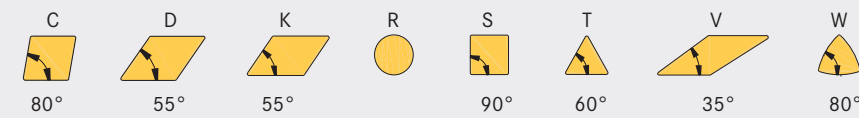


ISO-WENDESCHNEIDPLATTEN

C

PLATTENFORM



N

FREIWINKEL



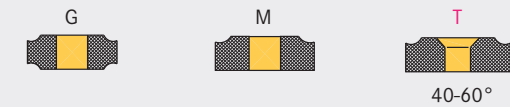
M

TOLERANZKLASSE

± Toleranzen (µm)	G (geschliffen)	M (gesintert)
für Inkreis d	25	50-150
für Prüfmaß m	(...)	80-200
für Dicke s	50-13	50-130

G

PLATTENTYP



12

SCHNEIDENLÄNGE

C	04	05	06	08	09	12	16	19	25
D			07		11	15			
S			06		09	12	15	19	25
Inkreis d	4,76	5,56	6,35	7,94	9,52	12,7	15,88	19,05	25,4

T	08	09	11	13	16	22	27	33
V			11	13	16			
W	03	04	05	06	08			
Inkreis d	4,76	5,56	6,35	7,94	9,52	12,7	15,88	19,05

04

PLATTENDICKE

	01	T1	02	03	T3	04	05	06	07	09
Dicke s	1,59	1,98	2,38	3,18	3,97	4,76	5,56	6,35	7,94	9,52

08

SCHNEIDENECKE

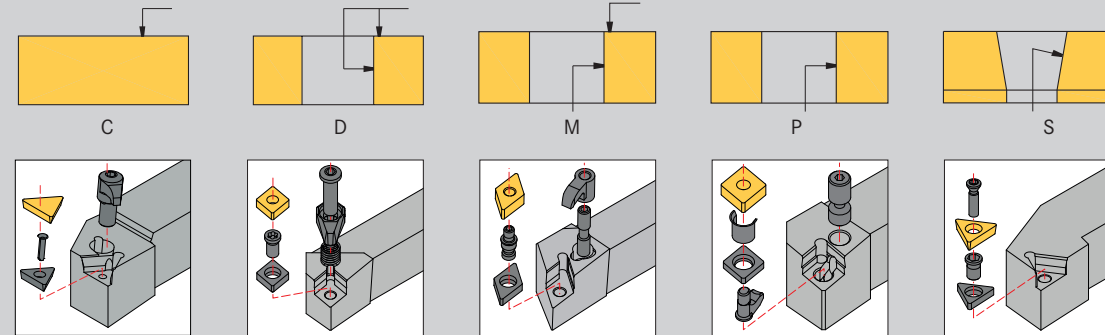
00	02	04	08	12	16	20	24	32
Radius r	0	0,2	0,4	0,8	1,2	1,6	2,0	3,2
Eckenradius								
00								
MO								
runde Platte (inch)								
runde Platte (metr.)								

C N M G 12 04 08

ISO-KLEMMHALTER

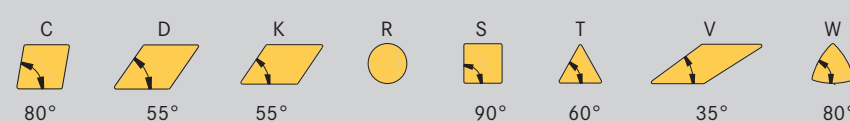
P

KLEMMSYSTEM



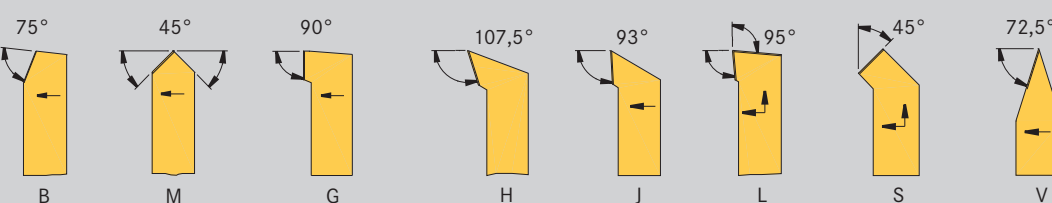
C

PLATTENFORM



L

HALTERFORM



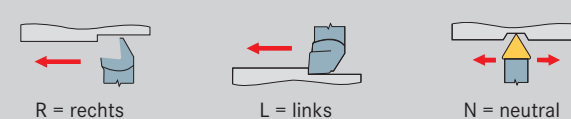
N

FREIWINKEL SCHNEIDPLATTE



R

SCHNEIDRICHTUNG



25

SCHNEIDENHÖHE



25

SCHAFTBREITE



M

HALTERLÄNGE

	A	B	C	D	E	F	G	H	J	K	L	M	N
mm	32	40	50	60	70	80	90	100	110	125	140	150	160
	P	Q	R	S	T	U	V	W	X	Y			
mm	170	180	200	250	300	350	400	450		500			

12

SCHNEIDENLÄNGE

C	04	05	06	08	09	12	16	19	25
D			07		11	15			
S			06		09	12	15	19	25
Inkreis d	4,76	5,56	6,35	7,94	9,52	12,7	15,88	19,05	25,4

T	08	09	11	13	16	22	27	33
V			11	13	16			
W	03	04	05	06	08			
Inkreis d	4,76	5,56	6,35	7,94	9,52	12,7	15,88	19,05

ISO-BOHRSTANGE

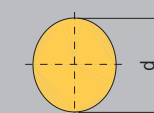
S

SCHAFTAUSFÜHRUNG

A	Stahl mit innerer Kühlmittelstoffzuführung	E	Hartmetall mit innerer Kühlmittelstoffzuführung
C	Hartmetall	S	Stahl

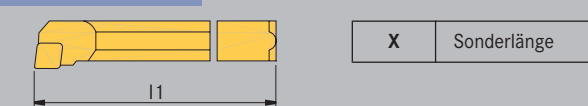
25

SCHAFTDURCHMESSER



T

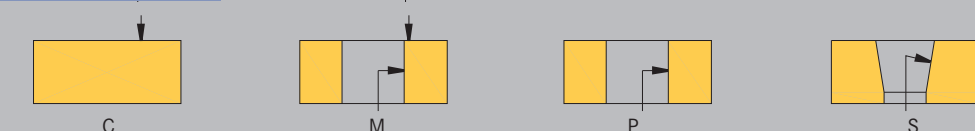
HALTERLÄNGE



Symbol	H	J	K	L	M	N	P	Q	R	S	T	U	V
mm	100	110	125	140	150	160	170	180	200	250	300	350	400

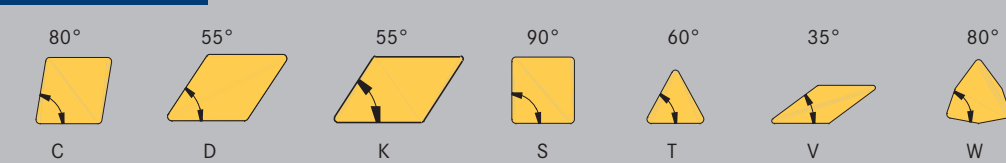
P

KLEMMSYSTEM



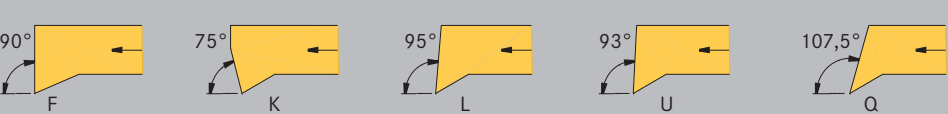
C

PLATTENFORM



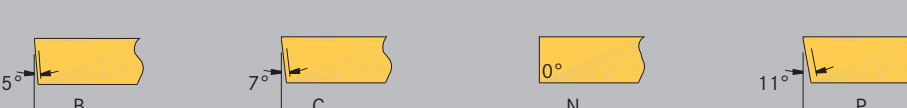
L

HALTERFORM



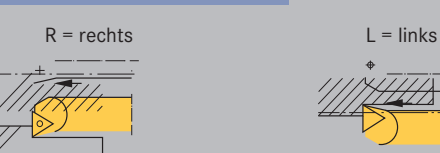
N

FREIWINKEL SCHNEIDPLATTEN



R

SCHNEIDRICHTUNG



12

SCHNEIDENLÄNGE

C	04	05	06	08	09	12	16	19	25
D			07		11	15			
S			06		09	12	15	19	25
Inkreis d	4,76	5,56	6,35	7,94	9,52	12,7	15,88	19,05	25,4

T	08	09	11	13	16	22	27	33
V			11	13	16			
W	03	04	05	06	08			
Inkreis d	4,76	5,56	6,35	7,94	9,52	12,7	15,88	19,05

S 25 T P C L N R 12

P C L N R 25 25 M 12