3,81	4166522	4166523	4166524	-	-	4166525	-	-
TNMG1604127N	9,53	16,50	4,76	1,2	3,81	4166526	4166527	4166528	-	-	4166529	-	-
TNMG2204047N	12,70	22,00	4,76	0,4	5,16	4166530	4166531	-	-	-	-	-	-
TNMG2204087N	12,70	22,00	4,76	0,8	5,16	4166532	4166533	4166534	-	-	4166535	-	-
TNMG2204127N	12,70	22,00	4,76	1,2	5,16	-	4166536	4166537	-	-	4166538	-	-
TNMG2706127N	15,88	27,50	6,35	1,2	6,35	4166539	4166540	4166541	-	-	4166542	-	-
TNMG3309247N	19,05	33,00	9,53	2,4	7,93	4166543	4166544	4166545	-	-	4166546	-	-

● Erste Wahl
○ Alternative

		TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

VBGT-1P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
VBGT1103011P	6,35	11,07	3,18	0,1	2,80	-	-	-	-	-	-	4164546	4164547
VBGT1103021P	6,35	11,07	3,18	0,2	2,80	-	-	-	-	-	-	4164544	4164545
VBGT1103041P	6,35	11,07	3,18	0,4	2,80	-	-	-	-	-	-	4164548	-
VBGT1604011P	9,53	16,61	4,76	0,1	4,40	-	-	-	-	-	-	4164551	-
VBGT1604021P	9,53	16,61	4,76	0,2	4,40	-	-	-	-	-	-	4164549	4164550
VBGT1604041P	9,53	16,61	4,76	0,4	4,40	-	-	-	-	-	-	4164552	4164563

VBMT-1P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
VBMT1103021P	6,35	11,07	3,18	0,2	2,80	-	-	-	-	-	-	4166573	4166574
VBMT1103041P	6,35	11,07	3,18	0,4	2,80	4166575	4166576	-	4166578	4166579	4166577	4166580	4166581
VBMT1103081P	6,35	11,07	3,18	0,8	2,80	4166582	4166583	-	4166585	-	4166584	4166586	-
VBMT1604021P	9,53	16,61	4,76	0,2	4,40	4166587	-	-	-	4166589	4166588	4166590	4166591
VBMT1604041P	9,53	16,61	4,76	0,4	4,40	4166592	4166593	-	4166595	4166596	4166594	4166597	4166598
VBMT1604081P	9,53	16,61	4,76	0,8	4,40	4166599	4166600	-	4166602	4166603	4166601	4166604	4166605

● Erste Wahl
○ Alternative

		TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

VNGP

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
VNGP160401	9,53	16,61	4,76	0,1	3,81	-	-	-	-	-	-	4164795	4164796
VNGP160402	9,53	16,61	4,76	0,2	3,81	-	-	-	-	-	-	4164794	-
VNGP220404	12,70	22,14	4,76	0,4	5,16	-	-	-	-	-	-	4164797	4164798
VNGP220408	12,70	22,14	4,76	0,8	5,16	-	-	-	-	-	-	4164799	4164800

VNMA

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
VNMA160408	9,53	16,61	4,76	0,8	3,81	-	-	-	-	-	4165849	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

		TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

VNMG-2P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
VNMG1604042P	9,53	16,61	4,76	0,4	3,81	4166281	4166282	-	4166284	4166285	4166283	4166286	4166287
VNMG1604082P	9,53	16,61	4,76	0,8	3,81	4166288	4166289	-	4166291	-	4166290	4166292	4166293

VNMG-4P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
VNMG1604044P	9,53	16,61	4,76	0,4	3,81	-	5359251	-	4165884	4165885	-	5359252	-
VNMG1604084P	9,53	16,61	4,76	0,8	3,81	-	5359253	-	4165886	4165887	-	5359254	-

● Erste Wahl
○ Alternative

		TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

VNMG-6P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
VNMG1604086P	9,53	16,61	4,76	0,8	3,81	4167125	4167126	-	4167127	4167128	-	-	-

WNMA

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
WNMA060408	9,53	6,52	4,76	0,8	3,81	-	-	-	-	-	4165850	-	-
WNMA080408	12,70	8,69	4,76	0,8	5,16	-	-	-	-	-	4165851	-	-
WNMA080412	12,70	8,69	4,76	1,2	5,16	-	-	-	-	-	4165852	-	-

C2–C49

C50–C81

B8–B25

B26–B28

B30–B105

● Erste Wahl
○ Alternative

P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

WNMG-2P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
WNMG0804042P	12,70	8,69	4,76	0,4	5,16	4166294	4166295	-	4166297	4166298	4166296	4166299	4166300
WNMG0804082P	12,70	8,69	4,76	0,8	5,16	4166301	4166302	-	4166304	-	4166303	4166305	4166306

WNMG-4P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
WNMG0804044P	12,70	8,69	4,76	0,4	5,16	-	-	-	4165888	4165889	-	-	-
WNMG0804084P	12,70	8,69	4,76	0,8	5,16	-	5359255	-	4165890	4165891	-	5359256	-
WNMG0804124P	12,70	8,69	4,76	1,2	5,16	-	-	-	-	4165892	-	-	-

● Erste Wahl
○ Alternative

		TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
P		●	●	●	○	○	○	○	○
M					●	●		●	●
K		○	○				●	○	○
N								○	○
S					○	○		●	●
H									

WNMG-6P

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
WNMG0604086P	9,53	6,52	4,76	0,8	3,81	4167129	4167130	-	4167131	4167132	-	-	-
WNMG0804086P	12,70	8,69	4,76	0,8	5,16	4167133	4167134	4167135	4167136	4167137	-	-	-
WNMG0804126P	12,70	8,69	4,76	1,2	5,16	4167138	4167139	4167140	4167141	4167142	-	-	-

WNMG-7N

ISO-Katalognummer	D	L10	S	Rε	D1	TN10P	TN20P	TN30P	TN15M	TN30M	TN20K	TN10U	TN15U
WNMG0804087N	12,70	8,69	4,76	0,8	5,16	4166547	4166548	4166549	-	-	4166550	-	-
WNMG0804127N	12,70	8,69	4,76	1,2	5,16	4166551	4166552	4166553	-	-	4166554	-	-
WNMG0804167N	12,70	8,69	4,76	1,6	5,16	-	4166555	4166556	-	-	4166557	-	-

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

WIDIA™ Wendeschneidplatten für die Aluminium-Bearbeitung

WIDIA bietet eine Wendeschneidplatten-Programm an, das an, die speziell für die Bearbeitung von Aluminiumwerkstoffen konzipiert wurde. Für höhere Leistungen und längere Standzeiten sind diese Wendeschneidplatten in beschichteten und unbeschichteten Ausführungen verfügbar.

Wendeschneidplatten für die Aluminium-Bearbeitung

- Das Programm erlaubt eine einfache Auswahl — zwei Spanformgeometrie und drei Sorten.
- Längere Standzeiten.

Großer positiver Spanwinkel für einen weichen Spanfluss.

Wendeschneidplatten mit Toleranz „G“ für eine höhere Präzision.

Hochpolierte Wendeschneidplatten, um eine Aufbauschneidenbildung zu verhindern und die Standzeit zu verlängern.

Positiv Wendeschneidplatten

AL1

Zur Drehbearbeitung von Aluminiumguss, Leichtmetall-Legierungen, NE-Werkstoffen, hochschmelzenden Metallen, Kunststoffen, Glasfaser, verstärkten Kunststoffen, Verbundwerkstoffen, Kohlenstoff und Feinkeramik.

AL3

Zur wirtschaftlichen Bearbeitung von Aluminium, NE-Werkstoffen und Kunststoffen. Extrem scharfe Schneidkanten für optimale Oberflächengüten bei geringen Schnittkräften und kurzen Spänen. Das Schlichten von Stahl, Edelstahl und Grauguss kann mit der beschichteten Sorte HCK10™ durchgeführt werden.

1. Schritt • Wahl der Wendeschneidplatten-Geometrie

Positive Wendeschneidplatten

AL1

AL3

2. Schritt • Wahl der Sorte

Schnittbedingung		Positive Wendeschneidplatten-Geometrie -AL1	-AL3
Stark unterbrochener Schnitt		HCK10/HWK10	HCK10/HWK10
Leicht unterbrochener Schnitt		HCK10/HWK10	HCK10/HWK10
Schwankende Schnitttiefe, Guss- oder Schmiedehaut		HCK10/HWK10	HCK10/HWK10
Glatter Schnitt, vorgedrehte Oberfläche		HCK10/HWK10	HCK10/HWK10

3. Schritt • Wahl der Schnittgeschwindigkeit

Aluminiumlegierungen mit geringem Siliziumgehalt (hypoeutektisch <12,2 % Si) und Magnesiumlegierungen — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	250	500	750	1000	1250	1500	1750	2000	2250	2500	m/min
N2	HCK10											550

Aluminiumlegierungen mit hohem Siliziumgehalt (hypereutektisch >12,2 % Si) und Magnesiumlegierungen — Schnittgeschwindigkeit — m/min — Startwerte

Werkstoff-gruppe	Sorte	250	500	750	1000	1250	1500	1750	2000	2250	2500	m/min
N3	HCK10											550

Zusätzliche Schnittgeschwindigkeitsempfehlungen für diverse Werkstoffe

Kupfer-, Messing-, Zink-basierend auf einem Spanbarkeitsindex im Bereich von 70–100

Schnittgeschwindigkeit — m/min | Startwerte ◁▷

Werkstoff-gruppe	Sorte	250	500	750	1000	m/min
N4	HCK10	◁▷				275
	HWK10/HWK15	◁▷				260

Nylon, Kunststoffe, Gummi, Phenole, Glasfaser und Harze

Schnittgeschwindigkeit — m/min | Startwerte ◁▷

Werkstoff-gruppe	Sorte	250	500	750	1000	m/min
N5	HCK10	◁▷				275

Kohlefaser- und Graphit-Verbundwerkstoffe: Brush-Legierungen, Kevlar und Graphit (280–400 HB) (30–43 HRC)

Schnittgeschwindigkeit — m/min | Startwerte ◁▷

Werkstoff-gruppe	Sorte	250	500	750	1000	m/min
N6	HCK10	◁▷				200

MMCs (Metall-Matrix-Verbundwerkstoffe auf Aluminiumbasis)

Schnittgeschwindigkeit — m/min | Startwerte ◁▷

Werkstoff-gruppe	Sorte	250	500	750	1000	m/min
N7	HCK10			◁▷		170

Zinnlegierungen, gegossen: ASTM 823, Legierungen 1, 2, 3, 11

Schnittgeschwindigkeit — m/min | Startwerte ◁▷

Werkstoff-gruppe	Sorte	250	500	750	1000	m/min
N8	HCK10	◁▷				215
	HWK10/HWK15	◁▷				180

Beschichtungen ermöglichen hohe Schnittgeschwindigkeiten und sind für Schlicht- sowie leichte Schruppbearbeitungen konzipiert.

P	Stahl
M	Nicht rostender Stahl
K	Gusseisen
N	NE-Metalle
S	Hochwarmfeste Legierungen
H	Gehärtete Werkstoffe

Verschleißfestigkeit ← → Zähigkeit

Sorte	Beschichtung	Sortenbeschreibung		05	10	15	20	25	30	35	40	45
HCK10	HC-N10	Beschichtetes Hartmetall PVD — TIALN-Al_2O_3 auf mikrokörnigem Hartmetall Leichte und mittlere Bearbeitung. Für Aluminiumlegierungen.	N									
HWK10	HF-N10	Unbeschichtetes Hartmetall. Feinkörniges Hartmetallgefüge mit hoher Schneidkantenstabilität. Leichte Bearbeitung. Für NE-Metalle und Nichtmetalle.	N									
HWK15	HF-N15	Unbeschichtetes Hartmetall. Feinkörniges Hartmetallgefüge mit hoher Schneidkantenstabilität. Leichte und mittlere Bearbeitung. Für NE-Metalle und Nichtmetalle.	N									

● Erste Wahl
○ Alternative

CCGT-AL3

ISO-Katalognummer	D	L10	S	Rε	D1	HCK10	HWK10	HWK15
						P		
						M		
						K		
						N	●	●	●
						S			
						H			
CCGT060202AL3	6,35	6,45	2,38	0,2	2,80	2022257	-	2022258
CCGT060204AL3	6,35	6,45	2,38	0,4	2,80	2022259	-	2022260
CCGT09T302AL3	9,53	9,67	3,97	0,2	4,40	-	-	2022854
CCGT09T304AL3	9,53	9,67	3,97	0,4	4,40	2022261	-	2022262
CCGT09T308AL3	9,53	9,67	3,97	0,8	4,40	-	-	2022858
CCGT120402AL3	12,70	12,90	4,76	0,2	5,50	-	-	2022859
CCGT120404AL3	12,70	12,90	4,76	0,4	5,50	2022323	-	2022324
CCGT120408AL3	12,70	12,90	4,76	0,8	5,50	2022325	-	2022326

C2–C49 | C50–C81 | B8–B25 | B26–B28 | B30–B105

● Erste Wahl
○ Alternative

P			
M			
K			
N	●	●	●
S			
H			

DCGT-AL3

ISO-Katalognummer	D	L10	S	Rε	D1	HCK10	HWK10	HWK15
DCGT070202AL3	6,35	7,75	2,38	0,2	2,80	2022327	-	2022328
DCGT070204AL3	6,35	7,75	2,38	0,4	2,80	2022329	-	2022330
DCGT11T302AL3	9,53	11,63	3,97	0,2	4,40	-	-	2022861
DCGT11T304AL3	9,53	11,63	3,97	0,4	4,40	2014890	-	2022331
DCGT11T308AL3	9,53	11,63	3,97	0,8	4,40	2022332	-	2022483

RCGT-AL1

ISO-Katalognummer	D	S	D1	HCK10	HWK10	HWK15
RCGT0803M0AL1	8,00	3,18	3,40	2002473	2002474	-

SCGT-AL3

ISO-Katalognummer	D	L10	S	Rε	D1	HCK10	HWK10	HWK15
SCGT120408AL3	12,70	12,70	4,76	0,8	5,50	-	-	2023638

● Erste Wahl
○ Alternative

P			
M			
K			
N	●	●	●
S			
H			

TCGT-AL1

ISO-Katalognummer	D	L10	S	Rε	D1	HCK10	HWK10	HWK15
TCGT110204AL1	6,35	11,00	2,38	0,4	2,80	-	2006991	-
TCGT16T308AL1	9,53	16,50	3,97	0,8	4,40	-	2007004	-

VCGT-AL3

ISO-Katalognummer	D	L10	S	Rε	D1	HCK10	HWK10	HWK15
VCGT110302AL3	6,35	11,07	3,18	0,2	2,80	-	-	2024559
VCGT110304AL3	6,35	11,07	3,18	0,4	2,80	-	-	2024561
VCGT160404AL3	9,53	16,61	4,76	0,4	4,40	2022484	-	2022485
VCGT160408AL3	9,53	16,61	4,76	0,8	4,40	2022487	-	2022488
VCGT160412AL3	9,53	16,61	4,76	1,2	4,40	2002503	-	2022489
VCGT220530AL3	12,70	22,14	5,56	3,0	5,50	2002505	-	2002506

C2–C49

C50–C81

B8–B25

B26–B28

B30–B105

WIDIA

Drehbearbeitung • Klemmhalter für die Außenbearbeitung und Bohrstangen für die Innenbearbeitung

Klemmhalter für die Außenbearbeitung C2–C49

Bohrstangen für die Innenbearbeitung C50–C81

TTS-Bohrstangen C82–C84

Moderne Bearbeitungen auf CNC Werkzeugmaschinen und flexiblen Fertigungsanlagen erfordern Hochleistungswerkzeuge, die unkompliziert und vielfältig einsetzbar sind. WIDIA™ bietet ein umfangreiches Programm von Klemmhaltern zum Außendrehen, mit denen selbst anspruchsvollste Bearbeitungen von Werkstücken unterschiedlicher Form und Größe kein Problem darstellen.

Klemmhalter für die Aussenbearbeitung

Unabhängig von den Anforderungen, die von einer leichten Schlichtbearbeitung mit sehr hoher Schnittgeschwindigkeit bis hin zu einer schweren Schruppbearbeitung reichen können, bieten wir eine WIDIA Lösung für jede Bearbeitung. Das Komplettprogramm umfasst Klemmhalter mit Kniehebel-, Schrauben- oder Spannelement-Klemmung.

D-Klemmung

- Wird für negative Wendeschneidplatten verwendet.
- Der Spannelement-Satz umfasst Klemme, Schraube und Sicherungsring.
- Schnelle Indexierung der Wendeschneidplatten.
- Optimale Wiederhol- und Positioniergenauigkeit.
- Minimierte Vibrationen und verlängerte Standzeiten.

P-Klemmung

- Kniehebel-Spannsystem für negative Wendeschneidplatten.
- Ungehinderter Spanfluss.
- Schnelle Wendeschneidplattenwechsel.

P-Klemmung nur in metrischen Größen verfügbar.

S-Klemmung

- Schrauben-Klemmsystem für positive Wendeschneidplatten.
- Kompakte Bauweise für hohe Zuverlässigkeit und Kosteneffizienz.
- Hartmetallunterlage für zusätzlichen Schutz des Klemmhalters.

C-Klemmung

- Höhenverstellbares Klemmelement erlaubt den Einsatz mit einem zusätzlichen Spanbrecher.
- Universelles Klemmsystem für positive und negative Wendeschneidplatten ohne Spanformgeometrie.
- Robuste Konstruktion für eine einfache Handhabung.
- Hartmetallunterlage für zusätzlichen Schutz des Klemmhalters.

Für jedes Wendeschneidplatten-Klemmsystem bieten wir Klemmhalteroptionen, die Ihren spezifischen Bearbeitungsanforderungen entsprechen. Identifizieren Sie die Abbildung, die Ihrer Anwendung entspricht, und wählen Sie dann die angegebene Seite, um den korrekten Klemmhalter auszuwählen.

D-Klemmung

D

Klemmhalter mit einteiligem Spannfingersatz zur Anwendung von negativen Wendeschneidplatten. Extrem stabiles Klemmsystem. Der Plattensitz ist geschützt durch eine Hartmetallunterlage.

DCKN 75° **Seite: C8**

DCLN 95° **Seite: C9**

DCRN 75° **Seite: C10**

DCSN 45° **Seite: C10**

DDJN 93° **Seite: C11**

DDNN 63° **Seite: C11**

DRGN **Seite: C12**

DSDN 45° **Seite: C12**

DSKN 75° **Seite: C13**

DSRN 75° **Seite: C14**

DSSN 45° **Seite: C15**

DTFN 90° **Seite: C16**

DTGN 90° **Seite: C16**

DVJN 93° **Seite: C17**

DVON 117,5° **Seite: C18**

DVVN 72,5° **Seite: C18**

DWLN 95° **Seite: C19**

P-Klemmung

P

Kniehebel-Klemmsystem für negative Wendeschneidplatten mit Bohrung gemäß DIN 4988 und positive runde Wendeschneidplatten mit einem Durchmesser über 20 mm. Einseitige und doppelseitige Wendeschneidplatten mit Spanformgeometrie haben einen positiven Spanwinkel von 6° bis 18°. Die Vorteile dieses Klemmsystems sind der schnelle Wendeschneidplattenwechsel und der ungehinderte Spanfluss.

PCBN 75° **Seite: C20**

PCKN 75° **Seite: C21**

PCLN 95° **Seite: C22**

PDJN 93° **Seite: C23**

PDNN 62,5° **Seite: C24**

PSBN 75° **Seite: C25**

PSDN 45° **Seite: C26**

PSKN 75° **Seite: C26**

PSSN 45° **Seite: C27**

PTFN 90° **Seite: C28**

PTGN 90° **Seite: C29**

PWLN 95° **Seite: C30**

C-Klemmung

C

Klemmsystem mit Klemmelement von oben für negative und positive Wendeschneidplatten gemäß DIN 4968. Dieses universelle Klemmsystem ist robust und einfach in der Handhabung. Mithilfe höhenverstellbarer Klemmelemente ist der Einsatz zusätzlicher Spanbrecher möglich. Die Hartmetallunterlage bietet einen zusätzlichen Schutz des Plattensitzes. Verfügbar sind Klemmhalter mit einer Schneidkantenhöhe ab 16 mm und einem Wendeschneidplatten-Inkreisdurchmesser ab 6,35 mm.

CCLN-MX
95°
Seite: C31

CCLN-MN
95°
Seite: C31

CCLN-MF
95°
Seite: C32

CDJN-MX
93°
Seite: C32

CDJN-MN
93°
Seite: C33

CELN-MF
97,5°
Seite: C33

CELN-MN
97,5°
Seite: C34

CKJN
Seite: C34

CRDN-MN
Seite: C35

CRSN-MN
Seite: C35

CSBP
75°
Seite: C36

CSDP
45°
Seite: C36

CSSP
45°
Seite: C37

CTCP
90°
Seite: C37

CTDP
45°
Seite: C38

CTFP
90°
Seite: C38

CTGP
90°
Seite: C39

CRDP*
Seite: C40

CRGP*
Seite: C41

** Exaktes Klemmsystem nicht abgebildet.*

S-Klemmung

S

Schraubenklemmsystem für positive Wendeschneidplatten mit Senkbohrung gemäß DIN 4967. Die kompakte Bauweise mit wenigen Bauteilen garantiert eine hohe Zuverlässigkeit und Wirtschaftlichkeit. Die Hartmetallunterlage bietet einen zusätzlichen Schutz des Plattensitzes. Klemmhalter mit einer Schneidkantenhöhe ab 16 mm und Wendeschneidplatten mit einem Inkreisdurchmesser ab 9,52 mm werden zusätzlich mit einer Gewindebuchse gesichert.

SCLC
95°
Seite: C42

SCDP
45°
Seite: C42

SCLP
95°
Seite: C43

SDHC
107,5°
Seite: C43

SDJC
93°
Seite: C44

SDNC
62,5°
Seite: C45

SRDC
Seite: C45

SSBC
75°
Seite: C46

SSSC
45°
Seite: C47

STFC
90°
Seite: C48

SVHB
107,5°
Seite: C48

SVJB
93°
Seite: C49

SVVB
72,5°
Seite: C49

Hinweise zum Kennzeichnungssystem

Jedes Kennzeichen steht für ein bestimmtes Merkmal des Klemmhalters. Verwenden Sie den folgenden Schlüssel und die zugehörigen Skizzen zur Identifizierung der jeweiligen Eigenschaften.

DCLNR2525M12KC04

D

Art der Wende-schneidplatten-Klemmung

D

C

S

P

C

Grundform der Wende-schneidplatte

L

Ausführung des Kurzklemmhalters oder Einstellwinkel

N

Normalfreiwinkel der Wendeschneidplatte

R

Schneidrichtung

R =

Rechts-schneidend

L =

Links-schneidend

N =

Neutral

R

L

N

Zusätzliche Informationen

C =

Tiefer Plattensitz für Keramik-Wende-schneidplatten

S =

Plattensitz mit einer Anlagefläche

F =

Gerader Schaft, ohne Versatz

Mithilfe dieser einfach anzuwendenden Referenz können Sie den korrekten Klemmhalter für Ihre Bearbeitung leicht ermitteln.

DCLNR**2525M12KC04**

25 **25**

Schaftabmessungen

Die siebte und achte Stelle soll eine zweistellige Zahl sein, die den Querschnitt des Klemmhalters kennzeichnet.

- Ergibt sich für die Schaftbreite „B“ oder die Schafthöhe „H“ eine einstellige Zahl, wird eine 0 (Null) vorangestellt.

Beispiel: 8 mm = 08

M

Länge des Klemmhalters

L1	ISO
32	A
40	B
50	C
60	D
70	E
80	F
90	G
100	H
110	J
125	K
140	L
150	M
160	N
170	P
180	Q
200	R
250	S
300	T
350	U
400	V
450	W
500	Y
Spezielle Ausführung	X

12

Wendeschneidplatten-Größe

Schneidkantenlänge L10

H	Sechseck 120°	
O	Achteck 135°	
P	Fünfeck 108°	
S	Quadrat 90°	
T	Dreieck 60°	
R	Rund —	
C	Rhombus 80°	
D	55°	
E	75°	
M	86°	
V	35°	
W	Trigon 80° Mit vergrößerten Eckenwinkeln	
L	Rechteck 90°	
A	Parallelogramm 85°	
B	82°	
K	55°	

KC

Zusätzliche Informationen

KC = D-Klemmung

04

Wende-schneidplatten-Dicke *(optional)*

04 = 4,76 mm

06 = 6,35 mm

DCKN 75°

Bestellnr.	Katalognummer	H	B	F	L1	LH	L1A	B3	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend																
5697856	**DCKNR2020K12KC04**	20	20	25,0	125	32,0	3,1	6,0	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5697857	**DCKNR2525M12KC04**	25	25	32,0	150	32,0	3,1	—	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697858	**DCKNR3225P12KC04**	32	25	32,0	170	32,0	3,1	—	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697859	**DCKNR3232P16KC06**	32	32	40,0	170	32,0	3,8	—	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
5697880	**DCKNR3232P19KC06**	32	32	40,0	170	38,0	4,6	—	CN..190612	**ICSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**
linksschneidend																
5697853	**DCKNL2020K12KC04**	20	20	25,0	125	32,0	3,1	6,0	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5697854	**DCKNL2525M12KC04**	25	25	32,0	150	32,0	3,1	—	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697855	**DCKNL3225P12KC04**	32	25	32,0	170	32,0	3,1	—	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**

DCLN 95°

Bestellnr.	Katalognummer	H	B	F	L1	LH	B3	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend															
5697890	**DCLNR1616H09KC03**	16	16	20,0	100	30,0	6,0	CN..090308	**ICSN332**	**KMSP39IP**	9 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5697891	**DCLNR2020K09KC03**	20	20	25,0	125	30,0	2,0	CN..090308	**ICSN332**	**KMSP39IP**	9 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5697892	**DCLNR2020K12KC04**	20	20	25,0	125	32,0	4,0	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5697893	**DCLNR2525M12KC04**	25	25	32,0	150	32,0	—	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697894	**DCLNR2525M16KC06**	25	25	32,0	150	33,0	—	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
5697895	**DCLNR3232P16KC06**	32	32	40,0	170	33,0	—	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
5697896	**DCLNR3232P19KC06**	32	32	40,0	170	40,0	—	CN..190612	**ICSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**
5697897	**DCLNR4040S19KC06**	40	40	50,0	250	40,0	—	CN..190612	**ICSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**
5697898	**DCLNR4040S25KC09**	40	40	50,0	250	51,0	—	CN..250924	**ICSN846**	**KMSP825IP**	25 IP	**CM236R ASSY**	25 IP	**SSP025018M**	**KLM81025IP**
linksschneidend															
5697881	**DCLNL1616H09KC03**	16	16	20,0	100	30,0	6,0	CN..090308	**ICSN332**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5697882	**DCLNL2020K09KC03**	20	20	25,0	125	30,0	2,0	CN..090308	**ICSN332**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5697883	**DCLNL2020K12KC04**	20	20	25,0	125	32,0	4,0	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5697884	**DCLNL2525M12KC04**	25	25	32,0	150	32,0	—	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697885	**DCLNL2525M16KC06**	25	25	32,0	150	33,0	—	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
5697886	**DCLNL3232P16KC06**	32	32	40,0	170	33,0	—	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
5697887	**DCLNL3232P19KC06**	32	32	40,0	170	40,0	—	CN..190612	**ICSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**
5697888	**DCLNL4040S19KC06**	40	40	50,0	250	40,0	—	CN..190612	**ICSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**
5697889	**DCLNL4040S25KC09**	40	40	50,0	250	51,0	—	CN..250924	**ICSN846**	**KMSP825IP**	25 IP	**CM236R ASSY**	25 IP	**SSP025018M**	**KLM81025IP**

DCRN 75°

Bestellnr.	Katalognummer	H	B	F	L1	LH	FA	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend															
5697903	**DCRNR2020K12KC04**	20	20	25,0	125	32,0	3,3	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5697904	**DCRNR2525M12KC04**	25	25	32,0	150	32,0	3,3	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697905	**DCRNR3225P12KC04**	32	25	32,0	170	32,0	3,3	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697906	**DCRNR3232P16KC06**	32	32	40,0	170	38,0	4,1	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
5697907	**DCRNR3232P19KC06**	32	32	40,0	170	38,0	4,9	CN..190612	**ICSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**
linksschneidend															
5697899	**DCRNL2020K12KC04**	20	20	25,0	125	32,0	3,3	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5697900	**DCRNL2525M12KC04**	25	25	32,0	150	32,0	3,3	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697901	**DCRNL3225P12KC04**	32	25	32,0	170	32,0	3,3	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697902	**DCRNL3232P16KC06**	32	32	40,0	170	38,0	4,1	CN..160612	**ICSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**

DCSN 45°

Bestellnr.	Katalognummer	H	B	F	L1	LH	FA	L1A	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend																
5697911	**DCSNR2020K12KC04**	20	20	25,0	125	35,0	8,2	8,5	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5697913	**DCSNR2525M12KC04**	25	25	32,0	150	35,0	8,2	8,5	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
linksschneidend																
5697908	**DCSNL2020K12KC04**	20	20	25,0	125	35,0	8,2	8,5	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5697909	**DCSNL2525M12KC04**	25	25	32,0	150	35,0	8,2	8,5	CN..120408	**ICSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**

DDJN 93°

Bestellnr.	Katalognummer	H	B	F	L1	LH	B3	Wende-schneid-platte	Unter-lage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend															
5697924	**DDJNR2020K11KC04**	20	20	25,0	125	30,0	2,0	DN..110408	**IDSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5697926	**DDJNR2020K15KC06**	20	20	25,0	125	32,0	4,0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697928	**DDJNR2525M11KC04**	25	25	32,0	150	30,0	—	DN..110408	**IDSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5697930	**DDJNR2525M15KC06**	25	25	32,0	150	32,0	—	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697932	**DDJNR3225P15KC06**	32	25	32,0	170	32,0	—	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5564336	**DDJNR3232P15KC06**	32	32	40,0	170	32,0	—	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
linksschneidend															
5697915	**DDJNL2020K11KC04**	20	20	25,0	125	30,0	2,0	DN..110408	**IDSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5697916	**DDJNL2020K15KC06**	20	20	25,0	125	32,0	4,0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697918	**DDJNL2525M11KC04**	25	25	32,0	150	30,0	—	DN..110408	**IDSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5697920	**DDJNL2525M15KC06**	25	25	32,0	150	32,0	—	DN..150608	**IDSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697922	**DDJNL3225P15KC06**	32	25	32,0	170	32,0	—	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5564335	**DDJNL3232P15KC06**	32	32	40,0	171	32,0	—	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**

DDNN 63°

Bestellnr.	Katalognummer	H	B	F	L1	LH	B3	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend															
5697940	**DDNNR2020K15KC06**	20	20	10,0	125	40,0	2,5	DN..150608	**IDSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697942	**DDNNR2525M15KC06**	25	25	13,0	150	40,0	—	DN..150608	**IDSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
linksschneidend															
5697934	**DDNNL2020K15KC06**	20	20	10,0	125	40,0	2,5	DN..150608	**IDSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697936	**DDNNL2525M15KC06**	25	25	13,0	150	40,0	—	DN..150608	**IDSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697938	**DDNNL3225P15KC06**	32	25	13,0	170	40,0	—	DN..150608	**IDSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**

DRGN

Bestellnr.	Katalognummer	H	B	F	L1	LH	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend														
5697948	**DRGNR2525M12KC04**	25	25	32,0	150	32,0	RN..120400	**IRSN44**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697950	**DRGNR3225P12KC04**	32	25	32,0	170	32,0	RN..120400	**IRSN44**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697952	**DRGNR4040S25KC09**	40	40	50,0	250	48,0	RN..250900	**IRSN84**	**KMSP825IP**	25 IP	**–**	25 IP	**SSP025018M**	**KLM81025IP**
linksschneidend														
5697944	**DRGNL3225P12KC04**	32	25	32,0	170	32,0	RN..120400	**IRSN44**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697946	**DRGNL4040S25KC09**	40	40	50,0	250	48,0	RN..250900	**IRSN84**	**KMSP825IP**	25 IP	**CM236R ASSY**	25 IP	**SSP025018M**	**KLM81025IP**

DSDN 45°

Bestellnr.	Katalognummer	H	B	F	L1	LH	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
5697954	**DSDNN2020K12KC04**	20	20	10,0	125	36,0	SN..120408	**ISSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5697955	**DSDNN2525M12KC04**	25	25	12,0	150	36,0	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697957	**DSDNN2525M15KC06**	25	25	12,0	150	42,0	SN..150612	**ISSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
5697959	**DSDNN3225P12KC04**	32	25	12,0	170	36,0	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5697961	**DSDNN3232P19KC06**	32	32	15,5	170	44,0	SN..190612	**ISSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**
5697963	**DSDNN4040S25KC09**	40	40	19,5	250	59,0	SN..250924	**ISSN846**	**KMSP825IP**	40 IP	**CM236R ASSY**	25 IP	**SSP025018M**	**KLM81025IP**

DSKN 75°

Bestellnr.	Katalognummer	H	B	F	L1	LH	L1A	B3	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend																
5696685	**DSKNR2020K12KC04**	20	20	25,0	125	32,0	3,1	8,0	SN..120408	**ISSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5696686	**DSKNR2525M12KC04**	25	25	32,0	150	32,0	3,1	4,0	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5696687	**DSKNR3225P12KC04**	32	25	32,0	170	32,0	3,1	—	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5696688	**DSKNR3232P15KC06**	32	32	40,0	170	32,0	3,8	—	SN..150612	**ISSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
5696689	**DSKNR3232P19KC06**	32	32	40,0	170	38,0	4,6	—	SN..190612	**ISSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**
linksschneidend																
5696682	**DSKNL2525M12KC04**	25	25	32,0	150	32,0	3,1	4,0	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5696683	**DSKNL3225P12KC04**	32	25	32,0	170	32,0	3,1	—	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5696684	**DSKNL3232P15KC06**	32	32	40,0	170	32,0	3,8	—	SN..150612	**ISSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**

DSRN 75°

Bestellnr.	Katalognummer	H	B	F	L1	LH	FA	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend															
5696703	**DSRNR2020K12KC04**	20	20	22,0	125	32,0	3,3	SN..120408	**ISSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5696704	**DSRNR2525M12KC04**	25	25	27,0	150	32,0	3,3	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5696705	**DSRNR3232P15KC06**	32	32	35,0	170	38,0	4,0	SN..150612	**ISSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
5696706	**DSRNR3232P19KC06**	32	32	35,0	170	42,0	4,8	SN..190612	**ISSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**
5696707	**DSRNR4040S25KC09**	40	40	43,0	250	52,0	6,1	SN..250924	**ISSN846**	**KMSP825IP**	25 IP	**CM236R ASSY**	25 IP	**SSP025018M**	**KLM81025IP**
linksschneidend															
5696700	**DSRNL2525M12KC04**	25	25	27,0	150	32,0	3,3	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5696701	**DSRNL3232P15KC06**	32	32	35,0	170	38,0	4,0	SN..150612	**ISSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
5696702	**DSRNL4040S25KC09**	40	40	43,0	250	52,0	6,1	SN..250924	**ISSN846**	**KMSP825IP**	25 IP	**CM236R ASSY**	25 IP	**SSP025018M**	**KLM81025IP**

DSSN 45°

Bestellnr.	Katalognummer	H	B	F	L1	LH	FA	L1A	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend																
5696713	**DSSNR2020K12KC04**	20	20	25,0	125	36,0	8,4	8,7	SN..120408	**ISSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5696714	**DSSNR2525M12KC04**	25	25	32,0	150	36,0	8,4	8,7	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5696715	**DSSNR2525M15KC06**	25	25	32,0	150	42,0	10,5	10,7	SN..150612	**ISSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
5696716	**DSSNR3225P12KC04**	32	25	32,0	170	35,4	8,4	8,7	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5696717	**DSSNR3232P15KC06**	32	32	40,0	170	40,3	10,5	10,7	SN..150612	**ISSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
5696718	**DSSNR3232P19KC06**	32	32	40,0	170	44,0	12,7	10,7	SN..190612	**ISSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**
linksschneidend																
5696708	**DSSNL2020K12KC04**	20	20	25,0	125	36,0	8,4	8,7	SN..120408	**ISSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5696709	**DSSNL2525M12KC04**	25	25	32,0	150	36,0	8,4	8,7	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5696710	**DSSNL3225P12KC04**	32	25	32,0	170	35,4	8,4	8,7	SN..120408	**ISSN443**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5696711	**DSSNL3232P15KC06**	32	32	40,0	170	40,3	10,5	10,7	SN..150612	**ISSN543**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM58L15IP**
5696712	**DSSNL3232P19KC06**	32	32	40,0	170	44,0	12,7	10,7	SN..190612	**ISSN643**	**KMSP625IP**	25 IP	**CM210R ASSY**	25 IP	**SSP025016M**	**KLM68L25IP**

DTFN 90°

Bestellnr.	Katalognummer	H	B	F	L1	LH	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend														
5696724	**DTFNR2020K16KC04**	20	20	25,0	125	32,0	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696725	**DTFNR2525M16KC04**	25	25	32,0	150	32,0	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696726	**DTFNR3232P27KC06**	32	32	40,0	170	38,0	TN..270612	**ITSN534**	**KMSP515IP**	15 IP	**CM209R ASSY**	15 IP	**SSP025016M**	**KLM5815IP**
linksschneidend														
5696719	**DTFNL2020K16KC04**	20	20	25,0	125	32,0	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696720	**DTFNL2525M16KC04**	25	25	32,0	150	32,0	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696721	**DTFNL2525M22KC04**	25	25	32,0	150	34,0	TN..220408	**ITSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
5696722	**DTFNL3225P16KC04**	32	25	32,0	170	32,0	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696723	**DTFNL3225P22KC04**	32	25	32,0	170	34,0	TN..220408	**ITSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**

DTGN 90°

Bestellnr.	Katalognummer	H	B	F	L1	LH	B3	Wende-schneid-platte	Unter-lage	Schraube für Unter-lage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend															
5696729	**DTGNR2020K16KC04**	20	20	25,0	125	25,0	6,5	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696730	**DTGNR2525M16KC04**	25	25	32,0	150	25,0	—	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696731	**DTGNR2525M22KC04**	25	25	32,0	150	32,0	3,0	TN..220408	**ITSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM46L15IP**
linksschneidend															
5696727	**DTGNL2020K16KC04**	20	20	25,0	125	25,0	6,5	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696728	**DTGNL2525M16KC04**	25	25	32,0	150	25,0	—	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**

DVJN 93°

Bestellnr.	Katalognummer	H	B	F	L1	LH	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend														
5696737	**DVJNR2020K16KC04**	20	20	25,0	125	46,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696738	**DVJNR2525M16KC04**	25	25	32,0	150	46,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696739	**DVJNR2525M22KC04**	25	25	32,0	150	55,0	VN..220408	**IVSN432**	**KMSP415IP**	15 IP	**CM235R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5696740	**DVJNR3225P16KC04**	32	25	32,0	170	46,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696741	**DVJNR3225P22KC04**	32	25	32,0	170	55,0	VN..220408	**IVSN432**	**KMSP415IP**	15 IP	**CM235R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
linksschneidend														
5696732	**DVJNL2020K16KC04**	20	20	25,0	125	46,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696733	**DVJNL2525M16KC04**	25	25	32,0	150	46,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696734	**DVJNL2525M22KC04**	25	25	32,0	150	55,0	VN..220408	**IVSN432**	**KMSP415IP**	15 IP	**CM235R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5696735	**DVJNL3225P16KC04**	32	25	32,0	170	46,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696736	**DVJNL3225P22KC04**	32	25	32,0	170	55,0	VN..220408	**IVSN432**	**KMSP415IP**	15 IP	**CM235R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**

DVON 117,5°

Bestellnr.	Katalognummer	H	B	F	L1	LH	B3	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend															
5696745	**DVONR2020K16KC04**	20	20	27,0	125	38,0	5,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696746	**DVONR2525M16KC04**	25	25	32,0	150	38,0	—	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696747	**DVONR3225P16KC04**	32	25	32,0	170	38,0	—	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
linksschneidend															
5696742	**DVONL2020K16KC04**	20	20	27,0	125	38,0	5,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696743	**DVONL2525M16KC04**	25	25	32,0	150	38,0	—	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696744	**DVONL3225P16KC04**	32	25	32,0	170	38,0	—	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**

DVVN 72,5°

Bestellnr.	Katalognummer	H	B	F	L1	LH	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
5696748	**DVVNN2020K16KC04**	20	20	9,5	125	48,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696749	**DVVNN2525M16KC04**	25	25	12,0	150	48,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696750	**DVVNN3225P16KC04**	32	25	12,0	170	48,0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**

DWLN 95°

Bestellnr.	Katalognummer	H	B	F	L1	LH	B3	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Torx Plus	Geschlitzter Stift	Spannstift (optional)
rechtsschneidend															
5696757	**DWLNR2020K06KC04**	20	20	25,0	125	31,0	—	WN..060408	**IWSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696758	**DWLNR2020K08KC04**	20	20	25,0	125	33,0	—	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5696759	**DWLNR2525M06KC04**	25	25	32,0	150	25,0	—	WN..060408	**IWSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696760	**DWLNR2525M08KC04**	25	25	32,0	150	25,0	4,0	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5696761	**DWLNR3225P08KC04**	32	25	32,0	170	25,0	4,0	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5696762	**DWLNR3232P08KC04**	32	32	40,0	170	25,0	—	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
linksschneidend															
5696751	**DWLNL2020K06KC04**	20	20	25,0	125	31,0	—	WN..060408	**IWSN322**	**KMSP39IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696752	**DWLNL2020K08KC04**	20	20	25,0	125	33,0	—	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5696753	**DWLNL2525M06KC04**	25	25	32,0	150	25,0	—	WN..060408	**IWSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM34L9IP**
5696754	**DWLNL2525M08KC04**	25	25	32,0	150	25,0	4,0	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5696755	**DWLNL3225P08KC04**	32	25	32,0	170	25,0	4,0	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**
5696756	**DWLNL3232P08KC04**	32	32	40,0	170	25,0	—	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	15 IP	**SSP025016M**	**KLM4615IP**

PCBN 75°

Bestellnr.	Katalognummer	H	B	F	L1	L2	FA	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Kniehebel	Spann-schraube	Torx Plus
rechtsschneidend														
3878361	**PCBNR2020K12**	20	20	17,0	125	26,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878356	**PCBNR2525M12**	25	25	22,0	150	26,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878366	**PCBNR2525M16**	25	25	22,0	150	26,0	4,2	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3878367	**PCBNR3225P16**	32	25	22,0	170	28,0	4,2	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3878363	**PCBNR3232P16**	32	32	27,0	170	38,0	4,2	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3878358	**PCBNR3232P19**	32	32	27,0	170	40,0	4,6	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3878364	**PCBNR4040S19**	40	40	35,0	250	38,0	4,6	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
linksschneidend														
3878360	**PCBNL2020K12**	20	20	17,0	125	26,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878354	**PCBNL2525M12**	25	25	22,0	150	26,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878365	**PCBNL2525M16**	25	25	22,0	150	26,0	4,2	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3878359	**PCBNL3225P16**	32	25	22,0	170	28,0	4,2	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3878355	**PCBNL3232P16**	32	32	27,0	170	38,0	4,2	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3878357	**PCBNL3232P19**	32	32	27,0	170	40,0	4,6	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3878362	**PCBNL4040S19**	40	40	35,0	250	38,0	4,6	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP

PCKN 75°

Bestellnr.	Katalognummer	H	B	F	L1	L2	L1A	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Kniehebel	Spann-schraube	Torx Plus
rechtsschneidend														
3878372	**PCKNR2020K12**	20	20	25,0	125	23,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878370	**PCKNR2525M12**	25	25	32,0	150	23,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878374	**PCKNR2525M16**	25	25	32,0	150	30,0	3,8	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3878375	**PCKNR3225P16**	32	25	32,0	170	30,0	3,8	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3899889	**PCKNR3232P16**	32	32	40,0	170	38,0	3,8	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	–
3878371	**PCKNR3232P19**	32	32	40,0	170	40,0	4,6	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3879707	**PCKNR4040S19**	40	40	50,0	250	36,0	4,6	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
linksschneidend														
3878373	**PCKNL2020K12**	20	20	25,0	125	23,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878369	**PCKNL2525M12**	25	25	32,0	150	23,0	3,1	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878377	**PCKNL2525M16**	25	25	32,0	150	30,0	3,8	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3878376	**PCKNL3225P16**	32	25	32,0	170	30,0	3,8	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3899888	**PCKNL3232P16**	32	32	40,0	170	38,0	3,8	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	–
3878368	**PCKNL3232P19**	32	32	40,0	170	40,0	4,6	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3878378	**PCKNL4040S19**	40	40	50,0	250	36,0	4,6	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP

PCLN 95°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Kniehebel	Spann-schraube	Spann-schrau-ben-Schlüssel-größe
rechtsschneidend													
3900154	**PCLNR1616H09**	16	16	20,0	100	23,0	CN..090308	**512.111**	**513.019**	**515.018**	**511.018**	**514.018**	2.5 mm
3878400	**PCLNR1616H12**	16	16	20,0	100	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878422	**PCLNR2020K12**	20	20	25,0	125	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878419	**PCLNR2525M12**	25	25	32,0	150	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878401	**PCLNR2525M16**	25	25	32,0	150	28,0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3878402	**PCLNR3225P12**	32	25	32,0	170	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878421	**PCLNR3225P16**	32	25	32,0	170	38,0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3878413	**PCLNR3225P19**	32	25	32,0	170	38,0	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3878396	**PCLNR3232P16**	32	32	40,0	170	36,0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3878414	**PCLNR3232P19**	32	32	40,0	170	36,0	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3878417	**PCLNR4040S19**	40	40	50,0	250	36,0	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
linksschneidend													
3900153	**PCLNL1616H09**	16	16	20,0	100	23,0	CN..090308	**512.111**	**513.019**	**515.018**	**511.018**	**514.018**	2.5 mm
3878379	**PCLNL1616H12**	16	16	20,0	100	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878418	**PCLNL2020K12**	20	20	25,0	125	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878398	**PCLNL2525M12**	25	25	32,0	150	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878380	**PCLNL2525M16**	25	25	32,0	150	28,0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3878397	**PCLNL3225P12**	32	25	32,0	170	26,0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3878381	**PCLNL3225P19**	32	25	32,0	170	38,0	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3878415	**PCLNL3232P16**	32	32	40,0	170	36,0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3878393	**PCLNL3232P19**	32	32	40,0	170	36,0	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3878416	**PCLNL4040S19**	40	40	50,0	250	36,0	CN..190612	**512.123**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP

PDJN 93°

Bestellnr.	Katalognummer	H	B	F	L1	L2	λS°	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Kniehebel	Spann-schraube	Torx Plus
rechtsschneidend														
3878424	**PDJNR1616H11**	16	16	20,0	100	22,0	-6.0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
3878429	**PDJNR2020K11**	20	20	25,0	125	30,0	-7.0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
3879318	**PDJNR2020K15**	20	20	25,0	125	36,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
3879151	**PDJNR2525M11**	25	25	32,0	150	30,0	-7.0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
3878425	**PDJNR3225P15**	32	25	32,0	170	38,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
3879152	**PDJNR3232P15**	32	32	40,0	170	38,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
3878426	**PDJNR4025R15**	40	25	32,0	200	38,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
linksschneidend														
3879313	**PDJNL1616H11**	16	16	20,0	100	22,0	-6.0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
3878427	**PDJNL2020K11**	20	20	25,0	125	30,0	-7.0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
3879317	**PDJNL2020K15**	20	20	25,0	125	36,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
3878428	**PDJNL2525M11**	25	25	32,0	150	30,0	-7.0	DN..110408	**512.060**	**513.060**	**515.018**	**511.060**	**514.118**	10 IP
3879314	**PDJNL2525M15**	25	25	32,0	150	—	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15IP
3878423	**PDJNL3225P15**	32	25	32,0	170	38,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
3879315	**PDJNL3232P15**	32	32	40,0	170	38,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
3879316	**PDJNL4025R15**	40	25	32,0	200	38,0	-7.0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP

PDNN 62,5°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Kniehebel	Spann-schraube	Torx Plus
rechtsschneidend													
3879319	**PDNNR2525M15**	25	25	12,5	150	36,0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
3900156	**PDNNR3225P15**	32	25	12,5	170	36,0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
3879322	**PDNNR4025M15**	40	25	12,5	150	36,0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
linksschneidend													
3879320	**PDNNL2525M15**	25	25	12,5	150	36,0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP
3900155	**PDNNL3225P15**	32	25	12,5	170	36,0	DN..150608	**512.153**	**513.023**	**515.018**	**511.024**	**514.128**	15 IP

PSBN 75°

Bestellnr.	Katalognummer	H	B	F	L1	L2	FA	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Kniehebel	Spann-schraube	Torx Plus
rechtsschneidend														
3879324	**PSBNR2020K12**	20	20	17,0	125	26,0	3,1	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3900158	**PSBNR2525M12**	25	25	22,0	150	26,0	—	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3879333	**PSBNR2525M15**	25	25	22,0	150	36,0	3,8	SN..150612	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3879330	**PSBNR3232P15**	32	32	27,0	170	33,0	3,8	SN..150612	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3879327	**PSBNR3232P19**	32	32	27,0	170	40,0	4,6	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3879334	**PSBNR4040S19**	40	40	35,0	250	38,0	4,6	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3879331	**PSBNR4040S25**	40	40	35,0	250	47,0	5,9	SN..250724	**512.092**	**513.038**	**515.028**	**511.038**	**514.138**	30 IP
linksschneidend														
3879325	**PSBNL2020K12**	20	20	17,0	125	26,0	3,1	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3900157	**PSBNL2525M12**	25	25	22,0	150	26,0	—	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3879329	**PSBNL2525M15**	25	25	22,0	150	36,0	3,8	SN..150612	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3879332	**PSBNL3232P15**	32	32	27,0	170	33,0	3,8	SN..150612	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3879328	**PSBNL3232P19**	32	32	27,0	170	40,0	4,6	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3879323	**PSBNL4040S19**	40	40	35,0	250	38,0	4,6	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3879326	**PSBNL4040S25**	40	40	35,0	250	47,0	5,9	SN..250724	**512.092**	**513.038**	**515.028**	**511.038**	**514.138**	30 IP
3900159	**PSBNL5050T25**	50	50	43,0	300	50,0	—	SN..250724	**512.092**	**513.038**	**515.028**	**511.038**	**514.138**	30 IP

PSDN 45°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Kniehebel	Spann-schraube	Torx Plus
3879336	PSDNN1616H09	16	16	8,0	100	20,0	SN..090308	512.053	513.019	515.018	511.018	514.118	10 IP
3879335	PSDNN2020K12	20	20	10,0	125	26,0	SN..120408	512.063	513.023	515.018	511.023	514.123	15 IP
3879337	PSDNN2525M12	25	25	12,5	150	26,0	SN..120408	512.063	513.023	515.018	511.023	514.123	15 IP
3900160	PSDNN3225P15	32	25	12,5	170	33,0	SN..150612	512.025	513.025	515.022	511.025	514.125	15 IP
3900161	PSDNN3232P15	32	32	16,0	170	33,0	SN..150612	512.025	513.025	515.022	511.025	514.125	15 IP
3879338	PSDNN4040S25	40	40	20,0	250	47,0	SN..250724	512.092	513.038	515.028	511.038	514.138	30 IP

PSKN 75°

Bestellnr.	Katalognummer	H	B	F	L1	L2	L1A	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Kniehebel	Spann-schraube	Torx Plus
rechtsschneidend														
3879340	PSKNR2020K12	20	20	25,0	125	23,0	3,1	SN..120408	512.063	513.023	515.018	511.023	514.123	15 IP
3879341	PSKNR2525M12	25	25	32,0	150	23,0	3,1	SN..120408	512.063	513.023	515.018	511.023	514.123	15 IP
3879708	PSKNR2525M15	25	25	32,0	150	32,0	3,8	SN..150612	512.025	513.025	515.022	511.025	514.125	15 IP
3879342	PSKNR3232P19	32	32	40,0	170	37,5	4,6	SN..190612	512.083	513.033	515.022	511.033	514.133	25 IP
3879710	PSKNR4040S19	40	40	50,0	250	37,5	4,6	SN..190612	512.083	513.033	515.022	511.033	514.133	25 IP
linksschneidend														
3879709	PSKNL1616H09	16	16	20,0	100	20,0	2,2	SN..090308	512.053	513.019	515.018	511.018	514.118	10 IP
3879343	PSKNL2020K12	20	20	25,0	125	23,0	3,1	SN..120408	512.063	513.023	515.018	511.023	514.123	15 IP
3879339	PSKNL2525M12	25	25	32,0	150	23,0	3,1	SN..120408	512.063	513.023	515.018	511.023	514.123	15 IP
3879344	PSKNL3232P19	32	32	40,0	170	37,5	4,6	SN..190612	512.083	513.033	515.022	511.033	514.133	25 IP
3879345	PSKNL4040S19	40	40	50,0	250	37,5	4,6	SN..190612	512.083	513.033	515.022	511.033	514.133	25 IP

PSSN 45°

Bestellnr.	Katalognummer	H	B	F	L1	L2	FA	L1A	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Kniehebel	Spann-schraube	Torx Plus
rechtsschneidend															
3879351	**PSSNR1616H09**	16	16	20,0	100	23,0	6,1	6,1	SN..090308	**512.053**	**513.019**	**515.018**	**511.018**	**514.118**	10 IP
3879359	**PSSNR2020K09**	20	20	25,0	125	26,0	6,1	6,1	SN..090308	**512.053**	**513.019**	**515.018**	**511.018**	**514.118**	10 IP
3879348	**PSSNR2020K12**	20	20	25,0	125	28,0	8,3	8,3	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3879352	**PSSNR2525M12**	25	25	32,0	150	28,0	8,3	8,3	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3879349	**PSSNR2525M15**	25	25	32,0	150	32,0	10,2	10,2	SN..150612	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3879360	**PSSNR3225P12**	32	25	32,0	170	29,0	8,3	8,3	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3879362	**PSSNR3225P15**	32	25	32,0	170	32,0	10,2	10,2	SN..150612	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3879354	**PSSNR3232P15**	32	32	40,0	170	32,0	10,0	11,5	SN..150612	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3879350	**PSSNR3232P19**	32	32	40,0	170	37,5	12,5	12,5	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3879361	**PSSNR4040S19**	40	40	50,0	250	37,5	12,5	12,5	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
linksschneidend															
3879363	**PSSNL1616H09**	16	16	20,0	100	23,0	6,1	6,1	SN..090308	**512.053**	**513.019**	**515.018**	**511.018**	**514.118**	10 IP
3879844	**PSSNL2020K09**	20	20	25,0	125	26,0	6,1	6,1	SN..090308	**512.053**	**513.019**	**515.018**	**511.018**	**514.118**	10 IP
3879347	**PSSNL2020K12**	20	20	25,0	125	28,0	8,3	8,3	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3879353	**PSSNL2525M12**	25	25	32,0	150	28,0	8,3	8,3	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3879355	**PSSNL2525M15**	25	25	32,0	150	32,0	10,2	10,2	SN..150612	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3879358	**PSSNL3225P12**	32	25	32,0	170	29,0	8,3	8,3	SN..120408	**512.063**	**513.023**	**515.018**	**511.023**	**–**	15 IP
3879843	**PSSNL3225P15**	32	25	32,0	170	32,0	10,2	10,2	SN..150612	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3879712	**PSSNL3232P15**	32	32	40,0	170	32,0	10,2	10,2	SN..150612	**512.025**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
3879356	**PSSNL3232P19**	32	32	40,0	170	37,5	12,5	12,5	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3879357	**PSSNL4040S19**	40	40	50,0	250	37,5	12,5	12,5	SN..190612	**512.083**	**513.033**	**515.022**	**511.033**	**514.133**	25 IP
3879711	**PSSNL4040S25**	40	40	50,0	250	50,0	16,0	16,0	SN..250724	**512.092**	**513.038**	**515.028**	**511.038**	**514.138**	30 IP

PTFN 90°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Kniehebel	Spann-schraube	Torx Plus
rechtsschneidend													
3879369	**PTFNR1616H16**	16	16	20,0	100	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879367	**PTFNR2020K16**	20	20	25,0	125	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879364	**PTFNR2525M16**	25	25	32,0	150	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879372	**PTFNR2525M22**	25	25	32,0	150	26,0	TN..220408	**512.023**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3879370	**PTFNR3225P22**	32	25	32,0	170	26,0	TN..220408	**512.023**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3879845	**PTFNR3232P22**	32	32	40,0	170	26,0	TN..220408	**512.023**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
linksschneidend													
3879365	**PTFNL1616H16**	16	16	20,0	100	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879366	**PTFNL2020K16**	20	20	25,0	125	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879368	**PTFNL2525M16**	25	25	32,0	150	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP

PTGN 90°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Kniehebel	Spann-schraube	Torx Plus
rechtsschneidend													
3879385	**PTGNR1616H16**	16	16	20,0	100	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879389	**PTGNR2020K16**	20	20	25,0	125	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879390	**PTGNR2525M16**	25	25	32,0	150	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879387	**PTGNR2525M22**	25	25	32,0	150	26,0	TN..220408	**512.023**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3879846	**PTGNR3225P22**	32	25	32,0	170	28,0	TN..220408	**512.023**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3879391	**PTGNR3232P22**	32	32	40,0	170	26,0	TN..220408	**512.023**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3900163	**PTGNR4040T27**	40	40	50,0	300	31,0	TN..270612	**512.031**	**513.025**	**515.022**	**511.028**	**514.128**	15 IP
linksschneidend													
3879383	**PTGNL1616H16**	16	16	20,0	100	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879384	**PTGNL2020K16**	20	20	25,0	125	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879388	**PTGNL2525M16**	25	25	32,0	150	20,0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879386	**PTGNL2525M22**	25	25	32,0	150	26,0	TN..220408	**512.023**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3879392	**PTGNL3232P22**	32	32	40,0	170	26,0	TN..220408	**512.023**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3900162	**PTGNL4040T27**	40	40	50,0	300	31,0	TN..270612	**512.031**	**513.025**	**515.022**	**511.028**	**514.128**	15 IP

PWLN 95°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Kniehebel	Spann-schraube	Torx Plus
rechtsschneidend													
3879405	**PWLNR1616H06**	16	16	20,0	100	14,0	WN..060408	**512.134**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879407	**PWLNR2020K06**	20	20	25,0	125	14,0	WN..060408	**512.134**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879408	**PWLNR2020K08**	20	20	25,0	125	20,0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3900167	**PWLNR2525M06**	25	25	32,0	150	20,0	WN..060408	**512.134**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879409	**PWLNR2525M08**	25	25	32,0	150	26,0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3900164	**PWLNR3232P08**	32	32	40,0	170	26,0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
linksschneidend													
3879410	**PWLNL1616H06**	16	16	20,0	100	14,0	WN..060408	**512.134**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879406	**PWLNL2020K06**	20	20	25,0	125	14,0	WN..060408	**512.134**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879403	**PWLNL2020K08**	20	20	25,0	125	20,0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3900166	**PWLNL2525M06**	25	25	32,0	150	20,0	WN..060408	**512.134**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3879404	**PWLNL2525M08**	25	25	32,0	150	26,0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3900165	**PWLNL3232P08**	32	32	40,0	170	26,0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP

CCLN-MX 95°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Klemm-element-Satz	Innen-sechs-kant
rechtsschneidend												
3032691	**CCLNR2525M12MX7**	25	25	32,0	150	32,0	CN.X120708	**552.221**	**554.252**	2.5 mm	**551.316**	4 mm
3032713	**CCLNR3225P12MX7**	32	25	32,0	170	32,0	CN.X120708	**552.221**	**554.252**	2.5 mm	**551.316**	4 mm
linksschneidend												
3032692	**CCLNL2525M12MX7**	25	25	32,0	150	32,0	CN.X120708	**552.221**	**554.252**	2.5 mm	**551.316**	4 mm

HINWEIS: Gezeigt wird die MX — Klemmung.

CCLN-MN 95°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Druckplatte	Klemm-element-Satz	Innen-sechs-kant
rechtsschneidend													
3032715	**CCLNR2525M12MN4**	25	25	32,0	150	32,0	CN.N120408	**552.220**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
3032717	**CCLNR2525M12MN7**	25	25	32,0	150	32,0	CN.N120708	**552.221**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
3032719	**CCLNR3225P12MN7**	32	25	32,0	170	32,0	CN.N120708	**552.221**	**554.252**	2.5 mm	**—**	**551.317**	4 mm
linksschneidend													
3032716	**CCLNL2525M12MN4**	25	25	32,0	150	32,0	CN.N120408	**552.220**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm

HINWEIS: Gezeigt wird die MX — Klemmung.

CCLN-MF 95°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Spanbrecher	Klemm-element-Satz	Innen-sechs-kant
rechtsschneidend													
3032723	**CCLNR2525M12MF7**	25	25	32,0	150	32,0	CN.N120708	**552.221**	**554.252**	2.5 mm	**557.125**	**551.317**	4 mm

HINWEIS: Gezeigt wird die MX — Klemmung.

CDJN-MX 93°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Klemm-element-Satz	Innen-sechs-kant
rechtsschneidend												
3032726	**CDJNR2525M15MX7**	25	25	32,0	150	38,0	DN.X150708	**552.228**	**554.252**	2.5 mm	**551.332**	4 mm
linksschneidend												
3032727	**CDJNL2525M15MX7**	25	25	32,0	150	38,0	DN.X150708	**552.228**	**554.252**	2.5 mm	**551.332**	4 mm

HINWEIS: Gezeigt wird die MX — Klemmung.

CDJN-MN 93°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Druckplatte	Klemm-element-Satz	Innen-sechs-kant
rechtsschneidend													
3032728	**CDJNR2525M15MN7**	25	25	32,0	150	38,0	DN.N150708	**552.228**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
3032545	**CDJNR3225P15MN7**	32	25	32,0	170	38,0	DN.N150708	**552.228**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
linksschneidend													
3032544	**CDJNL2525M15MN7**	25	25	32,0	150	38,0	DN.N150708	**552.228**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
3032546	**CDJNL3225P15MN7**	32	25	32,0	170	38,0	DN.N150708	**552.228**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm

HINWEIS: Gezeigt wird die MX — Klemmung.

CELN-MF 97,5°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Spanbrecher	Klemm-element-Satz	Innen-sechs-kant
rechtsschneidend													
3879700	**CELNR2525M13MF7**	25	25	32,5	153	32,0	EN.N130708	**552.240**	**554.252**	2.5 mm	**557.125**	**551.317**	4 mm
linksschneidend													
3879698	**CELNL2525M13MF7**	25	25	32,5	153	32,0	EN.N130708	**552.240**	**554.252**	2.5 mm	**557.125**	**551.317**	4 mm

HINWEIS: Gezeigt wird die MN — Spannung.

CELN-MN 97,5°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Druckplatte	Klemm-element-Satz	Innen-sechs-kant
rechtsschneidend													
3879701	**CELNR2525M13MN7**	25	25	32,5	153	32,0	EN.N130708	**552.240**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
linksschneidend													
3879699	**CELNL2525M13MN7**	25	25	32,5	153	32,0	EN.N130708	**552.240**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm

HINWEIS: Gezeigt wird die MN — Spannung.

CKJN

Bestellnr.	Katalognummer	H	B	F	L1	L2	λS°	γO°	Wende-schneid-platte	Unterlage	Rohr-stift	Klemm-element	Klemm-element-Satz	Innen-sechs-kant	Schlüssel Spann-schraube	Mon-tage-dorn
rechtsschneidend																
3870064	**CKJNR2525M16**	25	25	32,0	150	36,0	0.0	-6.0	KN..160410R	**512.100**	**513.020**	**551.129**	**–**	4 mm	**170.004**	**513.123**
3870065	**CKJNR3225P16**	32	25	32,0	170	33,0	0.0	-6.0	KN..160410R	**512.100**	**513.020**	**551.129**	**–**	4 mm	**170.004**	**513.123**
linksschneidend																
3870042	**CKJNL2525M16**	25	25	32,0	150	36,0	0.0	-6.0	KN..160410L	**512.101**	**513.020**	**–**	**551.130**	4 mm	**170.004**	**513.123**
3870063	**CKJNL3225P16**	32	25	32,0	170	33,0	0.0	-6.0	KN..160410L	**512.101**	**513.020**	**–**	**551.130**	4 mm	**170.004**	**513.123**

CRDN-MN

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Druckplatte	Klemm-element-Satz	Innen-sechs-kant
3032549	**CRDNN2525M12MN4**	25	25	12,5	150	30,0	RN.N120400	**552.229**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
3032551	**CRDNN2525M12MN7**	25	25	12,5	150	30,0	RN.N120700	**552.230**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
3032550	**CRDNN3225P12MN4**	32	25	12,5	170	30,0	RN.N120400	**552.229**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
3032552	**CRDNN3225P12MN7**	32	25	12,5	170	30,0	RN.N120700	**552.230**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm

HINWEIS: Gezeigt wird die MN — Spannung.

CRSN-MN

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Druckplatte	Klemm-element-Satz	Innen-sechs-kant
rechtsschneidend													
3032677	**CRSNR2525M12MN7**	25	25	32,0	150	26,0	RN.N120700	**552.230**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
3032675	**CRSNR3225P12MN4**	32	25	32,0	170	26,0	RN.N120400	**552.229**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
3032679	**CRSNR3225P12MN7**	32	25	32,0	170	26,0	RN.N120700	**552.230**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
linksschneidend													
3032678	**CRSNL2525M12MN7**	25	25	32,0	150	26,0	RN.N120700	**552.230**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
3032676	**CRSNL3225P12MN4**	32	25	32,0	170	26,0	RN.N120400	**552.229**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm
3032680	**CRSNL3225P12MN7**	32	25	32,0	170	26,0	RN.N120700	**552.230**	**554.252**	2.5 mm	**557.111**	**551.333**	4 mm

HINWEIS: Gezeigt wird die MN — Spannung.

CSBP 75°

Bestellnr.	Katalognummer	H	B	F	L1	L2	FA	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Klemm-element	Klemm-element-Spann-schraube	Innen-sechs-kant
rechtsschneidend														
3870068	**CSBPR2020K12**	20	20	17,0	125	30,0	3,1	SP..120308	**SM840**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
3870069	**CSBPR2525M12**	25	25	22,0	150	30,0	3,1	SP..120308	**SM840**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
linksschneidend														
3870066	**CSBPL2020K12**	20	20	17,0	125	30,0	3,1	SP..120308	**SM840**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm

CSDP 45°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Klemm-element	Klemm-element-Spann-schraube	Innen-sechs-kant
3870070	**CSDPN1616H09**	16	16	8,0	100	25,0	SP..090308	**SM820**	**MS959**	–	**CKM7**	**STCM9**	2.5 mm
3870071	**CSDPN2020K12**	20	20	10,0	125	32,0	SP..120308	**SM840**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
3870072	**CSDPN2525M12**	25	25	12,5	150	32,0	SP..120308	**SM840**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm

CSSP 45°

Bestellnr.	Katalognummer	H	B	F	L1	L2	FA	L1A	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Klemm-element	Klemm-element-Spann-schraube	Innen-sechs-kant
rechtsschneidend															
3870074	**CSSPR2020K12**	20	20	25,0	125	32,0	8,7	8,3	SP..120308	**SM840**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
3870075	**CSSPR2525M12**	25	25	32,0	150	32,0	8,7	8,3	SP..120308	**SM840**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm
linksschneidend															
3870073	**CSSPL2525M12**	25	25	32,0	150	32,0	8,7	8,3	SP..120308	**SM840**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm

CTCP 90°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Klemm-element	Klemm-element-Spann-schraube	Innen-sechs-kant
3870080	**CTCPN4018R22**	40	18	19,2	200	41,0	TP..220408	**SM837**	**MS125**	2.5 mm	**CKM13**	**STCM4**	4 mm
3870076	**CTCPN2510M11**	25	10	10,0	150	26,0	TP..110304	**SM819**	**MS960**	–	**CKM7**	**STCM5**	2.5 mm
3870077	**CTCPN2514M16**	25	14	14,4	150	28,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM13**	**STCM4**	4 mm
3870078	**CTCPN2518M22**	25	18	19,2	150	41,0	TP..220408	**SM837**	**MS125**	2.5 mm	**CKM13**	**STCM4**	4 mm
3870079	**CTCPN2520M22**	25	20	20,2	150	41,0	TP..220408	**SM837**	**MS125**	2.5 mm	**CKM13**	**STCM4**	4 mm

CTDP 45°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Klemm-element	Klemm-element-Spann-schraube	Innen-sechs-kant
rechtsschneidend												
3870083	**CTDPR1212F11**	12	12	6,0	80	22,0	TP..110304	**SM819**	**MS960**	**CKM19**	**STCM9**	2.5 mm
linksschneidend												
3870082	**CTDPL1212F11**	12	12	6,0	80	22,0	TP..110304	**SM819**	**MS960**	**CKM19**	**STCM9**	2.5 mm

CTFP 90°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Klemm-element	Klemm-element-Spann-schraube	Innen-sechs-kant
rechtsschneidend													
3870087	**CTFPR2020K16**	20	20	25,0	125	29,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
3870088	**CTFPR2525M16**	25	25	32,0	150	29,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm
linksschneidend													
3870086	**CTFPL2525M16**	25	25	32,0	150	29,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm

CTGP 90°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Klemm-element	Klemm-element-Spann-schraube	Innen-sechs-kant
rechtsschneidend													
3870092	**CTGPR1212F11**	12	12	16,0	80	20,0	TP..110304	**SM819**	**MS960**	–	**CKM19**	**STCM9**	2.5 mm
3870103	**CTGPR1616H11**	16	16	20,0	100	20,0	TP..110304	**SM819**	**MS960**	–	**CKM19**	**STCM9**	2.5 mm
3870104	**CTGPR2020K11**	20	20	25,0	125	20,0	TP..110304	**SM819**	**MS960**	–	**CKM19**	**STCM9**	2.5 mm
3870105	**CTGPR2020K16**	20	20	25,0	125	26,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
3870106	**CTGPR2525M16**	25	25	32,0	150	26,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm
3870107	**CTGPR2525M22**	25	25	32,0	150	30,0	TP..220408	**SM837**	**MS125**	2.5 mm	**CKM9**	**STCM4**	4 mm
linksschneidend													
3870089	**CTGPL1212F11**	12	12	16,0	80	20,0	TP..110304	**SM819**	**MS960**	–	**CKM19**	**STCM9**	2.5 mm
3870090	**CTGPL2020K16**	20	20	25,0	125	26,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM10**	**STCM8**	4 mm
3870091	**CTGPL2525M16**	25	25	32,0	150	26,0	TP..160308	**SM841**	**MS111**	2 mm	**CKM9**	**STCM4**	4 mm

CRDP

Bestellnr.	Katalognummer	H	B	F	L1	L2	H3	CD	Wende-schneid-platte	Nest	Klemm-element	Klemm-element-Spann-schraube	Innen-sechs-kant
3871510	**CRDPN2525M06V**	25	25	12,5	151	—	—	19,0	R..X060400E	**NST1**	**CM214**	**MS1321**	2.5 mm
3871512	**CRDPN3232P09V**	32	32	16,0	171	—	—	29,0	R..X090700E	**NST2**	**CM219**	**CS412**	9/64
3871511	**CRDPN2525M09V**	25	25	12,5	151	—	—	29,0	R..X090700E	**NST2**	**CM219**	**CS412**	9/64
3871514	**CRDPN3232P12V**	32	32	16,0	171	—	—	38,0	R..X120700E	**NST3**	**CM216**	**CS412**	9/64
3871513	**CRDPN2525M12V**	25	25	12,5	151	38,1	6,4	38,0	R..X120700E	**NST3**	**CM216**	**CS412**	9/64

HINWEIS: Mit den CRDP Klemmhaltern können Wendeschneidplatten vom Typ RPGX und RCGX eingesetzt werden.

CRGP

Bestellnr.	Katalognummer	H	B	F	L1	L2	H3	CD	Wende-schneid-platte	Nest	Klemm-element	Klemm-element-Spann-schraube	Innen-sechs-kant
rechtsschneidend													
3871515	**CRGPR2525M06V**	25	25	32,0	151	–	–	7,3	R..X060400E	**NST1**	**CM214**	**MS1321**	2.5 mm
3871519	**CRGPR3232P09V**	32	32	40,0	171	–	–	8,3	R..X090700E	**NST2**	**CM219**	**CS412**	9/64
3871517	**CRGPR2525M09V**	25	25	32,0	151	–	–	7,3	R..X090700E	**NST2**	**CM219**	**CS412**	9/64
3871521	**CRGPR2525M12V**	25	25	32,0	151	27,1	6,4	7,3	R..X120700E	**NST3**	**CM216**	**CS412**	9/64
linksschneidend													
3871516	**CRGPL2525M06V**	25	25	32,0	151	–	–	7,3	R..X060400E	**NST1**	**CM214**	**MS1321**	2.5 mm
3871520	**CRGPL3232P09V**	32	32	40,0	171	–	–	8,3	R..X090700E	**NST2**	**CM219**	**CS412**	9/64
3871518	**CRGPL2525M09V**	25	25	32,0	151	–	–	7,3	R..X090700E	**NST2**	**CM219**	**CS412**	9/64
3871524	**CRGPL3232P12V**	32	32	40,0	171	37,1	–	8,3	R..X120700E	**NST3**	**CM216**	**CS412**	9/64
3871522	**CRGPL2525M12V**	25	25	32,0	151	27,1	6,4	7,3	R..X120700E	**NST3**	**CM216**	**CS412**	9/64

HINWEIS: Mit den CRGP Klemmhaltern können Wendeschneidplatten vom Typ RPGX und RCGX eingesetzt werden.

SCLC 95°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend												
3900169	**SCLCR1010E06**	10	10	12,0	70	12,0	CC..060204	–	–	–	**MS1153**	T7
3900172	**SCLCR1212F06**	12	12	16,0	80	12,0	CC..060204	–	–	–	**MS1153**	T7
3900170	**SCLCR1212F09**	12	12	16,0	80	16,0	CC..09T308	–	–	–	**MS1155**	T15
3879416	**SCLCR1616H09**	16	16	20,0	100	16,0	CC..09T308	**SKCP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879417	**SCLCR2020K09**	20	20	25,0	125	16,0	CC..09T308	**SKCP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879414	**SCLCR2020K12**	20	20	25,0	125	20,0	CC..120408	**SKCP453**	**SRS4**	4 mm	**MS1158**	T15
3879418	**SCLCR2525M12**	25	25	32,0	150	19,8	CC..120408	**SKCP453**	**SRS4**	4 mm	**MS1158**	T15
linksschneidend												
3900171	**SCLCL1010E06**	10	10	12,0	70	12,0	CC..060204	–	–	–	**MS1153**	T7
3900173	**SCLCL1212F06**	12	12	16,0	80	12,0	CC..060204	–	–	–	**MS1153**	T7
3900168	**SCLCL1212F09**	12	12	16,0	80	16,0	CC..09T308	–	–	–	**MS1155**	T15
3879411	**SCLCL1616H09**	16	16	20,0	100	16,0	CC..09T308	**SKCP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879412	**SCLCL2020K09**	20	20	25,0	125	16,0	CC..09T308	**SKCP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879415	**SCLCL2020K12**	20	20	25,0	125	20,0	CC..120408	**SKCP453**	**SRS4**	4 mm	**MS1158**	T15
3879413	**SCLCL2525M12**	25	25	32,0	150	19,8	CC..120408	**SKCP453**	**SRS4**	4 mm	**MS1158**	T15

SCDP 45°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend									
5094163	**SCDPR1212H06**	12	12	7,0	100	14,0	CP..060203	**MS1153**	T7
linksschneidend									
5094162	**SCDPL1212H06**	12	12	7,0	100	14,0	CP..060203	**MS1153**	T7

SCLP 95°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend									
5094217	**SCLPR1010M06**	10	10	11,0	150	11,4	CP..060203	**MS1153**	T7
5094218	**SCLPR1212M06**	12	12	13,0	150	11,4	CP..060203	**MS1153**	T7
linksschneidend									
5094212	**SCLPL1212M06**	12	12	13,0	150	11,4	CP..060203	**MS1153**	T7

SDHC 107,5°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend												
3879435	**SDHCR1616H11**	16	16	20,0	100	20,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879437	**SDHCR2020K11**	20	20	25,0	125	20,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879440	**SDHCR2525M11**	25	25	32,0	150	20,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879436	**SDHCR2525M15**	25	25	32,0	150	25,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15
linksschneidend												
3879433	**SDHCL1616H11**	16	16	20,0	100	20,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879439	**SDHCL2020K11**	20	20	25,0	125	20,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879438	**SDHCL2525M11**	25	25	32,0	150	20,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879434	**SDHCL2525M15**	25	25	32,0	150	25,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15

SDJC 93°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend												
3879464	**SDJCR1010M07**	10	10	12,0	150	16,0	DC..070204	–	–	–	**MS1153**	T7
3899890	**SDJCR1212F07**	12	12	16,0	80	16,0	DC..070204	–	–	–	**MS1153**	T7
3900177	**SDJCR1212F11**	12	12	16,0	80	22,0	DC..11T308	–	–	–	**MS1155**	T15
3879456	**SDJCR1616H07**	16	16	20,0	100	16,0	DC..070204	–	–	–	**MS1153**	T7
3879459	**SDJCR1616H11**	16	16	20,0	100	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879458	**SDJCR2020K07**	20	20	25,0	125	16,0	DC..070204	–	–	–	**MS1153**	T7
3879460	**SDJCR2020K11**	20	20	25,0	125	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879457	**SDJCR2020K15**	20	20	25,0	125	32,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15
3879461	**SDJCR2525M11**	25	25	32,0	150	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879463	**SDJCR2525M15**	25	25	32,0	150	32,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15
3900175	**SDJCR3225P15**	32	25	32,0	170	32,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15
linksschneidend												
3899892	**SDJCL1010E07**	10	10	12,0	70	16,0	DC..070204	–	–	–	**MS1153**	T7
3899891	**SDJCL1212F07**	12	12	16,0	80	16,0	DC..070204	–	–	–	**MS1153**	T7
3900176	**SDJCL1212F11**	12	12	16,0	80	22,0	DC..11T308	–	–	–	**MS1155**	T15
3879441	**SDJCL1616H07**	16	16	20,0	100	16,0	DC..070204	–	–	–	**MS1153**	T7
2024450	**SDJCL1616H11**	16	16	20,0	100	21,0	DC..11T3..	–	–	–	**12148038800**	T15
3879454	**SDJCL1616H11**	16	16	20,0	100	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879442	**SDJCL2020K07**	20	20	25,0	125	16,0	DC..070204	–	–	–	**MS1153**	T7
3879462	**SDJCL2020K11**	20	20	25,0	125	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879848	**SDJCL2020K15**	20	20	25,0	125	32,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15
3879453	**SDJCL2525M11**	25	25	32,0	150	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879455	**SDJCL2525M15**	25	25	32,0	150	32,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15
3900174	**SDJCL3225P15**	32	25	32,0	170	32,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15

SDNC 62,5°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Wende-schneid-platten-Spann-schraube	Torx
linksschneidend												
3879468	**SDNCN0808L07**	8	8	4,0	140	16,0	DC..070204	**–**	**–**	–	**MS1153**	T7
3879469	**SDNCN1010M07**	10	10	5,0	150	16,0	DC..070204	**–**	**–**	–	**MS1153**	T7
3900178	**SDNCN1212F11**	12	12	6,0	80	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879465	**SDNCN1616H11**	16	16	8,0	100	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879467	**SDNCN2020K11**	20	20	10,0	125	22,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879849	**SDNCN2525M11**	25	25	12,5	150	25,0	DC..11T308	**SKDP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879466	**SDNCN2525M15**	25	25	12,5	150	28,0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15
3900179	**SDNCN3225P15**	32	25	12,5	170	32,5	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15

SRDC

Bestellnr	Katalognummer	H	B	F	L1	CD	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Wende-schneid-platten-Spann-schraube	Torx
3879735	**SRDCN1616H06**	16	16	11,0	100	16,0	RC..0602M0	**–**	**–**	–	**MS1153**	T7
3879702	**SRDCN1616H08**	16	16	12,0	100	16,0	RC..0803M0	**–**	**–**	–	**MS1154**	T9
3900182	**SRDCN2020K06**	20	20	12,5	125	19,7	RC..0602M0	**–**	**–**	–	**MS1153**	T7
3879733	**SRDCN2020K08**	20	20	14,0	125	20,0	RC..0803M0	**–**	**–**	–	**MS1154**	T9
3879736	**SRDCN2020K10**	20	20	15,0	125	20,0	RC..10T3M0	**SKRN100300**	**SRS3**	3.5 mm	**MS1156**	T15
3900183	**SRDCN2525M06**	25	25	15,0	150	19,7	RC..0602M0	**–**	**–**	–	**MS1153**	T7
3879737	**SRDCN2525M08**	25	25	16,5	150	25,0	RC..0803M0	**–**	**–**	–	**MS1154**	T9
3879734	**SRDCN2525M10**	25	25	17,5	150	25,0	RC..10T3M0	**SKRN100300**	**SRS3**	3.5 mm	**MS1156**	T15
3879738	**SRDCN2525M12**	25	25	18,5	150	25,0	RC..1204M0	**SKRN1203M0**	**SRS3**	3.5 mm	**MS1156**	T15
3900181	**SRDCN3225P12**	32	25	8,0	170	28,0	RC..1204M0	**SKRN1203M0**	**SRS3**	3.5 mm	**MS1156**	T15
3900180	**SRDCN3225P16**	32	25	20,0	170	35,0	RC..1605M0	**SKRN160400**	**SRS5**	5 mm	**MS1160**	T20

SSBC 75°

Bestellnr.	Katalognummer	H	B	F	L1	L2	FA	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend													
3879850	**SSBCR1616H09**	16	16	13,0	100	16,0	2,2	SC..096308	**SKSP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879741	**SSBCR2020K12**	20	20	17,0	125	21,0	3,1	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15
3879740	**SSBCR2525M12**	25	25	22,0	150	21,0	3,1	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15
linksschneidend													
3879739	**SSBCL1616H09**	16	16	13,0	100	16,0	2,2	SC..09T308	**SKSP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879852	**SSBCL2020K12**	20	20	17,0	125	21,0	3,1	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15
3879851	**SSBCL2525M12**	25	25	22,0	150	21,0	3,1	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15

SSSC 45°

Bestellnr.	Katalognummer	H	B	F	L1	L2	FA	L1A	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend														
3879747	**SSSCR1616H09**	16	16	20,0	100	18,0	6,1	6,1	SC..09T308	**SKSP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879746	**SSSCR2020K12**	20	20	25,0	125	25,0	8,3	8,3	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15
3879744	**SSSCR2525M12**	25	25	32,0	150	25,0	8,3	8,3	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15
linksschneidend														
3879745	**SSSCL1616H09**	16	16	20,0	100	18,0	6,1	6,1	SC..09T308	**SKSP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879743	**SSSCL2020K12**	20	20	25,0	125	25,0	8,3	8,3	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15
3879742	**SSSCL2525M12**	25	25	32,0	150	25,0	8,3	8,3	SC..120408	**SKSP453**	**SRS4**	4 mm	**MS1158**	T15

STFC 90°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend												
3900184	**STFCR1212F11**	12	12	16,0	80	13,0	TC..110204	–	–	–	**MS1153**	T7
3879763	**STFCR2020K16**	20	20	25,0	125	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879750	**STFCR2525M16**	25	25	32,0	150	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
linksschneidend												
3879751	**STFCL1616H16**	16	16	20,0	100	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879748	**STFCL2020K16**	20	20	25,0	125	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15
3879752	**STFCL2525M16**	25	25	32,0	150	20,0	TC..16T308	**SKTP343**	**SRS3**	3.5 mm	**MS1156**	T15

SVHB 107,5°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend												
3879767	**SVHBR2020K16**	20	20	25,0	125	28,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
3879765	**SVHBR2525M16**	25	25	32,0	150	28,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
3879853	**SVHBR3225P16**	32	25	32,0	170	25,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
linksschneidend												
3879764	**SVHBL2020K16**	20	20	25,0	125	28,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
3879766	**SVHBL2525M16**	25	25	32,0	150	28,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
3879768	**SVHBL3225P16**	32	25	32,0	170	25,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15

SVJB 93°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend												
3879769	**SVJBR1616H16**	16	16	20,0	100	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
3879776	**SVJBR2020K16**	20	20	25,0	125	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
3879775	**SVJBR2525M16**	25	25	32,0	150	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
3879773	**SVJBR3225P16**	32	25	32,0	170	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
linksschneidend												
3879772	**SVJBL1616H16**	16	16	20,0	100	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
3879770	**SVJBL2020K16**	20	20	25,0	125	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
3879774	**SVJBL2525M16**	25	25	32,0	150	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
3879771	**SVJBL3225P16**	32	25	32,0	170	35,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15

SVVB 72,5°

Bestellnr.	Katalognummer	H	B	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Wende-schneid-platten-Spann-schraube	Torx
3879777	**SVVBN2020K16**	20	20	10,0	125	33,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
3879778	**SVVBN2525M16**	25	25	12,5	150	33,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15
3879779	**SVVBN3225P16**	32	25	12,5	170	33,0	VB..160408	**SKVN343**	**SRS3**	3.5 mm	**MS1156**	T15

Heutige moderne Innenbearbeitungen erfordern äußerst zuverlässige Hochleistungswerkzeuge. WIDIA™ bietet ein umfassendes Programm von Bohrstangen für die Innenbearbeitung, die eine extrem präzise Bearbeitungen von Werkstücken verschiedenster Form und Größe gestatten.

Bohrstangen für die Innenbearbeitung

Die konventionellen WIDIA Bohrstangen mit Stahlschaft oder vibrationsdämpfendem Hartmetallschaft und innerer Kühlmittelzuführung gewährleisten konstante Ergebnisse und eine verbesserte Bearbeitungssicherheit.

D-Klemmung

- Wird für negative Wendeschneidplatten eingesetzt.
- Der Spannfingersatz umfasst Klemme, Schraube und Sicherungsring.
- Schnelle Indexierung der Wendeschneidplatten.
- Optimale Wiederhol- und Positioniergenauigkeit.
- Minimierte Vibrationen und verlängerte Standzeiten.

P-Klemmung

- Kniehebel-Klemmsystem für negative Wendeschneidplatten.
- Ungehinderter Spanfluss.
- Schnelle Wendeschneidplattenwechsel.

P-Klemmung nur in metrischen Größen verfügbar.

S-Klemmung

- Schrauben-Klemmsystem für positive Wendeschneidplatten.
- Kompakte Bauweise für hohe Zuverlässigkeit und Kosteneffizienz.
- Hartmetallunterlage für zusätzlichen Schutz der Bohrstange.

C-Klemmung

- Höhenverstellbares Klemmelement erlaubt den Einsatz mit einem zusätzlichen Spanbrecher.
- Universelles Klemmsystem für positive und negative Wendeschneidplatten ohne Spanformgeometrie.
- Robuste Konstruktion für eine einfache Handhabung.
- Hartmetallunterlage für zusätzlichen Schutz des Werkzeugs.

Für jedes Wendeschneidplatten-Klemmsystem bieten wir Bohrstangenoptionen, die Ihren spezifischen Bearbeitungsanforderungen entsprechen. Identifizieren Sie die Abbildung, die Ihrer Anwendung entspricht, und wählen Sie dann die angegebene Seite, um den korrekten Bohrstangen auszuwählen.

D-Klemmung

D

Bohrstange mit einteiligem Klemmelement-Satz zur Anwendung mit negativen Wendeschneidplatten. Extrem stabiles Klemmsystem. Der Plattensitz ist geschützt durch eine Hartmetallunterlage.

A-DCLN
95°
Seite: C56

A-DDPN
117,5°
Seite: C56

A-DDQN
107,5°
Seite: C57

A-DDUN
93°
Seite: C57

A-DTFN
90°
Seite: C58

DVUN
93°
Seite: C58

A-DWLN
95°
Seite: C59

P-Klemmung

P

Kniehebel-Klemmsystem für negative Wendeschneidplatten mit Bohrung gemäß DIN 4988 und positive runde Wendeschneidplatten mit einem Durchmesser über 20 mm. Einseitige und doppelseitige Wendeschneidplatten mit Spanformgeometrie haben einen positiven Spanwinkel von 6° bis 18°. Die Vorteile dieses Klemmsystems sind der schnelle Wendeschneid-plattenwechsel und der ungehinderte Spanfluss.

A-PCLN
95°
Seite: C60

A-PTFN
90°
Seite: C60

A-PWLN
95°
Seite: C61

C-Klemmung

C

Klemmsystem mit Klemmelement von oben für negative und positive Wendeschneidplatten gemäß DIN 4968. Dieses universelle Klemmsystem ist robust und einfach in der Handhabung. Mithilfe höhenverstellbarer Klemmelemente ist der Einsatz zusätzlicher Spanbrecher möglich. Die Hartmetallunterlage bietet einen zusätzlichen Schutz des Plattensitzes. Verfügbar sind Bohrstangen mit einer Schneidkantenhöhe ab 16 mm und einem Wendeschneidplatten-Inkreisdurchmesser ab 6,35 mm.

S-CCLN-MX
95°
Seite: C62

S-CCLN-MN
95°
Seite: C62

S-CDQN-MX
Seite: C63

S-CSSN-MX
45°
Seite: C63

S-CSYN-MN
85°
Seite: C64

S-CWLN-MX
95°
Seite: C64

A-CTFP
90°
Seite: C65

S-Klemmung

S

Schraubenklemmsystem für positive Wendeschneidplatten mit Senkbohrung gemäß DIN 4967. Die kompakte Bauweise mit wenigen Bauteilen garantiert eine hohe Zuverlässigkeit und Wirtschaftlichkeit. Die Hartmetallunterlage bietet einen zusätzlichen Schutz des Plattensitzes. Bohrstangen mit einer Schneidkantenhöhe ab 16 mm und Wendeschneidplatten mit einem Inkreisdurchmesser ab 9,52 mm werden zusätzlich mit einer Gewindebuchse gesichert.

A-SCFP
90°
Seite: C66

E-SCFC
90°
Seite: C66

E-SCFP
90°
Seite: C67

A-SCLC
95°
Seite: C67

E-SCLC
95°
Seite: C68

A-SCLP
95°
Seite: C69

E-SCLP
95°
Seite: C70

A-SDQC
107,5°
Seite: C71

E-SDQC
107,5°
Seite: C72

A-SDQP
Seite: C72

A-SDUC
93°
Seite: C73

E-SDUC
93°
Seite: C74

A-SDUP
93°
Seite: C75

E-SDUP
93°
Seite: C75

A-SDXP
95°
Seite: C76

A-STFC
90°
Seite: C76

E-STFC
90°
Seite: C77

A-STFP
90°
Seite: C78

E-STFP
90°
Seite: C79

A-STWP
60°
Seite: C80

A-SVQB
107,5°
Seite: C80

A-SVUB
93°
Seite: C81

Hinweise zum Kennzeichnungssystem

Jedes Kennzeichen steht für ein bestimmtes Merkmal der Bohrstange. Verwenden Sie den folgenden Schlüssel und die zugehörigen Skizzen zur Identifizierung der jeweiligen Eigenschaften.

A32SDCLNL12KC04

A

Bohrstangentyp

A

Stahlbohrstange mit innerer Kühlmittel-zuführung

S

Stahlbohrstange ohne innere Kühlmittel-zuführung

C

Hartmetallbohrstange

D

DeVibrator-Bohrstange mit innerer Kühlmittel-zuführung

D

Einstellbare schwingungs-gedämpfte Bohrstange mit innerer Kühlmittel-zuführung

E

Hartmetallbohrstange mit innerer Kühlmittel-zuführung

B

DeVibrator

H

Auswechselbarer Bohrkopf

L

Schwermetall-bohrstange mit innerer Kühlmittelzuführung

32

Bohrstangen-Durchmesser

Metrisch:
Eine zweistellige Zahl, die den Bohrstangen-durchmesser in mm angibt. Ergibt sich für den Durchmesser eine einstellige Zahl, wird eine 0 (Null) vorangestellt.
Beispiel: 8 mm = 08

S

Bohrstangenlänge**

3	=	F
3,5	=	G
4	=	H
4,5	=	J
5	=	K
5,5	=	L
6	=	M
6,5	=	N
7	=	Q
8	=	R
10	=	S
12	=	T
14	=	U
16	=	V
18	=	W
20	=	Y

**Wird nur verwendet, wenn mehr als eine Länge zur Verfügung steht oder eine bestimmte Länge benötigt wird.

D

Art der Wendeschneidplatten-Klemmung

D

C

S

P

C

Grundform der Wendeschneidplatte

Mithilfe dieser einfach anzuwendenden Referenz können Sie die korrekte Bohrstange für Ihre Bearbeitung leicht ermitteln.

A32SDC**LNL12KC04**

L

Bohrstangenform oder Einstellwinkel

E

F

K

L

(E-Wendeschneid-platten)

L

P

Q

S

U

X

N

Normalfreiwinkel der Wendeschneidplatte

N 0°

B 5°

C 7°

P 11°

D 15°

E 20°

F 25°

L

Schneidrichtung

R =

Rechtsschneidende Bohrstange

L =

Linksschneidende Bohrstange

12

Wendeschneidplatten-Größe. Schneidkante Länge L10

H

O

P

S

T

CDE M V

W

L

A B K

R

KC04

Zusätzliche Informationen

M... =

M.. MF, MN, MX für Keramik- und PcBN-Wendeschneidplatten

KC =

D-Klemmung

+ =

Wendeschneidplatten-Dicke

Stahlschaft mit innerer Kühlmittelzuführung.

A-DCLN 95°

Bestellnr.	Katalognummer	D	D min	F	L1	CS	γF°	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Geschlitzter Stift	Torx Plus
rechtsschneidend														
5696071	**A25RDCLNR12KC04**	25	32,0	17,0	200	1/4-18 NPT	-12.0	CN..120408	–	–	–	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696073	**A32SDCLNR12KC04**	32	40,0	22,0	250	1/4-18 NPT	-12.0	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
5696075	**A40TDCLNR12KC04**	40	50,0	27,0	300	1/4-18 NPT	-9.0	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
5696077	**A40TDCLNR16KC06**	32	45,0	27,0	250	1/4-18 NPT	-12.0	CN..160612	**ICSN533**	**KMSP515IP**	15 IP	**CM209R ASSY**	**SSP025018M**	15 IP
linksschneidend														
5696072	**A25RDCLNL12KC04**	25	32,0	17,0	200	1/4-18 NPT	-12.0	CN..120408	–	–	–	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696074	**A32SDCLNL12KC04**	40	50,0	27,0	300	1/4-18 NPT	-9.0	CN..120408	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
5696076	**A40TDCLNL12KC04**	32	45,0	27,0	250	1/4-18 NPT	-12.0	DN..150608	**ICSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
5696078	**A40TDCLNL16KC06**	32	45,0	27,0	250	1/4-18 NPT	-12.0	CN..160612	**ICSN533**	**KMSP515IP**	15 IP	**CM209R ASSY**	**SSP025018M**	15 IP

Stahlschaft mit innerer Kühlmittelzuführung.

A-DDPN 117,5°

Bestellnr.	Katalognummer	D	D min	F	L1	L1A	CS	γF°	Wende-schneid-platte	Unter-lage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Geschlitzter Stift	Torx Plus
rechtsschneidend															
5696079	**A25RDDPNR11KC04**	32	45,0	27,0	250	6,5	1/4-18 NPT	-12.0	DN..150608	**IDSN322**	**KMSP315IP**	15 IP	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696080	**A32SDDPNR15KC06**	40	52,0	30,0	300	6,6	1/4-18 NPT	-10.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
5696082	**A40TDDPNR15KC06**	40	52,0	30,0	300	6,6	1/4-18 NPT	-10.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
linksschneidend															
5696081	**A32SDDPNL15KC06**	40	52,0	30,0	300	6,6	1/4-18 NPT	-10.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
5696083	**A40TDDPNL15KC06**	40	52,0	30,0	300	6,6	1/4-18 NPT	-10.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP

Stahlschaft mit innerer Kühlmittelzuführung.

A-DDQN 107,5°

Bestellnr.	Katalognummer	D	D min	F	L1	CS	γF°	γP°	Wende-schneid-platte	Unter-lage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Geschlitzter Stift	Torx Plus
rechtsschneidend															
5696085	**A32SDDQNR15KC06**	32	40,0	22,0	250	1/4-18 NPT	-12.0	-10.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696087	**A40TDDQNR15KC06**	40	50,0	27,0	300	1/4-18 NPT	-10.0	-10.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
linksschneidend															
5696086	**A32SDDQNL15KC06**	32	40,0	22,0	250	1/4-18 NPT	-12.0	-10.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696088	**A40TDDQNL15KC06**	40	50,0	27,0	300	1/4-18 NPT	-10.0	-10.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP

Stahlschaft mit innerer Kühlmittelzuführung.

A-DDUN 93°

Bestellnr.	Katalognummer	D	D min	F	L1	CS	γF°	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Geschlitzter Stift	Torx Plus
rechtsschneidend														
5696089	**A25RDDUNR11KC04**	25	32,0	17,0	200	1/4-18 NPT	-12.0	DN..110408	–	–	–	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696211	**A32SDDUNR11KC04**	32	40,0	22,0	250	1/4-18 NPT	-12.0	DN..110408	**IDSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
5696213	**A32SDDUNR15KC06**	32	40,0	22,0	250	1/4-18 NPT	-12.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
5696215	**A40TDDUNR15KC06**	40	50,0	27,0	300	1/4-18 NPT	-9.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
5696217	**A50UDDUNR15KC06**	50	63,0	35,0	350	1/4-18 NPT	-7.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
linksschneidend														
5696210	**A25RDDUNL11KC04**	25	32,0	17,0	200	1/4-18 NPT	-12.0	DN..110408	–	–	–	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696212	**A32SDDUNL11KC04**	32	40,0	22,0	250	1/4-18 NPT	-12.0	DN..110408	**IDSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
5696214	**A32SDDUNL15KC06**	32	40,0	22,0	250	1/4-18 NPT	-12.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
5696216	**A40TDDUNL15KC06**	40	50,0	27,0	300	1/4-18 NPT	-9.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
5696218	**A50UDDUNL15KC06**	50	63,0	35,0	350	1/4-18 NPT	-7.0	DN..150608	**IDSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP

Stahlschaft mit innerer Kühlmittelzuführung.

A-DTFN 90°

Bestellnr.	Katalognummer	D	D min	F	L1	CS	γF°	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Geschlitzter Stift	Torx Plus
rechtsschneidend														
5696219	**A25RDTFNR16KC04**	25	32,0	17,0	200	1/4-18 NPT	-14.0	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696261	**A32SDTFNR16KC04**	32	40,0	22,0	250	1/4-18 NPT	-12.0	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234RLP ASSY**	**SSP025016M**	15 IP
linksschneidend														
5696260	**A25RDTFNL16KC04**	25	32,0	17,0	200	1/4-18 NPT	-14.0	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696262	**A32SDTFNL16KC04**	32	40,0	22,0	250	1/4-18 NPT	-12.0	TN..160408	**ITSN323**	**KMSP315IP**	15 IP	**CM234RLP ASSY**	**SSP025016M**	15 IP

Stahlschaft mit innerer Kühlmittelzuführung.

A-DVUN 93°

Bestellnr.	Katalognummer	D	D min	F	L1	CS	γF°	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Geschlitzter Stift	Torx Plus
rechtsschneidend														
5696263	**A32SDVUNR16KC04**	32	40,0	22,0	250	1/4-18 NPT	-9.0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
5696265	**A40TDVUNR16KC04**	40	50,0	27,0	300	1/4-18 NPT	-8.0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	**SSP025016M**	15 IP
linksschneidend														
5696264	**A32SDVUNL16KC04**	32	40,0	22,0	250	1/4-18 NPT	-9.0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
5696266	**A40TDVUNL16KC04**	40	50,0	27,0	300	1/4-18 NPT	-8.0	VN..160408	**IVSN322**	**KMSP315IP**	15 IP	**CM215R ASSY**	**SSP025016M**	15 IP

Stahlschaft mit innerer Kühlmittelzuführung.

A-DWLN 95°

Bestellnr.	Katalognummer	D	D min	F	L1	CS	γF°	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Torx Plus	Klemm-element-Satz	Geschlitzter Stift	Torx Plus
rechtsschneidend														
5696267	**A25RDWLNR06KC04**	25	32,0	17,0	200	1/4-18 NPT	-14.0	WN..060408	**–**	**–**	–	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696269	**A25RDWLNR08KC04**	25	32,0	17,0	200	1/4-18 NPT	-12.0	WN..080408	**–**	**–**	–	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696281	**A32SDWLNR08KC04**	32	40,0	22,0	250	1/4-18 NPT	-14.0	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696283	**A40TDWLNR08KC04**	40	50,0	27,0	300	1/4-18 NPT	-14.0	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP
linksschneidend														
5696268	**A25RDWLNL06KC04**	25	32,0	17,0	200	1/4-18 NPT	-14.0	WN..060408	**–**	**–**	–	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696280	**A25RDWLNL08KC04**	25	32,0	17,0	200	1/4-18 NPT	-12.0	WN..080408	**–**	**–**	–	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696282	**A32SDWLNL08KC04**	32	40,0	22,0	250	1/4-18 NPT	-14.0	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234RLP ASSY**	**SSP025016M**	15 IP
5696284	**A40TDWLNL08KC04**	40	50,0	27,0	300	1/4-18 NPT	-14.0	WN..080408	**IWSN433**	**KMSP415IP**	15 IP	**CM234R ASSY**	**SSP025016M**	15 IP

Stahlschaft mit innerer Kühlmittelzuführung.

A-PCLN 95°

Bestellnr.	Katalognummer	D	D min	F	L1	L2	CS	γF°	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Knie-hebel	Spann-schraube	Torx Plus
rechtsschneidend															
3883468	**A25TPCLNR12**	25	32,0	17,0	300	40	1/4-18 NPT	-12.0	CN..120408	–	–	–	**511.022**	**514.122**	10 IP
3883466	**A32UPCLNR12**	32	40,0	22,0	350	50	1/4-18 NPT	-10.0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3883463	**A40VPCLNR12**	40	50,0	27,0	400	55	1/4-18 NPT	-10.0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3883442	**A40VPCLNR16**	40	50,0	27,0	400	55	1/4-18 NPT	-11.0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP
linksschneidend															
3883469	**A25TPCLNL12**	25	32,0	17,0	300	40	1/4-18 NPT	-12.0	CN..120408	–	–	–	**511.022**	**514.122**	10 IP
3883467	**A32UPCLNL12**	32	40,0	22,0	350	50	1/4-18 NPT	-10.0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3883465	**A40VPCLNL12**	40	50,0	27,0	400	55	1/4-18 NPT	-10.0	CN..120408	**512.112**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3883464	**A40VPCLNL16**	40	50,0	27,0	400	55	1/4-18 NPT	-11.0	CN..160612	**512.117**	**513.025**	**515.022**	**511.025**	**514.125**	15 IP

Stahlschaft mit innerer Kühlmittelzuführung.

A-PTFN 90°

Bestellnr.	Katalognummer	D	D min	F	L1	L2	CS	γF°	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Knie-hebel	Spann-schraube	Torx Plus
rechtsschneidend															
3883263	**A25TPTFNR16**	25	32,0	17,0	300	40	1/4-18 NPT	-12.0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3883151	**A32UPTFNR16**	32	40,0	22,0	350	50	1/4-18 NPT	-10.0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3883149	**A40VPTFNR22**	40	48,0	27,0	400	55	1/4-18 NPT	-10.0	TN..220408	**512.023**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
linksschneidend															
3883264	**A25TPTFNL16**	25	32,0	17,0	300	40	1/4-18 NPT	-12.0	TN..160408	**512.013**	**513.018**	**515.018**	**511.018**	**514.118**	10 IP
3883150	**A40VPTFNL22**	40	48,0	27,0	400	55	1/4-18 NPT	-10.0	TN..220408	**512.023**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP

Stahlschaft mit innerer Kühlmittelzuführung.

A-PWLN 95°

Bestellnr.	Katalognummer	D	D min	F	L1	L2	CS	γF°	Wende-schneid-platte	Unterlage	Rohr-stift	Montage-dorn	Knie-hebel	Spann-schraube	Torx Plus
rechtsschneidend															
3883459	**A16RPWLNR06**	16	27,0	11,0	200	32	1/8-27 NPT	-12.0	WN..060408	**–**	**–**	**–**	**511.030**	**514.112**	–
3883455	**A20SPWLNR06**	20	25,0	13,0	250	–	1/8-27 NPT	-14.0	WN..060408	**–**	**–**	**–**	**511.030**	**514.112**	8 IP
3883458	**A25RPWLNR08**	25	32,0	17,0	200	–	1/4-18 NPT	-12.0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	15 IP
3883454	**A32SPWLNR08**	32	40,0	22,0	250	50	1/4-18 NPT	-10.0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	–
linksschneidend															
3883461	**A16RPWLNL06**	16	27,0	11,0	200	32	1/8-27 NPT	-12.0	WN..060408	**–**	**–**	**–**	**511.030**	**514.112**	–
3883457	**A20SPWLNL06**	20	25,0	13,0	250	–	1/8-27 NPT	-14.0	WN..060408	**–**	**–**	**–**	**511.030**	**514.112**	8 IP
3883456	**A32SPWLNL08**	32	40,0	22,0	250	50	1/4-18 NPT	-10.0	WN..080408	**512.135**	**513.023**	**515.018**	**511.023**	**514.123**	–

Stahlschaft mit innerer Kühlmittelzuführung.

S-CCLN-MX 95°

Bestellnr.	Katalognummer	D	D min	F	L1	L2	γF°	γP°	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Klemm-element-Satz	Innen-sechs-kant
rechtsschneidend														
3883565	**S32SCCLNR12MX7**	32	40,0	22,0	251	43	-14.0	-5.0	CN.X120708	**–**	**–**	–	**551.316**	4 mm
3029009	**S40TCCLNR12MX7**	40	55,0	27,0	300	40	-14.0	-6.0	CN.X120708	**552.221**	**554.252**	2.5 mm	**551.316**	4 mm
linksschneidend														
3883564	**S32SCCLNL12MX7**	32	40,0	22,0	251	43	-14.0	-5.0	CN.X120708	**–**	**–**	–	**551.316**	4 mm
3029010	**S40TCCLNL12MX7**	40	55,0	27,0	300	40	-14.0	-6.0	CN.X120708	**552.221**	**554.252**	2.5 mm	**551.316**	4 mm

HINWEIS: Gezeigt wird die MN — Spannung.

Stahlschaft mit innerer Kühlmittelzuführung.

S-CCLN-MN 95°

Bestellnr.	Katalognummer	D	D min	F	L1	L2	γF°	γP°	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Druckplatte	Klemm-element-Satz	Innen-sechs-kant
rechtsschneidend															
3029011	**S40TCCLNR12MN4**	40	55,0	27,0	300	40	-14.0	-6.0	CN.N120408	**552.220**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
3029143	**S40TCCLNR12MN7**	40	55,0	27,0	300	40	-14.0	-6.0	CN.N120708	**552.221**	**554.253**	2.5 mm	**557.111**	**551.317**	4 mm
linksschneidend															
3029012	**S40TCCLNL12MN4**	40	55,0	27,0	300	40	-14.0	-6.0	CN.N120408	**552.220**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
3029144	**S40TCCLNL12MN7**	40	55,0	27,0	300	40	-14.0	-6.0	CN.N120708	**552.221**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm

HINWEIS: Gezeigt wird die MN — Spannung.

Stahlschaft mit innerer Kühlmittelzuführung.

S-CDQN-MX

Bestellnr.	Katalognummer	D	D min	F	L1	L2	γF°	γP°	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Klemm-element-Satz	Innen-sechs-kant
rechtsschneidend														
3883567	**S40TCDQNR12MX7**	40	50,0	27,0	302	45,0	-14.0	-5.0	DN.X120708	**552.225**	**554.254**	2.5 mm	**551.316**	4 mm
linksschneidend														
3883566	**S40TCDQNL12MX7**	40	50,0	27,0	302	45,0	-14.0	-5.0	DN.X120708	**552.225**	**554.254**	2.5 mm	**551.316**	4 mm

HINWEIS: Gezeigt wird die MN — Spannung.

Stahlschaft mit innerer Kühlmittelzuführung.

S-CSSN-MX 45°

Bestellnr.	Katalognummer	D	D min	F	L1	L2	L1A	FA	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Klemm-element-Satz	Innen-sechs-kant
rechtsschneidend														
3029151	**S40TCSSNR12MX7**	40	55,0	27,0	300	67,0	8,5	8,2	SN.X120708	**552.232**	**554.252**	2.5 mm	**551.316**	4 mm
linksschneidend														
3029152	**S40TCSSNL12MX7**	40	55,0	27,0	300	67,0	8,5	8,2	SN.X120708	**552.232**	**554.252**	2.5 mm	**551.316**	4 mm

HINWEIS: Gezeigt wird die MX — Klemmung.

Stahlschaft mit innerer Kühlmittelzuführung.

S-CSYN-MN 85°

Bestellnr.	Katalognummer	D	D min	F	L1	L2	L1A	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Druckplatte	Klemm-element-Satz	Innen-sechs-kant
rechtsschneidend														
3883569	**S40TCSYNR12MN7**	40	55,0	27,0	300	67,0	1,0	SN.N120708	**552.232**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm
linksschneidend														
3883568	**S40TCSYNL12MN7**	40	55,0	27,0	300	67,0	1,0	SN.N120708	**552.232**	**554.252**	2.5 mm	**557.111**	**551.317**	4 mm

HINWEIS: Gezeigt wird die MN — Spannung.

Stahlschaft mit innerer Kühlmittelzuführung.

S-CWLN-MX 95°

Bestellnr.	Katalognummer	D	D min	F	L1	L2	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Klemm-element-Satz	Innen-sechs-kant
rechtsschneidend												
3029153	**S40TCWLNR08MX7**	40	80,0	27,0	300	55,0	WN.X080708	**552.210**	**554.252**	2.5 mm	**551.316**	4 mm
linksschneidend												
3029154	**S40TCWLNL08MX7**	40	80,0	27,0	300	55,0	WN.X080708	**552.210**	**554.252**	2.5 mm	**551.316**	4 mm

HINWEIS: Gezeigt wird die MX — Klemmung.

Stahlschaft mit innerer Kühlmittelzuführung.

A-CTFP 90°

Bestellnr.	Katalognummer	D	D min	F	L1	CS	γF°	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Klemm-element	Klemm-element-Spann-schraube	Innen-sechs-kant
rechtsschneidend														
3883451	**A16RCTFPR11**	16	20,0	11,0	200	1/8-27 NPT	-4.0	TP..110304	**–**	**–**	–	**CKM19**	**STCM9**	2.5 mm
3883450	**A25RCTFPR16**	25	32,0	17,0	200	1/4-18 NPT	-3.0	TP..160308	**SM841**	**MS110**	2 mm	**CKM10**	**STCM8**	4 mm
linksschneidend														
3883453	**A16RCTFPL11**	16	20,0	11,0	200	1/8-27 NPT	-4.0	TP..110304	**–**	**–**	–	**CKM19**	**STCM9**	2.5 mm
3883452	**A25RCTFPL16**	25	32,0	17,0	200	1/4-18 NPT	-3.0	TP..160308	**SM841**	**MS110**	2 mm	**CKM10**	**STCM8**	4 mm

Hartmetallschaft mit innerer Kühlmittelzuführung.

E-SCFC 90°

Bestellnr.	Katalognummer	D	D min	F	L1	A	γF°	γP°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend											
2023600	**E08KSCFCR06**	8	11,0	6,0	125	3,0	-12.0	0.0	CC..060204	**12148036300**	T8
linksschneidend											
2031019	**E08KSCFCL06**	8	11,0	6,0	125	3,0	-12.0	0.0	CC..060204	**12148036300**	T8

Stahlschaft mit innerer Kühlmittelzuführung

Stahlschaft mit innerer Kühlmittelzuführung.

A-SCFP 90°

Bestellnr.	Katalognummer	D	D min	F	L1	A	CS	γF°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend											
5077442	**A08JSCFPR06**	8	11,0	6,0	110	2,4	–	-8.0	CP..0602..	**MS1153**	T7
5077449	**A10KSCFPR06**	10	13,0	7,0	125	3,2	–	-6.0	CP..0602..	**MS1153**	T7
5077497	**A12MSCFPR06**	12	16,0	9,0	150	–	1/16 - 27 NPT	-4.0	CP..0602..	**MS1153**	T7
5077552	**A16RSCFPR06**	16	20,0	11,0	200	–	1/8 - 27 NPT	-5.0	CC..0602..	**MS1153**	T7
5077553	**A16RSCFPR09**	16	20,0	11,0	200	–	1/8 - 27 NPT	-4.0	CP..09T3..	**MS1155**	T15
5077614	**A20SSCFPR06**	20	25,0	13,0	250	–	1/8 - 27 NPT	-3.0	CC..0602..	**MS1153**	T7
5077615	**A20SSCFPR09**	20	25,0	13,0	250	–	1/8 - 27 NPT	-2.0	CP..09T3..	**MS1155**	T15
linksschneidend											
5077441	**A08JSCFPL06**	8	11,0	6,0	110	2,4	–	-8.0	CP..0602..	**MS1153**	T15
5077447	**A10KSCFPL06**	10	13,0	7,0	125	3,2	–	-6.0	CP..0602..	**MS1153**	T7
5077496	**A12MSCFPL06**	12	16,0	9,0	150	–	1/16 - 27 NPT	-4.0	CP..0602..	**MS1153**	T7
5077550	**A16RSCFPL06**	16	20,0	11,0	200	–	1/8 - 27 NPT	-5.0	CC..0602..	**MS1153**	T7
5077551	**A16RSCFPL09**	16	20,0	11,0	200	–	1/8 - 27 NPT	-4.0	CP..09T3..	**MS1155**	T15
5077556	**A20SSCFPL06**	20	25,0	13,0	250	–	1/8 - 27 NPT	-3.0	CC..0602..	**MS1153**	T7
5077557	**A20SSCFPL09**	20	25,0	13,0	250	–	1/8 - 27 NPT	-2.0	CP..09T3..	**MS1155**	T7

Hartmetallschaft mit innerer Kühlmittelzuführung.

E-SCFP 90°

Bestellnr.	Katalognummer	D	D min	F	L1	A	A1	γF°	Wende-schneidplatte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend											
2010047	**E06JSCFPR04**	6	8,0	4,5	110,0	2,0	1,4	-10.0	CP..04T104	**12148005800**	T6
5092759	**E08KSCFPR06A**	8	11,0	6,0	123,0	2,4	–	-8.0	CP..060204	**MS1939**	T7
5092921	**E10MSCFPR06A**	10	13,0	7,0	148,0	3,2	–	-4.0	CP..060204	**MS1939**	T7
5092923	**E12QSCFPR06**	12	16,0	9,0	177,5	4,8	–	-3.0	CP..060204	**MS1153**	T7
linksschneidend											
2031018	**E06JSCFPL04**	6	8,0	4,5	110,0	2,0	1,4	-10.0	CP..04T104	**12148005800**	T6
5092757	**E08KSCFPL06A**	8	11,0	6,0	123,0	2,4	–	-8.0	CP..060204	**MS1939**	T7
5092920	**E10MSCFPL06A**	10	13,0	7,0	148,0	3,2	–	-4.0	CP..060204	**MS1939**	T7
5092922	**E12QSCFPL06**	12	16,0	9,0	177,5	4,8	–	-3.0	CP..060204	**MS1153**	T7

Stahlschaft mit innerer Kühlmittelzuführung

Stahlschaft mit innerer Kühlmittelzuführung.

A-SCLC 95°

Bestellnr.	Katalognummer	D	D min	F	L1	A	CS	γF°	Wende-schneidplatte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend														
3883285	**A08JSCLCR06**	8	11,0	6,0	110	2,4	–	-8.0	CC..060204	–	–	–	**MS1939**	T7
3883283	**A10KSCLCR06**	10	13,0	7,0	125	3,2	–	-7.0	CC..060204	–	–	–	**MS1153**	T7
3883271	**A16RSCLCR09**	16	20,0	11,0	200	–	1/8-27 NPT	-7.0	CC..09T308	–	–	–	**MS1155**	T15
3883269	**A20SSCLCR09**	20	25,0	13,0	250	4,0	1/8-27 NPT	-5.0	CC..09T308	–	–	–	**MS1155**	T15
3883265	**A25TSCLCR12**	25	32,0	17,0	300	6,4	1/4-18 NPT	-7.0	CC..120408	–	–	–	**MS1157**	T15
3883266	**A32TSCLCR12**	32	40,0	22,0	300	6,4	1/4-18 NPT	-7.0	CC..120408	**SKCP453**	**SRS4**	4 mm	**MS1158**	T15
linksschneidend														
3883286	**A08JSCLCL06**	8	11,0	6,0	110	2,4	–	-8.0	CC..060204	–	–	–	**MS1939**	T7
3883284	**A10KSCLCL06**	10	13,0	7,0	125	3,2	–	-7.0	CC..060204	–	–	–	**MS1153**	T7
3883272	**A16RSCLCL09**	16	20,0	11,0	200	4,0	1/8-27 NPT	-7.0	CC..09T308	–	–	–	**MS1155**	T15
3883270	**A20SSCLCL09**	20	25,0	13,0	250	–	1/8-27 NPT	-5.0	CC..09T308	–	–	–	**MS1155**	T15
3883267	**A25TSCLCL12**	25	32,0	17,0	300	6,4	1/4-18 NPT	-7.0	CC..120408	–	–	–	**MS1157**	T15
3883268	**A32TSCLCL12**	32	40,0	22,0	300	6,4	1/4-18 NPT	-7.0	CC..120408	**SKCP453**	**SRS4**	4 mm	**MS1158**	T15

Hartmetallschaft mit innerer Kühlmittelzuführung.

E-SCLC 95°

Bestellnr.	Katalognummer	D	D min	F	L1	A	CS	γF°	γP°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend												
2010068	**E08KSCLCR06**	8	11,0	6,0	125	3,0	–	-12.0	0.0	CC..060204	**12148036300**	T8
2023603	**E08KSCLCR065**	8	10,0	5,0	125	3,0	–	-15.0	0.0	CC..060204	**12148036300**	T8
2031021	**E10MSCLCR06**	10	13,0	7,0	150	3,5	–	-10.0	0.0	CC..060204	**12148068700**	T8
2023608	**E12QSCLCR06**	12	16,0	9,0	180	4,5	–	-8.0	0.0	CC..060204	**12148068700**	T8
2010139	**E16RSCLCR09**	16	20,0	11,0	200	4,5	–	-7.0	0.0	CC..090308	**12148038800**	T15
2023614	**E16RSCLCR09T3**	16	20,0	11,0	200	4,5	–	-7.0	0.0	CC..09T308	**12148038800**	T15
2023621	**E20SSCLCR09**	20	25,0	13,0	250	–	G 1/8	-5.0	0.0	CC..090308	**12148038800**	T15
2010184	**E20SSCLCR09T3**	20	25,0	13,0	250	–	G 1/8	-5.0	0.0	CC..09T308	**12148038800**	T15
2031029	**E25TSCLCR09**	25	32,0	17,0	300	–	G 1/4	-3.0	0.0	CC..090308	**12148038800**	T15
2010224	**E25TSCLCR09T3**	25	32,0	17,0	300	–	G 1/4	-3.0	0.0	CC..09T308	**12148038800**	T15
2023632	**E32USCLCR12**	32	40,0	22,0	350	–	G 1/4	-10.0	0.0	CC..120408	**MS2260**	T20
linksschneidend												
2023601	**E08KSCLCL06**	8	11,0	6,0	125	3,0	–	-12.0	0.0	CC..060204	**12148036300**	T8
2031020	**E08KSCLCL065**	8	10,0	5,0	125	3,0	–	-15.0	0.0	CC..060204	**12148036300**	T8
2031022	**E10MSCLCL06**	10	13,0	7,0	150	3,5	–	-10.0	0.0	CC..060204	**12148036300**	T8
2023607	**E12QSCLCL06**	12	16,0	9,0	180	4,5	–	-8.0	0.0	CC..060204	**12148068700**	T8
2023613	**E16RSCLCL09**	16	20,0	11,0	200	4,5	–	-7.0	0.0	CC..090308	**12148038800**	T15
2023615	**E16RSCLCL09T3**	16	20,0	11,0	200	4,5	–	-7.0	0.0	CC..09T308	**12148038800**	T15
2031026	**E20SSCLCL09**	20	25,0	13,0	250	–	G 1/8	-5.0	0.0	CC..090308	**12148038800**	T15
2031027	**E20SSCLCL09T3**	20	25,0	13,0	250	–	G 1/8	-5.0	0.0	CC..09T308	**12148038800**	T15
2010215	**E25TSCLCL09**	25	32,0	17,0	300	–	G 1/4	-3.0	0.0	CC..090308	**12148038800**	T15
2031028	**E25TSCLCL09T3**	25	32,0	17,0	300	–	G 1/4	-3.0	0.0	CC..09T308	**12148038800**	T15

Stahlschaft mit innerer Kühlmittelzuführung.

A-SCLP 95°

Bestellnr.	Katalognummer	D	D min	F	L1	A	CS	γF°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend											
5077640	**A08JSCLPR06**	8	11,0	6,0	110	2,4	—	-6.0	CP..0602..	**MS1939**	T7
5077645	**A10KSCLPR06**	10	13,0	7,0	125	3,2	—	-4.0	CP..0602..	**MS1939**	T7
5077681	**A12MSCLPR06**	12	16,0	9,0	150	4,0	—	-3.0	CP..0602..	**MS1153**	T7
5077694	**A16RSCLPR06**	16	20,0	11,0	200	—	1/8 - 27 NPT	-5.0	CC..0602..	**MS1153**	T7
5077695	**A16RSCLPR09**	16	20,0	11,0	200	4,0	1/8 - 27 NPT	-4.0	CP..09T308	**MS1155**	T15
5077722	**A20SSCLPR09**	20	25,0	13,0	250	—	1/8 - 27 NPT	-2.0	CP..09T3..	**MS1155**	T15
linksschneidend											
5077619	**A08JSCLPL06**	8	11,0	6,0	110	2,4	—	-6.0	CP..0602..	**MS1939**	T7
5077644	**A10KSCLPL06**	10	13,0	7,0	125	3,2	—	-4.0	CP..0602..	**MS1939**	T7
5077680	**A12MSCLPL06**	12	16,0	9,0	150	4,0	—	-3.0	CP..0602..	**MS1153**	T7
5077688	**A16RSCLPL06**	16	20,0	11,0	200	—	1/8 - 27 NPT	-5.0	CC..0602..	**MS1153**	T7
5077692	**A16RSCLPL09**	16	20,0	11,0	200	—	1/8 - 27 NPT	-4.0	CP..09T3..	**MS1155**	T15
5077721	**A20SSCLPL09**	20	25,0	13,0	250	—	1/8 - 27 NPT	-2.0	CP..09T3..	**MS1155**	T15

Hartmetallschaft mit innerer Kühlmittelzuführung.

E-SCLP 95°

Bestellnr.	Katalognummer	D	D min	F	L1	A	γF°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend										
2023598	**E06JSCLPR04**	6	8,0	4,5	110	2,0	-10.0	CP..04T104	**12148005800**	T6
5093094	**E08KSCLPR06A**	8	11,0	6,0	122	2,4	-6.0	CP..060204	**MS1939**	T7
5093098	**E10MSCLPR06A**	10	13,0	7,0	149	3,2	-4.0	CP..060204	**MS1939**	T7
5093144	**E12QSCLPR06**	12	16,0	9,0	178	4,8	-3.0	CP..060204	**MS1153**	T7
5093181	**E16RSCLPR09**	16	20,0	11,0	201	5,5	-4.0	CP..09T308	**MS1155**	T15
5093185	**E20SSCLPR09**	20	25,0	13,0	250	7,1	-2.0	CP..09T308	**MS1155**	T15
linksschneidend										
2023597	**E06JSCLPL04**	6	8,0	4,5	110	2,0	-10.0	CP..04T104	**12148005800**	T6
5093093	**E08KSCLPL06A**	8	11,0	6,0	122	2,4	-6.0	CP..060204	**MS1939**	T7
5093097	**E10MSCLPL06A**	10	13,0	7,0	149	3,2	-4.0	CP..060204	**MS1939**	T7
5093143	**E12QSCLPL06**	12	16,0	9,0	178	4,8	-3.0	CP..060204	**MS1153**	T7
5093149	**E16RSCLPL09**	16	20,0	11,0	201	5,5	-4.0	CP..09T308	**MS1155**	T15
5093184	**E20SSCLPL09**	20	25,0	13,0	250	7,1	-2.0	CP..09T308	**MS1155**	T15

Stahlschaft mit innerer Kühlmittelzuführung.

A-SDQC 107,5°

Bestellnr.	Katalognummer	D	D min	F	L1	CS	γF°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend										
3883476	**A16RSDQCR07**	16	20,0	11,0	200	1/8-27 NPT	-5.0	DC..070204	**MS1153**	T7
3883474	**A20SSDQCR11**	20	25,0	13,0	250	1/8-27 NPT	-5.0	DC..11T308	**MS1155**	T15
3883462	**A25TSDQCR11**	25	32,0	17,0	300	1/4-18 NPT	-4.0	DC..11T308	**MS1155**	T15
linksschneidend										
3883477	**A16RSDQCL07**	16	20,0	11,0	200	1/8-27 NPT	-5.0	DC..070204	**MS1153**	T7
3883475	**A20SSDQCL11**	20	25,0	13,0	250	1/8-27 NPT	-5.0	DC..11T308	**MS1155**	T15
3883473	**A25TSDQCL11**	25	32,0	17,0	300	1/4-18 NPT	-4.0	DC..11T308	**MS1155**	T15

Hartmetallschaft mit innerer Kühlmittelzuführung.

E-SDQC 107,5°

Bestellnr.	Katalognummer	D	D min	F	L1	A	CS	γF°	γP°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend												
2010111	**E12QSDQCR07**	12	16,0	9,0	180	4,5	—	-7.0	0.0	DC..070204	**12148080000**	T8
2031025	**E16RSDQCR07**	16	20,0	11,0	200	5,5	—	-5.0	0.0	DC..070204	**12148080000**	T8
2023623	**E20SSDQCR11**	20	25,0	13,0	250	—	G 1/8	-7.0	0.0	DC..11T308	**12148038800**	T15
linksschneidend												
2031023	**E12QSDQCL07**	12	16,0	9,0	180	4,5	—	-7.0	0.0	DC..070204	**12148080000**	T8
2010148	**E16RSDQCL07**	16	20,0	11,0	200	5,5	—	-5.0	0.0	DC..070204	**12148080000**	T8
2023622	**E20SSDQCL11**	20	25,0	13,0	250	—	G 1/8	-7.0	0.0	DC..11T308	**12148038800**	T15

Stahlschaft mit innerer Kühlmittelzuführung

Stahlschaft mit innerer Kühlmittelzuführung.

A-SDQP

Bestellnr.	Katalognummer	D	D min	F	L1	CS	γF°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend										
5078292	**A12MSDQPR07**	12	16,0	9,0	150	1/16-27 NPT	2.0	DP..0702..	**MS1153**	T7
5078295	**A16RSDQPR07**	16	20,0	11,0	200	1/8-27 NPT	0.0	DP..0702..	**MS1153**	T7
5078298	**A20SSDQPR11**	20	25,0	13,0	250	1/8-27 NPT	2.0	DP..11T3..	**MS1155**	T15
5078320	**A25TSDQPR11**	25	32,0	17,0	300	1/4-18 NPT	0.0	DP..11T3..	**MS1155**	T15
linksschneidend										
5078291	**A12MSDQPL07**	12	16,0	9,0	150	1/16-27 NPT	2.0	DP..0702..	**MS1153**	T7
5078293	**A16RSDQPL07**	16	20,0	11,0	200	1/8-27 NPT	0.0	DP..0702..	**MS1153**	T7
5078296	**A20SSDQPL11**	20	25,0	13,0	250	1/8-27 NPT	2.0	DP..11T3..	**MS1155**	T15
5078299	**A25TSDQPL11**	25	32,0	17,0	300	1/4-18 NPT	0.0	DP..11T3..	**MS1155**	T15

Stahlschaft mit innerer Kühlmittelzuführung.

A-SDUC 93°

Bestellnr.	Katalognummer	D	D min	F	L1	A	CS	γF°	Wende-schneid-platte	Unterlage	Schraube für Unterlage	Innen-sechs-kant	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend														
3883297	**A10KSDUCR07**	10	13,0	7,0	125	3,2	–	-7.0	DC..070204	–	–	–	**MS1153**	T7
3883294	**A16RSDUCR07**	16	20,0	11,0	200	–	1/8-27 NPT	-4.0	DC..070204	–	–	–	**MS1153**	T7
3883293	**A16RSDUCR11**	16	20,0	11,0	200	–	1/8-27 NPT	-6.0	DC..11T308	–	–	–	**MS1155**	T15
3883291	**A20SSDUCR11**	20	25,0	13,0	250	–	1/8-27 NPT	-5.0	DC..11T308	–	–	–	**MS1155**	T15
3883288	**A25TSDUCR11**	25	32,0	17,0	300	–	1/8-27 NPT	-4.0	DC..11T308	–	–	–	**MS1155**	T15
3883287	**A32TSDUCR15**	32	40,0	22,0	300	–	1/8-27 NPT	-7.0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15
linksschneidend														
3883298	**A10KSDUCL07**	10	13,0	7,0	125	3,2	–	-7.0	DC..070204	–	–	–	**MS1153**	T7
3883296	**A16RSDUCL07**	16	20,0	11,0	200	–	1/8-27 NPT	-4.0	DC..070204	–	–	–	**MS1153**	T7
3883295	**A16RSDUCL11**	16	20,0	11,0	200	–	1/8-27 NPT	-6.0	DC..11T308	–	–	–	**MS1155**	T15
3883292	**A20SSDUCL11**	20	25,0	13,0	250	–	1/8-27 NPT	-5.0	DC..11T308	–	–	–	**MS1155**	T15
3883290	**A25TSDUCL11**	25	32,0	17,0	300	–	1/8-27 NPT	-4.0	DC..11T308	–	–	–	**MS1155**	T15
3883289	**A32TSDUCL15**	32	40,0	22,0	300	–	1/8-27 NPT	-7.0	DC..150408	**SKDP453**	**SRS4**	4 mm	**MS1158**	T15

Hartmetallschaft mit innerer Kühlmittelzuführung.

E-SDUC 93°

Bestellnr.	Katalognummer	D	D min	F	L1	A	CS	γF°	γP°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend												
2023611	**E12QSDUCR07**	12	16,0	9,0	180	4,5	—	-7.0	0.0	DC..070204	**12148068700**	T8
2010157	**E16RSDUCR07**	16	20,0	11,0	200	4,5	—	-5.0	0.0	DC..070204	**12148080000**	T8
2023624	**E20SSDUCR11**	20	25,0	13,0	250	—	G 1/8	-7.0	0.0	DC..11T308	**12148038800**	T15
2023630	**E25TSDUCR11**	25	32,0	17,0	300	—	G 1/4	-5.0	0.0	DC..11T308	**12148038800**	T15
linksschneidend												
2023610	**E12QSDUCL07**	12	16,0	9,0	180	4,5	—	-7.0	0.0	DC..070204	**12148068700**	T8
2023617	**E16RSDUCL07**	16	20,0	11,0	200	4,5	—	-5.0	0.0	DC..070204	**12148080000**	T8
2010193	**E20SSDUCL11**	20	25,0	13,0	250	—	G 1/8	-7.0	0.0	DC..11T308	**12148038800**	T15
2023629	**E25TSDUCL11**	25	32,0	17,0	300	—	G 1/4	-5.0	0.0	DC..11T308	**12148038800**	T15

Stahlschaft mit innerer Kühlmittelzuführung.

A-SDUP 93°

Bestellnr.	Katalognummer	D	D min	F	L1	CS	γF°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend										
5078360	**A12MSDUPR07**	12	16,0	9,0	150	1/16-27 NPT	-2.0	DP..070204	**MS1153**	T7
5078364	**A16RSDUPR07**	16	20,0	11,0	200	1/8-27 NPT	0.0	DP..070204	**MS1153**	T7
5078368	**A20SSDUPR11**	20	25,0	13,0	250	1/8-27 NPT	-2.0	DP..11T308	**MS1155**	T15
5078376	**A25TSDUPR11**	25	32,0	17,0	300	1/4-18 NPT	0.0	DP..11T308	**MS1155**	T15
linksschneidend										
5078329	**A12MSDUPL07**	12	16,0	9,0	150	1/16-27 NPT	-2.0	DP..070204	**MS1153**	T7
5078363	**A16RSDUPL07**	16	20,0	11,0	200	1/8-27 NPT	0.0	DP..070204	**MS1153**	T7
5078367	**A20SSDUPL11**	20	25,0	13,0	250	1/8-27 NPT	-2.0	DP..11T308	**MS1155**	T15
5078375	**A25TSDUPL11**	25	32,0	17,0	300	1/4-18 NPT	0.0	DP..11T308	**MS1155**	T15

Hartmetallschaft mit innerer Kühlmittelzuführung

Hartmetallschaft mit innerer Kühlmittelzuführung.

E-SDUP 93°

Bestellnr.	Katalognummer	D	D min	F	L1	A	γF°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend										
5093591	**E12QSDUPR07**	12	16,0	9,0	179	4,8	-2.0	DP..070204	**MS1153**	T7
5093634	**E16RSDUPR07**	16	20,0	11,0	199	5,5	0.0	DP..070204	**MS1153**	T7
5093639	**E20SSDUPR11**	20	25,0	13,0	253	7,1	-2.0	DP..11T308	**MS1155**	T15
linksschneidend										
5093429	**E12QSDUPL07**	12	16,0	9,0	179	4,8	-2.0	DP..070204	**MS1153**	T7
5093633	**E16RSDUPL07**	16	20,0	11,0	199	5,5	0.0	DP..070204	**MS1153**	T7
5093638	**E20SSDUPL11**	20	25,0	13,0	253	7,1	-2.0	DP..11T308	**MS1155**	T15

Stahlschaft mit innerer Kühlmittelzuführung

A-SDXP 95°

Bestellnr.	Katalognummer	D	D min	F	L1	L	CD	CS	Wende-schneidplatte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend											
5078401	**A12MSDXPR07**	12	16,0	9,0	150	162,0	3,09	1/16-27 NPT	DP..070204	**MS1153**	T7
5078405	**A16RSDXPR07**	16	20,0	11,0	200	212,0	3,20	1/8-27 NPT	DP..070204	**MS1153**	T7
5078430	**A20SSDXPR11**	20	25,0	13,0	250	270,0	4,31	1/8-27 NPT	DP..11T308	**MS1155**	T15
linksschneidend											
5078400	**A12MSDXPL07**	12	16,0	9,0	150	162,0	3,09	1/16-27 NPT	DP..070204	**MS1153**	T7
5078404	**A16RSDXPL07**	16	20,0	11,0	200	212,0	3,20	1/8-27 NPT	DP..070204	**MS1153**	T7
5078409	**A20SSDXPL11**	20	25,0	13,0	250	270,0	4,31	1/8-27 NPT	DP..11T308	**MS1155**	T15

Stahlschaft mit innerer Kühlmittelzuführung.

A-STFC 90°

Bestellnr.	Katalognummer	D	D min	F	L1	A	γF°	Wende-schneidplatte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend										
3883382	**A10KSTFCR11**	10	13,0	7,0	125	3,2	-7.0	TC..110204	**MS1153**	T7
linksschneidend										
3883443	**A10KSTFCL11**	10	13,0	7,0	125	3,2	-7.0	TC..110204	**MS1153**	T7

Hartmetallschaft mit innerer Kühlmittelzuführung.

E-STFC 90°

Bestellnr.	Katalognummer	D	D min	F	L1	A	CS	γF°	Wende-schneidplatte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend											
2031888	**E10MSTFCR11**	10	13,0	7,0	150	3,5	—	-10.0	TC..110204	**12148068700**	T8
2031024	**E12QSTFCR11**	12	16,0	9,0	180	4,5	—	-8.0	TC..110204	**12148068700**	T8
2010174	**E16RSTFCR16**	16	20,0	11,0	200	4,5	—	-9.0	TC..16T308	**12148038800**	T15
2023626	**E20SSTFCR16**	20	25,0	13,0	250	—	G 1/8	-7.0	TC..16T308	**12148038800**	T15
2023631	**E25TSTFCR16**	25	32,0	17,0	300	—	G 1/4	-5.0	TC..16T308	**12148038800**	T15
linksschneidend											
2010090	**E10MSTFCL11**	10	13,0	7,0	150	3,5	—	-10.0	TC..110204	**12148068700**	T8
2010120	**E12QSTFCL11**	12	16,0	9,0	180	4,5	—	-8.0	TC..110204	**12148068700**	T8
2023618	**E16RSTFCL16**	16	20,0	11,0	200	4,5	—	-9.0	TC..16T308	**12148038800**	T15
2023625	**E20SSTFCL16**	20	25,0	13,0	250	—	G 1/8	-7.0	TC..16T308	**12148038800**	T15
2010233	**E25TSTFCL16**	25	32,0	17,0	300	—	G 1/4	-5.0	TC..16T308	**12148038800**	T15

Stahlschaft mit innerer Kühlmittelzuführung.

A-STFP 90°

Bestellnr.	Katalognummer	D	D min	F	L1	A	CS	γF°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend											
5086726	**A08JSTFPR09**	8	11,0	6,0	110	–	–	-8.0	TP..090204	**MS1933**	T7
3883446	**A10KSTFPR11**	10	13,0	7,0	125	3,2	–	-4.0	TP..110204	**MS1153**	T7
5086802	**A12MSTFPR11**	12	16,0	9,0	150	4,0	–	-2.0	TP..110204	**MS1153**	T7
3883444	**A16RSTFPR11**	16	20,0	11,0	200	–	1/16-27 NPT	0.0	TP..110204	**MS1153**	T7
5086807	**A20SSTFPR16**	20	25,0	13,0	250	–	–	-2.0	TP..16T308	**MS1155**	T15
5086809	**A25TSTFPR16**	25	32,0	17,0	300	6,4	1/4-18 NPT	0.0	TP..16T308	**MS1155**	T15
linksschneidend											
5086724	**A08JSTFPL09**	8	11,0	6,0	110	–	–	-8.0	TP..090204	**MS1933**	T7
3883447	**A10KSTFPL11**	10	13,0	7,0	125	3,2	–	-4.0	TP..110204	**MS1153**	T7
5086800	**A12MSTFPL11**	12	16,0	9,0	150	4,0	–	-2.0	TP..110204	**MS1153**	T7
3883445	**A16RSTFPL11**	16	20,0	11,0	200	–	1/16-27 NPT	0.0	TP..110204	**MS1153**	T7
5086806	**A20SSTFPL16**	20	25,0	13,0	250	–	–	-2.0	TP..16T308	**MS1155**	T15
5086808	**A25TSTFPL16**	25	32,0	17,0	300	6,4	1/4-18 NPT	0.0	TP..16T308	**MS1155**	T15

Hartmetallschaft mit innerer Kühlmittelzuführung.

E-STFP 90°

Bestellnr.	Katalognummer	D	D min	F	L1	A	γF°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend										
5093696	**E08KSTFPR09A**	8	11,0	6,0	124	2,4	-6.0	TP..090204	**MS1933**	T7
5093750	**E10MSTFPR11A**	10	13,0	7,0	152	3,2	-4.0	TP..110204	**MS1153**	T7
5093755	**E12QSTFPR11**	12	16,0	9,0	181	4,8	-2.0	TP..110204	**MS1153**	T7
5093759	**E16RSTFPR11**	16	20,0	11,0	201	5,5	0.0	TP..110204	**MS1153**	T7
5093773	**E20SSTFPR16**	20	25,0	13,0	251	7,1	-2.0	TP..16T308	**MS1155**	T15
linksschneidend										
5093694	**E08KSTFPL09A**	8	11,0	6,0	124	2,4	-6.0	TP..090204	**MS1933**	T7
5093699	**E10MSTFPL11A**	10	13,0	7,0	152	3,2	-4.0	TP..110204	**MS1153**	T7
5093754	**E12QSTFPL11**	12	16,0	9,0	181	4,8	-2.0	TP..110204	**MS1153**	T7
5093758	**E16RSTFPL11**	16	20,0	11,0	201	5,5	0.0	TP..110204	**MS1153**	T7
5093772	**E20SSTFPL16**	20	25,0	13,0	251	7,1	-2.0	TP..16T308	**MS1155**	T15

Stahlschaft mit innerer Kühlmittelzuführung.

A-STWP 60°

Bestellnr.	Katalognummer	D	D min	F	L1	L1A	A	γF°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend											
5086811	**A12MSTWPR11**	12	16,0	9,0	150	–	–	-2.0	TP..110204	**MS1153**	T7
5086813	**A16RSTWPR11**	16	20,0	11,0	200	–	–	-2.0	TP..110204	**MS1153**	T7
linksschneidend											
3883449	**A10KSTWPL11**	10	13,0	7,0	125	5,0	3,2	-4.0	TP..110204	**MS1153**	T7
5086810	**A12MSTWPL11**	12	16,0	9,0	150	–	–	-2.0	TP..110204	**MS1153**	T7
5086812	**A16RSTWPL11**	16	20,0	11,0	200	–	–	-2.0	TP..110204	**MS1153**	T7

Stahlschaft mit innerer Kühlmittelzuführung.

A-SVQB 107,5°

Bestellnr.	Katalognummer	D	D min	F	L1	CS	γF°	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend										
3883436	**A16RSVQBR11**	16	20,0	11,0	200	1/8-27 NPT	-7.0	VB..110304	**MS1153**	T7
3883434	**A25TSVQBR16**	25	32,0	17,0	300	1/4-18 NPT	-6.0	VB..160408	**MS1155**	T15
linksschneidend										
3883435	**A25TSVQBL16**	25	32,0	17,0	300	1/4-18 NPT	-6.0	VB..160408	**MS1155**	T15

Stahlschaft mit innerer Kühlmittelzuführung.

A-SVUB 93°

Bestellnr.	Katalognummer	D	D min	F	L1	CS	Wende-schneid-platte	Wende-schneid-platten-Spann-schraube	Torx
rechtsschneidend									
3883440	**A20SSVUBR11**	20	25,0	13,0	250	1/8-27 NPT	VB..110304	**MS1153**	T7
3883438	**A25TSVUBR16**	25	32,0	17,0	300	1/4-18 NPT	VB..160408	**MS1155**	T15
linksschneidend									
3883439	**A25TSVUBL16**	25	32,0	17,0	300	1/4-18 NPT	VB..160408	**MS1155**	T15

Einstellbare schwingungsgedämpfte TTS- Bohrstangen mit stirnseitiger KM™ Schnellwechsel-Werkzeugaufnahme

Bei der Innen-Drehbearbeitung von langen oder tiefliegenden Bohrungen mit den schwingungsgedämpften einstellbaren Bohrstangen mit KM Schnellwechsel-Schneidköpfen, sind Sie in der Lage Vibrationen zu reduzieren oder zu verhindern, und damit die Produktivität zu erhöhen.

Einstellbare schwingungs-gedämpfte Bohrstangen

Einstellschraube zur Dämpfungseinstellung an der Maschine. Ermöglicht, dass jede Bohrstange für die entsprechende Bearbeitung optimal eingestellt werden kann.

Verfügbar mit Stahl- oder Hartmetallschäften:

- Stahl
  — 40–100 mm
- Hartmetall
  — 50–100 mm

Umfangreiches Programm von KM Schnellwechsel-Schneidköpfen. KM Werkzeugaufnahme finden Sie im Katalog für WIDIA™ Werkzeugsysteme (A-09-02122).

Merkmale	Funktion	Vorteil
Robustes internes Dämpfungssystem	• Verhindert Rattern und Vibrationen. • Höhere Zerspanungsvolumen. • Größere Schnitttiefen.	• Hohe Oberflächengüte. • Wenig Ausschuss. • Erhöhte Produktivität. • Reduzierter Geräuschpegel.
Einstellbares Dämpfungssystem	Die Bohrstange kann auf der Maschine durch einfaches Drehen an einer Schraube optimal eingestellt werden.	Optimierte Dämpfungseigenschaften für alle Arten von Bearbeitungsbedingungen.
Stirnseitige KM™ Schnellwechsel-Werkzeugaufnahme	• Stabiles Spannsystem. • Große Auswahl an KM Schnellwechsel-Schneidköpfen.	Flexibles System reduziert Werkzeugbestand und Einrichtungszeiten.

Einstellen des Dämpfungssystems

1. Lösen Sie die beiden Spannschrauben an der Bohrstange.
2. Drehen Sie die Einstellschraube in die positive Richtung, bis sie anliegt. Die Einstellschraube liegt an, wenn sie die Dämpfungsmasse spannt.
3. Drehen Sie die Einstellschraube um eine komplette Umdrehung in die negative Richtung und machen Sie einen Testschnitt.
4. Wiederholen Sie Schritt 3, bis das Rattern aufhört.
5. Wenn das Rattern aufhört, merken Sie sich, dass es zwischen der aktuellen Einstellung der Schraube und einer Umdrehung in positiver Richtung beginnt. Drehen Sie nun die Schraube in diesem Bereich um jeweils eine Vierteldrehung und machen Sie nach jeder Korrektur einen Testschnitt, bis Sie die Stellung der Einstellschraube ermittelt haben, bei der das Rattern beginnt.
6. Wenn Sie die Einstellung der Einstellschraube ermittelt haben, bei der das Rattern beginnt, drehen Sie sie um eine halbe Drehung in negativer Richtung.
7. Ziehen Sie beide Spannschrauben fest und machen Sie einen Testschnitt, um das gewünschte Ergebnis zu bestätigen.

Bohrstange mit schwingungsgedämpftem Stahlschaft und innerer Kühlmittelzuführung, sowie stirnseitiger KM™-Aufnahme.

KM QUICK CHANGE

D...TTB-KM • Metrisch

Bestellnr.	Katalognummer	D	L1	CS	L12	L1 min	CSWS-Systemgröße
3637636	D40MTTB560KM40	40	520	RP 3/8-19	305	330	KM40
3637637	D50MTTB737KM40	50	697	RP 3/8-19	470	337	KM40
3637638	D60MTTB1000KM40	60	976	RP 3/8-19	686	396	KM40
3642134	D80MTTB1120KM63	80	1060	RP 3/8-19	610	560	KM63
3642135	D100MTTB1330KM63	100	1384	RP 3/8-19	622	695	KM63

HINWEIS: KM-Werkzeugaufnahmen finden Sie im Katalog für WIDIA™ Werkzeugsysteme (A-09-02122EN).

Einstellbare Hartmetall-Bohrstange mit KM-Aufnahme

KM QUICK CHANGE

G-KM-TTB • Metrisch

Bestellnr.	Katalognummer	D	L1	CS	L12	CSWS-Systemgröße
3954298	G50MTTB1026KM40	50	986	RP 3/8-19	300	KM40
3954299	G60MTTB1226KM40	60	1186	RP 3/8-19	381	KM40
3954300	G80MTTB1564KM63	80	1504	RP 3/8-19	480	KM63
3954301	G100MTTB2066KM63	100	1975	RP 3/8-19	600	KM63

HINWEIS: KM-Werkzeugaufnahmen finden Sie im Katalog für WIDIA Werkzeugsysteme (A-09-02122EN).

WMT™ System

EXTREME **CHALLENGES.**
EXTREME **RESULTS.**

Das WMT System-Programm ist die wirtschaftliche und zuverlässige Alternative für Ihre Anwendungen zum Drehen, Einstechdrehen, Abstechdrehen und Profi ldrehen. Vertrauen Sie dem WMT-System und profi tieren Sie von einer exakten Positionierung der Wendeschneidplatten und einer hochpräzisen Bearbeitung mit außergewöhnlich kurzen Taktzeiten und einer überragenden Leistung.

Universell einsetzbar, hervorragende Konstruktion

- Speziell entwickelt für höhere Schnittgeschwindigkeiten und Vorschübe.
- Hervorragende Geometrie für anspruchsvollste Tief-Einstechanwendungen.
- Das WMT-System ermöglicht die Drehbearbeitung großer Aufmaße.
- Garantiert bessere Oberflächengüten und eine lange, zuverlässige Standzeiten.

WMT-Klemmhalter

- Überragende Systemsteifigkeit und Spannmöglichkeiten.
- Garantiert kurze Taktzeiten und weniger Revolver-Indexe.
- Präzise Positionierung der Wendeschneidplatte für eine exakte Bearbeitung.
- Doppeltes-V-Profil ermöglicht eine bedienerfreundliche Indexierung und eine optimales Positionierung der Wendeschneidplatten.
- Wahl zwischen integralen und modularen Klemmhaltern sind verfügbar.

Weitere Informationen erhalten Sie von unserem autorisierten Handelspartner vor Ort oder unter **widia.com**.

WIDIA™

Bestellnr.	Katalognr.	Seite(n)
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1657010	490605002RW TIALN-RW	L65
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1657024	490607003LW TIALN-LW	L65
1657025	490607003RW TIALN-RW	L65
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1657032	490608003LW TIALN-LW	L65
1657033	490608003RT TIALN-RT	L65
1657034	490608003RW TIALN-RW	L65
1657039	490609004CW TICN-CW	L65
1657040	490609004LW TIALN-LW	L65
1657041	490609004RW TIALN-RW	L65
1657048	490610004CW TICN-CW	L65
1657049	490610004LW TIALN-LW	L65
1657050	490610004RT TIALN-RT	L65
1657051	490610004RW TIALN-RW	L65
1657055	490611005CW TICN-CW	L65
1657056	490611005RW TIALN-RW	L65
1657061	490612005CW TICN-CW	L65
1657062	490612005LW TIALN-LW	L65
1657063	490612005RT TIALN-RT	L65
1657064	490612005RW TIALN-RW	L65
1657068	490613014CW TICN-CW	L65
1657069	490613014RW TIALN-RW	L65
1657083	490614014LW TIALN-LW	L65
1657084	490614014RT TIALN-RT	L65
1657085	490614014RW TIALN-RW	L65
1657094	490616006CW TICN-CW	L65
1657095	490616006LW TIALN-LW	L65
1657096	490616006RT TIALN-RT	L65
1657097	490616006RW TIALN-RW	L65
1657102	490618018CW TICN-CW	L65
1657103	490618018LW TIALN-LW	L65
1657104	490618018RT TIALN-RT	L65

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1657105	490618018RW TIALN-RW	L65
1657110	490620007CW TICN-CW	L65
1657111	490620007LW TIALN-LW	L65
1657112	490620007RT TIALN-RT	L65
1657113	490620007RW TIALN-RW	L65
1657118	490625008CW TICN-CW	L65
1657119	490625008LW TIALN-LW	L65
1657120	490625008RT TIALN-RT	L65
1657121	490625008RW TIALN-RW	L65
1657125	490906002.. UNCOATED	L131
1657126	490906002WW UNCOATEDWW	L131
1657127	490908003.. UNCOATED	L131
1657128	490908003WW UNCOATEDWW	L131
1657129	490910004.. UNCOATED	L131
1657131	490910004WW UNCOATEDWW	L131
1657132	490912005.. UNCOATED	L131
1657134	490912005WW UNCOATEDWW	L131
1657136	490914014.. UNCOATED	L131
1657137	490914014WW UNCOATEDWW	L131
1657138	490916006.. UNCOATED	L131
1657140	490916006WW UNCOATEDWW	L131
1657142	490918018.. UNCOATED	L131
1657143	490918018WW UNCOATEDWW	L131
1657144	490920007.. UNCOATED	L131
1657145	490920007WW UNCOATEDWW	L131
1657146	490925008.. UNCOATED	L131
1657148	490925008WW UNCOATEDWW	L131
1657191	496605002CW TICN-CW	L66
1657192	496605002LW TIALN-LW	L66
1657193	496605002RW TIALN-RW	L66
1657196	496606002CW TICN-CW	L66
1657197	496606002LW TIALN-LW	L66
1657198	496606002RW TIALN-RW	L66
1657201	496608003CW TICN-CW	L66
1657202	496608003LW TIALN-LW	L66
1657203	496608003RW TIALN-RW	L66
1657206	496610004CW TICN-CW	L66
1657207	496610004LW TIALN-LW	L66
1657208	496610004RW TIALN-RW	L66
1657211	496612005CW TICN-CW	L66
1657212	496612005LW TIALN-LW	L66
1657213	496612005RW TIALN-RW	L66
1657217	496614014LW TIALN-LW	L66
1657218	496614014RW TIALN-RW	L66
1657221	496616006CW TICN-CW	L66
1657222	496616006LW TIALN-LW	L66
1657223	496616006RW TIALN-RW	L66
1657227	496618018CW TICN-CW	L66
1657232	496620007CW TICN-CW	L66
1657234	496620007RW TIALN-RW	L66
1657237	496625008CW TICN-CW	L66
1657239	496625008RW TIALN-RW	L66
1657259	49H608003LW TIALN-LW	L55
1657260	49H608003RW TIALN-RW	L55
1657263	49H610004LW TIALN-LW	L55
1657264	49H610004RW TIALN-RW	L55
1657268	49H612005RW TIALN-RW	L55
1657273	49H616006LW TIALN-LW	L55
1657274	49H616006RW TIALN-RW	L55
1657277	49H618018LW TIALN-LW	L55
1657278	49H618018RW TIALN-RW	L55
1657281	49H620007LW TIALN-LW	L55
1657282	49H620007RW TIALN-RW	L55
1661573	D50302002CW TICN-CW	L83
1661574	D50302002RW TIALN-RW	L83
1661576	D50302002WW UNCOATEDWW	L83
1661577	D50303002CW TICN-CW	L83
1661578	D50303002RW TIALN-RW	L83
1661580	D50303002WW UNCOATEDWW	L83
1661582	D50304002CW TICN-CW	L83
1661583	D50304002RW TIALN-RW	L83
1661585	D50304002WW UNCOATEDWW	L83
1661587	D50305002CW TICN-CW	L83
1661588	D50305002RW TIALN-RW	L83
1661590	D50305002WW UNCOATEDWW	L83
1661592	D50306002CW TICN-CW	L83
1661593	D50306002RW TIALN-RW	L83
1661595	D50306002WW UNCOATEDWW	L83
1661601	D50308003CW TICN-CW	L83
1661603	D50308003RW TIALN-RW	L83
1661605	D50308003WW UNCOATEDWW	L83
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1661612	D50310004RW TIALN-RW	L83
1661614	D50310004WW UNCOATEDWW	L83
1661617	D50312005RW TIALN-RW	L83
1661619	D50312005WW UNCOATEDWW	L83
1661622	D50314014RW TIALN-RW	L83
1661627	D50316006RW TIALN-RW	L83
1661629	D50316006WW UNCOATEDWW	L83
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1661680	D51303002RW TIALN-RW	L83
1661682	D51303002WW UNCOATEDWW	L83
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1661686	D51304002WW UNCOATEDWW	L83
1661688	D51305002RW TIALN-RW	L83
1661690	D51305002WW UNCOATEDWW	L83
1661692	D51306002RW TIALN-RW	L83
1661694	D51306002WW UNCOATEDWW	L83
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1661703	D51308003WW UNCOATEDWW	L83
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1661712	D51310004WW UNCOATEDWW	L83
1661715	D51312005RW TIALN-RW	L83
1661717	D51312005WW UNCOATEDWW	L83
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1661725	D51316006RW TIALN-RW	L83
1661727	D51316006WW UNCOATEDWW	L83
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1661732	D51318018WW UNCOATEDWW	L83
1661735	D51320007RW TIALN-RW	L83
1661737	D51320007WW UNCOATEDWW	L83
1661856	DC0303002LW TIALN-LW	L84
1661858	DC0304002LW TIALN-LW	L84
1661860	DC0305002LW TIALN-LW	L84
1661862	DC0306002LW TIALN-LW	L84
1661866	DC0308003LW TIALN-LW	L84
1661868	DC0310004LW TIALN-LW	L84
1661870	DC0312005LW TIALN-LW	L84
1661872	DC0314014LW TIALN-LW	L84
1661874	DC0316006LW TIALN-LW	L84
1661876	DC0318018LW TIALN-LW	L84
1661878	DC0320007LW TIALN-LW	L84
1736199	KLS32M	J12, J31, J36
1752626	420.200	G35
1756815	193.332	Q10, Q13, Q16, Q19
1775478	CM72LP	D74, D76, D78
1775479	CM73LP	D74, D76, D78
1796707	470.233	G35
1823871	MS1982	Q10, Q13, Q16, Q19
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1848655	ICSN443 K9	C8–10
1852181	CS412	C40–41
1858322	497906002.. UNCOATED	L132
1858423	497906002CT TICN-CT	L132
1858424	497908003.. UNCOATED	L132
1858425	497908003CT TICN-CT	L132
1858426	497910004.. UNCOATED	L132
1858427	497910004CT TICN-CT	L132
1858428	497912005.. UNCOATED	L132
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1858434	497916006.. UNCOATED	L132
1858437	497916006CT TICN-CT	L132
1858441	497920007.. UNCOATED	L132
1858463	497920007CT TICN-CT	L132
1858465	497925008.. UNCOATED	L132
1858466	497925008CT TICN-CT	L132
1859874	49G908003CT TICN-CT	L134
1859875	49G910004CT TICN-CT	L134
1859876	49G912005CT TICN-CT	L134
1859877	49G916006CT TICN-CT	L134
1859878	49G920007CT TICN-CT	L134
1859879	49G925008CT TICN-CT	L134
1863407	552.210	C64
1867212	SSP025016M	C8–19, C56–59
1867278	KMSP415IP	C8–17, C19, C56–57, C59
1867314	KMSP515IP	C8–10, C12–16, C56
1867321	KLM46L15IP	C8–16
1867333	KLM4615IP	C8–10, C12–15, C17, C19
1867338	KLM58L15IP	C8–10, C12–15
1867342	KLM5815IP	C16
1872409	ICSN543 K9	C8–10
1888505	193.343	J36
1902489	49G908003CW TICN-CW	L134
1902490	49G910004CW TICN-CW	L134
1902491	49G912005CW TICN-CW	L134
1902492	49G916006CW TICN-CW	L134
1902493	49G920007CW TICN-CW	L134
1902494	49G925008CW TICN-CW	L134
1905810	MS1294	G8, G24, J23, J31
1926120	7F1-0875A	P30
1926121	7F2-1375A	P32
1968092	490611005LW TIALN-LW	L65
1968204	490613014LW TIALN-LW	L65
1968206	49H614014LW TIALN-LW	L55
1985751	KLM34L9IP	C9, C11, C16–19
1985784	KMSP315IP	C9, C11, C16–19, C56–58
1988432	7F0-0656T	P29
2002367	12396202200 W	F52
2002370	12396202600 W	F52
2002473	RCGT0803M0AL1 HCK10	B156
2002474	RCGT0803M0AL1 HWK10	B156
2002503	VCGT160412AL3 HCK10	B157
2002505	VCGT220530AL3 HCK10	B157
2002506	VCGT220530AL3 HWK15	B157
2003475	12396922600 W	G45
2003477	12396932600 W	G44
2003515	12396923000 W	G45
2003517	12396933000 W	G44
2003521	12396933200 W	G44
2003535	12396903600 W	G46
2003539	12396923400 W	G45
2003540	12396933400 W	G44
2003541	12396203800 W	F53
2003553	12396903800 W	G46
2003554	12396904000 W	G46
2003555	12396943800 W	G58
2003556	12396953800 W	G54
2003557	12396954000 W	G54
2003558	12396204200 W	F53
2003561	12396904200 W	G46
2003562	12396944200 W	G58
2003573	12396954200 W	G54
2003574	12396954400 W	G54
2003575	12396204600 W	F53
2003578	12396904600 W	G46
2003579	12396944600 W	G58
2003580	12396954600 W	G54
2003581	12396954800 W	G54
2003582	12396205000 W	F53
2003593	12396215000 W	F58
2003594	12396905000 W	G46
2003595	12396945000 W	G58
2003596	12396955000 W	G54
2003597	12396955200 W	G54
2003598	12399010200 W	I10
2003602	12399111400 W	I11
2003679	12396205400 W	F53
2003681	12396905400 W	G46
2003682	12396945400 W	G58
2003693	12396955400 W	G54
2003694	12396955600 W	G54
2003695	12399010400 W	I10
2003696	12399011600 W	I10
2003697	12399012800 W	I10
2003700	12399110400 W	I11
2003701	12399111600 W	I11
2003702	12399112800 W	I11
2003780	12396205800 W	F53
2003782	12396905800 W	G46
2003793	12396955800 W	G54
2003794	12396956000 W	G54
2003796	12399011800 W	I10
2003797	12399013000 W	I10
2003800	12399110600 W	I11
2003801	12399111800 W	I11
2003802	12399113000 W	I11
2003879	12399012000 W	I10
2003880	12399013200 W	I10
2003881	12399014400 W	I13
2003882	12399015600 W	I13
2003897	12399110800 W	I11
2003898	12399112000 W	I11
2003899	12399113200 W	I11
2003900	12399114400 W	I14
2003901	12399115600 W	I14
2003993	12399014600 W	I13
2003994	12399015800 W	I13
2003997	12399113400 W	I11
2003998	12399114600 W	I14
2003999	12399115800 W	I14
2004081	12399014800 W	I13
2004082	12399016000 W	I13
2004095	12399113600 W	I11
2004096	12399114800 W	I14
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2006332	12748210300 W	I10–11
2006343	12748210500 W	I10–11
2006344	12748210700 W	I13–14
2006345	12748210900 W	I13–14
2006380	12748210200 W	I10–11
2006381	12748210400 W	I10–11
2006382	12748210600 W	I10–11
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2006396	12748307600 W	I10–11
2006397	12748307700 W	I10–11, I13–14
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2006991	TCGT110204AL1 HWK10	B157
2007004	TCGT16T308AL1 HWK10	B157
2007105	12251762000 W	D103
2007108	12251762100 W	D103
2007111	12251763200 W	D103

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2007124	12251763300 W	D103
2007127	12251763400 W	D103
2007130	12251764200 W	D103
2007133	12251764300 W	D103
2007136	12251782000 W	D102
2007139	12251782100 W	D102
2007142	12251783200 W	D102
2007145	12251783300 W	D102
2007148	12251784200 W	D102
2007151	12251784300 W	D102
2007826	12251222000 W	D104
2007832	12251762200 W	D103
2008113	12251352000 W	D104
2008116	12251353000 W	D104
2008119	12251354000 W	D104
2008122	12251355000 W	D104
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2008144	12250110400 W	D106
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2008153	12251783600 W	D102
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2008329	12749723200 W	I13–14
2008424	SCMW09T308 SP0G00	B70
2008521	12250110900 W	D106
2008876	123567320 THM	D97
2008931	123567330 THM	D97
2009080	123567340 THM	D97
2009385	123567360 THM	D97
2009482	123567380 TN8025	D97
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2009671	123506599 THM	I5
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2009711	123506601 THM	I5
2010027	CCMT12040441 THM	B31
2010047	E06JSCFPR04 WG	C67
2010061	CCMT12040841 THM	B31
2010068	E08KSCLCR06 WG	C68
2010090	E10MSTFCL11 WG	C77
2010111	E12QSDQCR07 WG	C72
2010120	E12QSTFCL11 WG	C77
2010139	E16RSCLCR09 WG	C68
2010148	E16RSDQCL07 WG	C72
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2010174	E16RSTFCR16 WG	C77
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2011507	DCMX11T302R18 THM	B50
2012231	LNUX400924EN95 TTR	B64
2012416	RCMT1606M0TX TN2510	J65
2012418	RCMT1606M0TX TN7525	J65
2012426	RDHT0802M0T TN7525	J43
2012446	RDHT1003M0T TN7525	J48
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2012480	RDHW1003M0MH TN2510	J48
2012484	RDHW1204M0MH TN2510	J54
2012518	RDMT0802M0T TN7525	J43
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2012564	RDMW0802M0 TN2510	J44
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2012572	RDMW1003M0 TN2510	J49
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2012594	RDMW1204M0TX TN2510	J55
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2012758	M270BF25 TN2505	J76
2012760	M270BF25 TN2510	J76
2012778	M270BF32 TN2505	J76
2012780	M270BF32 TN2510	J76
2013677	SNMT1205AZR31 TN2510	F55
2014082	TCMT1102042 TTI15	B81
2014890	DCGT11T304AL3 HCK10	B156
2015018	12147548500 W	I4
2015081	TPGA110204 THM	B91
2015242	XNKT1205AZER11 TN7525	F55
2015244	XNKT1205AZER11 TTI25	F55
2015246	XNKT1205AZER11 THM	F55
2015264	XNKT1205AZTR12 TN7525	F55
2015266	XNKT1205AZTR12 TTI25	F55
2015526	12748551100 W	I10–11, I13–14
2015527	12748551200 W	I10–11, I13–14
2015754	12251763000 W	D103
2015782	12251765500 W	D103
2015792	12251768400 W	D103
2015814	12251784400 W	D102
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2015839	12251786500 W	D102
2015842	12251788500 W	D102
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2016514	12299515500 W	I4
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2016520	12299515800 W	I4
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2016532	12299525800 W	I4
2016544	12299526000 W	I4
2016547	12299530400 W	I4
2016551	12299535600 W	I4
2016555	12299535800 W	I4
2016562	12299546000 W	I4
2017822	123567330 TN8025	D97
2017912	123567730 TN8025	D100
2017973	123568080 THM	D105
2017976	123568100 THM	D105
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2018194	12748610000 W	Q10, Q13, Q16, Q19
2018265	12148001300 W	J42
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2018294	12148007200 W	F52–53, F58, J58–59, J64
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2018527	12148036300 W	C66, C68
2018533	12148036700 W	J46–47
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2018549	12148038800 W	C44, C68, C72, C74, C77, F44–45, G44–46, J52–53
2018625	12148055800 W	H4–5
2018649	12148060600 W	D106
2018651	12148060700 W	D106
2018653	12148060800 W	D106
2018673	12148067200 W	I10–11
2018679	12148068700	C68, C74, C77
2018703	12148080000 W	C72, C74
2018805	12148094300 W	D106
2018807	12148094400 W	D106
2018809	12148094500 W	D106
2018811	12148094600 W	D106
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2019104	12148574100 W	D106, I10–11, I13–14
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2020663	SNMT1205AZR31 TN7535	F55
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2020677	SNKT1205AZR31 TN7535	F55
2020683	SNKT1205AZR31 TN7525	F55
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2020691	SNKT1205AZER20 TN7535	F54
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2020695	SNMT1505AZR31 TN7535	F59
2020701	SNMT1505AZR31 TN7525	F59
2020703	SNMT1505AZR31 TN450	F59
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2020727	RDMW0802M0T TN7535	J44
2020735	RDMW1003M0T TN7535	J49
2020741	RDMW1204M0TX TN7535	J55
2020749	RDMW1605M0TX TN7535	J61
2020757	RDMT0802M0T TN7535	J43
2020763	RDMT1204M0TX TN7525	J55
2020767	RDMT1605M0TX TN7525	J60
2020771	RCMT1606M043M TN7525	J65
2020775	RDHT1204M0TX TN7525	J54
2020781	RCMT1606M0TX TN7535	J65
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2021332	12391010400 W	J42
2021333	12391010600 W	J42
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2021336	12391011600 W	J47
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2021340	12391013200 W	J47
2021341	12391013800 W	J58
2021342	12391020000 W	J53
2021343	12391020200 W	J53
2021344	12391020400 W	J53
2021345	12391020600 W	J53
2021346	12391020800 W	J53
2021347	12391021000 W	J59
2021348	12391021200 W	J59
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2021356	12391022800 W	J64
2021357	12391023200 W	J64
2021358	12391023400 W	J64
2021359	12391023600 W	J64
2021360	12391023800 W	J64
2021361	12391024000 W	J53
2021374	12391050200 W	J52
2021375	12391050400 W	J46
2021376	12391050600 W	J46
2021378	12391051000 W	J52
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2021419	12393040200 W	H5
2021420	12393040400 W	H5
2021421	12393040800 W	H5
2021425	12393050200 W	H6
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2021427	12393050800 W	H6
2021431	12393060200 W	H5, H7
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2021433	12393060800 W	H5, H7
2021434	12393080200 W	H4
2021435	12393080400 W	H4
2021436	12393080600 W	H4
2021437	12393083200 W	H4
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2021625	12251221900 W	D104
2021626	12251221600 W	D104
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2021718	12250110600 W	D106
2021719	12250110500 W	D106
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2021873	123567350 THM	D97
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2021947	CCMT0602042 TTI15	B30
2022079	CPGT04T1043 TN35	B45
2022082	CPGT04T1043 TTR	B45
2022221	DNMG11040822 TTI15	B53
2022257	CCGT060202AL3 HCK10	B155
2022258	CCGT060202AL3 HWK15	B155
2022259	CCGT060204AL3 HCK10	B155
2022260	CCGT060204AL3 HWK15	B155
2022261	CCGT09T304AL3 HCK10	B155
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2022325	CCGT120408AL3 HCK10	B155
2022326	CCGT120408AL3 HWK15	B155
2022327	DCGT070202AL3 HCK10	B156
2022328	DCGT070202AL3 HWK15	B156
2022329	DCGT070204AL3 HCK10	B156
2022330	DCGT070204AL3 HWK15	B156
2022331	DCGT11T304AL3 HWK15	B156
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2022370	SNKT1205AZER20 TN7525	F54
2022371	SNKT1205AZER20 TTI25	F54
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2022374	SNKT1205AZR21 TTI25	F54
2022375	SNKT1205AZR21 THM	F54
2022446	12250110100 W	D106
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2022483	DCGT11T308AL3 HWK15	B156
2022484	VCGT160404AL3 HCK10	B157
2022485	VCGT160404AL3 HWK15	B157
2022487	VCGT160408AL3 HCK10	B157
2022488	VCGT160408AL3 HWK15	B157
2022489	VCGT160412AL3 HWK15	B157
2022547	12251763100 W	D103
2022548	12251764000 W	D103
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2022567	12251785500 W	D102
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2022791	123568161 THM	D105
2022854	CCGT09T302AL3 HWK15	B155
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2023600	E08KSCFCR06 WG	C66
2023601	E08KSCLCL06 WG	C68
2023603	E08KSCLCR065 WG	C68
2023607	E12QSCLCL06 WG	C68
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2023610	E12QSDUCL07 W	C74
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2023613	E16RSCLCL09 WG	C68
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2023621	E20SSCLCR09 WG	C68
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2027472	CCMT120408 THM	B30
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2027509	CCMW090304 THM	B34
2027511	CCMW09T304 THM	B34
2027512	CCMW09T308 THM	B34
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2027805	DCMT11T304 THM	B47
2027807	DCMT11T304 TTR	B47
2027843	DCMT11T308 THM	B47
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2027967	DCMW11T304 THM	B50
2028115	RCMT0602M0 THM	B65
2028129	RCMT0803M0 THM	B65
2028143	RCMT10T3M0 THM	B65
2028145	RCMT10T3M0 TTR	B65
2028157	RCMT1204M0 THM	B65
2028170	RCMT1606M043 THM	B65
2028196	RCMX2507M0T TTR	B66
2028225	SCMT090304 TTR	B68
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2028296	SCMT120412 THM	B68
2028306	SCMT150512 THM	B68
2028307	SCMT150512 TTR	B68
2028308	SCMW090304 THM	B70
2028310	SCMW120408 THM	B70
2028314	SDMT1204PDRMH TN2510	G56
2028318	SDMT1204PDRMH THM	G56
2028323	SDMT1204PDRML THM	G55
2028325	SDMT1506PDRMH TN2510	G60
2028371	SNMA120408 THM	B71
2028543	SPUN090308 THM	B80
2028547	SPUN120304 THM	B80
2028555	SPUN120308 THM	B80
2028560	SPUN120312 THM	B80
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2028587	TCMT110204 THM	B81
2028589	TCMT110204 TTR	B81
2028607	TCMT16T304 THM	B81
2028624	TCMT16T308 THM	B81
2028627	TCMT16T308 TTR	B81
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2028668	TCMW110204 THM	B83
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2028814	TPUN110308 THM	B93
2028821	TPUN160304 THM	B93
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2028832	TPUN160308 TTR	B93
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2029223	12146012700 W	D102–103
2029226	12146021100 W	H5
2029478	12148000600	F44–45, G44–46, G54, H4–5, J46–47, J52–53
2029488	12148007500	F52–53, F58, G58, J58–59, J64, Q10, Q13, Q16, Q19
2029535	12148036000 W	D104
2029542	12148040900 W	D106
2029543	12148041000 W	D106
2029544	12148041100 W	D102–103, D106
2029545	12148041200 W	D106
2029546	12148041300 W	D102–104
2029547	12148041400 W	D104
2029559	12148046000 W	D106
2029560	12148050000	I10–11, I13–14
2029596	12148082400	F5–7, F12–15, F20, F26, F30, F32, F38, Q10, Q13, Q16, Q19
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2029599	12148086800	J70–72
2029604	12148099300	J70–73, J86–88, J92–94
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2030319	XPNT160412 TN7535	G49, H9
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2030400	SDMT1506PDRMH TN7535	G60
2030414	SDMT1506PDRMH TN7525	G60
2030417	SDMT1204PDRMH TN7535	G56
2030419	SDMT1204PDRMH TN7525	G56
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2030434	SDMT1506PDRML TN7525	G59
2030437	SDMT1204PDRML TN7535	G55
2030439	SDMT1204PDRML TN7525	G55
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2031022	E10MSCLCL06 WG	C68
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2031024	E12QSTFCR11 WG	C77
2031025	E16RSDQCR07 WG	C72
2031026	E20SSCLCL09 WG	C68
2031027	E20SSCLCL09T3 WG	C68
2031028	E25TSCLCL09T3 WG	C68
2031029	E25TSCLCR09 WG	C68
2031658	CCMT060202 THM	B30
2031665	CCMT060204 TTI15	B30
2031666	CCMT060204 THM	B30
2031668	CCMT060204 TTR	B30
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2031695	CCMT090304 TTR	B30
2031706	CCMT090308 THM	B30
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2031737	DCMW150408 THM	B50
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2031826	12147676900 W	I4
2031827	12147677000 W	I4
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2031953	12148574000 W	D106
2032252	12748605300 W	I13–14
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2050081	MS2111	D74–76, D78
2050269	CCMT090304MU TN2000	B33
2055461	12748701000	F7, F15, F20, F26, F32, F38
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2067140	RCMT1606M043M TN7535	J65
2067470	M270BD016A16L155 W	J72
2067540	12399011400 W	I10
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2095640	M270TF12R2 TN2505	J90
2095682	M270TF10R1 TN2505	J90
2109381	RDMW1003M0T TN7525	J49
2109440	RDMW1204M0TX TN7525	J55
2109476	RDMW1605M0TX TN7525	J61
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2207645	RDMT1605M0TX TN7535	J60
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2545605	477809004MT ALTIN-MT	L6
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2559317	CNMG190616 THM	B37
2559352	CNMG190612 HK1500	B37
2559382	CNMG190612 THM	B37
2559474	CNMG120408 HK1500	B37
2559538	CNMG120404 HK1500	B37
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2559805	CNMA120412 HK1500	B36
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2560009	SNMA120408 HK1500	B71
2560926	CNMG120404 22 TN2000	B37
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2562359	CCMT09T304 HK1500	B30
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2601246	477812005MT ALTIN-MT	L6
2601248	477814014MT ALTIN-MT	L6
2601249	477816006MT ALTIN-MT	L6
2601250	477818018MT ALTIN-MT	L6
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2627802	323002-000040 K30F-TICN	M4
2627983	323002-000050 K30F-TICN	M4
2627984	323002-000060 K30F-TICN	M4
2627985	323002-000080 K30F-TICN	M4
2627986	323002-000100 K30F-TICN	M4
2627987	323002-000120 K30F-TICN	M4
2627990	423002-000020 K30F-DCF	M4
2628043	423002-000030 K30F-DCF	M4
2628044	423002-000040 K30F-DCF	M4
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2628048	423002-000100 K30F-DCF	M4
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2628397	422820-000080 K30F-DCHP	L57
2628400	422820-000100 K30F-DCHP	L57
2628401	422820-000120 K30F-DCHP	L57
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2628478	422824-000160 K30F-DCHP	L57
2628481	422824-000200 K30F-DCHP	L57
2628482	422824-000250 K30F-DCHP	L57
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2628500	423037-000100 K30F-DCHP	M8
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2638762	M270TF16R3 TN2525	J90
2639023	M270TF20R4 TN2525	J90
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2651318	524149-000060 K10F-DCL	L130
2651319	524149-000080 K10F-DCL	L130
2651320	524149-000100 K10F-DCL	L130
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2759459	7S7TM	P44
2759460	7S7TL	P45
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2759464	7S5TL	P45
2759465	7S5SS	P40
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2759472	7S4SS	P40
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2759474	7S4SL	P41
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2759498	7S1SS	P40
2759499	7S1SM	P40
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2760257	7F1-0945T	P30
2760262	7F1-0938T	P30
2760265	7F1-0938A	P30
2760268	7F1-0922T	P30
2760273	7F1-0906T	P30
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2760390	7F0-0688T	P29
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2891181	7F1-0945A	P30
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2952339	123567805 TN7525	D101
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2952363	123568080 TN7535	D105
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2957588	HPGT06T3DZENGD TN6525	F47
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2964169	XPHT160412 TN6510	G48, H9
2964170	XPHT160408ERGE TN6540	G48, H8
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2964172	XPHT160408ERGE TN6510	G48, H8
2964173	XPHT160412ERGE TN6520	G48, H8
2964174	XPNT160412 TN6540	G49, H9
2964175	XPHT160412ERGE TN6525	G48, H8
2964176	XPHT160408ERGE TN6525	G48, H8
2964179	XPHT160412ERGE TN6540	G48, H8
2964180	XPHT160412 TN6525	G48, H9
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2968519	TDS503A05950 WU25PD	090
2968520	TDS503A06000 WU25PD	090
2968521	TDS503A06350 WU25PD	090
2968522	TDS503A06500 WU25PD	090
2968523	TDS503A06750 WU25PD	090
2968524	TDS503A06800 WU25PD	090
2968525	TDS503A07000 WU25PD	090
2968526	TDS503A07140 WU25PD	090
2968527	TDS503A07500 WU25PD	090
2968528	TDS503A07540 WU25PD	090
2968529	TDS503A07800 WU25PD	090
2968530	TDS503A07940 WU25PD	090
2968531	TDS503A08000 WU25PD	091
2968532	TDS503A08330 WU25PD	091
2968533	TDS503A08500 WU25PD	091
2968534	TDS503A09000 WU25PD	091
2968535	TDS503A09130 WU25PD	091
2968536	TDS503A09500 WU25PD	091
2968537	TDS503A09520 WU25PD	091
2968538	TDS503A09800 WU25PD	091
2968539	TDS503A09920 WU25PD	091
2968540	TDS503A10000 WU25PD	091
2968541	TDS503A10200 WU25PD	091
2968542	TDS503A10320 WU25PD	091
2968543	TDS503A10500 WU25PD	091
2968544	TDS503A10720 WU25PD	091
2968545	TDS503A10800 WU25PD	091
2968546	TDS503A11000 WU25PD	091
2968547	TDS503A11500 WU25PD	092
2968548	TDS503A11800 WU25PD	092
2968549	TDS503A11910 WU25PD	092
2968550	TDS503A12000 WU25PD	092
2968551	TDS503A12300 WU25PD	092
2968552	TDS503A12500 WU25PD	092
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2968554	TDS503A12800 WU25PD	092
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2968560	TDS503A14500 WU25PD	092
2968561	TDS503A14800 WU25PD	092
2968562	TDS503A15000 WU25PD	092
2968563	TDS503A15500 WU25PD	092
2968564	TDS503A15800 WU25PD	092
2968565	TDS503A15870 WU25PD	092
2968566	TDS503A16000 WU25PD	092
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3025377	M1200D080Z09HN09	F31–32
3025378	M1200D100Z11HN09	F31–32
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3026451	12MHC040M	0115
3026452	12MHC050M	0115
3026643	12MHC060M	0115
3026644	12MHC070M	0115
3026645	12MHC080M	0115
3026646	12MHC090M	0115
3026647	12MHC100M	0115
3026648	20MHC030M	0115
3026649	20MHC040M	0115
3026650	20MHC050M	0115
3026651	20MHC060M	0115
3026652	20MHC070M	0115
3026653	20MHC080M	0115
3026654	20MHC090M	0115
3026655	20MHC100M	0115
3026656	20MHC110M	0115
3026657	20MHC120M	0115
3026658	20MHC130M	0115
3026659	20MHC140M	0115
3026660	20MHC150M	0115
3026661	20MHC160M	0115
3026662	25MHC030M	0115
3026663	25MHC040M	0115
3026664	25MHC050M	0115
3026665	25MHC060M	0115
3026666	25MHC070M	0115
3026667	25MHC080M	0115
3026668	25MHC090M	0115
3026669	25MHC100M	0115
3026670	25MHC120M	0115
3026671	25MHC140M	0115
3026672	25MHC160M	0115
3026675	32MHC060M	0115
3026676	32MHC070M	0115
3026677	32MHC080M	0115
3026678	32MHC090M	0115
3026679	32MHC100M	0115
3026680	32MHC110M	0115
3026681	32MHC120M	0115
3026682	32MHC130M	0115
3026683	32MHC140M	0115
3026684	32MHC150M	0115
3026685	32MHC160M	0115
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3029010	S40TCCLNL12MX7 WG	C62
3029011	S40TCCLNR12MN4 WG	C62
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3029151	S40TCSSNR12MX7 WG	C63
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3029153	S40TCWLNR08MX7 WG	C64
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3032550	CRDNN3225P12MN4 WG	C35
3032551	CRDNN2525M12MN7 WG	C35
3032552	CRDNN3225P12MN7 WG	C35
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3032676	CRSNL3225P12MN4 WG	C35
3032677	CRSNR2525M12MN7 WG	C35
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3032679	CRSNR3225P12MN7 WG	C35
3032680	CRSNL3225P12MN7 WG	C35
3032691	CCLNR2525M12MX7 WG	C31
3032692	CCLNL2525M12MX7 WG	C31
3032713	CCLNR3225P12MX7 WG	C31
3032715	CCLNR2525M12MN4 WG	C31
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3056102	050280-003000 K10F	R9
3056273	050280-003200 K10F	R9
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3077292	450280-002000 K10F-DCFD	R9
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3084312	450281-001400 K10F-DCFD	R5
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3325312	M1200D050Z04HN09	F31
3325693	M1200D050Z05HN09	F31–32
3325694	M1200D100Z08HN09	F31
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3462451	47N704012LT TIALN-LT	L9
3462452	47N704012MT ALTIN-MT	L9
3462453	47N704022LT TIALN-LT	L9
3462454	47N705002LT TIALN-LT	L9
3462455	47N705012LT TIALN-LT	L9
3462456	47N705012MT ALTIN-MT	L9
3462457	47N706002LT TIALN-LT	L9
3462458	47N706002MT ALTIN-MT	L9
3462459	47N706012LT TIALN-LT	L9
3462460	47N706012MT ALTIN-MT	L9
3462461	47N706022LT TIALN-LT	L9
3462462	47N708003LT TIALN-LT	L9
3462463	47N708003MT ALTIN-MT	L9
3462464	47N708013LT TIALN-LT	L9
3462465	47N708013MT ALTIN-MT	L9
3462466	47N708023LT TIALN-LT	L9
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3462468	47N710004LT TIALN-LT	L9
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3462486	47N716016LT TIALN-LT	L10
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3462489	47N716026MT ALTIN-MT	L10
3462490	47N720007LT TIALN-LT	L10
3462491	47N720007MT ALTIN-MT	L10
3462492	47N720017LT TIALN-LT	L10
3462493	47N720017MT ALTIN-MT	L10
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3462495	47N720027MT ALTIN-MT	L10
3474583	49N604002MW ALTIN-MW	L60
3474584	49N605002MW ALTIN-MW	L60
3474585	49N606002MW ALTIN-MW	L60
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3484756	70N706002MT ALTIN-MT1	L141
3484757	70N708003MT ALTIN-MT1	L141
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3592827	477805002MW ALTIN-MW	L6
3592828	477806002MW ALTIN-MW	L6
3592829	477807003MW ALTIN-MW	L6
3592830	477808003MW ALTIN-MW	L6
3592831	477809004MW ALTIN-MW	L6
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3592833	477812005MW ALTIN-MW	L6
3592834	477814014MW ALTIN-MW	L6
3592835	477816006MW ALTIN-MW	L6
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3606908	NG4M400RK TN6010	D55
3606909	NG3M225LK TN6010	D58
3606910	NG2M195LK TN6010	D57
3606911	NG2M080LK TN6010	D56
3606912	NG4M400LK TN6010	D59
3606913	NG2M275LK TN6010	D58
3606914	NG3M425RK TN6010	D55
3606915	NG3M120RK TN6010	D53

Bestellnr.	Katalognr.	Seite(n)
3606916	NG2M275RK TN6010	D54
3606917	NG3M120LK TN6010	D57
3606918	NG3M425LK TN6010	D59
3606921	NGD3M400LK TN6010	D62
3606922	NGD3M300RK TN6010	D60
3606923	NGD4M400LK TN6010	D62
3606924	NR2M075L TN6010	D68
3606925	NR2M100L TN6010	D68
3606926	NR2M125L TN6010	D69
3606927	NR2M150L TN6010	D69
3606928	NR2M175L TN6010	D69
3606929	NR2M075R TN6010	D67
3606930	NR2M100R TN6010	D67
3606931	NR2M125R TN6010	D67
3606932	NR2M150R TN6010	D67
3606933	NR2M175R TN6010	D67
3606934	NR3M225L TN6010	D69
3606935	NGD2M150LK TN6010	D61
3606936	NGD2M200LK TN6010	D61
3606937	NGD2M150RK TN6010	D60
3606938	NGD2M200RK TN6010	D60
3606939	NGD2M250RK TN6010	D60
3606940	NGD3M400RK TN6010	D60
3606941	NGD3M200LK TN6010	D61
3606942	NGD3M250LK TN6010	D61
3606943	NGD3M300LK TN6010	D61
3606945	NGD3M200RK TN6010	D60
3606946	NGD3M250RK TN6010	D60
3606948	NR2M050L TN6010	D68
3606949	NR3M100L TN6010	D68
3606950	NR3M125L TN6010	D69
3606951	NR3M150L TN6010	D69
3606952	NR3M175L TN6010	D69
3606953	NR3M200L TN6010	D69
3606954	NR4M200L TN6010	D69
3606955	NR4M225L TN6010	D69
3606956	NR4M250L TN6010	D69
3606957	NR2M050R TN6010	D67
3606958	NR3M100R TN6010	D67
3606959	NR3M125R TN6010	D67
3606960	NR3M150R TN6010	D67
3606961	NR3M175R TN6010	D67
3606962	NR3M200R TN6010	D68
3606963	NR3M225R TN6010	D68
3606964	NR4M200R TN6010	D68
3606965	NR4M225R TN6010	D68
3606966	NR4M250R TN6010	D68
3606967	NGP2M150L TN6010	D64
3606968	NGP2M200L TN6010	D64
3606969	NGP2M250L TN6010	D64
3606971	NGP3M150L TN6010	D64
3606972	NGP3M200L TN6010	D64
3606973	NGP3M250L TN6010	D64
3606974	NGP3M300L TN6010	D64
3606975	NGP2M150R TN6010	D63
3606976	NGP2M200R TN6010	D63
3606977	NGP2M250R TN6010	D63
3606978	NGP2M300R TN6010	D63
3606979	NGP3M150R TN6010	D63
3606980	NGP3M200R TN6010	D63
3606981	NGP3M250R TN6010	D63
3606986	NGD4M400RK TN6010	D60
3606988	NGD4M500RK TN6010	D61
3606989	NGD4M550RK TN6010	D61
3606990	NG2M050LK TN6010	D56
3606991	NG2M050RK TN6010	D53
3606992	NGD2M250LK TN6010	D61
3607014	NG3062R THM	D51
3607015	NR3031R THM	D67
3607016	NB2L THM	D72
3607017	NB3L THM	D72
3607018	NG3094R THM	D51
3607019	NB3R THM	D72
3607020	NG3125R THM	D51
3607022	NG3125L THM	D52
3607026	NR3062R THM	D67
3607027	NG2062R THM	D51
3607028	NR3047L THM	D68
3607029	NGD3094RK THM	D60
3607030	NG2031R THM	D51
3607031	NR3047R THM	D67
3607032	NR3062L THM	D69
3607034	NR3031L THM	D68
3607035	NGD3094LK THM	D61
3607036	NG3047L THM	D51
3607037	NGP2M150L THM	D64
3607038	NGP2M200L THM	D64
3607039	NGP2M250L THM	D64
3607040	NGP2M300L THM	D64
3607041	NGP3M150L THM	D64
3607042	NGP3M200L THM	D64
3607043	NGP3M250L THM	D64
3607044	NGP3M300L THM	D64
3607045	NGP2M150R THM	D63
3607046	NGP2M200R THM	D63
3607047	NGP2M250R THM	D63
3607048	NGP2M300R THM	D63
3607049	NGP3M150R THM	D63
3607050	NGP3M200R THM	D63
3607051	NGP3M250R THM	D63
3607052	NGP3M300R THM	D63
3607055	NG3062RK TN6010	D53
3607056	NR3062RK TN6010	D70
3607057	NG3125RK TN6010	D55
3607058	NG3094LK TN6010	D58
3607061	NG3125LK TN6010	D58
3607062	NR3031RK TN6010	D70
3607064	NB2R THM	D72
3607068	NG3125RK TN6025	D55
3607069	NG3094RK TN6025	D54
3607070	NG3062RK TN6025	D53
3607071	NG2M200RK TN6025	D54
3607072	NG3M300RK TN6025	D55
3607083	NGD3094RK TN6010	D60
3607084	NG3047RK TN6010	D53
3607085	NRD3031L TN6010	D71
3607086	NR3047RK TN6010	D70
3607087	NRD3031R TN6010	D71
3607088	NGD3125RK TN6010	D60
3607089	NG2062RK TN6010	D53
3607090	NG2031RK TN6010	D53
3607091	NR3062LK TN6010	D70
3607092	NG3062LK TN6010	D57
3607093	NR3047R TN6010	D67
3607094	NR3078RK TN6010	D70
3607095	NR3031LK TN6010	D70
3607096	NGD3094LK TN6010	D61
3607097	NGD3125LK TN6010	D61
3607098	NGD3062LK TN6010	D61
3607099	NRD3062R TN6010	D71
3607100	NG2M200RK TN6010	D54
3607101	NR4094RK TN6010	D70
3607102	NR3047LK TN6010	D70
3607103	NG4189RK TN6010	D56
3607104	NGD3062RK TN6010	D60
3607105	NG3047LK TN6010	D56
3607106	NG3078LK TN6010	D57
3607107	NG3189LK TN6010	D59
3607108	NG3189RK TN6010	D56
3607109	NG3062R TN6010	D51
3607110	NG3125R TN6010	D51
3607111	NG3078RK TN6010	D54
3607112	NG2031LK TN6010	D56
3607123	NG2047RK TN6010	D53
3607124	NRD3062L TN6010	D71
3607125	NR3031R TN6010	D67
3607126	NG2062LK TN6010	D57
3607127	NG3156RK TN6010	D55
3607128	NGP2062R TN6010	D63
3607129	NG2M100RK TN6010	D53
3607130	NR4125R TN6010	D68
3607131	NR3062R TN6010	D67
3607132	NGD4125LK TN6010	D61
3607133	NGD4125RK TN6010	D60
3607134	NGD4250RK TN6010	D61
3607135	NR3047L TN6010	D68
3607136	NP2002RK TN6010	D66
3607137	NG3094R TN6010	D51
3607138	NG3M300RK TN6010	D55
3607139	NR3031L TN6010	D68
3607140	NG4189LK TN6010	D59
3607141	NR4125RK TN6010	D70
3607142	NG4250LK TN6010	D59
3607143	NG4250R TN6010	D51
3607144	NG2M200LK TN6010	D57
3607145	NG3072RK TN6010	D54
3607146	NG2094RK TN6010	D54
3607147	NGD4189LK TN6010	D62
3607148	NGD3189LK TN6010	D62
3607149	NG2094LK TN6010	D58
3607150	NR4094LK TN6010	D70
3607151	NG2M140RK TN6010	D53
3607152	NG3125L TN6010	D52
3607153	NG2031R TN6010	D51
3607154	NP3002RK TN6010	D66
3607155	NG2125RK TN6010	D55
3607156	NR4062LK TN6010	D70
3607157	NG3047R TN6010	D51
3607158	NG3062L TN6010	D51
3607159	NG2M100LK TN6010	D56
3607160	NG3094L TN6010	D52
3607161	NGD4189RK TN6010	D61
3607162	NRD4062L TN6010	D71
3607163	NG4125RK TN6010	D55
3607165	NG2125LK TN6010	D58
3607166	NR4125LK TN6010	D70
3607167	NG2062R TN6010	D51
3607168	NG4250RK TN6010	D56
3607169	NR3094L TN6010	D69
3607170	NGD3189RK TN6010	D60
3607171	NR3062L TN6010	D69
3607172	NR3078LK TN6010	D70
3607173	NRD4062R TN6010	D71
3607174	NR2031R TN6010	D67
3607175	NG4250L TN6010	D52
3607176	NR2031L TN6010	D68
3607177	NG3156LK TN6010	D59
3607178	NGD4250LK TN6010	D62
3607179	NG3047L TN6010	D51
3607180	NR3094R TN6010	D68
3607181	NR4125L TN6010	D69
3607182	NGP2062L TN6010	D64
3607183	NG4125LK TN6010	D58
3607184	NG3072LK TN6010	D57
3607186	NRD4125L TN6010	D71
3607203	NG3125LK TN6025	D58
3607204	NG3094LK TN6025	D58
3607205	NGD3094RK TN6025	D60
3607206	NR3031RK TN6025	D70
3607207	NG2M200LK TN6025	D57
3607208	NG3M200RK TN6025	D54
3607209	NGD3125LK TN6025	D61
3607210	NGD3125RK TN6025	D60
3607211	NG3M200LK TN6025	D57
3607212	NG3M300LK TN6025	D58
3607213	NG3062LK TN6025	D57
3607214	NR3047RK TN6025	D70
3607215	NG2062RK TN6025	D53
3607216	NR3062LK TN6025	D70
3607217	NG3M250RK TN6025	D54
3607218	NG2M100RK TN6025	D53
3607219	NG3M100RK TN6025	D53
3607220	NG4189RK TN6025	D56
3607221	NG3M150RK TN6025	D53
3607222	NR3031LK TN6025	D70
3607233	NGD3062RK TN6025	D60
3607234	NG2M150RK TN6025	D53
3607235	NG3M400RK TN6025	D55
3607236	NR3062RK TN6025	D70
3607237	NG3M400LK TN6025	D59
3607238	NG3047RK TN6025	D53
3607239	NG2M100LK TN6025	D56
3607240	NGD3094LK TN6025	D61
3607241	NF3125RK TN6025	D65
3607242	NG2M170RK TN6025	D53
3607291	NG2M080RK TN6025	D53
3607292	NG2M275LK TN6025	D58
3607293	NFD3125LK TN6025	D66
3607294	NG2M150LK TN6025	D57
3607295	NRD4062L TN6025	D71
3607296	NFD3125RK TN6025	D66
3607297	NG3M275LK TN6025	D58
3607298	NRD4125L TN6025	D71
3607299	NG2M120RK TN6025	D53
3607300	NG3M250LK TN6025	D58
3607301	NR2031R TN6025	D67
3607302	NG3M350RK TN6025	D55
3607303	NR4125RK TN6025	D70
3607304	NG4250RK TN6025	D56
3607305	NG3189RK TN6025	D56
3607306	NR3078LK TN6025	D70
3607307	NG2062LK TN6025	D57
3607308	NG3M150LK TN6025	D57
3607309	NG3078RK TN6025	D54
3607310	NG3M225RK TN6025	D54
3607311	NG4250LK TN6025	D59
3607312	NGD4125RK TN6025	D60
3607313	NG2031RK TN6025	D53
3607314	NGD4189LK TN6025	D62
3607315	NG3M325LK TN6025	D59
3607316	NGD4125LK TN6025	D61
3607317	NG2094RK TN6025	D54
3607318	NG2M140RK TN6025	D53
3607319	NR2031L TN6025	D68
3607320	NG3189LK TN6025	D59
3607321	NGD4189RK TN6025	D61
3607322	NF3125LK TN6025	D65
3607323	NG3094L TN6025	D52
3607324	NG2M250RK TN6025	D54
3607325	NFD4189RK TN6025	D66
3607326	NG2M300LK TN6025	D58
3607327	NG2M170LK TN6025	D57
3607328	NP3012RK TN6025	D66
3607329	NG3M225LK TN6025	D58
3607330	NG2041R TN6025	D51
3607331	NG3M175LK TN6025	D57
3607332	NG3072RK TN6025	D54
3607333	NF3156LK TN6025	D65
3607334	NG2M120LK TN6025	D57
3607335	NG3156LK TN6025	D59

Bestellnr.	Katalognr.	Seite(n)
3607336	NG3M220RK TN6025	D54
3607337	NG3M275RK TN6025	D55
3607338	NG2M140LK TN6025	D57
3607339	NR3094L TN6025	D69
3607340	NG2M300RK TN6025	D55
3607362	NG3M450RK TN6025	D56
3607363	NG4M400LK TN6025	D59
3607364	NG4M400RK TN6025	D55
3607365	NG3M320RK TN6025	D55
3607366	NG4M550LK TN6025	D59
3607367	NG2M220LK TN6025	D57
3607368	NG2M325LK TN6025	D59
3607369	NG3M450LK TN6025	D59
3607370	NG4M350RK TN6025	D55
3607371	NG4M350LK TN6025	D59
3607372	NG3M320LK TN6025	D58
3607373	NGD3189RK TN6025	D60
3607374	NG3047LK TN6025	D56
3607375	NG3125R TN6025	D51
3607376	NG2047LK TN6025	D56
3607377	NG4189LK TN6025	D59
3607378	NFD4250RK TN6025	D66
3607379	NG2M175RK TN6025	D54
3607380	NG2094LK TN6025	D58
3607381	NG2125RK TN6025	D55
3607382	NG4250R TN6025	D51
3607383	NG4M550RK TN6025	D56
3607384	NG3M120LK TN6025	D57
3607385	NG4M600RK TN6025	D56
3607386	NG4M300LK TN6025	D58
3607387	NG4M600LK TN6025	D59
3607388	NG4M300RK TN6025	D55
3607389	NG4M450LK TN6025	D59
3607390	NG4M450RK TN6025	D56
3607391	NGD2M250LK TN6025	D61
3607393	NR2M050R TN6025	D67
3607394	NG2M050RK TN6025	D53
3607395	NR3M100L TN6025	D68
3607396	NR3M200L TN6025	D69
3607397	NR3M100R TN6025	D67
3607398	NR3M200R TN6025	D68
3607399	NGD2M200LK TN6025	D61
3607400	NGD3M300LK TN6025	D61
3607401	NR2M050L TN6025	D68
3607402	NGD2M150LK TN6025	D61
3607403	NG3062R TN6025	D51
3607404	NG2047RK TN6025	D53
3607405	NR4062LK TN6025	D70
3607406	NG3094R TN6025	D51
3607407	NR3078RK TN6025	D70
3607408	NR3047LK TN6025	D70
3607409	NG2M275RK TN6025	D54
3607410	NGD3189LK TN6025	D62
3607411	NG2M225RK TN6025	D54
3607412	NG3M120RK TN6025	D53
3607413	NG2M225LK TN6025	D58
3607414	NGD4250RK TN6025	D61
3607415	NFD4189LK TN6025	D66
3607416	NG3047R TN6025	D51
3607417	NG2M195RK TN6025	D54
3607418	NG3M175RK TN6025	D54
3607419	NG3M100LK TN6025	D56
3607420	NG2M195LK TN6025	D57
3607421	NG2M175LK TN6025	D57
3607422	NGD4250LK TN6025	D62
3607423	NGD3M250LK TN6025	D61
3607424	NGD3M400LK TN6025	D62
3607425	NGD3M250RK TN6025	D60
3607426	NGD3M300RK TN6025	D60
3607427	NGD3M400RK TN6025	D60
3607428	NF3M200LK TN6025	D65
3607429	NF3M300LK TN6025	D65
3607430	NR2M075L TN6025	D68
3607431	NR2M100L TN6025	D68
3607432	NR2M125L TN6025	D69
3607433	NR2M150L TN6025	D69
3607434	NR2M175L TN6025	D69
3607435	NR3M125L TN6025	D69
3607436	NR3M150L TN6025	D69
3607437	NR3M175L TN6025	D69
3607438	NR3M225L TN6025	D69
3607439	NR3M125R TN6025	D67
3607440	NR3M150R TN6025	D67
3607441	NR3M175R TN6025	D67
3607442	NR3M225R TN6025	D68
3607443	NG2031LK TN6025	D56
3607444	NG2125LK TN6025	D58
3607445	NG3125L TN6025	D52
3607446	NR2047L TN6025	D68
3607447	NG4M500RK TN6025	D56
3607448	NG4125LK TN6025	D58
3607449	NG4125RK TN6025	D55
3607450	NG2058R TN6025	D51
3607451	NGD3062LK TN6025	D61
3607452	NR4094LK TN6025	D70
3607453	NG2062R TN6025	D51
3607454	NG3072LK TN6025	D57
3607455	NRD3031L TN6025	D71
3607456	NG3156RK TN6025	D55
3607457	NRD3031R TN6025	D71
3607458	NR4125LK TN6025	D70
3607459	NG3062L TN6025	D51
3607460	NG3078LK TN6025	D57
3607461	NR4062RK TN6025	D70
3607462	NRD3062L TN6025	D71
3607463	NG2M050LK TN6025	D56
3607464	NFD3M300LK TN6025	D66
3607465	NGD2M200RK TN6025	D60
3607466	NR4M200L TN6025	D69
3607467	NR4M225L TN6025	D69
3607468	NR4M250L TN6025	D69
3607469	NR2M075R TN6025	D67
3607470	NR2M100R TN6025	D67
3607471	NR2M125R TN6025	D67
3607472	NR2M150R TN6025	D67
3607473	NR3062R TN6025	D67
3607474	NRD3062R TN6025	D71
3607475	NR3031R TN6025	D67
3607476	NR3094R TN6025	D68
3607477	NP2002RK TN6025	D66
3607478	NR3031L TN6025	D68
3607479	NR3047L TN6025	D68
3607480	NR4094RK TN6025	D70
3607481	NG2062L TN6025	D51
3607482	NG2031L TN6025	D51
3607483	NR2M175R TN6025	D67
3607484	NR4M200R TN6025	D68
3607485	NR4M225R TN6025	D68
3607486	NR4M250R TN6025	D68
3607487	NGD3M200LK TN6025	D61
3607488	NGD3M350LK TN6025	D61
3607489	NGD4M400LK TN6025	D62
3607490	NGD4M450LK TN6025	D62
3607491	NGD4M500LK TN6025	D62
3607492	NGD4M550LK TN6025	D62
3607493	NP3002RK TN6025	D66
3607494	NR2047R TN6025	D67
3607495	NG2031R TN6025	D51
3607496	NRD4125R TN6025	D71
3607497	NR3062L TN6025	D69
3607498	NG2058L TN6025	D51
3607499	NRD4062R TN6025	D71
3607500	NR4125R TN6025	D68
3607501	NG3047L TN6025	D51
3607502	NR3047R TN6025	D67
3607503	NGD2M150RK TN6025	D60
3607504	NGD2M250RK TN6025	D60
3607505	NGD3M200RK TN6025	D60
3607506	NGD3M350RK TN6025	D60
3607507	NGD4M400RK TN6025	D60
3607508	NGD4M450RK TN6025	D60
3607509	NGD4M500RK TN6025	D61
3607511	NF3M200RK TN6025	D65
3607512	NF3M300RK TN6025	D65
3607513	NG4250L TN6025	D52
3607514	NR4125L TN6025	D69
3607515	NG3M325RK TN6025	D55
3607516	NG3M220LK TN6025	D58
3607517	NG3M425RK TN6025	D55
3607518	NG2M250LK TN6025	D58
3607519	NG3M350LK TN6025	D59
3607520	NG3M425LK TN6025	D59
3607521	NG2M220RK TN6025	D54
3607522	NG4M500LK TN6025	D59
3607523	NFD3M300RK TN6025	D66
3607533	NG2M325RK TN6025	D55
3607534	NG2M080LK TN6025	D56
3607628	NG3062RK TN7110	D53
3607629	NG3189LK TN7110	D59
3607630	NG3189RK TN7110	D56
3607631	NG3062LK TN7110	D57
3607653	NG4M350LK TN7110	D59
3607655	NG3M300RK TN7110	D55
3607656	NG3M400LK TN7110	D59
3607662	NG3M200RK TN7110	D54
3607663	NG3M150LK TN7110	D57
3607664	NG3M250RK TN7110	D54
3607666	NG3M200LK TN7110	D57
3607668	NG3M150RK TN7110	D53
3607672	NR2M050L TN7110	D68
3607684	NR2M100L TN7110	D68
3607689	NR3M125L TN7110	D69
3607691	NR3M175L TN7110	D69
3613695	MS2072CG	J31
3613696	MS2038CG	G8, G24, G35, J6, J12, J31, J36, J53, J59, J64
3614650	HNGJ0905ANSNGD TN6525	F28, F34, F40
3634282	WMTAR2525M316-070-100	D34
3634283	WMTAL2525M316-070-100	D34
3634284	WMTAR2525M319-100-205	D34
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3636539	NSL2525M3 W	D74
3636540	NSR2525M4 W	D74
3636541	NER2525M3 W	D76
3636542	NSR1616H2 W	D74
3636543	NEL2525M3 W	D76
3636544	NSL2525M4 W	D74
3636545	NSL1616H2 W	D74
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3637637	D50MTTB737KM40	C84
3637638	D60MTTB1000KM40	C84
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3638589	NSR2020K2 W	D74
3638590	NSR2525M2 W	D74
3639045	NSL2020K2 W	D74
3639046	NSL2020K3 W	D74
3639047	NSL2525M2 W	D74
3639048	NASR1616K3Q W	D75
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3641643	A16MNNTOR2 W	D78
3641644	A12MNNTOR2 W	D78
3641645	A20QNNTOR2 W	D78
3641646	A32SNNTOR3 W	D78
3641647	A12MNNTOR1 W	D79
3641648	A10KNNTOR1 W	D79
3641649	A16MNNTOL2 W	D78
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3641651	A25RNNTOR2 W	D78
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3641653	A40TNNTOR3 W	D78
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3641657	A25RNNTOL2 W	D78
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3641660	NSR1212F2 W	D74
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3641684	NEL1616H2 W	D76
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3641694	NEL3225P4 W	D76
3641695	NEL3232P5 W	D76
3641696	NEL3232P4 W	D76

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3650515	WMTCL2020K113 WG	D32
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3660590	CM214	C40–41
3660591	CM219	C40–41
3660592	CM216	C40–41
3669071	NST1	C40–41
3669072	NST2	C40–41
3669183	NST3	C40–41
3669653	619168	D35
3670842	HNPJ0905ANSNHD TN6540	F28, F34, F40
3670864	HNPJ0905ANSNHD TN6520	F28, F34, F40
3670865	HNPJ090543ANSNHD TN6540	F28, F34, F40
3670866	HNPJ090543ANSNHD TN6520	F28, F34, F40
3745400	71N606002MT ALTIN-MT1	L140
3745401	71N608003MT ALTIN-MT1	L140
3745402	71N610004MT ALTIN-MT1	L140
3745413	71N612005MT ALTIN-MT1	L140
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3750436	M1200HF125Z09HN09	F26
3761185	HNPJ0905ANSNGD TN6520	F27, F34, F40
3761187	HNPJ0905ANSNGD TN6540	F27, F34, F40
3761188	HNPJ0905ANSNGD TN7535	F27, F34, F40
3780360	MS-2071	G32–35
3781729	SCMT090304 TN7135	B68
3795071	DCMT11T304MU TN5105	B49
3795073	DCMT150408MU TN5105	B49
3795074	DCMT150412MU TN5105	B49
3795085	TCMT16T308MU TN5105	B83
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3899668	TDD108Z10500 WU20PD	0111
3899670	TDD108Z11000 WU20PD	0111
3899671	TDD108Z11113 WU20PD	0111

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3899672	TDD108Z11500 WU20PD	0111
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3899675	TDD108Z12304 WU20PD	0111
3899676	TDD108Z12500 WU20PD	0111
3899677	TDD108Z12700 WU20PD	0111
3899678	TDD108Z13000 WU20PD	0111
3899683	TDD105Z04039 WU20PD	0104
3899684	TDD105Z04300 WU20PD	0104
3899685	TDD105Z04500 WU20PD	0104
3899686	TDD105Z04623 WU20PD	0104
3899687	TDD105Z04763 WU20PD	0104
3899688	TDD105Z05000 WU20PD	0104
3899689	TDD105Z05159 WU20PD	0104
3899690	TDD105Z05410 WU20PD	0104
3899691	TDD105Z05500 WU20PD	0104
3899692	TDD105Z05558 WU20PD	0104
3899693	TDD105Z05800 WU20PD	0104
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3899697	TDD105Z06500 WU20PD	0104
3899698	TDD105Z06528 WU20PD	0104
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3899700	TDD105Z06800 WU20PD	0105
3899701	TDD105Z06909 WU20PD	0105
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3899712	TDD107Z03800 WU20PD	0108
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3899737	TDD107Z04500 WU20PD	0108
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3899829	TDD106Z07000 WU20PD	0107
3899888	PCKNL3232P16 WG	C21
3899889	PCKNR3232P16 WG	C21
3899890	SDJCR1212F07 WG	C44
3899891	SDJCL1212F07 WG	C44
3899892	SDJCL1010E07 WG	C44
3900153	PCLNL1616H09 WG	C22
3900154	PCLNR1616H09 WG	C22
3900155	PDNNL3225P15 WG	C24
3900156	PDNNR3225P15 WG	C24
3900157	PSBNL2525M12 WG	C25
3900158	PSBNR2525M12 WG	C25
3900159	PSBNL5050T25 WG	C25
3900160	PSDNN3225P15 WG	C26
3900161	PSDNN3232P15 WG	C26
3900162	PTGNL4040T27 WG	C29
3900163	PTGNR4040T27 WG	C29
3900164	PWLNR3232P08 WG	C30
3900165	PWLNL3232P08 WG	C30
3900166	PWLNL2525M06 WG	C30
3900167	PWLNR2525M06 WG	C30
3900168	SCLCL1212F09 WG	C42
3900169	SCLCR1010E06 WG	C42
3900170	SCLCR1212F09 WG	C42
3900171	SCLCL1010E06 WG	C42
3900172	SCLCR1212F06 WG	C42
3900173	SCLCL1212F06 WG	C42
3900174	SDJCL3225P15 WG	C44
3900175	SDJCR3225P15 WG	C44
3900176	SDJCL1212F11 WG	C44
3900177	SDJCR1212F11 WG	C44
3900178	SDNCN1212F11 WG	C45
3900179	SDNCN3225P15 WG	C45
3900180	SRDCN3225P16 WG	C45
3900181	SRDCN3225P12 WG	C45
3900182	SRDCN2020K06 WG	C45
3900183	SRDCN2525M06 WG	C45
3900184	STFCR1212F11 WG	C48
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3903944	M270HF10 TN2505	J95
3903945	M270HF12 TN6540	J95
3903946	M270HF12 TN2505	J95
3903947	M270HF13 TN6540	J95
3903948	M270HF13 TN2505	J95
3903949	M270HF16 TN6540	J95
3903950	M270HF16 TN2505	J95
3903953	M270HF20 TN6540	J95
3903954	M270HF20 TN2505	J95
3926514	M270TD010A10L120	J87, J93
3926515	M270TD012A12L140	J87, J93
3926516	M270TD016A16L160	J87, J93
3926517	M270TD020A20L180	J87, J93
3926518	M270TD010A10L120C	J88, J94
3926519	M270TD010A10L150C	J88, J94
3926520	M270TD012A12L120C	J88, J94
3926521	M270TD012A12L160C	J88, J94
3926522	M270TD016A16L140C	J88, J94
3926543	M270TD016A16L180C	J88, J94
3926544	M270TD020A20L150C	J88, J94
3926545	M270TD020A20L200C	J88, J94
3926546	M270TD012M08	J86, J92
3926547	M270TD016M08	J86, J92
3926548	M270TD020M10	J86, J92
3949807	SDMX150612RMM TN6540	G59
3949809	SDMX150612RMM TN7525	G59
3949811	SDMX150612RMH TN6540	G60
3950583	SDMX150612RMH TN7525	G60
3950584	SDMX150612RMH TN7535	G60
3950585	SDMX150616RMH TN6540	G60
3950587	SDMX150616RMH TN7535	G60
3950588	SDMX120408RMM TN6525	G55
3950589	SDMX120408RMM TN6540	G55
3950590	SDMX120408RMM TN7525	G55
3950591	SDMX120408RMM TN7535	G55
3950592	SDMX120408RMH TN6540	G56
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3950595	SDMX120408RMH TN7535	G56
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3950597	SDMX120412RMM TN6540	G55
3950599	SDMX120412RMM TN7525	G55
3950600	SDMX120412RMM TN7535	G55
3950601	SDMX120412RMH TN6525	G56
3950603	SDMX120412RMH TN6540	G56
3950605	SDMX120412RMH TN7525	G56
3950606	SDMX120412RMH TN7535	G56
3950607	SDMX120416RMH TN6540	G56
3950609	SDMX120416RMH TN7535	G56
3950614	SDMX120412RMH TN6520	G56
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3954299	G60MTTB1226KM40	C84
3954300	G80MTTB1564KM63	C84
3954301	G100MTTB2066KM63	C84
3954332	HNGJ0704ANFNLDJ THM-U	F8, F16, F21
3954414	HNGJ0704ANFNLDJ TN6501	F8, F16, F21
3954416	XNGJ0704ANFNLDJ3W TN6501	F17
3954418	HNGJ0704ANENLD TN6505	F8, F16, F21
3954419	HNGJ0704ANENLD TN6510	F8, F16, F21
3954420	HNGJ0704ANENLD TN6520	F8, F16, F21
3954421	HNGJ0704ANENLD TN6525	F8, F16, F21
3954422	HNGJ0704ANENLD TN6540	F8, F16, F21
3954424	XNGJ0704ANENLD3W TN6510	F17
3954425	XNGJ0704ANENLD3W TN6520	F17
3954426	XNGJ0704ANENLD3W TN6525	F17
3954427	XNGJ0704ANENLD3W TN6540	F17
3954428	HNGJ070432ANENLD TN6510	F8, F16, F21
3954429	HNGJ070432ANENLD TN6525	F8, F16, F21
3954430	HNGJ070432ANENLD TN6540	F8, F16, F21
3954432	HNPJ0704ANSNGD TN6510	F9, F17, F22
3954433	XNGJ0704ANFNLDJ3W THM-U	F17
3954473	HNPJ0704ANSNGD TN6520	F9, F17, F22
3954474	HNPJ0704ANSNGD TN6540	F9, F17, F22
3954475	HNPJ0704ANSNGD TN7535	F9, F17, F22
3954477	HNPJ0704ANSNHD TN6510	F9, F17, F22
3954478	HNPJ0704ANSNHD TN6520	F9, F17, F22
3954479	HNPJ0704ANSNHD TN6540	F9, F17, F22
3954480	HNPJ0704ANSNHD TN7535	F9, F17, F22

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3954481	HNPJ070432ANSNHD TN6510	F9, F17, F22
3954482	HNPJ070432ANSNHD TN6520	F9, F17, F22
3954483	HNPJ070432ANSNHD TN6540	F9, F17, F22
3954484	HNPJ070432ANSNHD TN7535	F9, F17, F22
3954929	GT305097 GP6520	T20
3954930	GT305098 GP6520	T20
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3957842	M1200D032Z04M16HN07	F12
3957963	M1200D040Z04M16HN07	F12
3957964	M1200D040Z05M16HN07	F12
3957969	M1200HF160Z12HN09	F26
3957970	M1200D040Z03HN09	F31
3957971	M1200D040Z04HN09	F31–32
3957972	M1200D200Z16HN09	F31–32
3957993	M1200D250Z20HN09	F31–32
3957994	M1200D315Z24HN09	F31–32
3957995	M1200D040Z04HN07	F15
3957996	M1200D040Z05HN07	F15
3957997	M1200D050Z04HN07	F15
3957998	M1200D050Z05HN07	F15
3957999	M1200D050Z06HN07	F15
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3958008	M1200D100Z12HN07	F15
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3958012	M1200D025Z03B20HN07	F13
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3958027	M1200D032Z03A25HN07L130	F14
3958028	M1200D032Z04A25HN07L130	F14
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3958030	M1200D025Z03A25HN07L200	F14
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3992071	TDM220R3SCF25M WG	P6
3992072	TDM230R3SCF25M WG	P6
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3992487	TDM230R5SCF25M WG	P7
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3992489	TDM250R5SCF25M WG	P7
3998454	TDS503A07600 WU25PD	090
3998456	TDS503A11110 WU25PD	091
3998686	12146120500	F7, F15, F20, F26, F38, G8, J6, J12
4002444	TDM2550UPM WU25PD	P15
4003203	TDM2144UPM WU25PD	P15
4003204	TDM2223UPM WU25PD	P15
4003205	TDM2245UPM WU25PD	P15
4003206	TDM2381UPM WU25PD	P15
4003207	TDM2461UPM WU25PD	P15
4003208	TDM2540UPM WU25PD	P15
4003209	TDM2568UPM WU25PD	P15
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4003225	TDM2100UPM WU25PD	P14
4003226	TDM2200UPM WU25PD	P15
4003227	TDM2250UPM WU25PD	P15
4003228	TDM2300UPM WU25PD	P15
4003229	TDM2350UPM WU25PD	P15
4003230	TDM2400UPM WU25PD	P15
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4004710	CM215R ASSY	C17–18, C58
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4051241	TDS503A03200 WU25PD	089
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4056190	M370D028Z03A25WO08L200	J5
4056191	M370D032Z04A32WO08L150	J5
4056192	M370D032Z04A32WO08L200	J5
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4067710	47N620007LW TIALN-LW	L11
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4113566	WMTS300M3P03PT WU10HT	D19
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4113576	WMTS400M4P06PT WU25PT	D20
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4113578	WMTS405M4U03PT WU25PT	D18
4113579	WMTS405M4U06PT WU10PT	D18
4113580	WMTS405M4U06PT WU25PT	D18
4113892	WOEJ080412SRMM TN6525	J7
4113916	WOEJ080412SRMM TN7535	J7
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4118596	WMTS250I6P08PT WU25PT	D21
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4124298	571812005MT ALTIN-MT	L38
4124299	571814014MT ALTIN-MT	L38
4124300	571816006MT ALTIN-MT	L38
4124301	571818018MT ALTIN-MT	L39
4124302	571820007MT ALTIN-MT	L39
4124323	571825008MT ALTIN-MT	L39
4136480	WOEJ080412SRMH TN6520	J7
4136482	M1200HD040Z04HN07	F20
4136863	M1200HD040Z05HN07	F20
4136864	M1200HD050Z04HN07	F20
4136865	M1200HD050Z05HN07	F20
4136866	M1200HD063Z04HN07	F20
4136867	M1200HD063Z06HN07	F20
4136868	M1200HD080Z05HN07	F20
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4136872	M1200HD125Z08HN07	F20
4136873	M1200HD125Z12HN07	F20
4136874	M1200HF025Z02M16HN07	F5
4136875	M1200HF025Z03M16HN07	F5
4136876	M1200HF032Z03M16HN07	F5
4136877	M1200HF032Z04M16HN07	F5
4136878	M1200HF040Z04M16HN07	F5
4136879	M1200HF040Z05M16HN07	F5
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4136881	M1200HF025Z03A20HN07L120	F6
4136882	M1200HF032Z03A25HN07L130	F6
4136883	M1200HF032Z04A25HN07L130	F6
4136884	M1200HF040Z05HN07	F7
4136885	M1200HF050Z05HN07	F7
4136886	M1200HF063Z06HN07	F7
4136887	M1200HF080Z08HN07	F7
4138391	GTM115001 WU13PV	T69
4138392	GTM115002 WU13PV	T69
4138470	M1200D125Z08HN07	F15
4138471	M1200D125Z12HN07	F15
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4138494	GTM115004 WU13PV	T69
4138495	GTM115005 WU13PV	T69
4138496	GTM115006 WU13PV	T69
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4138507	GTM115017 WU13PV	T69
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4138514	GTM215001 WU12PV	T71
4138515	GTM215002 WU12PV	T71
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4138576	GTM415001 WU16PV	T75
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4152114	M1200HD050Z05HN09	F38
4152115	M1200HD063Z04HN09	F38
4152116	M1200HD063Z06HN09	F38
4152117	M1200HD080Z05HN09	F38
4152118	M1200HD080Z08HN09	F38
4152119	M1200HD100Z06HN09	F38
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4158328	GX105006 WH16PG	T46
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4158432	TDG532A16670 WN10HD	0123
4158433	TDG532A16700 WN10HD	0123

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4158436	TDG532A17000 WN10HD	0123
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4158444	TDG532A17700 WN10HD	0123
4158445	TDG532A17800 WN10HD	0123
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4158472	GT045002 WH36MG	T34
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4158476	TDG533A03048 WN10HD	0125
4158477	TDG533A03100 WN10HD	0125
4158478	TDG533A03175 WN10HD	0125
4158479	TDG533A03200 WN10HD	0125
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4158482	TDG533A03400 WN10HD	0125
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4158756	TDG533A09921 WN10HD	0128
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4158771	GT045011 WH36MG	T34
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4158778	GT045018 WH36MG	T34
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4158836	TDS412A05900 WK15PD	061
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4164500	CCGT09T3081P TN15U	B122
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4164523	DCGT11T3011P TN10U	B129
4164524	DCGT11T3011P TN15U	B129
4164525	DCGT1504081P TN10U	B129
4164526	TCGT1102011P TN10U	B138
4164527	TCGT1102011P TN15U	B138
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4164529	TCGT1102041P TN15U	B138
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4164531	TCGT16T3041P TN10U	B138
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4164543	TCGT16T3081P TN10U	B138
4164544	VBGT1103021P TN10U	B144
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4164566	CNGP120404 TN10U	B35, B124
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4164570	CNGP120412 TN10U	B124
4164571	CNGP120412 TN15U	B124
4164572	DNGP150402 TN10U	B52, B130
4164783	DNGP150402 TN15U	B130
4164784	DNGP150401 TN10U	B52, B130
4164785	DNGP150404 TN10U	B52, B130
4164786	DNGP150404 TN15U	B130
4164787	DNGP150408 TN10U	B52, B130
4164788	DNGP150408 TN15U	B130
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4164799	VNGP220408 TN10U	B96, B145
4164800	VNGP220408 TN15U	B145
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4165472	CNMA120412 TN20K	B125
4165830	CNMG1204044P TN15M	B126
4165831	CNMG1204044P TN30M	B126
4165832	CNMG1204084P TN15M	B126
4165833	CNMA120416 TN20K	B36, B125
4165834	CNMA160612 TN20K	B36, B125
4165835	CNMA160616 TN20K	B36, B125
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4165837	CNMA190616 TN20K	B36, B125
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4165840	DNMA150608 TN20K	B130
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4165842	SNMA120408 TN20K	B134
4165843	SNMA120412 TN20K	B134
4165844	SNMA150612 TN20K	B71, B134
4165845	SNMA190612 TN20K	B71, B134
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4165848	TNMA220408 TN20K	B140
4165849	VNMA160408 TN20K	B145
4165850	WNMA060408 TN20K	B147
4165851	WNMA080408 TN20K	B147
4165852	WNMA080412 TN20K	B147
4165853	CNMG1204084P TN30M	B126
4165854	CNMG1204124P TN15M	B126
4165855	CNMG1204124P TN30M	B126
4165856	CNMG1606124P TN15M	B126
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4165858	CNMG1906124P TN15M	B126
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4165863	DNMG1504084P TN30M	B131
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4165876	TNMG1604084P TN15M	B141
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4165891	WNMG0804084P TN30M	B148
4165892	WNMG0804124P TN30M	B148
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4166171	CNMG1204042P TN10P	B126
4166172	CNMG1204042P TN20P	B126
4166242	CCMT0602021P TN15M	B123
4166243	CNMG1204042P TN20K	B126
4166244	CNMG1204042P TN15M	B126
4166245	CNMG1204042P TN30M	B126
4166246	CNMG1204042P TN10U	B126
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4166249	CNMG1204082P TN20P	B126
4166250	CNMG1204082P TN20K	B126
4166251	CNMG1204082P TN15M	B126

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4166252	CNMG1204082P TN30M	B126
4166253	CNMG1204082P TN10U	B126
4166254	CNMG1204082P TN15U	B126
4166255	CNMG1204122P TN10P	B126
4166256	CNMG1204122P TN20P	B126
4166257	CNMG1204122P TN20K	B126
4166258	CNMG1204122P TN15M	B126
4166259	CNMG1204122P TN10U	B126
4166260	DNMG1504042P TN10P	B131
4166261	DNMG1504042P TN20P	B131
4166262	DNMG1504042P TN20K	B131
4166263	DNMG1504042P TN15M	B131
4166264	DNMG1504042P TN30M	B131
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4166267	DNMG1504082P TN10P	B131
4166269	DNMG1504082P TN20P	B131
4166271	DNMG1504082P TN20K	B131
4166273	DNMG1504082P TN15M	B131
4166275	DNMG1504082P TN30M	B131
4166277	DNMG1504082P TN10U	B131
4166279	DNMG1504082P TN15U	B131
4166281	VNMG1604042P TN10P	B146
4166282	VNMG1604042P TN20P	B146
4166283	VNMG1604042P TN20K	B146
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4166291	VNMG1604082P TN15M	B146
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4166295	WNMG0804042P TN20P	B148
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4166305	WNMG0804082P TN10U	B148
4166306	WNMG0804082P TN15U	B148
4166323	CCMT0602021P TN30M	B123
4166324	CCMT0602021P TN10U	B123
4166325	CCMT0602021P TN15U	B123
4166326	CCMT0602041P TN10P	B123
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4167234	TDS202A13096 WP20PD	051
4167235	TDS202A13100 WP20PD	051
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4167274	TDS202A16300 WP20PD	052
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4168775	VBMT110308FP WM15CT	B94
4168776	VBMT160404FP WM15CT	B94
4168777	VBMT160408FP WM15CT	B94
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4168815	CPMT09T308FP WM15CT	B46
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4169360	DNMG150412UF WM15CT	B60
4169361	DNMG150604UF WM15CT	B60
4169362	DNMG150608UF WM15CT	B60
4169363	DNMG150612UF WM15CT	B60
4169364	SNMG120404UF WM15CT	B74
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4169366	SNMG120412UF WM15CT	B74
4169367	TNMG160404UF WM15CT	B88
4169368	TNMG160408UF WM15CT	B88
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4169370	TNMG220404UF WM15CT	B88
4169371	TNMG220408UF WM15CT	B88
4169372	VNMG160404UF WM15CT	B98
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4169374	WNMG060404UF WM15CT	B103
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4169508	VNMG160408UR WM35CT	B99
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4169579	WMTC094R05CMW13 WU25PT	D17
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4169663	WMTC125N00CMW17 WU25PT	D16
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4169961	CNMG120412UR WP35CT	B43
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4170382	TCMW16T304 WK20CT	B83
4170385	CM209R ASSY	C8–10, C12–16, C56
4170386	CM210R ASSY	C8–10, C12–15
4170387	CM236R ASSY	C9, C12, C14
4170388	CM235R ASSY	C17
4170389	CM234RLP ASSY	C56–59
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4170965	VNMG12T308 WK20CT	B96
4170966	LNUX19194013 WK20CT	B64
4170967	LNUX191940T WK20CT	B65
4170968	LNUX30194013 WK20CT	B64
4170969	LNUX301940T WK20CT	B65
4170979	CNMG120408RH WP15CT	B41
4170980	CNMG120412RH WP15CT	B41
4170981	CNMG120416RH WP15CT	B41
4170982	CNMG160608RH WP15CT	B41
4170983	CNMG160612RH WP15CT	B41
4170984	CNMG160616RH WP15CT	B41
4170985	CNMG190608RH WP15CT	B41
4170986	CNMG190612RH WP15CT	B41
4170987	CNMG190616RH WP15CT	B41

Bestellnr.	Katalognr.	Seite(n)
4170988	CNMG190624RH WP15CT	B41
4170989	DNMG150408RH WP15CT	B59
4170990	DNMG150412RH WP15CT	B59
4170991	DNMG150608RH WP15CT	B59
4170992	DNMG150612RH WP15CT	B59
4170993	DNMG150616RH WP15CT	B59
4170994	DNMG190612RH WP15CT	B59
4170995	RNMG090300RH WP15CT	B67
4170996	RNMG120400RH WP15CT	B67
4170997	RNMG190600RH WP15CT	B67
4170998	SNMG120408RH WP15CT	B74
4170999	SNMG120412RH WP15CT	B74
4171000	SNMG120416RH WP15CT	B74
4171001	SNMG150608RH WP15CT	B74
4171002	SNMG150612RH WP15CT	B74
4171003	SNMG150616RH WP15CT	B74
4171004	SNMG190608RH WP15CT	B74
4171005	SNMG190612RH WP15CT	B74
4171006	SNMG190616RH WP15CT	B74
4171007	TNMG160408RH WP15CT	B87
4171008	TNMG160412RH WP15CT	B87
4171009	TNMG220408RH WP15CT	B87
4171010	TNMG220412RH WP15CT	B87
4171011	TNMG220416RH WP15CT	B87
4171012	TNMG270612RH WP15CT	B87
4171013	TNMG270616RH WP15CT	B87
4171014	TNMG330924RH WP15CT	B87
4171015	VNMG160408RH WP15CT	B98
4171016	VNMG220408RH WP15CT	B98
4171017	VNMG220412RH WP15CT	B98
4171018	WNMG060408RH WP15CT	B103
4171019	WNMG080408RH WP15CT	B103
4171020	WNMG080412RH WP15CT	B103
4171021	WNMG080416RH WP15CT	B103
4171022	CNMG120404UR WP15CT	B43
4171025	CNMG120404FF WP15CT	B37
4171026	CNMG120408FF WP15CT	B37
4171027	CNMG120412FF WP15CT	B37
4171028	DNMG110404FF WP15CT	B54
4171029	DNMG110408FF WP15CT	B54
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4171048	SNMG120408FF WP15CT	B72
4171049	SNMG120412FF WP15CT	B72
4171050	TNMG160404FF WP15CT	B84
4171051	TNMG160408FF WP15CT	B84
4171052	TNMG160412FF WP15CT	B84
4171053	VNMG160404FF WP15CT	B97
4171054	VNMG160408FF WP15CT	B97
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4171069	DNMG150608ML WP15CT	B56
4171070	DNMG150612ML WP15CT	B56
4171071	SNMG090304ML WP15CT	B72
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4171073	SNMG120408ML WP15CT	B72
4171074	SNMG120412ML WP15CT	B72
4171075	TNMG160404ML WP15CT	B85
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4171083	WNMG080404ML WP15CT	B101
4171084	WNMG080408ML WP15CT	B101
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4171095	CNMG120416UR WP15CT	B43
4171096	CNMG160608UR WP15CT	B43
4171097	CNMG160612UR WP15CT	B43
4171098	CNMG160616UR WP15CT	B43
4171099	CNMG190612UR WP15CT	B43
4171100	CNMG190616UR WP15CT	B43
4171101	DNMG110408UR WP15CT	B62
4171102	DNMG110412UR WP15CT	B62
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4171104	DNMG150412UR WP15CT	B62
4171105	DNMG150608UR WP15CT	B62
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4171107	DNMG150616UR WP15CT	B62
4171108	SNMG120408UR WP15CT	B75
4171109	SNMG120412UR WP15CT	B75
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4171111	SNMG150612UR WP15CT	B75
4171112	SNMG150616UR WP15CT	B75
4171113	SNMG190612UR WP15CT	B75
4171114	SNMG190616UR WP15CT	B75
4171115	TNMG160408UR WP15CT	B89
4171116	TNMG160412UR WP15CT	B89
4171117	TNMG160416UR WP15CT	B89
4171118	TNMG220408UR WP15CT	B89
4171119	TNMG220412UR WP15CT	B89
4171120	TNMG220416UR WP15CT	B89
4171121	TNMG270612UR WP15CT	B89
4171122	TNMG270616UR WP15CT	B89
4171123	VNMG160408UR WP15CT	B99
4171124	VNMG160412UR WP15CT	B99
4171125	WNMG060408UR WP15CT	B104
4171126	WNMG060412UR WP15CT	B104
4171127	WNMG080408UR WP15CT	B104
4171128	WNMG080412UR WP15CT	B104
4171129	WNMG080416UR WP15CT	B104
4171130	CNMG120404MR WP15CT	B39
4171131	CNMG120408MR WP15CT	B39
4171132	CNMG120412MR WP15CT	B39
4171133	CNMG120416MR WP15CT	B39
4171134	CNMG160608MR WP15CT	B39
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4171146	SNMG120408MR WP15CT	B73
4171147	SNMG150612MR WP15CT	B73
4171148	SNMG190612MR WP15CT	B73
4171149	SNMG190616MR WP15CT	B73
4171150	TNMG160404MR WP15CT	B86
4171151	TNMG160408MR WP15CT	B86
4171152	TNMG160412MR WP15CT	B86
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4171155	TNMG220412MR WP15CT	B86
4171156	TNMG220416MR WP15CT	B86
4171157	VNMG160408MR WP15CT	B97
4171158	WNMG080408MR WP15CT	B102
4171159	WNMG080412MR WP15CT	B102
4171160	WNMG080416MR WP15CT	B102
4171223	M370D050Z06W008	J6
4171224	M370D052Z06W008	J6
4171225	M370D080Z07W008	J6
4171318	CNMG120404FF WK20CT	B37
4171319	CNMG120408FF WK20CT	B37
4171320	CNMG120412FF WK20CT	B37
4171321	DNMG110404FF WK20CT	B54
4171322	DNMG110408FF WK20CT	B54
4171348	CNMG120412ML WP15CT	B38
4171373	DNMG150408FF WK20CT	B54
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4171375	DNMG150604FF WK20CT	B54
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4171384	TNMG110308FF WK20CT	B84
4171385	TNMG160404FF WK20CT	B84
4171386	TNMG160408FF WK20CT	B84
4171387	TNMG160412FF WK20CT	B84
4171388	WNMG060404FF WK20CT	B100
4171389	WNMG060408FF WK20CT	B100
4171390	CNMG120404ML WK20CT	B38
4171391	CNMG120408ML WK20CT	B38
4171392	CNMG120412ML WK20CT	B38
4171393	CNMG120416ML WK20CT	B38
4171394	DNMG110404ML WK20CT	B56
4171395	DNMG110408ML WK20CT	B56
4171396	DNMG150404ML WK20CT	B56
4171397	DNMG150408ML WK20CT	B56
4171398	DNMG150412ML WK20CT	B56
4171399	DNMG150604ML WK20CT	B56
4171400	DNMG150608ML WK20CT	B56
4171401	DNMG150612ML WK20CT	B56
4171402	SNMG090308ML WK20CT	B72
4171403	SNMG120404ML WK20CT	B72
4171404	SNMG120408ML WK20CT	B72
4171405	SNMG120412ML WK20CT	B72
4171406	SNMG120416ML WK20CT	B72
4171407	TNMG110304ML WK20CT	B85
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4171409	TNMG160404ML WK20CT	B85
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4171411	TNMG160412ML WK20CT	B85
4171412	TNMG220404ML WK20CT	B85
4171413	VNMG160404ML WK20CT	B97
4171414	VNMG160408ML WK20CT	B97
4171415	WNMG060404ML WK20CT	B101
4171416	WNMG060408ML WK20CT	B101
4171417	WNMG080404ML WK20CT	B101
4171418	WNMG080408ML WK20CT	B101
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4171424	CNMG190612UR WK20CT	B43
4171425	CNMG190616UR WK20CT	B43
4171426	DNMG110408UR WK20CT	B62
4171427	DNMG110412UR WK20CT	B62
4171428	DNMG150408UR WK20CT	B62
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4171433	DNMG150616UR WK20CT	B62
4171434	SNMG120408UR WK20CT	B75
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4171437	SNMG150612UR WK20CT	B75
4171438	SNMG150616UR WK20CT	B75
4171439	SNMG190612UR WK20CT	B75
4171440	SNMG190616UR WK20CT	B75
4171441	TNMG160408UR WK20CT	B89
4171442	TNMG160412UR WK20CT	B89
4171443	TNMG160416UR WK20CT	B89
4171444	TNMG220408UR WK20CT	B89
4171445	TNMG220412UR WK20CT	B89
4171446	TNMG220416UR WK20CT	B89
4171447	TNMG270612UR WK20CT	B89
4171448	TNMG270616UR WK20CT	B89
4171449	VNMG160408UR WK20CT	B99
4171450	VNMG160412UR WK20CT	B99
4171451	WNMG060408UR WK20CT	B104
4171452	WNMG060412UR WK20CT	B104
4171453	WNMG080408UR WK20CT	B104
4171454	WNMG080412UR WK20CT	B104
4171455	WNMG080416UR WK20CT	B104
4171504	CNMG120408RH WP25CT	B41
4171505	CNMG120412RH WP25CT	B41
4171506	CNMG120416RH WP25CT	B41
4171507	CNMG160608RH WP25CT	B41
4171508	CNMG160612RH WP25CT	B41
4171509	CNMG160616RH WP25CT	B41
4171510	CNMG190608RH WP25CT	B41
4171511	CNMG190612RH WP25CT	B41
4171512	CNMG190616RH WP25CT	B41
4171523	CNMG190624RH WP25CT	B41
4171524	DNMG150408RH WP25CT	B59
4171525	DNMG150412RH WP25CT	B59
4171526	DNMG150608RH WP25CT	B59
4171527	DNMG150612RH WP25CT	B59
4171528	DNMG150616RH WP25CT	B59
4171529	DNMG190612RH WP25CT	B59
4171530	RNMG090300RH WP25CT	B67
4171531	RNMG120400RH WP25CT	B67
4171532	RNMG190600RH WP25CT	B67
4171533	SNMG120408RH WP25CT	B74
4171534	SNMG120412RH WP25CT	B74
4171535	SNMG120416RH WP25CT	B74
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4171544	TNMG220408RH WP25CT	B87
4171545	TNMG220412RH WP25CT	B87
4171546	TNMG220416RH WP25CT	B87
4171547	TNMG270612RH WP25CT	B87
4171548	TNMG270616RH WP25CT	B87
4171549	TNMG330924RH WP25CT	B87

Bestellnr.	Katalognr.	Seite(n)
4171550	VNMG160408RH WP25CT	B98
4171551	VNMG220408RH WP25CT	B98
4171552	VNMG220412RH WP25CT	B98
4171553	WNMG060408RH WP25CT	B103
4171554	WNMG080408RH WP25CT	B103
4171555	WNMG080412RH WP25CT	B103
4171556	WNMG080416RH WP25CT	B103
4171585	CNMP120404 WM15CT	B45
4171586	CNMP120408 WM15CT	B45
4171587	CNMP120412 WM15CT	B45
4171588	CNMP160608 WM15CT	B45
4171589	CNMP160612 WM15CT	B45
4171590	CNMP190616 WM15CT	B45
4171591	DNMP150404 WM15CT	B63
4171592	DNMP150408 WM15CT	B63
4171595	CNMA120404 WK05CT	B36
4171596	CNMA120408 WK05CT	B36
4171597	CNMA120412 WK05CT	B36
4171598	CNMA120416 WK05CT	B36
4171599	CNMA160612 WK05CT	B36
4171600	CNMA160616 WK05CT	B36
4171601	CNMA190608 WK05CT	B36
4171602	CNMA190612 WK05CT	B36
4171633	CNMA190616 WK05CT	B36
4171634	DNMA110408 WK05CT	B52
4171635	DNMA150408 WK05CT	B52
4171636	DNMA150412 WK05CT	B52
4171637	DNMA150608 WK05CT	B52
4171638	DNMA150612 WK05CT	B52
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4171649	TNMA220408 WK05CT	B84
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4171656	WNMA080416 WK05CT	B100
4171657	CNMG120404ML WK05CT	B38
4171658	CNMG120408ML WK05CT	B38
4171659	CNMG120412ML WK05CT	B38
4171660	DNMG110404ML WK05CT	B56
4171661	DNMG110408ML WK05CT	B56
4171662	DNMG150404ML WK05CT	B56
4171663	DNMG150408ML WK05CT	B56
4171664	DNMG150412ML WK05CT	B56
4171665	DNMG150604ML WK05CT	B56
4171666	DNMG150608ML WK05CT	B56
4171667	DNMG150612ML WK05CT	B56
4171668	SNMG090308ML WK05CT	B72
4171669	SNMG120408ML WK05CT	B72
4171670	SNMG120412ML WK05CT	B72
4171671	TNMG160404ML WK05CT	B85
4171672	TNMG160408ML WK05CT	B85
4171673	TNMG160412ML WK05CT	B85
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4171679	WNMG080408ML WK05CT	B101
4171680	CNMG120404FW WK05CT	B38
4171681	CNMG120408FW WK05CT	B38
4171682	CNMG120408MW WK05CT	B40
4171683	CNMG120412FW WK05CT	B38
4171684	CNMG120412MW WK05CT	B40
4171685	DNMG150404FW WK05CT	B55
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4171689	DNMG150604FW WK05CT	B55
4171690	DNMG150608FW WK05CT	B55
4171691	DNMG150608MW WK05CT	B58
4171692	DNMG150612MW WK05CT	B58
4171693	WNMG080404FW WK05CT	B101
4171694	WNMG080408FW WK05CT	B101
4171695	WNMG080408MW WK05CT	B102
4171696	WNMG080412FW WK05CT	B101
4171697	WNMG080412MW WK05CT	B102
4171698	CNMG120412RH WP35CT	B41
4171699	CNMG120416RH WP35CT	B41
4171700	CNMG160608RH WP35CT	B41
4171701	CNMG160612RH WP35CT	B41
4171702	CNMG160616RH WP35CT	B41
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4171709	DNMG150608RH WP35CT	B59
4171710	DNMG150612RH WP35CT	B59
4171711	DNMG150616RH WP35CT	B59
4171712	DNMG190612RH WP35CT	B59
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4171714	RNMG190600RH WP35CT	B67
4171715	SNMG120408RH WP35CT	B74
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4171726	TNMG220408RH WP35CT	B87
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4171728	TNMG220416RH WP35CT	B87
4171729	TNMG270612RH WP35CT	B87
4171730	TNMG270616RH WP35CT	B87
4171731	TNMG330924RH WP35CT	B87
4171732	VNMG160408RH WP35CT	B98
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4171737	WNMG080412RH WP35CT	B103
4171738	WNMG080416RH WP35CT	B103
4171742	DNMG150604CT WM15CT	B53
4171753	DNMG150608CT WM15CT	B53
4171754	DNMG150612CT WM15CT	B53
4171755	CNMG120404FW WM15CT	B38
4171756	CNMG120408FW WM15CT	B38
4171757	CNMG120412FW WM15CT	B38
4171758	DNMG150404FW WM15CT	B55
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4171762	WNMG080404FW WM15CT	B101
4171763	WNMG080408FW WM15CT	B101
4171764	WNMG080412FW WM15CT	B101
4171863	CNMA120404 WK20CT	B36
4171864	CNMA120408 WK20CT	B36
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4171866	CNMA120416 WK20CT	B36
4171867	CNMA160608 WK20CT	B36
4171868	CNMA160612 WK20CT	B36
4171869	CNMA160616 WK20CT	B36
4171870	CNMA190608 WK20CT	B36
4171871	CNMA190612 WK20CT	B36
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5077552	A16RSCFPR06 WG	C66
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5094163	SCDPR1212H06 WG	C42
5094212	SCLPL1212M06 WG	C43
5094217	SCLPR1010M06 WG	C43
5094218	SCLPR1212M06 WG	C43
5095163	VNMG12T304 WS10PT	B96
5095164	VNMG12T304 WS25PT	B96
5095165	VNMG12T308 WS10PT	B96
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5123902	RNGJ1204M0SMH WU35PM	J33
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5143532	GT315035 GP6520	T22
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5176975	RDPT1204M0SMMX TN7535	J55
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5210218	M200D125Z08RN16	J36
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5210275	M200D35Z05M16RN10	J20
5210276	M200D42Z06M16RN10	J20
5210277	M200D25Z03B25RN10	J21
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5274561	RNGJ1605M0EML WP25PM	J37
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5276199	RNPJ10T3M0SMH WP35CM	J25
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5276476	RNPJ1605M0SMH WK15CM	J38
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5301402	CNMG120408UR WS25PT	B43
5301413	CNMG120412UR WS10PT	B43
5301414	CNMG120412UM WS10PT	B42
5301416	CNMG120412UR WS25PT	B43
5308173	SNMG1906166P TN30P	B136
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5323613	8S1SM	P42
5323614	8S1SS	P42
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5323619	8S2SL	P43
5323620	8S2SM	P42
5323624	8S2SS	P42
5324155	8S0SM	P42
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5338860	WOEJ120712SRMH WK15CM	J13
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5416633	VSM11D016Z02A16XD11L100	G6, G15
5416634	VSM11D020Z02A20XD11L110	G6, G15
5416635	VSM11D020Z03A20XD11L110	G6, G15
5416636	VSM11D025Z03A25XD11L120	G6, G15
5416637	VSM11D025Z04A25XD11L120	G6, G15
5416638	VSM11D032Z03A32XD11L130	G6, G15
5416639	VSM11D032Z05A32XD11L130	G6, G15
5416700	VSM11D016Z02A16XD11L170	G7, G15
5416701	VSM11D018Z02A16XD11L170	G7, G15
5416702	VSM11D020Z02A20XD11L170	G7, G15
5416703	VSM11D020Z03A20XD11L170	G7, G15
5416704	VSM11D022Z03A20XD11L170	G7, G15
5416705	VSM11D025Z03A25XD11L210	G7, G15
5416706	VSM11D025Z04A25XD11L210	G7, G15
5416707	VSM11D032Z03A32XD11L250	G7, G15
5417011	VSM11D016Z02M08XD11	G4, G15
5417013	VSM11D020Z03M10XD11	G4, G15
5417015	VSM11D025Z04M12XD11	G4, G15
5417017	VSM11D032Z04M16XD11	G4, G15
5417019	VSM11D040Z06M16XD11	G4, G15
5417053	XDCT110408PDFRALP WN25PM	G11
5417054	XDCT110404PDFRALP WN25PM	G11
5419648	WOEJ120712SRMM WP25PM	J13
5419649	WOEJ120712SRMM WU35PM	J13
5419790	WOEJ120712SRMM WP20CM	J13
5419791	WOEJ120712SRMM WP35CM	J13
5423874	A25RWMTER0316M W	D35
5423875	A32SWMTER0319M W	D35
5423876	A25RWMTER0416M W	D35
5423877	A32SWMTER0419M W	D35
5423878	A32SWMTER0519M W	D35
5423879	A40TWMTER0522M W	D35
5423880	A32SWMTER0619M W	D35
5423881	A40TWMTER0622M W	D35
5423882	A25RWMTEL0316M W	D35
5423883	A32SWMTEL0319M W	D35
5423884	A25RWMTEL0416M W	D35
5423885	A32SWMTEL0419M W	D35
5423886	A32SWMTEL0519M W	D35
5423887	A40TWMTEL0522M W	D35
5423888	A32SWMTEL0619M W	D35
5423889	A40TWMTEL0622M W	D35
5427370	HNGJ0905ANSNGD WK15CM	F28, F34, F40
5427371	HNPJ0905ANSNHD WK15CM	F28, F34, F40
5427372	HNPJ0905ANSNGD WK15CM	F27, F34, F40
5427373	XNGJ0704ANENLD3W WK15CM	F17
5427374	HNPJ0704ANSNGD WK15CM	F9, F17, F22
5427375	HNPJ0704ANSNHD WK15CM	F9, F17, F22
5427381	XNKT1205AZER11 WK15CM	F55
5427382	SNMT1205AZR31 WK15CM	F55
5427383	SNKT1205AZR21 WK15CM	F54
5427384	SNKT1205AZR31 WK15CM	F55
5427385	SNKT1505AZR31 WK15CM	F59
5427386	SNMT1505AZR31 WK15CM	F59
5427387	HPGT06T3DZENGD WK15CM	F47
5427388	HPGT06T3DZERGD3W WK15CM	F47
5427389	XPHT160408 WK15CM	G48, H9
5427390	XPHT160412MR WK15CM	G49, H9
5427391	XPHT160416 WK15CM	G48, H9
5427392	XPHT160425 WK15CM	G48, H9
5427393	XPHT160432 WK15CM	G48, H9
5427394	XPHT160440 WK15CM	G48, H9

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5427395	XPNT160412 WK15CM	G49, H9
5427396	XPHT160412 WK15CM	G48, H9
5427398	XPHT160420 WK15CM	G48, H9
5427399	XPHT160408ERGE WK15CM	G48, H8
5427420	XPHT160412ERGE WK15CM	G48, H8
5427421	XPHT160416ERGE WK15CM	G48, H8
5427422	SDMT1204PDRMH WK15CM	G56
5427423	SDMT1204PDRML WK15CM	G55
5427424	SDMT1506PDRMH WK15CM	G60
5427425	SDMT1506PDRML WK15CM	G59
5427426	SDMX150612RMH WK15CM	G60
5427427	SDMX120408RMH WK15CM	G56
5427428	SDMX120412RMH WK15CM	G56
5427441	RDMW1204M0TX WK15CM	J55
5427443	WOEJ080412SRMH WK15CM	J7
5432605	TNMG160404UF WS10PT	B88
5432606	TNMG160408UF WS10PT	B88
5472587	VTSFT6005 WU41EG	T35
5472589	VTSFT6007 WU41EG	T35
5472600	VTSFT6008 WU41EG	T35
5472602	VTSFT6010 WU41EG	T35
5472603	VTSFT6011 WU41EG	T35
5472605	VTSFT6013 WU41EG	T35
5472606	VTSFT6014 WU41EG	T35
5472608	VTSFT6016 WU41EG	T35
5472609	VTSFT6017 WU41EG	T35
5472611	VTSFT6019 WU41EG	T35
5472612	VTSFT6020 WU41EG	T35
5472614	VTSFT6022 WU41EG	T35
5472615	VTSFT6023 WU41EG	T35
5472617	VTSFT6025 WU41EG	T35
5472618	VTSFT6026 WU41EG	T35
5472620	VTSFT6028 WU41EG	T35
5472621	VTSFT6029 WU41EG	T35
5472623	VTSFT6031 WU41EG	T35
5472624	VTSFT6032 WU41EG	T35
5472625	VTSFT6033 WU41EG	T35
5472626	VTSFT6034 WU41EG	T36
5472627	VTSFT6035 WU41EG	T36
5472628	VTSFT6036 WU41EG	T36
5472629	VTSFT6037 WU41EG	T36
5472630	VTSFT6038 WU41EG	T36
5472631	VTSFT6039 WU41EG	T36
5472632	VTSFT6040 WU41EG	T36
5472633	VTSPO6005 WU41EG	T11
5472634	VTSPO6006 WU41EG	T13
5472635	VTSPO6007 WU41EG	T11
5472636	VTSPO6008 WU41EG	T11
5472637	VTSPO6009 WU41EG	T13
5472638	VTSPO6010 WU41EG	T11
5472639	VTSPO6011 WU41EG	T11
5472640	VTSPO6012 WU41EG	T13
5472641	VTSPO6013 WU41EG	T11
5472644	VTSPO6014 WU41EG	T11
5472645	VTSPO6015 WU41EG	T13
5472646	VTSPO6016 WU41EG	T11
5472647	VTSPO6017 WU41EG	T11
5472648	VTSPO6018 WU41EG	T13
5472649	VTSPO6019 WU41EG	T11
5472650	VTSPO6020 WU41EG	T11
5472651	VTSPO6021 WU41EG	T13
5472652	VTSPO6022 WU41EG	T11
5472653	VTSPO6023 WU41EG	T11
5472654	VTSPO6024 WU41EG	T13
5472655	VTSPO6025 WU41EG	T11
5472656	VTSPO6026 WU41EG	T11
5472657	VTSPO6027 WU41EG	T13
5472658	VTSPO6028 WU41EG	T11
5472659	VTSPO6029 WU41EG	T11
5472660	VTSPO6030 WU41EG	T13
5472661	VTSPO6031 WU41EG	T11
5472662	VTSPO6032 WU41EG	T11
5472663	VTSPO6033 WU41EG	T11
5472664	VTSPO6034 WU41EG	T12
5472665	VTSPO6035 WU41EG	T12
5472666	VTSPO6036 WU41EG	T12
5472667	VTSPO6037 WU41EG	T12
5472668	VTSPO6038 WU41EG	T12
5472669	VTSPO6039 WU41EG	T12
5472670	VTSPO6040 WU41EG	T12
5473198	TNMG220412UR WS25PT	B89
5473222	TNMG220412UM WS10PT	B88
5476633	RNPJ10T3M0SMH WU35PM	J25
5476634	RNPJ1204M0SMM WU35PM	J33
5476635	RNPJ1204M0SMH WU35PM	J33
5476636	RNPJ1605M0SMH WU35PM	J38
5476637	RNPJ1605M0SMM WU35PM	J38
5512536	CNMG190612UR WS25PT	B43
5512538	SNMG190612UR WS25PT	B75
5514978	WGMEL2525 W	D37
5514979	WGMER2525 W	D37
5515020	WGMEL3232 W	D37
5515021	WGMER3232 W	D37
5517826	XDCT110408PDERML WS30PM	G9
5517827	XDPT110431PDSRMM WS30PM	G10
5519572	SDMX120412RMM WS30PM	G55
5519888	XPHT160408ERGE WS30PM	G48, H8
5519889	XPHT160412ERGE WS30PM	G48, H8
5519921	XDPT110408PDSRMM WS30PM	G10
5520247	RDMT1204M0TX WS30PM	J55
5520248	WOEJ080412SRMM WS30PM	J7
5520249	WOEJ120712SRMM WS30PM	J13
5520350	RNGJ1204M0EML WS30PM	J32
5520351	RNGJ1204M0SMM WS30PM	J32
5520352	RNGJ10T3M0EML WS30PM	J24
5520353	RNGJ10T3M0SMM WS30PM	J24
5520354	RNGJ1605M0EML WS30PM	J37
5520817	GX505004 WK12PG	T51
5520818	GX505005 WK12PG	T51
5520819	GX505006 WK12PG	T51
5520820	GX505008 WK12PG	T51
5520822	GX505010 WK12PG	T51
5520823	GX505012 WK12PG	T51
5520824	GX505014 WK12PG	T51
5520825	GX355006 WK12PG	T48
5520826	GX355007 WK12PG	T48
5520827	GX355008 WK12PG	T48
5520828	GX355009 WK12PG	T48
5520829	GX355010 WK12PG	T48
5520830	GX355101 WK12PG	T48
5520831	GX355102 WK12PG	T48
5520833	GX355012 WK12PG	T48
5520834	GX355121 WK12PG	T48
5520835	GX355122 WK12PG	T48
5520836	GX355014 WK12PG	T48
5520837	GX355141 WK12PG	T48
5520838	GX355142 WK12PG	T48
5520839	GX475006 WN14PG	T49
5520840	GX475008 WN14PG	T49
5520841	GX475010 WN14PG	T49
5520842	GX495006 WN14PG	T60
5520843	GX495008 WN14PG	T60
5520844	GX495010 WN14PG	T60
5522490	SDMX120408RMM WS30PM	G55
5528973	HNGJ0905ANENLD WS30PM	F33, F39
5528974	HNGJ0905ANSNGD WS30PM	F28, F34, F40
5528975	HNGJ0704ANENLD WS30PM	F8, F16, F21
5528976	HNPJ0704ANSNGD WS30PM	F9, F17, F22
5528978	HPGT06T3DZENGD WS30PM	F47
5536670	XDCT110404PDERML WP35CM	G9
5536671	XDCT110404PDERML WP25PM	G9
5537167	TCF240R2SL25MD	Q8, Q10
5537168	TCF250R2SL32MD	Q8
5537169	TCF260R2SL32MD	Q8
5537778	TCF120R2SL20MA	Q8
5537779	TCF125R2SL20MA	Q8
5537820	TCF265R2SL32MD	Q8
5537821	TCF270R2SL32MD	Q8
5537822	TCF280R2SL32MD	Q8
5537823	TCF290R2SL32MD	Q8, Q10
5537824	TCF240R3SL25MD	Q11, Q13
5537825	TCF250R3SL32MD	Q11
5537826	TCF260R3SL32MD	Q11
5537827	TCF265R3SL32MD	Q11
5537828	TCF270R3SL32MD	Q11
5537829	TCF280R3SL32MD	Q11
5537830	TCF290R3SL32MD	Q11, Q13
5537831	TCF240R4SL25MD	Q14, Q16
5537832	TCF250R4SL32MD	Q14
5537833	TCF260R4SL32MD	Q14
5537834	TCF265R4SL32MD	Q14
5537835	TCF270R4SL32MD	Q14
5537836	TCF280R4SL32MD	Q14
5537837	TCF290R4SL32MD	Q14, Q16
5537838	TCF240R5SL25MD	Q17, Q19
5537839	TCF250R5SL32MD	Q17
5537840	TCF260R5SL32MD	Q17
5537841	TCF265R5SL32MD	Q17
5537842	TCF270R5SL32MD	Q17
5537843	TCF280R5SL32MD	Q17
5537844	TCF290R5SL32MD	Q17, Q19
5537860	TCF127R2SL20MA	Q8
5537861	TCF130R2SL20MA	Q8
5537862	TCF135R2SL20MA	Q8, Q10
5537863	TCF120R3SL20MA	Q11
5537864	TCF125R3SL20MA	Q11
5537866	TCF127R3SL20MA	Q11
5537867	TCF130R3SL20MA	Q11
5537868	TCF135R3SL20MA	Q11, Q13
5537869	TCF120R4SL20MA	Q14
5537870	TCF125R4SL20MA	Q14
5537871	TCF127R4SL20MA	Q14
5537872	TCF130R4SL20MA	Q14
5537873	TCF135R4SL20MA	Q14, Q16
5537874	TCF120R5SL20MA	Q17
5537875	TCF125R5SL20MA	Q17
5537876	TCF127R5SL20MA	Q17
5537877	TCF130R5SL20MA	Q17
5537878	TCF135R5SL20MA	Q17, Q19
5537937	TCF300R2SL32ME	Q8
5537938	TCF310R2SL32ME	Q8
5537939	TCF320R2SL32ME	Q9–10
5537940	TCF330R2SL40ME	Q9
5537941	TCF340R2SL40ME	Q9
5537942	TCF350R2SL40ME	Q9
5537943	TCF360R2SL40ME	Q9–10
5537944	TCF300R3SL32ME	Q11
5537945	TCF310R3SL32ME	Q11
5537946	TCF320R3SL32ME	Q12–13
5537947	TCF330R3SL40ME	Q12
5537948	TCF340R3SL40ME	Q12
5537949	TCF350R3SL40ME	Q12
5537950	TCF360R3SL40ME	Q12–13
5537951	TCF300R4SL32ME	Q14
5537952	TCF310R4SL32ME	Q14
5537953	TCF320R4SL32ME	Q15–16
5537954	TCF330R4SL40ME	Q15
5537955	TCF340R4SL40ME	Q15
5537956	TCF350R4SL40ME	Q15
5537957	TCF360R4SL40ME	Q15–16
5537958	TCF300R5SL32ME	Q17
5537959	TCF310R5SL32ME	Q17
5537960	TCF320R5SL32ME	Q18–19
5537961	TCF330R5SL40ME	Q18
5537962	TCF340R5SL40ME	Q18
5537963	TCF350R5SL40ME	Q18
5537964	TCF360R5SL40ME	Q18–19
5538204	CNGG120404FS WS25PT	B35
5538205	CNGG120408FS WS25PT	B35
5538206	DNGG110402FS WS25PT	B51
5538207	DNGG150404FS WS25PT	B51
5538208	DNGG150408FS WS25PT	B51
5538209	DNGG150604FS WS25PT	B51
5538230	DNGG150608FS WS25PT	B51
5538231	TNGG160404FS WS25PT	B83
5538232	VNGG160404FS WS25PT	B95
5538233	VNGG160408FS WS25PT	B95
5538234	WNGG080404FS WS25PT	B99
5538235	WNGG080408FS WS25PT	B99
5538554	TCF090305DCV34 WU25CH	Q20
5538555	TCF090305DCV34 WU40PH	Q20
5538556	TCF090305DCV36 WU25CH	Q21
5538557	TCF090305DCV36 WU40PH	Q21
5538558	TCF080308DPV34 WU25CH	Q22
5538559	TCF080308DPV34 WU40PH	Q22
5538600	TCF080308DPV34 WPK10CH	Q22
5538601	TCF080308DPV36 WU25CH	Q23
5538602	TCF080308DPV36 WU40PH	Q23
5538603	TCF120405ECV34 WU25CH	Q20
5538604	TCF120405ECV34 WU40PH	Q20
5538606	TCF120405ECV36 WU25CH	Q21
5538607	TCF120405ECV36 WU40PH	Q21
5538608	TCF100408EPV34 WU25CH	Q22
5538609	TCF100408EPV34 WU40PH	Q22
5538610	TCF100408EPV34 WPK10CH	Q22
5538611	TCF100408EPV36 WU25CH	Q23
5538612	TCF100408EPV36 WU40PH	Q23
5538613	TCF570R2SL50MH	Q9
5538614	TCF580R2SL50MH	Q9
5538615	TCF590R2SL50MH	Q9
5538616	TCF600R2SL50MH	Q9
5538617	TCF610R2SL50MH	Q9
5538618	TCF620R2SL50MH	Q9
5538619	TCF630R2SL50MH	Q9
5538630	TCF640R2SL50MH	Q9
5538631	TCF650R2SL50MH	Q9
5538632	TCF660R2SL50MH	Q9
5538633	TCF670R2SL50MH	Q9
5538634	TCF680R2SL50MH	Q9–10
5538635	TCF570R3SL50MH	Q12
5538636	TCF580R3SL50MH	Q12
5538637	TCF590R3SL50MH	Q12

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5538638	TCF600R3SL50MH	Q12
5538639	TCF610R3SL50MH	Q12
5538640	TCF620R3SL50MH	Q12
5538641	TCF630R3SL50MH	Q12
5538642	TCF640R3SL50MH	Q12
5538643	TCF650R3SL50MH	Q12
5538644	TCF660R3SL50MH	Q12
5538645	TCF670R3SL50MH	Q12
5538646	TCF680R3SL50MH	Q12–13
5538647	TCF570R4SL50MH	Q15
5538648	TCF580R4SL50MH	Q15
5538649	TCF590R4SL50MH	Q15
5538650	TCF600R4SL50MH	Q15
5538651	TCF610R4SL50MH	Q15
5538652	TCF620R4SL50MH	Q15
5538653	TCF630R4SL50MH	Q15
5538654	TCF640R4SL50MH	Q15
5538655	TCF650R4SL50MH	Q15
5538656	TCF660R4SL50MH	Q15
5538657	TCF670R4SL50MH	Q15
5538658	TCF680R4SL50MH	Q15–16
5538659	TCF570R5SL50MH	Q18
5538680	TCF580R5SL50MH	Q18
5538681	TCF590R5SL50MH	Q18
5538682	TCF600R5SL50MH	Q18
5538683	TCF610R5SL50MH	Q18
5538684	TCF620R5SL50MH	Q18
5538685	TCF630R5SL50MH	Q18
5538686	TCF640R5SL50MH	Q18
5538687	TCF650R5SL50MH	Q18
5538688	TCF660R5SL50MH	Q18
5538689	TCF670R5SL50MH	Q18
5538700	TCF680R5SL50MH	Q18–19
5541817	TCF040203ACV34 WU25CH	Q20
5541818	TCF040203ACV34 WU40PH	Q20
5541819	TCF040203ACV36 WU25CH	Q21
5541840	TCF040203ACV36 WU40PH	Q21
5541841	TCF040204APV34 WU25CH	Q22
5541842	TCF040204APV34 WU40PH	Q22
5541843	TCF040204APV34 WPK10CH	Q22
5541844	TCF040204APV36 WU25CH	Q23
5541845	TCF040204APV36 WU40PH	Q23
5542002	TCF210608HCV34 WU25CH	Q20
5542003	TCF210608HCV34 WU40PH	Q20
5542004	TCF210608HCV36 WU25CH	Q21
5542005	TCF210608HCV36 WU40PH	Q21
5542006	TCF180614HPV34 WU25CH	Q22
5542007	TCF180614HPV34 WU40PH	Q22
5542008	TCF180614HPV34 WPK10CH	Q22
5542009	TCF180614HPV36 WU25CH	Q23
5542020	TCF180614HPV36 WU40PH	Q23
5542327	RNPJ10T3M0SMM WP40PM	J25
5542328	RNPJ10T3M0SMH WP40PM	J25
5542329	RNPJ1204M0SMM WP40PM	J33
5542340	RNPJ1204M0SMH WP40PM	J33
5542341	RNPJ1605M0SMM WP40PM	J38
5542342	RNPJ1605M0SMH WP40PM	J38
5542346	WOEJ120712SRMM WP40PM	J13
5542347	WOEJ120712SRMH WP40PM	J13
5542475	TCF180508GCV34 WU25CH	Q20
5542476	TCF180508GCV34 WU40PH	Q20
5542477	TCF180508GCV36 WU25CH	Q21
5542478	TCF180508GCV36 WU40PH	Q21
5542479	TCF150512GPV34 WU25CH	Q22
5542600	TCF150512GPV34 WU40PH	Q22
5542601	TCF150512GPV34 WPK10CH	Q22
5542602	TCF060203BCV34 WU25CH	Q20
5542603	TCF150512GPV36 WU25CH	Q23
5542604	TCF060203BCV34 WU40PH	Q20
5542605	TCF150512GPV36 WU40PH	Q23
5542606	TCF060203BCV36 WU25CH	Q21
5542607	TCF060203BCV36 WU40PH	Q21
5542608	TCF050204BPV34 WU25CH	Q22
5542609	TCF050204BPV34 WU40PH	Q22
5542620	TCF050204BPV34 WPK10CH	Q22
5542621	TCF050204BPV36 WU25CH	Q23
5542622	TCF050204BPV36 WU40PH	Q23
5542623	TCF150406FCV34 WU25CH	Q20
5542624	TCF150406FCV34 WU40PH	Q20
5542625	TCF150406FCV36 WU25CH	Q21
5542626	TCF150406FCV36 WU40PH	Q21
5542627	TCF120412FPV34 WU25CH	Q22
5542628	TCF120412FPV34 WU40PH	Q22
5542629	TCF120412FPV34 WPK10CH	Q22
5542640	TCF120412FPV36 WU25CH	Q23
5542641	TCF120412FPV36 WU40PH	Q23
5542642	TCF070304CCV34 WU25CH	Q20
5542643	TCF070304CCV34 WU40PH	Q20
5542644	TCF070304CCV36 WU25CH	Q21
5542645	TCF070304CCV36 WU40PH	Q21
5542646	TCF070306CPV34 WU25CH	Q22
5542647	TCF070306CPV34 WU40PH	Q22
5542648	TCF070306CPV34 WPK10CH	Q22
5542649	TCF070306CPV36 WU25CH	Q23
5542650	TCF070306CPV36 WU40PH	Q23
5544752	WOEJ080412SRMH WP40PM	J7
5544753	WOEJ080412SRMM WP40PM	J7
5545063	XDPT110408PDSRMM WP40PM	G10
5545064	XDPT110408PDSRMH WP40PM	G10
5545065	XDCT110408PDERML WP40PM	G9
5548575	CNGG120402FS WS10PT	B35
5548576	CNGG120401FS WS10PT	B35
5548577	CNGG120404FS WS10PT	B35
5548578	CNGG120408FS WS10PT	B35
5548579	CNGG120412FS WS10PT	B35
5548670	DNGG110402FS WS10PT	B51
5548671	DNGG110404FS WS10PT	B51
5548672	DNGG110408FS WS10PT	B51
5548673	DNGG150402FS WS10PT	B51
5548674	DNGG150401FS WS10PT	B51
5548675	DNGG150404FS WS10PT	B51
5548676	DNGG150408FS WS10PT	B51
5548677	DNGG150412FS WS10PT	B51
5548678	DNGG150604FS WS10PT	B51
5548679	DNGG150608FS WS10PT	B51
5548680	SNGG120408FS WS10PT	B70
5548681	TNGG160404FS WS10PT	B83
5548682	TNGG220408FS WS10PT	B83
5548683	VNGG160402FS WS10PT	B95
5548684	VNGG160401FS WS10PT	B95
5548685	VNGG160404FS WS10PT	B95
5548686	VNGG160408FS WS10PT	B95
5548687	WNGG080404FS WS10PT	B99
5548688	WNGG080408FS WS10PT	B99
5549137	CNGP120401 WS10PT	B35
5549138	CNGP120402 WS10PT	B35
5549139	CNGP120404 WS10PT	B35
5549190	CNGP120408 WS10PT	B35
5549191	DNGP150401 WS10PT	B52
5549192	DNGP150402 WS10PT	B52
5549193	DNGP150404 WS10PT	B52
5549194	DNGP150408 WS10PT	B52
5549195	VNGP160401 WS10PT	B96
5549196	VNGP160402 WS10PT	B96
5549197	VNGP220404 WS10PT	B96
5549198	VNGP220408 WS10PT	B96
5549206	CNGP120402 WU10HT	B35
5549207	CNGP120404 WU10HT	B35
5549208	CNGP120408 WU10HT	B35
5549209	DNGP150404 WU10HT	B52
5549210	DNGP150408 WU10HT	B52
5549211	VNGP160401 WU10HT	B96
5549212	VNGP220408 WU10HT	B96
5549945	CNGG120404FS WU10HT	B35
5549946	CNGG120408FS WU10HT	B35
5549947	DNGG110402FS WU10HT	B51
5549948	DNGG110404FS WU10HT	B51
5549949	DNGG110408FS WU10HT	B51
5549990	DNGG150402FS WU10HT	B51
5549991	DNGG150401FS WU10HT	B51
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5549993	DNGG150408FS WU10HT	B51
5549994	DNGG150412FS WU10HT	B51
5549995	DNGG150604FS WU10HT	B51
5549996	DNGG150608FS WU10HT	B51
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5549998	TNGG160404FS WU10HT	B83
5549999	VNGG160402FS WU10HT	B95
5550000	VNGG160401FS WU10HT	B95
5550001	VNGG160404FS WU10HT	B95
5550002	VNGG160408FS WU10HT	B95
5550003	WNGG080404FS WU10HT	B99
5550004	WNGG080408FS WU10HT	B99
5550226	TNMG160404UM WS10PT	B88
5550228	TNMG160408UM WS10PT	B88
5550905	HNGJ0704ANENLD WP40PM	F8, F16, F21
5550906	HNPJ0704ANSNGD WP40PM	F9, F17, F22
5550907	HNPJ0704ANSNHD WP40PM	F9, F17, F22
5550908	HNPJ0905ANSNGD WP40PM	F27, F34, F40
5550909	HNPJ0905ANSNHD WP40PM	F28, F34, F40
5551088	SNMT1205AZR31 WP40PM	F55
5551152	GX352733 WK12PG	T47
5551153	GX352734 WK12PG	T47
5551154	GX352735 WK12PG	T47
5551155	GX352737 WK12PG	T47
5551156	GX352738 WK12PG	T47
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5551159	GX352740 WK12PG	T47
5551160	GX352741 WK12PG	T47
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5551165	GX472870 WN14PG	T50
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5551168	GX472875 WN14PG	T50
5551169	GX492908 WN14PG	T61
5551170	GX492909 WN14PG	T61
5551171	GX492911 WN14PG	T61
5551172	GX492914 WN14PG	T61
5551173	GX492915 WN14PG	T61
5559100	D50706002W WP15PE	L90
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5559168	400118006T WP15PE	L82
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5559170	450301001T WP15PE	L85
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5559172	450302001T WP15PE	L85
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5559174	450302511T WP15PE	L85
5559175	450303002T WP15PE	L85
5559176	450303502T WP15PE	L85
5559177	450304002T WP15PE	L85
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5559183	450312005T WP15PE	L85
5559184	450316006T WP15PE	L85
5559185	450320007T WP15PE	L85
5560534	DQ1303002T WP15PE	L54
5560535	DQ1304002T WP15PE	L54
5560536	DQ1303002W WP15PE	L54
5560537	DQ1304002W WP15PE	L54
5560538	DQ1305002W WP15PE	L54
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5560704	DQ1314014W WP15PE	L54
5560705	DQ1316006W WP15PE	L54
5560706	DQ1318018W WP15PE	L54
5560707	DQ1320007W WP15PE	L54
5560708	497604002T WP15PE	L56
5560709	497605002T WP15PE	L56
5560710	497606002T WP15PE	L56

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5560711	497608003T WP15PE	L56
5560712	497610004T WP15PE	L56
5560713	497612005T WP15PE	L56
5560714	497614014T WP15PE	L56
5560715	497616006T WP15PE	L56
5560716	497618018T WP15PE	L56
5560717	497620007T WP15PE	L56
5560718	497625008T WP15PE	L56
5564335	DDJNL3232P15KC06 WG	C11
5564336	DDJNR3232P15KC06 WG	C11
5564596	WOEJ080412SRMH WP25PM	J7
5564597	WOEJ080412SRMM WP25PM	J7
5576751	477704002T WP15PE	L4
5576752	477704002W WP15PE	L4
5576753	477704001T WP15PE	L4
5576754	4777040Z2T WP15PE	L4
5576755	477705002T WP15PE	L4
5576756	477705002W WP15PE	L4
5576757	477705012T WP15PE	L4
5576758	4777050Z2T WP15PE	L4
5576759	477706002T WP15PE	L4
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5576761	477706012T WP15PE	L4
5576762	4777060Z2T WP15PE	L4
5576763	477707003T WP15PE	L4
5576764	477707003W WP15PE	L4
5576765	477707013T WP15PE	L4
5576766	4777070Z3T WP15PE	L4
5576767	477708003T WP15PE	L4
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5576776	477710004W WP15PE	L4
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5576817	477725008W WP15PE	L5
5576818	47N005002T WP15PE	L12
5576819	47N006002T WP15PE	L12
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5577925	TCF175R2SL25MB	Q8
5577926	TCF180R2SL25MB	Q8
5577927	TCF185R2SL25MB	Q8, Q10
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5577936	TCF180R3SL25MB	Q11
5577937	TCF185R3SL25MB	Q11, Q13
5577938	TCF140R4SL25MB	Q14
5577939	TCF145R4SL25MB	Q14
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5577945	TCF175R4SL25MB	Q14
5577946	TCF180R4SL25MB	Q14
5577947	TCF185R4SL25MB	Q14, Q16
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5577949	TCF145R5SL25MB	Q17
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5577956	TCF180R5SL25MB	Q17
5577957	TCF185R5SL25MB	Q17, Q19
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5578600	TCF375R2SL40MF	Q9
5578601	TCF380R2SL40MF	Q9
5578602	TCF390R2SL40MF	Q9
5578603	TCF400R2SL40MF	Q9
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5578605	TCF420R2SL40MF	Q9
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5578608	TCF450R2SL50MF	Q9–10
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5578614	TCF410R3SL40MF	Q12
5578615	TCF420R3SL40MF	Q12
5578616	TCF430R3SL40MF	Q12
5578617	TCF440R3SL40MF	Q12–13
5578618	TCF450R3SL50MF	Q12–13
5578619	TCF370R4SL40MF	Q15
5578620	TCF375R4SL40MF	Q15
5578621	TCF380R4SL40MF	Q15
5578622	TCF390R4SL40MF	Q15
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5578642	TCF390R5SL40MF	Q18
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5578645	TCF420R5SL40MF	Q18
5578646	TCF430R5SL40MF	Q18
5578647	TCF440R5SL40MF	Q18–19
5578648	TCF450R5SL50MF	Q18–19
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5578714	TCF550R2SL50MG	Q9
5578715	TCF560R2SL50MG	Q9–10
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5578718	TCF480R3SL50MG	Q12
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5578726	TCF540R3SL50MG	Q12
5578727	TCF550R3SL50MG	Q12
5578728	TCF560R3SL50MG	Q12–13
5578729	TCF460R4SL50MG	Q15
5578730	TCF470R4SL50MG	Q15
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5578760	TCF540R5SL50MG	Q18
5578761	TCF550R5SL50MG	Q18
5578762	TCF560R5SL50MG	Q18–19
5578820	TCF190R2SL25MC	Q8
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5578824	TCF210R2SL25MC	Q8
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5578827	TCF230R2SL25MC	Q8, Q10
5578828	TCF190R3SL25MC	Q11
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5578835	TCF230R3SL25MC	Q11, Q13
5578836	TCF190R4SL25MC	Q14
5578837	TCF195R4SL25MC	Q14
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5578840	TCF210R4SL25MC	Q14
5578841	TCF220R4SL25MC	Q14
5578842	TCF225R4SL25MC	Q14
5578843	TCF230R4SL25MC	Q14, Q16
5578844	TCF190R5SL25MC	Q17
5578845	TCF195R5SL25MC	Q17
5578846	TCF200R5SL25MC	Q17
5578847	TCF205R5SL25MC	Q17
5578848	TCF210R5SL25MC	Q17
5578849	TCF220R5SL25MC	Q17
5578850	TCF225R5SL25MC	Q17
5578851	TCF230R5SL25MC	Q17, Q19
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5578867	577C04002W WP15PE	L24
5578868	577C04012T WP15PE	L24
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5578895	CNMG120404UR WS25PT	B43
5578896	CNMG160608UR WS10PT	B43
5578897	CNMG160608UR WS25PT	B43
5578898	CNMG160612UR WS10PT	B43
5578900	CNMG160616UR WS10PT	B43
5578901	CNMG160616UR WS25PT	B43
5578902	CNMG190612UR WS10PT	B43
5578990	577C05002T WP15PE	L24
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5578994	577C06012T WP15PE	L24
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5579022	577C09004W WP15PE	L24
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5579024	577C10004W WP15PE	L24
5579025	577C10014T WP15PE	L24
5579026	577C12005T WP15PE	L24
5579027	577C12005W WP15PE	L24
5579028	577C12015T WP15PE	L24
5579029	577C14004T WP15PE	L24
5579040	577C14004W WP15PE	L24
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5579042	577C16006T WP15PE	L24
5579043	577C16006W WP15PE	L24
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5579046	577C18008W WP15PE	L24
5579047	577C20007T WP15PE	L24
5579048	577C20007W WP15PE	L24
5579049	577C20017T WP15PE	L24
5579060	577C25008T WP15PE	L24
5579061	577C25008W WP15PE	L24
5579234	CNMG190616UR WS25PT	B43
5579271	DNMG150408UR WS25PT	B62
5579276	DNMG150608UR WS25PT	B62
5579292	DNMG150412UR WS25PT	B62
5579350	SNMG120412UR WS25PT	B75
5579352	SNMG150612UR WS25PT	B75
5579357	SNMG190616UR WS25PT	B75
5579395	TNMG160408UR WS25PT	B89
5579397	TNMG220408UR WS25PT	B89
5579405	TNMG270612UR WS25PT	B89
5579416	VNMG160408UR WS25PT	B99
5579420	WNMG080412UR WS10PT	B104
5583159	4U4006002T WP15PE	L58

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5583420	4U4008003T WP15PE	L58
5583421	4U4010004T WP15PE	L58
5583422	4U4012005T WP15PE	L58
5583423	4U4016006T WP15PE	L58
5583424	4U4020007T WP15PE	L58
5583425	4U4025008T WP15PE	L58
5583426	4U7006002T WP15PE	L59
5583427	4U7008003T WP15PE	L59
5583428	4U7010004T WP15PE	L59
5583429	4U7012005T WP15PE	L59
5583430	4U7016006T WP15PE	L59
5583431	4U7016046T WP15PE	L59
5583432	4U7020007T WP15PE	L59
5583433	4U7020047T WP15PE	L59
5583434	4U7025008T WP15PE	L59
5583435	4U7025048T WP15PE	L59
5583436	4U7006002W WP15PE	L59
5583437	4U7008003W WP15PE	L59
5583438	4U7010004W WP15PE	L59
5583439	4U7012005W WP15PE	L59
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5895293	HNPJ0704ANSNGD WP25PM	F9, F17, F22
5895294	HNPJ0704ANSNGD WP35CM	F9, F17, F22
5895295	HNPJ0704ANSNHD WP25PM	F9, F17, F22
5895296	HNPJ0704ANSNHD WP35CM	F9, F17, F22
5895297	HNPJ070432ANSNHD WP40PM	F9, F17, F22
5895298	XNGJ0704ANENLD3W WP25PM	F17
5895299	XNGJ0704ANENLD3W WP40PM	F17
5895346	HNGJ0905ANENLD WP25PM	F33, F39
5895347	HNGJ0905ANENLD WP35CM	F33, F39
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5895372	HNGJ0905ANSNHD WP35CM	F28, F34, F40
5895373	HNGJ0905ANSNHD WP40PM	F28, F34, F40
5895374	HNPJ0905ANSNGD WP25PM	F27, F34, F40
5895375	HNPJ0905ANSNGD WP35CM	F27, F34, F40
5895376	HNPJ0905ANSNHD WP25PM	F28, F34, F40
5895377	HNPJ0905ANSNHD WP35CM	F28, F34, F40
5895378	HNPJ090543ANSNHD WP25PM	F28, F34, F40
5895379	HNPJ090543ANSNHD WP35CM	F28, F34, F40
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5949206	XNGU15T604SRMM WU35PM	G37
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5966251	VSM490KITSD100Z08WP40PM	G39
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5988138	XDPT170412PESRMM WK15CM	G27
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050222-000200 K10F	R7
050222-000300 K10F	R7
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050227-000200 K10F	R3
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050281-002800 K10F	R5
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12146012700 W	D102–103
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12147548500 W	I4
12147548600 W	I4
12147562300 W	I4
12147676800 W	I4
12147676900 W	I4
12147677000 W	I4
12148001300 W	J42
12148005800 W	C67, C70
12148007200 W	F52–53, F58, J58–59, J64
12148036000 W	D104
12148036300 W	C66, C68
12148036700 W	J46–47
12148037700 W	G54
12148038800 W	C44, C68, C72, C74, C77, F44–45, G44–46, J52–53
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12148041000 W	D106
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12148041200 W	D106
12148041300 W	D102–104
12148041400 W	D104
12148046000 W	D106
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12148060600 W	D106
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12148094600 W	D106
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12148574900 W	D106
12148596200 W	D102–103
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12250023100 W	D102
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123506599 WP35CM	I5
123506599 WP40PM	I5
123506600 THM	I6
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123506600 WP35CM	I6
123506600 WP40PM	I6
123506601 THM	I5
123506601 WK15CM	I5
123506601 WP35CM	I5
123506601 WP40PM	I5
123506602 THM	I6
123506602 WK15CM	I6
123506602 WP35CM	I6
123506602 WP40PM	I6
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12391022200 W	J64
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12391022600 W	J64
12391022800 W	J64
12391023200 W	J64
12391023400 W	J64
12391023600 W	J64
12391023800 W	J64
12391024000 W	J53
12391050200 W	J52

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12391050400 W	J46
12391050600 W	J46
12391051000 W	J52
12391051200 W	J52
12393040200 W	H5
12393040400 W	H5
12393040800 W	H5
12393050200 W	H6
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12393060400 W	H5, H7
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12395410200 W	F45
12395410400 W	F45
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12396955800 W	G54
12396956000 W	G54
12399010200 W	I10
12399010400 W	I10
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12399011600 W	I10
12399011800 W	I10
12399012000 W	I10
12399012800 W	I10
12399013000 W	I10
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12399014800 W	I13
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12399015800 W	I13
12399016000 W	I13
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12399110800 W	I11
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12748210400 W	I10–11
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12748210800 W	I13–14
12748210900 W	I13–14
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12748307600 W	I10–11
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12748307800 W	I13–14
12748551100 W	I10–11, I13–14
12748551200 W	I10–11, I13–14
12748605300 W	I13–14
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12748610600 W	J70–73, J86–88, J92–94
12748610700 W	J70–73, J86–88, J92–94
12748610800 W	J70–73, J86–88, J92–94
12748610900 W	J70–72
12748611000 W	J70–72
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12749726100 W	I10–11
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12MHC040M	O115
12MHC050M	O115
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12MHC100M	O115
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20MHC090M	O115
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Katalognr.	Seite(n)
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322801-000160 K30F-TICN	L87–88
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322801-000200 K30F-TICN	L87
322802-000020 K30F-TICN	L86
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323002-000030 K30F-TICN	M4

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323002-000120 K30F-TICN	M4
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32MHC070M	0115
32MHC080M	0115
32MHC090M	0115
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32MHC150M	0115
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400101501T WP15PE	L82
40010150T005 TIALN	M21
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40010200T006 TIALN	M21
40010200T006 UNCOATED	M21
40010250T007 TIALN	M21
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NST2	C40–41
NST3	C40–41
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RCMX2507M0T WP35CT	B66
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RDHT1003M0T TN7525	J48

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RDHT1605M0TX TTI25	J60
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SDNCN2525M15 WG	C45
SDNCN3225P15 WG	C45
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SKRN100300 K9	C45
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SKSP343 K9	C46–47
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SM819 K9	C37–39
SM820 K9	C36
SM837 K9	C37, C39
SM840 K9	C36–37
SM841 K9	C37–39, C65
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Katalognr.	Seite(n)
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XNPU15T608ERML WP40PM	G37
XNPU15T608ERML WU35PM	G37
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Symbole für das Drehen

Schaft: KM-TS™ (ISO 26622)	ISO: 26622	Innere Kühlmittelzuführung: 100 bar	Innere Kühlmittelzuführung: 100 bar	Drehen
Abstechdrehen	Innenbearbeitung Drehen	Innenbearbeitung Fasen	Innen-Einstechdrehen	Innenbearbeitung Axial-Einstechdrehen
Innengewindedrehen	Profildrehen	Plandrehen	Axial-Einstechdrehen	Rückwärtsbohren
Gewindedrehen	Einstechdrehen			

Symbole für das Fräsen mit Wendeschneidplatten

Fasen	Planfräsen	Spiralförmiges Eintauchfräsen	Tauchfräsen	Eintauchfräsen ins Volle
Nutenfräsen: Kugelkopf	Nutenfräsen: Schulterfräsen	Nutenfräsen: Schulterfräsen mit AE-/AP-Abmessungen	Nutenfräsen: Ebene Planfläche	T-Nuten fräsen
Eckfräsen/ Schulterfräsen: Vollradius	Eckfräsen/ Schulterfräsen: Ebene Planfläche	Schulterfräsen: Ebene Planfläche mit AE-/ AP-Abmessungen	Fasfräsen	Schulterfräsen: Schruppen
3-D Profilfräsen Kopierfräsen	PKD-Werkzeug	Auskammern Taschen fräsen	Zylinderschaft	Aufsteckfräser-Aufnahme
Weldon®-Schaft	Weldon-Schaft: 2 Spannflächen	Aufschraubbarer Schaft	Schaft	Innere Kühlmittelzuführung: Radial: Fräsen mit Wendeschneidplatten

Symbole für das Vollhartmetall- und Vollkeramik-Schaftfräsen

Tauchfräsen	Eintauchfräsen ins Volle	Nutenfräsen: Kugelkopf	Nutenfräsen: Kugelkopf mit AP-Abmessung	Nutenfräsen: Ebene Planfläche
Nutenfräsen: Ebene Planfläche mit AP-Abmessung	Zykloidisches Fräsen	Zykloidisches Fräsen: Kugelkopf	Eckfräsen/ Schulterfräsen: Kugelkopf	Eckfräsen/ Schulterfräsen: Kugelkopf mit AE-/ AP-Abmessung
Eckfräsen/ Schulterfräsen: Ebene Planfläche	Eckfräsen/ Schulterfräsen: Ebene Planfläche mit AE-/ AP-Abmessung	Fasfräsen	Fasfräsen: Fasfräsen mit AE-/AP-Abmessung	3-D Profilfräsen Kopierfräsen
PKD-Werkzeug	HSS-PM-Schneidstoff	HSS-M42	Schneidecken-ausführung: Kugelkopf	Schneidecken-ausführung: Eckenfasen
Schneidecken-ausführung: Eckenradius	Schneidecken-ausführung: Ebene Stirnfläche	Stirnschneiden-ausführung: Torus	Spiralwinkel: 0°	Spiralwinkel: 15°

(Fortsetzung)

(Fortsetzung)

Symbole für das Vollhartmetall- und Vollkeramik-Schaftfräsen

Spiralwinkel: 20°	Spiralwinkel: 25°	Spiralwinkel: 30°	Spiralwinkel: 35°	Spiralwinkel: 37°
Spiralwinkel: 38°	Spiralwinkel: 40°	Spiralwinkel: 45°	Spiralwinkel: 50°	Spiralwinkel: 60°
Spiralwinkel: 43°	DIN 6528	DIN 844	DIN 1835B	DIN 6527
Innere Kühlmittelzuführung: Radial: Bohren	Innere Kühlmittelzuführung: Axial: Vollhartmetallfräsen	Werkzeugausführungen: Schneidreihen: X (variabel)	Werkzeugausführungen: Schneidreihen: 1	Werkzeugausführungen: Schneidreihen: 2
Werkzeugausführungen: Schneidreihen: 3	Werkzeugausführungen: Schneidreihen: 4	Werkzeugausführungen: Schneidreihen: 5	Werkzeugausführungen: Schneidreihen: 6	Werkzeugausführungen: Schneidreihen: 7
Herstellerspezifikationen: JIS				

Symbole für die Bohrungsbearbeitung

Senken/Fasen	Bohren	Kettenbohrung	Bohren: Querbohrung	Bohren: Halbzylinder
Bohren: Eintrittsfläche 45° Ecke	Bohren: Schräge Eintrittsfläche	Bohren: Schräge Austrittsfläche	Bohren: Versetzte Austrittsfläche	Bohren: Gestapelte Platten
Bohren: Konvexe Eintrittsfläche	Vorgebohrte Bohrung	Reiben: Durchgangsbohrung	Reiben: Sacklochbohrung	Reiben: Durchbohren von Querbohrungen
Reiben: Sackloch- und Querbohrungen	Bohrtiefe: 3 x D	Bohrtiefe: 5 x D	Bohrtiefe: 8 x D	Bohrtiefe: 12 x D
Schaft: Zylinderschaft ≤h6	Schaft: Zylinderschaft, Whistle Notch™ 2°	Zylinderschaft mit Spannfläche	Schaft: Zylindrisch mit Spannfläche	KM™ Schaft
Spiralwinkel 0°	Spiralwinkel 30°	Abmessungen entspr. DIN 212	Abmessungen entspr. DIN 6535	Abmessungen entspr. DIN 6537
Innere Kühlmittelzuführung: Radial: Bohren	Innere Kühlmittelzuführung: Radial: Bohren	Innere Kühlmittelzuführung: Radial: Bohren mit Wendeschneidplatten	Außenkühlung: Reiben	Innere Kühlmittelzuführung: MMS (Minimalmengenschmierung): Bohren
Innere Kühlmittelzuführung Axial:Bohren	Innere Kühlmittelzuführung Axial: Reiben	Werkzeugausführung: 2 Schneidreihen/2 Führungsfasen/Innere Kühlmittelzuführung	Werkzeugausführung: 2 Schneidreihen/4 Führungsfasen/Innere Kühlmittelzuführung	

(Fortsetzung)

(Fortsetzung)

Symbole für das Gewindebohren

Gewindebohren: Sacklochbohrung	Gewindebohren: Durchgangsbohrung	Gewindebohren: Sacklochbohrung	HSS-E Mit Kobaltanteil für härtere Werkstoffe	HSS-E-PM Mit Kobaltanteil für härtere Werkstoffe (PM = Power Metal)
HM: (Hartmetall)	Zylinderschaft mit Vierkant	Anschnitt Form C (2–3)	Anschnitt Form D (3,5–5)	Anschnitt Form E (1,5–2)
Normalanschnitt (3–5)	Spiralwinkel: 0°	Spiralwinkel: 10°	Spiralwinkel: 8° Links	Spiralwinkel: 15°
Spiralwinkel: 15° Links	Spiralwinkel: 25°	Spiralwinkel: 30°	Spiralwinkel: 42°	Spiralwinkel: 45°
Abmessungen entspr. DIN 371	Abmessungen entspr. DIN 374	Abmessungen entspr. DIN 2174	Abmessungen entspr. DIN 376	Gewindebohren: Innere Kühlmittelzuführung
Außenkühlung: Gewindebohren	Innere Kühlmittelzuführung: Axial: Gewindebohren	ISO 2	Hersteller-spezifikationen: JIS	Toleranzklasse: 2B
Toleranzklasse: 3B	Toleranzklasse: 6H	Toleranzklasse: 6HX	Toleranzklasse: 6G	ANSI
UNC-Normalgewinde: J-Profil	UN-Feingewinde: J-Profil	UN-Feingewinde	UNC-Normalgewinde	ISO – Metrisches Normalgewinde
ISO – Metrisches Feingewinde				

DIN – Deutsches Institut für Normung

P	Stahl	K	Gusseisen	S	Hochwarmfeste Legierungen
M	Nicht rostender Stahl	N	NE-Metalle	H	Gehärtete Werkstoffe

Werk-stoff-gruppe	Beschreibung	Inhalt	Zug festigkeit RM (MPa)*	Härte (HB)	Härte (HRC)	Werkstoffnummer
P0	Kohlenstoffarme Stähle, langspanend	C <0,25 %	<530	<125	–	–
P1	Kohlenstoffarme Stähle, kurzspanend, leicht zerspanbar	C <0,25 %	<530	<125	–	C15, Ck22, ST37-2, S235JR, 9SMnPb28, GS38
P2	Stähle mit mittlerem und hohem Kohlenstoffgehalt	C >0,25 %	>530	<220	<25	ST52, S355JR, C35, GS60, Cf53
P3	Legierte Stähle und Werkzeugstähle	C >0,25 %	600–850	<330	<35	16MnCr5, Ck45, 21CrMoV5-7, 38SMn28
P4	Legierte Stähle und Werkzeugstähle	C >0,25 %	850–1400	340–450	35–48	100Cr6, 30CrNiMo8, 42CrMo4, C70W2, S6525, X120Mn12
P5	Ferritische, martensitische und nicht rostende PH-Stähle	–	600–900	<330	<35	100Cr6, 30CrNiMo8, 42CrMo4, C70W2, S6525, X120Mn12
P6	Hochfeste ferritische, martensitische und PH-Edelstähle	–	900–1350	350–450	35–48	X102CrMo17, G-X120Cr29
M1	Austenitischer, nicht rostender Stahl	–	<600	130–200	–	X5CrNi 18 10, X2CrNiMo 17 13 2, G-X25CrNiSi18 9, X15CrNiSi 20 12
M2	Hochfeste austenitische, nicht rostende Stähle und Edelstahlguss	–	600–800	150–230	<25	X2CrNiMo 13 4, X5NiCr 32 21, X5CrNiNb 18 10, G-X15CrNi 25-20
M3	Duplex-Edelstahl	–	<800	135–275	<30	X8CrNiMo27 5, X2CrNiMoN22 5 3, X20CrNiSi25 4, G-X40CrNiSi27 4
K1	Grauguss	–	125–500	120–290	<32	GG15, GG25, GG30, GG40, GTW40
K2	Duktiles Gusseisen (Sphäroguss) mit niedriger bis mittlerer Festigkeit und Vermikularguss	–	<600	130–260	<28	GGG40, GTS35
K3	Hochfeste Gusseisen und bainitisches Gusseisen mit Kugelgraphit (ADI)	–	>600	180–350	<43	GGG60, GTW55, GTS65
N1	Aluminium-Knetlegierungen	–	–	–	–	AlMg1, Al99.5, AlCuMg1, AlCuBiPb, AlMgSi1, ALMgSiPb
N2	Aluminiumlegierungen mit geringem Siliziumgehalt und Magnesiumlegierungen	Si <12,2 %	–	–	–	GAlSiCu4, GDAlSi10Mg
N3	Aluminiumlegierungen mit hohem Siliziumgehalt und Magnesiumlegierungen	Si >12,2 %	–	–	–	G-ALSi12, G-AlSi17Cu4, G-AlSi21CuNiMg
N4	Kupfer-, Messing- und Zink-Basis mit einem Zerspanbarkeitsindex von 70–100	–	–	–	–	CuZn40, Ms60, G-CuSn5ZnPb, CuZn37, CuSi3Mn
N5	Nylon, Kunststoffe, Gummi, Phenole und Glasfaser	–	–	–	–	Lexan®, Hostalen™, Polystyrol, Makralon®
N6	Kohlefaser- und Graphit-Verbundwerkstoffe, CFRP	–	–	–	–	CFK, GFK
N7	Metall-Matrix-Verbundwerkstoff (MMC)	–	–	–	–	–
S1	Warmfeste Legierungen auf Eisenbasis	–	500–1200	160–260	25–48	X1NiCrMoCu32 28 7, X12NiCrSi36 16, X5NiCrAlTi31 20, X40CoCrNi20 20
S2	Warmfeste Legierungen auf Kobaltbasis	–	1000–1450	250–450	25–48	Haynes® 188, Stellite® 6,21,31
S3	Warmfeste Legierungen auf Nickelbasis	–	600–1700	160–450	<48	INCONEL® 690, INCONEL 625, Hastelloy®, Nimonic® 75
S4	Titan und Titanlegierungen	–	900–1600	300–400	33–48	Ti1, TiAl5Sn2, TiAl6V4, TiAl4Mo4Sn2
H1	Gehärtete Werkstoffe	–	–	–	44–48	GX260NiCr42, GX330NiCr42, GX300CrNiSi952, GX300CrMo153, Hardox® 400
H2	Gehärtete Werkstoffe	–	–	–	48–55	–
H3	Gehärtete Werkstoffe	–	–	–	56–60	–
H4	Gehärtete Werkstoffe	–	–	–	>60	–

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SICHERHEIT BEI DER METALLZERSPANUNG

Gefährdung durch Spanflug und Absplitterungen

Moderne Metallbearbeitungstechniken arbeiten mit hohen Spindel- und Fräserdrehzahlen sowie hohen Temperaturen und Schnittkräften. Heiße Metallspäne können sich während der Metallbearbeitung vom Werkstück lösen. Obwohl moderne Schneidwerkzeuge so ausgelegt und gefertigt sind, dass sie den Schnittkräften und Temperaturen standhalten, können diese manchmal splittern, insbesondere wenn diese Überbeanspruchung, schweren Stoßbelastungen oder anderen Formen des falschen Gebrauchs ausgesetzt werden.

Beachten Sie Folgendes, um Verletzungen zu vermeiden:

- Tragen Sie immer Ihre persönliche Schutzausrüstung einschließlich Schutzbrille, wenn Sie mit Metallbearbeitungsmaschinen oder in deren Nähe arbeiten.
- Stellen Sie immer sicher, dass alle Maschinenabdeckungen angebracht sind.

Gefahren durch Einatmen und Hautkontakt

Beim Schleifen von Hartmetall oder anderen fortschrittlichen Schneidwerkstoffen entsteht Staub oder Sprühnebel, der Metallpartikel enthält. Das Einatmen dieses Staubes oder Sprühnebels —, insbesondere über einen längeren Zeitraum, kann zu vorübergehenden oder permanenten Lungenkrankheiten führen oder vorhandene Erkrankungen verschlimmern. Der Kontakt mit Staub oder Sprühnebel kann Augen, Haut oder Schleimhäute reizen und eventuell bestehende Hautkrankheiten verschlimmern.

Beachten Sie Folgendes, um Verletzungen zu vermeiden:

- Tragen Sie beim Schleifen immer Atemschutz und Schutzbrille.
- Sorgen Sie für eine ordnungsgemäße Absauganlage, fangen Sie Staub, Sprühnebel oder Schlamm, der beim Schleifen entsteht, auf und entsorgen Sie ihn.
- Vermeiden Sie Hautkontakt mit Staub oder Sprühnebel.

Weitere Informationen entnehmen Sie dem Sicherheitsdatenblatt, das Ihnen von WIDIA zur Verfügung gestellt wird, und konsultieren Sie die allgemeinen Sicherheits- und Gesundheitsbestimmungen, Teil 1910, Titel 29, der Bundesgesetzsammlung.

Diese Sicherheitsanweisungen stellen allgemeine Richtlinien dar. In der spanenden Fertigung spielen viele Variablen eine Rolle. Es ist daher nahezu unmöglich, jede spezielle Situation abzudecken. Die in diesem Katalog enthaltenen technischen Informationen und Empfehlungen für die Zerspanungspraxis finden eventuell keine Anwendung auf Ihre spezielle Bearbeitung.

Weitere Informationen finden Sie in der WIDIA Broschüre zur Metallzerspanungssicherheit, die kostenlos bei WIDIA erhältlich ist (Tel. +1 724 539 5747 oder Fax +1 724 539 5439). Bei Anfragen zur Produktsicherheit oder zum Umweltschutz wenden Sie sich bitte telefonisch unter +1 724 539 5066 oder per Fax unter +1 724 539 5372 an unser Corporate Environmental Health and Safety Office.

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